

## Lampiran

Tabel 1. Efektivitas *Shift* Kerja Berdasarkan Berat Permen Pada Bulan Januari 2009

Tanggal	Shift	NC	T	C	%Keefektivan
1	1				
	2				
	3	0	40	40	100.00%
2	1				
	2				
	3				
3	1				
	2				
	3				
4	1				
	2				
	3				
5	1	22	180	158	87.78%
	2	19	379	360	94.99%
	3	8	558	550	98.57%
6	1	39	700	661	94.43%
	2	36	702	666	94.87%
	3	10	560	550	98.21%
7	1	28	556	528	94.96%
	2	29	700	671	95.86%
	3	22	619	597	96.45%
8	1	25	666	641	96.25%
	2	10	679	669	98.53%
	3	11	558	547	98.03%
9	1	30	677	647	95.57%
	2	22	654	632	96.64%
	3	18	559	541	96.78%
10	1	8	422	414	98.10%
	2	20	279	259	92.83%
	3				
11	1				
	2				
	3				
12	1	46	444	398	89.64%
	2	24	500	476	95.20%
	3	29	523	494	94.46%

Tabel 1. (lanjutan)

13	1	25	620	595	95.97%
	2	27	439	412	93.85%
	3	30	603	573	95.02%
14	1	15	834	819	98.20%
	2	27	901	874	97.00%
	3	19	913	894	97.92%
15	1	17	899	882	98.11%
	2	14	881	867	98.41%
	3	31	880	849	96.48%
16	1	8	742	734	98.92%
	2	20	540	520	96.30%
	3	10	384	374	97.40%
17	1	2	296	294	99.32%
	2	6	160	154	96.25%
	3				
18	1	9	60	51	85.00%
	2	9	220	211	95.91%
	3	13	220	207	94.09%
19	1	26	240	214	89.17%
	2	25	501	476	95.01%
	3	8	484	476	98.35%
20	1	18	600	582	97.00%
	2	34	620	586	94.52%
	3	19	681	662	97.21%
21	1	18	519	501	96.53%
	2	17	599	582	97.16%
	3	0	320	320	100.00%
22	1	2	260	258	99.23%
	2	0	60	60	100.00%
	3				
23	1				
	2				
	3				
24	1				
	2				
	3				
25	1	24	263	239	90.87%
	2	16	417	401	96.16%
	3	5	360	355	98.61%
26	1	7	418	411	98.33%
	2	4	422	418	99.05%
	3	6	421	415	98.57%

Tabel 1. (lanjutan)

27	1	15	382	367	96.07%
	2	10	380	370	97.37%
	3	7	420	413	98.33%
28	1	5	420	415	98.81%
	2	4	423	419	99.05%
	3	6	420	414	98.57%
29	1	6	411	405	98.54%
	2	4	416	412	99.04%
	3	5	380	375	98.68%
30	1	0	321	321	100.00%
	2	0	421	421	100.00%
	3	0	219	219	100.00%
31	1	4	92	88	95.65%
	2				
	3				

RATA-RATA KEEFEKTIVAN SHIFT KERJA

Shift	Total NC	Total	Total C	Rata-Rata
1	399	11022	10623	96.38%
2	377	11293	10916	96.66%
3	257	10122	9865	97.46%

Tabel 2. Efektivitas *Shift* Kerja Berdasarkan Berat Permen Pada Bulan Februari 2009

Tanggal	Shift	NC	T	C	%Keefektivan
1	1				
	2				
	3				
2	1	22	374	352	94.12%
	2	27	499	472	94.59%
	3	15	564	549	97.34%
3	1	19	623	604	96.95%
	2	17	537	520	96.83%
	3	30	619	589	95.15%
4	1	16	622	606	97.43%
	2	19	620	601	96.94%
	3	30	653	623	95.41%
5	1	5	585	580	99.15%
	2	15	638	623	97.65%
	3	43	958	915	95.51%

Tabel 2. (lanjutan)

6	1	21	938	917	97.76%
	2	44	977	933	95.50%
	3	73	923	850	92.09%
7	1	29	903	874	96.79%
	2	33	919	886	96.41%
	3	50	837	787	94.03%
8	1	39	799	760	95.12%
	2	57	740	683	92.30%
	3	10	803	793	98.75%
9	1	23	877	854	97.38%
	2	61	782	721	92.20%
	3	15	421	406	96.44%
10	1	18	284	266	93.66%
	2	14	260	246	94.62%
	3	4	139	135	97.12%
11	1				
	2				
	3				
12	1	12	260	248	95.38%
	2	34	561	527	93.94%
	3	23	661	638	96.52%
13	1	40	961	921	95.84%
	2	40	959	919	95.83%
	3	34	779	745	95.64%
14	1	35	882	847	96.03%
	2	27	839	812	96.78%
	3	27	858	831	96.85%
15	1	31	834	803	96.28%
	2	20	799	779	97.50%
	3	7	519	512	98.65%
16	1	20	557	537	96.41%
	2	16	724	708	97.79%
	3	52	870	818	94.02%
17	1	55	1085	1030	94.93%
	2	19	901	882	97.89%
	3	36	936	900	96.15%
18	1	24	957	933	97.49%
	2	6	710	704	99.15%
	3	23	699	676	96.71%
19	1	74	645	571	88.53%
	2	47	903	856	94.80%
	3	40	840	800	95.24%

Tabel 2. (lanjutan)

20	1	42	898	856	95.32%
	2	24	944	920	97.46%
	3	44	939	895	95.31%
21	1	30	899	869	96.66%
	2	19	900	881	97.89%
	3	49	897	848	94.54%
22	1	19	796	777	97.61%
	2	43	901	858	95.23%
	3	28	855	827	96.73%
23	1	21	854	833	97.54%
	2	25	961	936	97.40%
	3	33	955	922	96.54%
24	1	27	943	916	97.14%
	2	40	979	939	95.91%
	3	30	862	832	96.52%
25	1	22	831	809	97.35%
	2	43	942	899	95.44%
	3	37	814	777	95.45%
26	1	30	609	579	95.07%
	2	12	276	264	95.65%
	3				
27	1				
	2				
	3				
28	1				
	2				
	3				

## RATA-RATA KEEFEKTIVAN SHIFT KERJA

Shift	Total NC	Total	Total C	Rata-Rata
1	674	18016	17342	96.26%
2	702	18271	17569	96.16%
3	733	17401	16668	95.79%

Tabel 3. Efektivitas *Shift* Kerja Berdasarkan Berat Permen Pada Bulan Maret 2009

Tanggal	Shift	NC	T	C	%Keefektivan
1	1	56	435	379	87.13%
	2	49	699	650	92.99%
	3	46	662	616	93.05%
2	1	46	726	680	93.66%
	2	40	783	743	94.89%
	3	21	642	621	96.73%
3	1	35	731	696	95.21%
	2	47	756	709	93.78%
	3	14	694	680	97.98%
4	1	23	739	716	96.89%
	2	18	817	799	97.80%
	3	13	820	807	98.41%
5	1	19	800	781	97.63%
	2	18	816	798	97.79%
	3	8	701	693	98.86%
6	1	25	651	626	96.16%
	2	25	619	594	95.96%
	3	16	520	504	96.92%
7	1	12	285	273	95.79%
	2	5	180	175	97.22%
	3				
8	1				
	2				
	3				
9	1				
	2				
	3				
10	1	30	552	522	94.57%
	2	31	859	828	96.39%
	3	29	919	890	96.84%
11	1	26	1020	994	97.45%
	2	30	1080	1050	97.22%
	3	12	685	673	98.25%
12	1	31	812	781	96.18%
	2	27	865	838	96.88%
	3	26	659	633	96.05%
13	1	42	919	877	95.43%
	2	34	921	887	96.31%
	3	14	639	625	97.81%

Tabel 3. (lanjutan)

14	1	21	979	958	97.85%
	2	19	958	939	98.02%
	3	6	700	694	99.14%
15	1	5	602	597	99.17%
	2	23	617	594	96.27%
	3	20	639	619	96.87%
16	1	3	672	669	99.55%
	2	7	540	533	98.70%
	3	7	580	573	98.79%
17	1	8	579	571	98.62%
	2	13	396	383	96.72%
	3	15	400	385	96.25%
18	1	6	260	254	97.69%
	2	9	280	271	96.79%
	3	6	280	274	97.86%
19	1	20	716	696	97.21%
	2	39	899	860	95.66%
	3	8	702	694	98.86%
20	1	13	1001	988	98.70%
	2	14	1019	1005	98.63%
	3	9	680	671	98.68%
21	1	10	579	569	98.27%
	2	18	338	320	94.67%
	3	6	278	272	97.84%
22	1	0	160	160	100.00%
	2	0	140	140	100.00%
	3	1	141	140	99.29%
23	1	21	684	663	96.93%
	2	93	970	877	90.41%
	3	19	659	640	97.12%
24	1	33	739	706	95.53%
	2	52	799	747	93.49%
	3	20	400	380	95.00%
25	1	28	939	911	97.02%
	2	21	697	676	96.99%
	3	8	539	531	98.52%
26	1	16	460	444	96.52%
	2	19	639	620	97.03%
	3	8	660	652	98.79%
27	1	21	660	639	96.82%
	2	4	296	292	98.65%
	3	11	285	274	96.14%

Tabel 3. (lanjutan)

28	1	7	280	273	97.50%
	2	6	275	269	97.82%
	3	2	279	277	99.28%
29	1	2	281	279	99.29%
	2	22	464	442	95.26%
	3	25	660	635	96.21%
30	1	11	555	544	98.02%
	2	5	538	533	99.07%
	3	10	560	550	98.21%
31	1	12	497	485	97.59%
	2	20	541	521	96.30%
	3	8	439	431	98.18%

## RATA-RATA KEEFEKTIVAN SHIFT KERJA

Shift	Total NC	Total	Total C	Rata-Rata
1	582	18313	17731	96.82%
2	708	18801	18093	96.23%
3	388	15822	15434	97.55%

Tabel 4. Efektivitas *Shift* Kerja Berdasarkan Berat Permen Pada Bulan April 2009

Tanggal	Shift	NC	T	C	%Keefektivan
1	1	19	721	702	97.36%
	2	42	781	739	94.62%
	3	40	440	400	90.91%
2	1	19	640	621	97.03%
	2	30	799	769	96.25%
	3	19	520	501	96.35%
3	1	24	759	735	96.84%
	2	27	857	830	96.85%
	3	8	559	551	98.57%
4	1	17	700	683	97.57%
	2	19	562	543	96.62%
	3	8	540	532	98.52%
5	1	16	597	581	97.32%
	2	10	599	589	98.33%
	3	1	300	299	99.67%
6	1	10	176	166	94.32%
	2	20	280	260	92.86%
	3	6	261	255	97.70%



Tabel 4. (lanjutan)

7	1	20	671	651	97.02%
	2	18	719	701	97.50%
	3	14	480	466	97.08%
8	1	6	279	273	97.85%
	2				
	3				
9	1				
	2				
	3				
10	1				
	2				
	3				
11	1				
	2				
	3				
12	1	26	622	596	95.82%
	2	43	1105	1062	96.11%
	3	31	804	773	96.14%
13	1	28	858	830	96.74%
	2	10	499	489	98.00%
	3	13	562	549	97.69%
14	1	30	838	808	96.42%
	2	29	1000	971	97.10%
	3	18	640	622	97.19%
15	1	26	839	813	96.90%
	2	39	824	785	95.27%
	3	36	720	684	95.00%
16	1	14	538	524	97.40%
	2	31	537	506	94.23%
	3	20	498	478	95.98%
17	1	44	862	818	94.90%
	2	14	679	665	97.94%
	3	8	699	691	98.86%
18	1	20	700	680	97.14%
	2	14	316	302	95.57%
	3	6	261	255	97.70%
19	1	8	237	229	96.62%
	2	9	400	391	97.75%
	3	4	400	396	99.00%
20	1	9	376	367	97.61%
	2	6	520	514	98.85%
	3	7	540	533	98.70%

Tabel 4. (lanjutan)

21	1	24	872	848	97.25%
	2	22	902	880	97.56%
	3	31	618	587	94.98%
22	1	22	620	598	96.45%
	2	4	231	227	98.27%
	3				
23	1	15	380	365	96.05%
	2	46	717	671	93.58%
	3	15	377	362	96.02%
24	1	5	420	415	98.81%
	2	6	501	495	98.80%
	3	8	538	530	98.51%
25	1	19	385	366	95.06%
	2	20	503	483	96.02%
	3	21	539	518	96.10%
26	1	29	647	618	95.52%
	2	42	852	810	95.07%
	3	12	340	328	96.47%
27	1	19	804	785	97.64%
	2	29	862	833	96.64%
	3	17	559	542	96.96%
28	1	24	641	617	96.26%
	2	10	560	550	98.21%
	3	16	559	543	97.14%
29	1	17	780	763	97.82%
	2	41	857	816	95.22%
	3	21	466	445	95.49%
30	1	32	721	689	95.56%
	2	38	744	706	94.89%
	3	10	423	413	97.64%

## RATA-RATA KEEFEKTIVAN SHIFT KERJA

Shift	Total NC	Total	Total C	Rata-Rata
1	542	16683	16141	96.75%
2	619	17206	16587	96.40%
3	390	12643	12253	96.92%

Tabel 5. Efektivitas *Shift* Kerja Berdasarkan Berat Permen Pada Bulan Mei 2009

Tanggal	Shift	NC	T	C	%Keefektivan
1	1	16	697	681	97.70%
	2	27	739	712	96.35%
	3	20	358	338	94.41%
2	1	29	676	647	95.71%
	2	33	680	647	95.15%
	3	26	400	374	93.50%
3	1	37	642	605	94.24%
	2	36	520	484	93.08%
	3	8	319	311	97.49%
4	1	38	602	564	93.69%
	2	49	782	733	93.73%
	3	16	539	523	97.03%
5	1	53	781	728	93.21%
	2	41	759	718	94.60%
	3	18	538	520	96.65%
6	1	36	801	765	95.51%
	2	33	865	832	96.18%
	3	7	558	551	98.75%
7	1	29	799	770	96.37%
	2	27	759	732	96.44%
	3	16	477	461	96.65%
8	1	31	620	589	95.00%
	2	35	742	707	95.28%
	3	13	343	330	96.21%
9	1	4	259	255	98.46%
	2	7	160	153	95.63%
	3				
10	1	11	40	29	72.50%
	2	15	145	130	89.66%
	3	13	139	126	90.65%
11	1	22	79	57	72.15%
	2	25	180	155	86.11%
	3	17	259	242	93.44%
12	1	9	283	274	96.82%
	2	2	279	277	99.28%
	3	6	280	274	97.86%
13	1	47	700	653	93.29%
	2	28	997	969	97.19%
	3	14	639	625	97.81%

Tabel 5. (lanjutan)

14	1	27	940	913	97.13%
	2	33	917	884	96.40%
	3	10	560	550	98.21%
15	1	19	880	861	97.84%
	2	41	980	939	95.82%
	3	28	580	552	95.17%
16	1	43	998	955	95.69%
	2	31	901	870	96.56%
	3	16	619	603	97.42%
17	1	24	981	957	97.55%
	2	31	899	868	96.55%
	3	16	678	662	97.64%
18	1	32	840	808	96.19%
	2	64	958	894	93.32%
	3	28	562	534	95.02%
19	1	38	940	902	95.96%
	2	22	737	715	97.01%
	3	27	580	553	95.34%
20	1	27	461	434	94.14%
	2	12	200	188	94.00%
	3				
21	1				
	2				
	3				
22	1	43	479	436	91.02%
	2	40	759	719	94.73%
	3	16	409	393	96.09%
23	1	75	961	886	92.20%
	2	37	900	863	95.89%
	3	17	580	563	97.07%
24	1	15	679	664	97.79%
	2	42	798	756	94.74%
	3	11	701	690	98.43%
25	1	31	959	928	96.77%
	2	25	939	914	97.34%
	3	4	520	516	99.23%
26	1	24	558	534	95.70%
	2	28	650	622	95.69%
	3	21	459	438	95.42%
27	1	24	638	614	96.24%
	2	36	822	786	95.62%
	3	18	341	323	94.72%

Tabel 5. (lanjutan)

28	1	23	400	377	94.25%
	2	8	160	152	95.00%
	3				
29	1				
	2				
	3				
30	1				
	2				
	3				
31	1	36	461	425	92.19%
	2	54	1020	966	94.71%
	3	30	599	569	94.99%

## RATA-RATA KEEFEKTIVAN SHIFT KERJA

Shift	Total NC	Total	Total C	Rata-Rata
1	843	18154	17311	95.36%
2	862	19247	18385	95.52%
3	416	12037	11621	96.54%

Tabel 6. Efektivitas *Shift* Kerja Berdasarkan Berat Permen Pada Bulan Juni 2009

Tanggal	Shift	NC	T	C	%Keefektivan
1	1	49	899	850	94.55%
	2	14	802	788	98.25%
	3	9	560	551	98.39%
2	1	32	900	868	96.44%
	2	21	861	840	97.56%
	3	8	539	531	98.52%
3	1	42	861	819	95.12%
	2	43	859	816	94.99%
	3	22	677	655	96.75%
4	1	38	821	783	95.37%
	2	39	1002	963	96.11%
	3	33	680	647	95.15%
5	1	36	841	805	95.72%
	2	33	779	746	95.76%
	3	46	697	651	93.40%
6	1	26	518	492	94.98%
	2	2	281	279	99.29%
	3	1	20	19	95.00%

Tabel 6. (lanjutan)

7	1				
	2				
	3				
8	1	47	484	437	90.29%
	2	10	460	450	97.83%
	3	18	600	582	97.00%
9	1	26	721	695	96.39%
	2	24	539	515	95.55%
	3	6	281	275	97.86%
10	1	27	581	554	95.35%
	2	31	660	629	95.30%
	3	48	616	568	92.21%
11	1	35	859	824	95.93%
	2	28	681	653	95.89%
	3	30	581	551	94.84%
12	1	40	841	801	95.24%
	2	31	740	709	95.81%
	3	10	500	490	98.00%
13	1	24	641	617	96.26%
	2	29	699	670	95.85%
	3	22	539	517	95.92%
14	1	19	720	701	97.36%
	2	6	340	334	98.24%
	3	16	264	248	93.94%
15	1	14	200	186	93.00%
	2	1	40	39	97.50%
	3				
16	1				
	2				
	3				
17	1	49	599	550	91.82%
	2	36	761	725	95.27%
	3	18	481	463	96.26%
18	1	35	699	664	94.99%
	2	57	619	562	90.79%
	3	24	417	393	94.24%
19	1	43	619	576	93.05%
	2	17	600	583	97.17%
	3	29	562	533	94.84%
20	1	23	480	457	95.21%
	2	18	438	420	95.89%
	3	20	340	320	94.12%

Tabel 6. (lanjutan)

21	1	39	340	301	88.53%
	2	9	360	351	97.50%
	3	20	200	180	90.00%
22	1	47	762	715	93.83%
	2	61	758	697	91.95%
	3	50	980	930	94.90%
23	1	78	959	881	91.87%
	2	45	937	892	95.20%
	3	58	896	838	93.53%
24	1	74	899	825	91.77%
	2	40	862	822	95.36%
	3	52	780	728	93.33%
25	1	54	736	682	92.66%
	2	39	740	701	94.73%
	3	27	740	713	96.35%
26	1	55	721	666	92.37%
	2	37	723	686	94.88%
	3	48	776	728	93.81%
27	1	33	420	387	92.14%
	2	15	218	203	93.12%
	3	2	20	18	90.00%
28	1				
	2				
	3				
29	1	44	560	516	92.14%
	2	51	838	787	93.91%
	3	68	834	766	91.85%
30	1	35	680	645	94.85%
	2	67	781	714	91.42%
	3	86	761	675	88.70%

## RATA-RATA KEEFEKTIVAN SHIFT KERJA

Shift	Total NC	Total	Total C	Rata-Rata
1	1064	18361	17297	94.21%
2	804	17378	16574	95.37%
3	771	14341	13570	94.62%

Tabel 7. Efektivitas *Shift* Kerja Berdasarkan Berat Permen Pada Bulan Juli 2009

Tanggal	Shift	NC	T	C	%Keefektivan
1	1	50	537	487	90.69%
	2	18	277	259	93.50%
	3				
2	1				
	2				
	3				
3	1				
	2				
	3				
4	1	54	477	423	88.68%
	2	55	820	765	93.29%
	3	47	760	713	93.82%
5	1	56	959	903	94.16%
	2	76	1016	940	92.52%
	3	66	919	853	92.82%
6	1	55	997	942	94.48%
	2	53	715	662	92.59%
	3	50	804	754	93.78%
7	1	27	460	433	94.13%
	2	10	200	190	95.00%
	3				
8	1				
	2				
	3	4	81	77	95.06%
9	1	45	581	536	92.25%
	2	68	815	747	91.66%
	3	87	878	791	90.09%
10	1	56	820	764	93.17%
	2	69	819	750	91.58%
	3	67	698	631	90.40%
11	1	46	540	494	91.48%
	2	34	580	546	94.14%
	3	42	643	601	93.47%
12	1	63	600	537	89.50%
	2	36	659	623	94.54%
	3	27	583	556	95.37%
13	1	30	699	669	95.71%
	2	39	640	601	93.91%
	3	33	619	586	94.67%



Tabel 7. (lanjutan)

14	1	27	697	670	96.13%
	2	27	636	609	95.75%
	3	42	597	555	92.96%
15	1	67	639	572	89.51%
	2	60	698	638	91.40%
	3	41	640	599	93.59%
16	1	62	636	574	90.25%
	2	56	738	682	92.41%
	3	48	923	875	94.80%
17	1	67	803	736	91.66%
	2	35	738	703	95.26%
	3	60	679	619	91.16%
18	1	19	301	282	93.69%
	2	0	40	40	100.00%
	3				
19	1				
	2				
	3				
20	1				
	2				
	3				
21	1				
	2				
	3				
22	1	16	280	264	94.29%
	2	34	598	564	94.31%
	3	33	479	446	93.11%
23	1	33	697	664	95.27%
	2	42	721	679	94.17%
	3	109	938	829	88.38%
24	1	75	822	747	90.88%
	2	41	779	738	94.74%
	3	63	840	777	92.50%
25	1	53	899	846	94.10%
	2	63	900	837	93.00%
	3	79	940	861	91.60%
26	1	51	939	888	94.57%
	2	76	900	824	91.56%
	3	80	799	719	89.99%
27	1	93	836	743	88.88%
	2	47	641	594	92.67%
	3	35	741	706	95.28%

Tabel 7. (lanjutan)

28	1	64	701	637	90.87%
	2	23	680	657	96.62%
	3	30	761	731	96.06%
29	1	26	759	733	96.57%
	2	64	821	757	92.20%
	3	53	880	827	93.98%
30	1	29	780	751	96.28%
	2	24	740	716	96.76%
	3	36	760	724	95.26%
31	1	54	740	686	92.70%
	2	48	640	592	92.50%
	3	40	702	662	94.30%

## RATA-RATA KEEFEKTIVAN SHIFT KERJA

Shift	Total NC	Total	Total C	Rata-Rata
1	1218	17199	15981	92.92%
2	1098	16811	15713	93.47%
3	1172	16664	15492	92.97%

Tabel 8. Efektivitas *Shift* Kerja Berdasarkan Berat Permen Pada Bulan Agustus 2009

Tanggal	Shift	NC	T	C	%Keefektivan
1	1	11	100	89	89.00%
	2	9	39	30	76.92%
	3				
2	1				
	2				
	3				
3	1	29	240	211	87.92%
	2	45	676	631	93.34%
	3	32	640	608	95.00%
4	1	30	694	664	95.68%
	2	21	482	461	95.64%
	3	42	558	516	92.47%
5	1	36	499	463	92.79%
	2	7	300	293	97.67%
	3	41	559	518	92.67%
6	1	54	899	845	93.99%
	2	24	779	755	96.92%
	3	23	638	615	96.39%

Tabel 8. (lanjutan)

7	1	25	900	875	97.22%
	2	26	837	811	96.89%
	3	46	993	947	95.37%
8	1	52	699	647	92.56%
	2	17	281	264	93.95%
	3	10	60	50	83.33%
9	1				
	2				
	3				
10	1	34	381	347	91.08%
	2	67	698	631	90.40%
	3	66	900	834	92.67%
11	1	39	860	821	95.47%
	2	43	819	776	94.75%
	3	36	938	902	96.16%
12	1	29	963	934	96.99%
	2	35	980	945	96.43%
	3	30	841	811	96.43%
13	1	38	839	801	95.47%
	2	37	981	944	96.23%
	3	26	920	894	97.17%
14	1	3	220	217	98.64%
	2				
	3				
15	1				
	2				
	3				
16	1				
	2				
	3				
17	1	13	102	89	87.25%
	2	6	140	134	95.71%
	3	3	139	136	97.84%
18	1	26	400	374	93.50%
	2	33	580	547	94.31%
	3	37	677	640	94.53%
19	1	41	898	857	95.43%
	2	39	899	860	95.66%
	3	36	898	862	95.99%
20	1	35	958	923	96.35%
	2	46	919	873	94.99%
	3	55	981	926	94.39%

Tabel 8. (lanjutan)

21	1	70	938	868	92.54%
	2	52	1021	969	94.91%
	3	49	961	912	94.90%
22	1	49	922	873	94.69%
	2	29	972	943	97.02%
	3	35	1002	967	96.51%
23	1	27	700	673	96.14%
	2	43	917	874	95.31%
	3	52	941	889	94.47%
24	1	32	962	930	96.67%
	2	51	922	871	94.47%
	3	46	979	933	95.30%
25	1	45	955	910	95.29%
	2	37	791	754	95.32%
	3	33	763	730	95.67%
26	1	38	782	744	95.14%
	2	41	860	819	95.23%
	3	53	919	866	94.23%
27	1	38	859	821	95.58%
	2	46	855	809	94.62%
	3	37	921	884	95.98%
28	1	54	939	885	94.25%
	2	37	919	882	95.97%
	3	40	842	802	95.25%
29	1	32	779	747	95.89%
	2	37	817	780	95.47%
	3	33	740	707	95.54%
30	1	38	720	682	94.72%
	2	32	799	767	95.99%
	3	27	879	852	96.93%
31	1	42	701	659	94.01%
	2	38	620	582	93.87%
	3	67	880	813	92.39%

## RATA-RATA KEEFEKTIVAN SHIFT KERJA

Shift	Total NC	Total	Total C	Rata-Rata
1	960	18909	17949	94.92%
2	898	18903	18005	95.25%
3	955	19569	18614	95.12%

Tabel 9. Efektivitas *Shift* Kerja Berdasarkan Berat Permen Pada Bulan September 2009

Tanggal	Shift	NC	T	C	%Keefektivan
1	1	38	917	879	95.86%
	2	18	840	822	97.86%
	3	40	980	940	95.92%
2	1	51	941	890	94.58%
	2	42	882	840	95.24%
	3	26	980	954	97.35%
3	1	36	780	744	95.38%
	2	41	720	679	94.31%
	3	24	578	554	95.85%
4	1	30	761	731	96.06%
	2	41	560	519	92.68%
	3	31	639	608	95.15%
5	1	16	379	363	95.78%
	2				
	3				
6	1				
	2				
	3				
7	1	54	581	527	90.71%
	2	50	1020	970	95.10%
	3	23	979	956	97.65%
8	1	36	841	805	95.72%
	2	44	840	796	94.76%
	3	27	900	873	97.00%
9	1	28	819	791	96.58%
	2	48	898	850	94.65%
	3	29	919	890	96.84%
10	1	23	804	781	97.14%
	2	56	1023	967	94.53%
	3	24	875	851	97.26%
11	1	41	1020	979	95.98%
	2	27	619	592	95.64%
	3	45	781	736	94.24%
12	1	61	975	914	93.74%
	2	55	980	925	94.39%
	3	37	837	800	95.58%
13	1	50	1017	967	95.08%
	2	33	581	548	94.32%
	3	31	520	489	94.04%

Tabel 9. (lanjutan)

14	1	27	656	629	95.88%
	2	26	739	713	96.48%
	3	42	981	939	95.72%
15	1	33	739	706	95.53%
	2	10	681	671	98.53%
	3	1	60	59	98.33%
16	1				
	2				
	3				
17	1				
	2				
	3				
18	1				
	2				
	3				
19	1				
	2				
	3				
20	1				
	2				
	3				
21	1				
	2				
	3				
22	1				
	2				
	3				
23	1				
	2				
	3				
24	1				
	2				
	3				
25	1				
	2				
	3				
26	1				
	2				
	3				
27	1				
	2				
	3				

Tabel 9. (lanjutan)

28	1	2	40	38	95.00%
	2	44	619	575	92.89%
	3	23	749	726	96.93%
29	1	22	760	738	97.11%
	2	30	800	770	96.25%
	3	24	759	735	96.84%
30	1	161	913	752	82.37%
	2	37	938	901	96.06%
	3	28	761	733	96.32%

## RATA-RATA KEEFEKTIVAN SHIFT KERJA

Shift	Total NC	Total	Total C	Rata-Rata
1	709	12943	12234	94.52%
2	602	12740	12138	95.27%
3	455	12298	11843	96.30%

Tabel 10. Efektivitas *Shift* Kerja Berdasarkan Berat Permen Pada Bulan Oktober 2009

Tanggal	Shift	NC	T	C	%Keefektivan
1	1	44	763	719	94.23%
	2	16	779	763	97.95%
	3	17	700	683	97.57%
2	1	49	776	727	93.69%
	2	41	768	727	94.66%
	3	60	655	595	90.84%
3	1	20	460	440	95.65%
	2	7	262	255	97.33%
	3				
4	1				
	2				
	3				
5	1	22	400	378	94.50%
	2	41	709	668	94.22%
	3	44	664	620	93.37%
6	1	44	699	655	93.71%
	2	62	661	599	90.62%
	3	84	800	716	89.50%
7	1	40	581	541	93.12%
	2	35	679	644	94.85%
	3	72	780	708	90.77%

Tabel 10. (lanjutan)

8	1	23	700	677	96.71%
	2	43	862	819	95.01%
	3	42	659	617	93.63%
9	1	39	859	820	95.46%
	2	39	860	821	95.47%
	3	10	742	732	98.65%
10	1	22	460	438	95.22%
	2	9	138	129	93.48%
	3				
11	1				
	2				
	3				
12	1	53	579	526	90.85%
	2	108	779	671	86.14%
	3	24	620	596	96.13%
13	1	27	758	731	96.44%
	2	35	899	864	96.11%
	3	33	879	846	96.25%
14	1	27	761	734	96.45%
	2	32	679	647	95.29%
	3	32	976	944	96.72%
15	1	29	976	947	97.03%
	2	24	977	953	97.54%
	3	25	997	972	97.49%
16	1	24	818	794	97.07%
	2	60	700	640	91.43%
	3	48	939	891	94.89%
17	1	56	901	845	93.78%
	2	41	839	798	95.11%
	3	43	897	854	95.21%
18	1	54	696	642	92.24%
	2	43	920	877	95.33%
	3	46	980	934	95.31%
19	1				
	2				
	3				
20	1	13	80	67	83.75%
	2	16	139	123	88.49%
	3	6	60	54	90.00%
21	1	23	521	498	95.59%
	2	24	640	616	96.25%
	3	16	558	542	97.13%



Tabel 10. (lanjutan)

22	1	35	815	780	95.71%
	2	30	960	930	96.88%
	3	53	899	846	94.10%
23	1	62	899	837	93.10%
	2	21	620	599	96.61%
	3	57	956	899	94.04%
24	1	36	680	644	94.71%
	2	15	300	285	95.00%
	3				
25	1				
	2				
	3				
26	1	33	482	449	93.15%
	2	53	821	768	93.54%
	3	52	878	826	94.08%
27	1	49	786	737	93.77%
	2	38	898	860	95.77%
	3	46	863	817	94.67%
28	1	18	749	731	97.60%
	2	53	903	850	94.13%
	3	45	719	674	93.74%
29	1	36	558	522	93.55%
	2	78	857	779	90.90%
	3	68	762	694	91.08%
30	1	32	639	607	94.99%
	2	29	420	391	93.10%
	3	30	560	530	94.64%
31	1	31	340	309	90.88%
	2	7	120	113	94.17%
	3				

## RATA-RATA KEEFEKTIVAN SHIFT KERJA

Shift	Total NC	Total	Total C	Rata-Rata
1	941	17736	16795	94.69%
2	1000	18189	17189	94.50%
3	953	17543	16590	94.57%

Tabel 11. Efektivitas *Shift* Kerja Berdasarkan Berat Permen Pada Bulan November 2009

Tanggal	Shift	NC	T	C	%Keefektivan
1	1				
	2				
	3				
2	1	30	678	648	95.58%
	2	42	961	919	95.63%
	3	25	780	755	96.79%
3	1	32	847	815	96.22%
	2	22	850	828	97.41%
	3	42	755	713	94.44%
4	1	33	561	528	94.12%
	2	13	220	207	94.09%
	3				
5	1				
	2	21	80	59	73.75%
	3				
6	1	23	541	518	95.75%
	2	28	795	767	96.48%
	3	47	860	813	94.53%
7	1	73	878	805	91.69%
	2	39	958	919	95.93%
	3	43	1018	975	95.78%
8	1	49	979	930	94.99%
	2	42	979	937	95.71%
	3	55	999	944	94.49%
9	1	52	941	889	94.47%
	2	52	840	788	93.81%
	3	24	639	615	96.24%
10	1	31	481	450	93.56%
	2	35	520	485	93.27%
	3	29	300	271	90.33%
11	1	21	457	436	95.40%
	2	16	500	484	96.80%
	3	18	400	382	95.50%
12	1	47	579	532	91.88%
	2	54	655	601	91.76%
	3	59	566	507	89.58%
13	1	44	560	516	92.14%
	2	31	479	448	93.53%
	3	23	299	276	92.31%

Tabel 11. (lanjutan)

14	1	17	240	223	92.92%
	2	5	80	75	93.75%
	3	32	140	108	77.14%
15	1				
	2				
	3				
16	1	55	519	464	89.40%
	2	45	716	671	93.72%
	3	8	281	273	97.15%
17	1	43	703	660	93.88%
	2	57	722	665	92.11%
	3	18	339	321	94.69%
18	1	35	680	645	94.85%
	2	51	658	607	92.25%
	3	14	319	305	95.61%
19	1	44	619	575	92.89%
	2	42	680	638	93.82%
	3	8	300	292	97.33%
20	1	39	598	559	93.48%
	2	44	719	675	93.88%
	3	26	397	371	93.45%
21	1	30	380	350	92.11%
	2	1	41	40	97.56%
	3				
22	1				
	2				
	3				
23	1	15	497	482	96.98%
	2	19	675	656	97.19%
	3	0	320	320	100.00%
24	1	33	520	487	93.65%
	2	38	616	578	93.83%
	3	6	417	411	98.56%
25	1	53	697	644	92.40%
	2	45	761	716	94.09%
	3	28	541	513	94.82%
26	1	50	709	659	92.95%
	2	13	199	186	93.47%
	3				
27	1				
	2				
	3				

Tabel 11. (lanjutan)

28	1				
	2				
	3				
29	1	46	539	493	91.47%
	2	34	757	723	95.51%
	3	22	500	478	95.60%
30	1	37	840	803	95.60%
	2	44	899	855	95.11%
	3	28	779	751	96.41%

RATA-RATA KEEFEKTIVAN SHIFT KERJA

Shift	Total NC	Total	Total C	Rata-Rata
1	932	15043	14111	93.80%
2	833	15360	14527	94.58%
3	555	10949	10394	94.93%

Tabel 12. Efektivitas *Shift* Kerja Berdasarkan Berat Permen Pada Bulan Desember 2009BULAN

Tanggal	Shift	NC	T	C	%Keefektivan
1	1	78	797	719	90.21%
	2	48	801	753	94.01%
	3	30	867	837	96.54%
2	1	43	778	735	94.47%
	2	30	798	768	96.24%
	3	33	900	867	96.33%
3	1	34	879	845	96.13%
	2	33	873	840	96.22%
	3	19	900	881	97.89%
4	1	27	860	833	96.86%
	2	27	840	813	96.79%
	3	36	782	746	95.40%
5	1	37	839	802	95.59%
	2	27	898	871	96.99%
	3	29	879	850	96.70%
6	1	39	860	821	95.47%
	2	43	900	857	95.22%
	3	51	858	807	94.06%
7	1	60	1000	940	94.00%
	2	48	944	896	94.92%
	3	29	935	906	96.90%

Tabel 12. (lanjutan)

8	1	29	1097	1068	97.36%
	2	47	997	950	95.29%
	3	28	759	731	96.31%
9	1	13	642	629	97.98%
	2	8	420	412	98.10%
	3	4	20	16	80.00%
10	1				
	2				
	3				
11	1				
	2				
	3				
12	1	40	620	580	93.55%
	2	33	924	891	96.43%
	3	72	1021	949	92.95%
13	1	57	999	942	94.29%
	2	48	956	908	94.98%
	3	33	895	862	96.31%
14	1	34	920	886	96.30%
	2	28	749	721	96.26%
	3	47	737	690	93.62%
15	1	27	840	813	96.79%
	2	25	846	821	97.04%
	3	48	819	771	94.14%
16	1	57	879	822	93.52%
	2	39	900	861	95.67%
	3	66	943	877	93.00%
17	1	70	776	706	90.98%
	2	21	241	220	91.29%
	3				
18	1				
	2				
	3				
19	1	52	655	603	92.06%
	2	41	882	841	95.35%
	3	13	512	499	97.46%
20	1	29	713	684	95.93%
	2	55	845	790	93.49%
	3	17	460	443	96.30%
21	1	29	544	515	94.67%
	2	14	560	546	97.50%
	3	17	570	553	97.02%

Tabel 12. (lanjutan)

22	1	15	557	542	97.31%
	2	17	540	523	96.85%
	3	14	532	518	97.37%
23	1	18	539	521	96.66%
	2	31	660	629	95.30%
	3	21	707	686	97.03%
24	1	14	501	487	97.21%
	2	2	161	159	98.76%
	3				
25	1				
	2				
	3				
26	1				
	2				
	3				
27	1	36	480	444	92.50%
	2	24	780	756	96.92%
	3	27	779	752	96.53%
28	1	52	800	748	93.50%
	2	42	800	758	94.75%
	3	52	780	728	93.33%
29	1	50	800	750	93.75%
	2	55	780	725	92.95%
	3	49	820	771	94.02%
30	1	25	580	555	95.69%
	2	11	240	229	95.42%
	3				
31	1				
	2				
	3				

## RATA-RATA KEEFEKTIVAN SHIFT KERJA

Shift	Total NC	Total	Total C	Rata-Rata
1	965	18955	17990	94.91%
2	797	18335	17538	95.65%
3	735	16475	15740	95.54%

Tabel 13. Kesimpulan Efektivitas *Shift* Kerja Berdasarkan Berat Permen Pada Tahun 2009

BULAN JANUARI				
Shift	Total NC	Total	Total C	Rata-Rata
1	399	11022	10623	96.38%
2	377	11293	10916	96.66%
3	257	10122	9865	97.46%
BULAN FEBRUARI				
Shift	Total NC	Total	Total C	Rata-Rata
1	674	18016	17342	96.26%
2	702	18271	17569	96.16%
3	733	17401	16668	95.79%
BULAN MARET				
Shift	Total NC	Total	Total C	Rata-Rata
1	582	18313	17731	96.82%
2	708	18801	18093	96.23%
3	388	15822	15434	97.55%
BULAN APRIL				
Shift	Total NC	Total	Total C	Rata-Rata
1	542	16683	16141	96.75%
2	619	17206	16587	96.40%
3	390	12643	12253	96.92%
BULAN MEI				
Shift	Total NC	Total	Total C	Rata-Rata
1	843	18154	17311	95.36%
2	862	19247	18385	95.52%
3	416	12037	11621	96.54%
BULAN JUNI				
Shift	Total NC	Total	Total C	Rata-Rata
1	1064	18361	17297	94.21%
2	804	17378	16574	95.37%
3	771	14341	13570	94.62%
BULAN JULI				
Shift	Total NC	Total	Total C	Rata-Rata
1	1218	17199	15981	92.92%
2	1098	16811	15713	93.47%
3	1172	16664	15492	92.97%

Tabel 13. (lanjutan)  
BULAN AGUSTUS

Shift	Total NC	Total	Total C	Rata-Rata
1	960	18909	17949	94.92%
2	898	18903	18005	95.25%
3	955	19569	18614	95.12%

BULAN SEPTEMBER

Shift	Total NC	Total	Total C	Rata-Rata
1	709	12943	12234	94.52%
2	602	12740	12138	95.27%
3	455	12298	11843	96.30%

BULAN OKTOBER

Shift	Total NC	Total	Total C	Rata-Rata
1	941	17736	16795	94.69%
2	1000	18189	17189	94.50%
3	953	17543	16590	94.57%

BULAN NOVEMBER

Shift	Total NC	Total	Total C	Rata-Rata
1	932	15043	14111	93.80%
2	833	15360	14527	94.58%
3	555	10949	10394	94.93%

BULAN DESEMBER

Shift	Total NC	Total	Total C	Rata-Rata
1	965	18955	17990	94.91%
2	797	18335	17538	95.65%
3	735	16475	15740	95.54%

RATA-RATA KEEFEKTIVAN SHIFT KERJA BERDASARKAN BERAT PERMEN

Shift	Total NC	Total	Total C	Rata-Rata
1	9829	201334	191505	95.12%
2	9300	202534	193234	95.41%
3	7780	175864	168084	95.58%

Tabel 14. Efektivitas *Shift* Kerja Berdasarkan Kadar Air *Hard Candy* Pada Bulan Januari 2009

Tanggal	Shift	NC	T	C	%Keefektivan
1	1				
	2				
	3				
2	1				
	2				
	3				



Tabel 14. (lanjutan)

3	1				
	2				
	3				
4	1				
	2				
	3				
5	1	0	4	4	100.00%
	2	0	8	8	100.00%
	3	0	8	8	100.00%
6	1	2	6	4	66.67%
	2	0	10	10	100.00%
	3	0	8	8	100.00%
7	1	0	8	8	100.00%
	2	0	10	10	100.00%
	3	0	10	10	100.00%
8	1	0	11	11	100.00%
	2	0	10	10	100.00%
	3	1	10	9	90.00%
9	1	0	10	10	100.00%
	2	0	11	11	100.00%
	3	0	8	8	100.00%
10	1	1	6	5	83.33%
	2	0	5	5	100.00%
	3				
11	1				
	2				
	3				
12	1	1	9	8	88.89%
	2	0	8	8	100.00%
	3	0	9	9	100.00%
13	1	0	8	8	100.00%
	2	1	6	5	83.33%
	3	1	9	8	88.89%
14	1	0	10	10	100.00%
	2	0	10	10	100.00%
	3	0	10	10	100.00%
15	1	1	12	11	91.67%
	2	0	9	9	100.00%
	3	1	9	8	88.89%
16	1	2	11	9	81.82%
	2	0	5	5	100.00%
	3	0	6	6	100.00%

Tabel 14. (lanjutan)

17	1	0	3	3	100.00%
	2	1	3	2	66.67%
	3				
18	1				
	2				
	3				
19	1	1	6	5	83.33%
	2	0	8	8	100.00%
	3	0	9	9	100.00%
20	1	0	6	6	100.00%
	2	0	5	5	100.00%
	3	0	6	6	100.00%
21	1	0	5	5	100.00%
	2	0	5	5	100.00%
	3	0	5	5	100.00%
22	1	0	3	3	100.00%
	2	0	1	1	100.00%
	3				
23	1				
	2				
	3				
24	1				
	2				
	3				
25	1	0	6	6	100.00%
	2	2	6	4	66.67%
	3	0	6	6	100.00%
26	1	0	6	6	100.00%
	2	0	6	6	100.00%
	3	0	6	6	100.00%
27	1	0	6	6	100.00%
	2	1	7	6	85.71%
	3	1	7	6	85.71%
28	1	0	6	6	100.00%
	2	1	7	6	85.71%
	3	0	6	6	100.00%
29	1	0	6	6	100.00%
	2	1	7	6	85.71%
	3	0	5	5	100.00%
30	1	1	6	5	83.33%
	2	0	6	6	100.00%
	3	0	3	3	100.00%

Tabel 14. (lanjutan)

31	1			
	2			
	3			

RATA-RATA KEEFEKTIVAN SHIFT KERJA

Shift	Total NC	Total	Total C	Rata-Rata
1	9	154	145	94.16%
2	7	153	146	95.42%
3	4	140	136	97.14%

Tabel 15. Efektivitas *Shift* Kerja Berdasarkan Kadar Air *Hard Candy* Pada Bulan Februari 2009

Tanggal	Shift	NC	T	C	%Keefektivan
1	1				
	2				
	3				
2	1	3	8	5	62.50%
	2	0	5	5	100.00%
	3	2	8	6	75.00%
3	1	0	6	6	100.00%
	2	0	4	4	100.00%
	3	0	6	6	100.00%
4	1	0	6	6	100.00%
	2	0	6	6	100.00%
	3	0	8	8	100.00%
5	1	1	7	6	85.71%
	2	0	7	7	100.00%
	3	0	10	10	100.00%
6	1	0	10	10	100.00%
	2	0	11	11	100.00%
	3	0	10	10	100.00%
7	1	0	10	10	100.00%
	2	0	10	10	100.00%
	3	0	8	8	100.00%
8	1	0	8	8	100.00%
	2	0	8	8	100.00%
	3	1	10	9	90.00%
9	1	0	9	9	100.00%
	2	0	7	7	100.00%
	3	0	8	8	100.00%

Tabel 15. (lanjutan)

10	1	0	3	3	100.00%
	2	0	3	3	100.00%
	3	0	1	1	100.00%
11	1				
	2				
	3				
12	1	0	8	8	100.00%
	2	2	10	8	80.00%
	3	0	10	10	100.00%
13	1	0	10	10	100.00%
	2	0	9	9	100.00%
	3	2	11	9	81.82%
14	1	0	9	9	100.00%
	2	0	9	9	100.00%
	3	0	10	10	100.00%
15	1	0	10	10	100.00%
	2	0	8	8	100.00%
	3	0	7	7	100.00%
16	1	0	8	8	100.00%
	2	2	9	7	77.78%
	3	0	10	10	100.00%
17	1	0	10	10	100.00%
	2	1	9	8	88.89%
	3	0	10	10	100.00%
18	1	0	10	10	100.00%
	2	0	10	10	100.00%
	3	0	8	8	100.00%
19	1	0	10	10	100.00%
	2	3	10	7	70.00%
	3	0	10	10	100.00%
20	1	0	10	10	100.00%
	2	0	11	11	100.00%
	3	0	10	10	100.00%
21	1	0	10	10	100.00%
	2	0	11	11	100.00%
	3	0	11	11	100.00%
22	1	0	10	10	100.00%
	2	0	10	10	100.00%
	3	0	10	10	100.00%
23	1	0	10	10	100.00%
	2	0	10	10	100.00%
	3	0	11	11	100.00%

Tabel 15. (lanjutan)

24	1	2	11	9	81.82%
	2	0	10	10	100.00%
	3	0	10	10	100.00%
25	1	1	11	10	90.91%
	2	0	10	10	100.00%
	3	0	9	9	100.00%
26	1	4	8	4	50.00%
	2	0	4	4	100.00%
	3				
27	1				
	2				
	3				
28	1				
	2				
	3				

RATA-RATA KEEFEKTIVAN SHIFT KERJA

Shift	Total NC	Total	Total C	Rata-Rata
1	11	212	201	94.81%
2	8	201	193	96.02%
3	5	206	201	97.57%

Tabel 16. Efektivitas *Shift* Kerja Berdasarkan Kadar Air *Hard Candy* Pada Bulan Maret 2009

Tanggal	Shift	NC	T	C	%Keefektivan
1	1	0	7	7	100.00%
	2	2	10	8	80.00%
	3	1	8	7	87.50%
2	1	0	9	9	100.00%
	2	0	8	8	100.00%
	3	0	7	7	100.00%
3	1	0	10	10	100.00%
	2	1	8	7	87.50%
	3	0	8	8	100.00%
4	1	0	8	8	100.00%
	2	0	8	8	100.00%
	3	0	8	8	100.00%
5	1	0	8	8	100.00%
	2	0	8	8	100.00%
	3	0	10	10	100.00%

Tabel 16. (lanjutan)

6	1	0	7	7	100.00%
	2	0	5	5	100.00%
	3	0	4	4	100.00%
7	1	0	2	2	100.00%
	2	0	2	2	100.00%
8	1				
	2				
	3				
9	1				
	2				
	3				
10	1	2	10	8	80.00%
	2	0	10	10	100.00%
	3	0	10	10	100.00%
11	1	0	10	10	100.00%
	2	0	10	10	100.00%
	3	0	9	9	100.00%
12	1	0	7	7	100.00%
	2	1	8	7	87.50%
	3	0	7	7	100.00%
13	1	0	9	9	100.00%
	2	0	9	9	100.00%
	3	0	9	9	100.00%
14	1	0	10	10	100.00%
	2	0	10	10	100.00%
	3	0	10	10	100.00%
15	1	0	9	9	100.00%
	2	2	12	10	83.33%
	3	2	9	7	77.78%
16	1	0	10	10	100.00%
	2	0	8	8	100.00%
	3	0	9	9	100.00%
17	1	0	5	5	100.00%
	2	0	5	5	100.00%
	3	0	5	5	100.00%
18	1	0	4	4	100.00%
	2	0	4	4	100.00%
	3	0	4	4	100.00%
19	1	1	8	7	87.50%
	2	0	10	10	100.00%
	3	0	10	10	100.00%

Tabel 16. (lanjutan)

20	1	0	10	10	100.00%
	2	0	10	10	100.00%
	3	0	10	10	100.00%
21	1	0	7	7	100.00%
	2	0	4	4	100.00%
	3	0	4	4	100.00%
22	1	0	2	2	100.00%
	2	0	3	3	100.00%
	3	0	4	4	100.00%
23	1	1	7	6	85.71%
	2	0	10	10	100.00%
	3	2	11	9	81.82%
24	1	0	8	8	100.00%
	2	0	7	7	100.00%
	3	0	7	7	100.00%
25	1	0	10	10	100.00%
	2	0	9	9	100.00%
	3	0	8	8	100.00%
26	1	0	7	7	100.00%
	2	1	10	9	90.00%
	3	1	9	8	88.89%
27	1	0	10	10	100.00%
	2	0	4	4	100.00%
	3	0	4	4	100.00%
28	1	0	4	4	100.00%
	2	0	4	4	100.00%
	3	0	4	4	100.00%
29	1	0	6	6	100.00%
	2	0	7	7	100.00%
	3	0	10	10	100.00%
30	1	0	8	8	100.00%
	2	1	9	8	88.89%
	3	0	8	8	100.00%
31	1	0	7	7	100.00%
	2	0	8	8	100.00%
	3	0	6	6	100.00%

## RATA-RATA KEEFEKTIVAN SHIFT KERJA

Shift	Total NC	Total	Total C	Rata-Rata
1	4	219	215	98.17%
2	8	220	212	96.36%
3	6	212	206	97.17%

Tabel 17. Efektivitas *Shift* Kerja Berdasarkan Kadar Air *Hard Candy* Pada Bulan April 2009

Tanggal	Shift	NC	T	C	%Keefektivan
1	1	0	6	6	100.00%
	2	0	7	7	100.00%
	3	0	6	6	100.00%
2	1	1	5	4	80.00%
	2	4	7	3	42.86%
	3	0	8	8	100.00%
3	1	0	8	8	100.00%
	2	1	9	8	88.89%
	3	0	8	8	100.00%
4	1	1	9	8	88.89%
	2	1	10	9	90.00%
	3	1	8	7	87.50%
5	1	0	9	9	100.00%
	2	0	9	9	100.00%
	3	0	3	3	100.00%
6	1	0	3	3	100.00%
	2	0	4	4	100.00%
	3	0	3	3	100.00%
7	1	0	9	9	100.00%
	2	0	8	8	100.00%
	3	0	7	7	100.00%
8	1	0	4	4	100.00%
	2				
	3				
9	1				
	2				
	3				
10	1				
	2				
	3				
11	1				
	2				
	3				
12	1	0	10	10	100.00%
	2	2	10	8	80.00%
	3	0	11	11	100.00%
13	1	0	9	9	100.00%
	2	0	9	9	100.00%
	3	0	9	9	100.00%



Tabel 17. (lanjutan)

14	1	0	10	10	100.00%
	2	0	10	10	100.00%
	3	0	9	9	100.00%
15	1	0	10	10	100.00%
	2	0	11	11	100.00%
	3	0	9	9	100.00%
16	1	0	6	6	100.00%
	2	0	4	4	100.00%
	3	0	9	9	100.00%
17	1	2	12	10	83.33%
	2	0	10	10	100.00%
	3	0	10	10	100.00%
18	1	0	10	10	100.00%
	2	0	4	4	100.00%
	3	0	4	4	100.00%
19	1	0	3	3	100.00%
	2	0	4	4	100.00%
	3	0	5	5	100.00%
20	1	0	9	9	100.00%
	2	0	10	10	100.00%
	3	0	9	9	100.00%
21	1	1	10	9	90.00%
	2	0	9	9	100.00%
	3	0	10	10	100.00%
22	1	0	5	5	100.00%
	2	0	4	4	100.00%
	3				
23	1	0	6	6	100.00%
	2	0	6	6	100.00%
	3	0	7	7	100.00%
24	1	0	8	8	100.00%
	2	0	8	8	100.00%
	3	0	8	8	100.00%
25	1	0	6	6	100.00%
	2	0	8	8	100.00%
	3	0	8	8	100.00%
26	1	0	7	7	100.00%
	2	0	8	8	100.00%
	3	1	8	7	87.50%
27	1	1	9	8	88.89%
	2	1	9	8	88.89%
	3	0	8	8	100.00%

Tabel 17. (lanjutan)

28	1	2	10	8	80.00%
	2	0	8	8	100.00%
	3	0	8	8	100.00%
29	1	0	8	8	100.00%
	2	0	8	8	100.00%
	3	0	6	6	100.00%
30	1	0	7	7	100.00%
	2	0	7	7	100.00%
	3	0	6	6	100.00%

RATA-RATA KEEFEKTIVAN SHIFT KERJA

Shift	Total NC	Total	Total C	Rata-Rata
1	8	208	200	96.15%
2	9	201	192	95.52%
3	2	187	185	98.93%

Tabel 18. Efektivitas *Shift* Kerja Berdasarkan Kadar Air *Hard Candy* Pada Bulan Mei 2009

Tanggal	Shift	NC	T	C	%Keefektivan
1	1	0	6	6	100.00%
	2	0	6	6	100.00%
	3	0	5	5	100.00%
2	1	0	6	6	100.00%
	2	0	6	6	100.00%
	3	0	6	6	100.00%
3	1	0	6	6	100.00%
	2	1	5	4	80.00%
	3	0	5	5	100.00%
4	1	0	4	4	100.00%
	2	2	10	8	80.00%
	3	0	8	8	100.00%
5	1	1	9	8	88.89%
	2	3	7	4	57.14%
	3	0	10	10	100.00%
6	1	0	8	8	100.00%
	2	0	9	9	100.00%
	3	0	8	8	100.00%
7	1	0	7	7	100.00%
	2	2	8	6	75.00%
	3	0	8	8	100.00%

Tabel 18. (lanjutan)

8	1	0	6	6	100.00%
	2	1	7	6	85.71%
	3	0	8	8	100.00%
9	1	0	4	4	100.00%
	2	0	2	2	100.00%
10	3				
	1				
	2				
11	3				
	1	0	4	4	100.00%
	2	0	4	4	100.00%
12	3	0	4	4	100.00%
	1	0	4	4	100.00%
	2	0	6	6	100.00%
13	3	0	4	4	100.00%
	1	1	7	6	85.71%
	2	0	11	11	100.00%
14	3	0	9	9	100.00%
	1	0	8	8	100.00%
	2	4	11	7	63.64%
15	3	0	10	10	100.00%
	1	0	8	8	100.00%
	2	2	10	8	80.00%
16	3	0	11	11	100.00%
	1	0	10	10	100.00%
	2	0	8	8	100.00%
17	3	0	10	10	100.00%
	1	0	10	10	100.00%
	2	0	10	10	100.00%
18	3	0	9	9	100.00%
	1	1	9	8	88.89%
	2	0	9	9	100.00%
19	3	0	8	8	100.00%
	1	0	5	5	100.00%
	2	0	10	10	100.00%
20	3	0	8	8	100.00%
	1	0	4	4	100.00%
	2				
21	3				
	1				
	2				

Tabel 18. (lanjutan)

22	1	1	8	7	87.50%
	2	0	6	6	100.00%
	3	1	10	9	90.00%
23	1	0	9	9	100.00%
	2	0	10	10	100.00%
	3	0	9	9	100.00%
24	1	0	6	6	100.00%
	2	0	7	7	100.00%
	3	0	10	10	100.00%
25	1	0	10	10	100.00%
	2	0	9	9	100.00%
	3	0	9	9	100.00%
26	1	0	5	5	100.00%
	2	0	5	5	100.00%
	3	0	7	7	100.00%
27	1	0	6	6	100.00%
	2	0	8	8	100.00%
	3	1	6	5	83.33%
28	1	0	4	4	100.00%
	2				
	3				
29	1				
	2				
	3				
30	1				
	2				
	3				
31	1	0	4	4	100.00%
	2	0	9	9	100.00%
	3	0	6	6	100.00%

## RATA-RATA KEEFEKTIVAN SHIFT KERJA

Shift	Total NC	Total	Total C	Rata-Rata
1	4	177	173	97.74%
2	15	193	178	92.23%
3	2	188	186	98.94%

Tabel 19. Efektivitas *Shift* Kerja Berdasarkan Kadar Air *Hard Candy*  
 Pada Bulan Juni 2009

Tanggal	Shift	NC	T	C	%Keefektivan
1	1	2	10	8	80.00%
	2	0	9	9	100.00%
	3	0	8	8	100.00%
2	1	0	9	9	100.00%
	2	0	8	8	100.00%
	3	0	8	8	100.00%
3	1	0	9	9	100.00%
	2	0	8	8	100.00%
	3	0	10	10	100.00%
4	1	1	10	9	90.00%
	2	0	10	10	100.00%
	3	0	10	10	100.00%
5	1	0	9	9	100.00%
	2	0	10	10	100.00%
	3	0	10	10	100.00%
6	1	0	8	8	100.00%
	2	0	4	4	100.00%
	3				
7	1				
	2				
	3				
8	1	0	5	5	100.00%
	2	0	7	7	100.00%
	3	2	8	6	75.00%
9	1	1	6	5	83.33%
	2	0	5	5	100.00%
	3	0	4	4	100.00%
10	1	0	5	5	100.00%
	2	0	4	4	100.00%
	3	0	7	7	100.00%
11	1	1	8	7	87.50%
	2	0	7	7	100.00%
	3	4	10	6	60.00%
12	1	1	7	6	85.71%
	2	0	7	7	100.00%
	3	0	8	8	100.00%

Tabel 19. (lanjutan)

13	1	0	8	8	100.00%
	2	2	7	5	71.43%
	3	0	8	8	100.00%
14	1	0	7	7	100.00%
	2	0	6	6	100.00%
	3	0	4	4	100.00%
15	1	0	2	2	100.00%
	2	0	1	1	100.00%
	3				
16	1				
	2				
	3				
17	1	0	8	8	100.00%
	2	0	8	8	100.00%
	3	0	6	6	100.00%
18	1	1	7	6	85.71%
	2	0	6	6	100.00%
	3	0	6	6	100.00%
19	1	0	4	4	100.00%
	2	1	4	3	75.00%
	3	0	3	3	100.00%
20	1	1	4	3	75.00%
	2	0	2	2	100.00%
	3	0	2	2	100.00%
21	1	0	4	4	100.00%
	2	1	4	3	75.00%
	3	0	4	4	100.00%
22	1	0	2	2	100.00%
	2	0	10	10	100.00%
	3	0	9	9	100.00%
23	1	2	11	9	81.82%
	2	0	10	10	100.00%
	3	0	9	9	100.00%
24	1	0	8	8	100.00%
	2	0	8	8	100.00%
	3	0	7	7	100.00%
25	1	0	6	6	100.00%
	2	0	8	8	100.00%
	3	0	9	9	100.00%
26	1	0	5	5	100.00%
	2	0	6	6	100.00%
	3	0	7	7	100.00%

Tabel 19. (lanjutan)

27	1	0	2	2	100.00%
	2				
	3				
28	1				
	2				
	3				
29	1	4	8	4	50.00%
	2	0	8	8	100.00%
	3	0	8	8	100.00%
30	1	1	5	4	80.00%
	2	0	8	8	100.00%
	3	0	8	8	100.00%

## RATA-RATA KEEFEKTIVAN SHIFT KERJA

Shift	Total NC	Total	Total C	Rata-Rata
1	15	177	162	91.53%
2	4	175	171	97.71%
3	6	173	167	96.53%

Tabel 20. Efektivitas *Shift* Kerja Berdasarkan Kadar Air *Hard Candy* Pada Bulan Juli 2009

Tanggal	Shift	NC	T	C	%Keefektivan
1	1	2	5	3	60.00%
	2	0	4	4	100.00%
	3				
2	1				
	2				
	3				
3	1				
	2				
	3				
4	1	0	5	5	100.00%
	2	0	10	10	100.00%
	3	0	9	9	100.00%
5	1	1	10	9	90.00%
	2	0	10	10	100.00%
	3	1	10	9	90.00%
6	1	0	12	12	100.00%
	2	0	6	6	100.00%
	3	1	10	9	90.00%

Tabel 20. (lanjutan)

7	1	0	2	2	100.00%
	2	0	1	1	100.00%
	3				
8	1				
	2				
	3				
9	1	0	7	7	100.00%
	2	0	7	7	100.00%
	3	2	10	8	80.00%
10	1	0	8	8	100.00%
	2	1	9	8	88.89%
	3	0	9	9	100.00%
11	1	0	8	8	100.00%
	2	0	10	10	100.00%
	3	2	10	8	80.00%
12	1	0	9	9	100.00%
	2	0	9	9	100.00%
	3	0	10	10	100.00%
13	1	0	10	10	100.00%
	2	0	10	10	100.00%
	3	1	9	8	88.89%
14	1	0	10	10	100.00%
	2	0	10	10	100.00%
	3	0	9	9	100.00%
15	1	0	11	11	100.00%
	2	0	11	11	100.00%
	3	0	9	9	100.00%
16	1	0	9	9	100.00%
	2	0	10	10	100.00%
	3	0	10	10	100.00%
17	1	0	8	8	100.00%
	2	0	8	8	100.00%
	3	1	8	7	87.50%
18	1	0	3	3	100.00%
	2				
	3				
19	1				
	2				
	3				
20	1				
	2				
	3				



Tabel 20. (lanjutan)

21	1				
	2				
	3				
22	1	0	1	1	100.00%
	2	0	9	9	100.00%
	3	0	9	9	100.00%
23	1	0	7	7	100.00%
	2	0	7	7	100.00%
	3	0	10	10	100.00%
24	1	0	9	9	100.00%
	2	1	8	7	87.50%
	3	0	9	9	100.00%
25	1	0	10	10	100.00%
	2	0	9	9	100.00%
	3	0	9	9	100.00%
26	1	0	10	10	100.00%
	2	0	9	9	100.00%
	3	1	7	6	85.71%
27	1	1	8	7	87.50%
	2	0	10	10	100.00%
	3	0	6	6	100.00%
28	1	0	5	5	100.00%
	2	0	6	6	100.00%
	3	0	6	6	100.00%
29	1	0	6	6	100.00%
	2	0	8	8	100.00%
	3	0	8	8	100.00%
30	1	0	7	7	100.00%
	2	0	6	6	100.00%
	3	0	6	6	100.00%
31	1	1	8	7	87.50%
	2	1	5	4	80.00%
	3	1	6	5	83.33%

## RATA-RATA KEEFEKTIVAN SHIFT KERJA

Shift	Total NC	Total	Total C	Rata-Rata
1	5	188	183	97.34%
2	3	192	189	98.44%
3	10	189	179	94.71%

Tabel 21. Efektivitas *Shift* Kerja Berdasarkan Kadar Air *Hard Candy* Pada Bulan Agustus 2009

Tanggal	Shift	NC	T	C	%Keefektivan
1	1	0	1	1	100.00%
	2	0	1	1	100.00%
	3				
2	1				
	2				
	3				
3	1	0	7	7	100.00%
	2	0	10	10	100.00%
	3	2	11	9	81.82%
4	1	0	10	10	100.00%
	2	0	10	10	100.00%
	3	1	8	7	87.50%
5	1	0	10	10	100.00%
	2	0	7	7	100.00%
	3	2	9	7	77.78%
6	1	0	13	13	100.00%
	2	2	11	9	81.82%
	3	0	10	10	100.00%
7	1	0	10	10	100.00%
	2	0	10	10	100.00%
	3				
8	1	0	5	5	100.00%
	2	1	4	3	75.00%
	3	0	1	1	100.00%
9	1				
	2				
	3				
10	1	1	4	3	75.00%
	2	0	7	7	100.00%
	3	1	8	7	87.50%
11	1	0	10	10	100.00%
	2	0	10	10	100.00%
	3	0	9	9	100.00%
12	1	0	12	12	100.00%
	2	0	10	10	100.00%
	3	0	8	8	100.00%
13	1	0	11	11	100.00%
	2	0	12	12	100.00%
	3	0	9	9	100.00%

Tabel 21. (lanjutan)

14	1				
	2				
	3				
15	1				
	2				
	3				
16	1				
	2				
	3				
17	1				
	2				
	3				
18	1	0	7	7	100.00%
	2	0	8	8	100.00%
	3	0	9	9	100.00%
19	1	0	8	8	100.00%
	2	1	11	10	90.91%
	3	0	10	10	100.00%
20	1	0	10	10	100.00%
	2	0	10	10	100.00%
	3	0	10	10	100.00%
21	1	1	11	10	90.91%
	2	0	9	9	100.00%
	3	0	8	8	100.00%
22	1	0	10	10	100.00%
	2	0	10	10	100.00%
	3	2	9	7	77.78%
23	1	2	9	7	77.78%
	2	0	10	10	100.00%
	3	1	11	10	90.91%
24	1	0	12	12	100.00%
	2	0	10	10	100.00%
	3	1	10	9	90.00%
25	1	1	10	9	90.00%
	2	0	9	9	100.00%
	3	0	6	6	100.00%
26	1	0	7	7	100.00%
	2	0	8	8	100.00%
	3	0	8	8	100.00%
27	1	1	9	8	88.89%
	2	1	11	10	90.91%
	3	1	10	9	90.00%

Tabel 21. (lanjutan)

28	1	0	9	9	100.00%
	2	0	8	8	100.00%
	3	1	8	7	87.50%
29	1	0	9	9	100.00%
	2	0	8	8	100.00%
	3	0	8	8	100.00%
30	1	0	9	9	100.00%
	2	0	9	9	100.00%
	3	0	9	9	100.00%
31	1	1	6	5	83.33%
	2	0	6	6	100.00%
	3	1	11	10	90.91%

RATA-RATA KEEFEKTIVAN SHIFT KERJA

Shift	Total NC	Total	Total C	Rata-Rata
1	7	219	212	96.80%
2	5	219	214	97.72%
3	13	200	187	93.50%

Tabel 22. Efektivitas *Shift* Kerja Berdasarkan Kadar Air *Hard Candy* Pada Bulan September 2009

Tanggal	Shift	NC	T	C	%Keefektivan
1	1	1	12	11	91.67%
	2	0	9	9	100.00%
	3	0	10	10	100.00%
2	1	0	9	9	100.00%
	2	0	9	9	100.00%
	3	0	9	9	100.00%
3	1	0	7	7	100.00%
	2	0	7	7	100.00%
	3	0	6	6	100.00%
4	1	0	6	6	100.00%
	2	0	4	4	100.00%
	3	0	4	4	100.00%
5	1	0	2	2	100.00%
	2				
	3				
6	1				
	2				
	3				

Tabel 22. (lanjutan)

7	1	1	10	9	90.00%
	2	0	10	10	100.00%
	3	0	10	10	100.00%
8	1	0	8	8	100.00%
	2	0	8	8	100.00%
	3	0	10	10	100.00%
9	1	0	8	8	100.00%
	2	1	11	10	90.91%
	3	1	10	9	90.00%
10	1	0	9	9	100.00%
	2	0	10	10	100.00%
	3	0	10	10	100.00%
11	1	0	9	9	100.00%
	2	0	4	4	100.00%
	3	0	9	9	100.00%
12	1	0	9	9	100.00%
	2	2	11	9	81.82%
	3	1	9	8	88.89%
13	1	1	11	10	90.91%
	2	0	5	5	100.00%
	3	0	3	3	100.00%
14	1	0	7	7	100.00%
	2	0	8	8	100.00%
	3	0	10	10	100.00%
15	1	0	9	9	100.00%
	2	0	11	11	100.00%
	3	0	2	2	100.00%
16	1				
	2				
	3				
17	1				
	2				
	3				
18	1				
	2				
	3				
19	1				
	2				
	3				
20	1				
	2				
	3				

Tabel 22. (lanjutan)

21	1				
	2				
	3				
22	1				
	2				
	3				
23	1				
	2				
	3				
24	1				
	2				
	3				
25	1				
	2				
	3				
26	1				
	2				
	3				
27	1				
	2				
	3				
28	1				
	2	0	9	9	100.00%
	3	0	7	7	100.00%
29	1	0	6	6	100.00%
	2	0	8	8	100.00%
	3	1	9	8	88.89%
30	1	0	10	10	100.00%
	2	0	9	9	100.00%
	3	0	7	7	100.00%

## RATA-RATA KEEFEKTIVAN SHIFT KERJA

Shift	Total NC	Total	Total C	Rata-Rata
1	3	132	129	97.73%
2	3	133	130	97.74%
3	3	125	122	97.60%

Tabel 23. Efektivitas *Shift* Kerja Berdasarkan Kadar Air *Hard Candy* Pada Bulan Oktober 2009

Tanggal	Shift	NC	T	C	%Keefektivan
1	1	0	9	9	100.00%
	2	0	6	6	100.00%
	3	0	6	6	100.00%
2	1	0	8	8	100.00%
	2	0	8	8	100.00%
	3	0	6	6	100.00%
3	1	1	4	3	75.00%
	2	0	3	3	100.00%
	3				
4	1				
	2				
	3				
5	1	0	6	6	100.00%
	2	1	8	7	87.50%
	3	0	7	7	100.00%
6	1	0	6	6	100.00%
	2	0	8	8	100.00%
	3	0	8	8	100.00%
7	1	0	5	5	100.00%
	2	0	8	8	100.00%
	3	0	7	7	100.00%
8	1	0	8	8	100.00%
	2	1	7	6	85.71%
	3	1	7	6	85.71%
9	1	0	9	9	100.00%
	2	0	10	10	100.00%
	3	0	6	6	100.00%
10	1	0	3	3	100.00%
	2	0	3	3	100.00%
	3				
11	1				
	2				
	3				
12	1	0	8	8	100.00%
	2	0	7	7	100.00%
	3	0	5	5	100.00%
13	1	1	8	7	87.50%
	2	2	10	8	80.00%
	3	0	10	10	100.00%

Tabel 23. (lanjutan)

14	1	0	9	9	100.00%
	2	0	10	10	100.00%
	3	0	10	10	100.00%
15	1	1	11	10	90.91%
	2	0	10	10	100.00%
	3	0	10	10	100.00%
16	1	0	8	8	100.00%
	2	0	6	6	100.00%
	3	1	9	8	88.89%
17	1	0	10	10	100.00%
	2	0	9	9	100.00%
	3	1	11	10	90.91%
18	1	0	8	8	100.00%
	2	0	10	10	100.00%
	3	0	10	10	100.00%
19	1				
	2				
	3				
20	1				
	2				
	3				
21	1	0	10	10	100.00%
	2	0	8	8	100.00%
	3	0	7	7	100.00%
22	1	0	10	10	100.00%
	2	0	9	9	100.00%
	3	2	9	7	77.78%
23	1	0	9	9	100.00%
	2	0	6	6	100.00%
	3	0	11	11	100.00%
24	1	0	5	5	100.00%
	2	0	4	4	100.00%
	3				
25	1				
	2				
	3				
26	1	0	6	6	100.00%
	2	0	9	9	100.00%
	3	1	9	8	88.89%
27	1	0	9	9	100.00%
	2	0	8	8	100.00%
	3	1	8	7	87.50%



Tabel 23. (lanjutan)

28	1	0	8	8	100.00%
	2	0	8	8	100.00%
	3	0	6	6	100.00%
29	1	0	8	8	100.00%
	2	0	10	10	100.00%
	3	0	10	10	100.00%
30	1	0	8	8	100.00%
	2	0	4	4	100.00%
	3	0	5	5	100.00%
31	1	0	2	2	100.00%
	2	0	1	1	100.00%
	3				

## RATA-RATA KEEFEKTIVAN SHIFT KERJA

Shift	Total NC	Total	Total C	Rata-Rata
1	3	195	192	98.46%
2	4	190	186	97.89%
3	7	177	170	96.05%

Tabel 24. Efektivitas *Shift* Kerja Berdasarkan Kadar Air *Hard Candy* Pada Bulan November 2009

Tanggal	Shift	NC	T	C	%Keefektivan
1	1				
	2				
	3				
2	1	0	10	10	100.00%
	2	0	9	9	100.00%
	3	0	8	8	100.00%
3	1	0	8	8	100.00%
	2	0	8	8	100.00%
	3	0	7	7	100.00%
4	1	0	4	4	100.00%
	2	0	3	3	100.00%
5	3				
	1				
	2				
6	3				
	1	2	11	9	81.82%
	2	1	10	9	90.00%
	3	1	8	7	87.50%

Tabel 24. (lanjutan)

7	1	0	8	8	100.00%
	2	1	11	10	90.91%
	3	3	12	9	75.00%
8	1	0	10	10	100.00%
	2	1	11	10	90.91%
	3	0	10	10	100.00%
9	1	0	10	10	100.00%
	2	0	9	9	100.00%
	3	0	5	5	100.00%
10	1	0	4	4	100.00%
	2	0	5	5	100.00%
	3	0	4	4	100.00%
11	1	0	3	3	100.00%
	2	1	7	6	85.71%
	3	1	7	6	85.71%
12	1	0	5	5	100.00%
	2	0	9	9	100.00%
	3	0	9	9	100.00%
13	1	0	8	8	100.00%
	2	1	8	7	87.50%
	3	0	5	5	100.00%
14	1	0	2	2	100.00%
	2	0	1	1	100.00%
	3				
15	1				
	2				
	3				
16	1	2	6	4	66.67%
	2	0	7	7	100.00%
	3	0	6	6	100.00%
17	1	1	6	5	83.33%
	2	0	6	6	100.00%
	3	1	7	6	85.71%
18	1	1	7	6	85.71%
	2	0	6	6	100.00%
	3	0	5	5	100.00%
19	1	1	6	5	83.33%
	2	0	6	6	100.00%
	3	0	5	5	100.00%
20	1	0	6	6	100.00%
	2	0	6	6	100.00%
	3	1	8	7	87.50%

Tabel 24. (lanjutan)

21	1	0	2	2	100.00%
	2	0	1	1	100.00%
	3				
22	1				
	2				
	3				
23	1	1	6	5	83.33%
	2	0	6	6	100.00%
	3	1	5	4	80.00%
24	1	0	4	4	100.00%
	2	0	5	5	100.00%
	3	0	6	6	100.00%
25	1	0	7	7	100.00%
	2	0	6	6	100.00%
	3	0	8	8	100.00%
26	1	2	12	10	83.33%
	2	0	5	5	100.00%
	3				
27	1				
	2				
	3				
28	1				
	2				
	3				
29	1	2	10	8	80.00%
	2	0	9	9	100.00%
	3	0	8	8	100.00%
30	1	0	8	8	100.00%
	2	0	8	8	100.00%
	3	0	8	8	100.00%

## RATA-RATA KEEFEKTIVAN SHIFT KERJA

Shift	Total NC	Total	Total C	Rata-Rata
1	12	163	151	92.64%
2	5	162	157	96.91%
3	8	141	133	94.33%

Tabel 25. Efektivitas *Shift* Kerja Berdasarkan Kadar Air *Hard Candy* Pada Bulan Desember 2009

Tanggal	Shift	NC	T	C	%Keefektivan
1	1	0	9	9	100.00%
	2	0	9	9	100.00%
	3	0	10	10	100.00%
2	1	0	8	8	100.00%
	2	0	9	9	100.00%
	3	0	8	8	100.00%
3	1	0	8	8	100.00%
	2	0	9	9	100.00%
	3	0	8	8	100.00%
4	1	0	8	8	100.00%
	2	0	7	7	100.00%
	3	0	8	8	100.00%
5	1	0	8	8	100.00%
	2	0	8	8	100.00%
	3	0	8	8	100.00%
6	1	0	8	8	100.00%
	2	0	8	8	100.00%
	3	0	8	8	100.00%
7	1	1	11	10	90.91%
	2	4	12	8	66.67%
	3	0	10	10	100.00%
8	1	1	10	9	90.00%
	2	1	11	10	90.91%
	3	0	9	9	100.00%
9	1	0	8	8	100.00%
	2	1	7	6	85.71%
	3				
10	1				
	2				
	3				
11	1				
	2				
	3				
12	1	1	9	8	88.89%
	2	1	10	9	90.00%
	3	0	10	10	100.00%
13	1	0	10	10	100.00%
	2	0	10	10	100.00%
	3	0	10	10	100.00%

Tabel 25. (lanjutan)

14	1	0	9	9	100.00%
	2	0	8	8	100.00%
	3	0	9	9	100.00%
15	1	0	8	8	100.00%
	2	0	9	9	100.00%
	3	0	8	8	100.00%
16	1	0	8	8	100.00%
	2	0	8	8	100.00%
	3	0	10	10	100.00%
17	1	0	10	10	100.00%
	2	0	5	5	100.00%
	3				
18	1				
	2				
	3				
19	1	2	10	8	80.00%
	2	0	10	10	100.00%
	3	0	7	7	100.00%
20	1	0	9	9	100.00%
	2	0	8	8	100.00%
	3	0	7	7	100.00%
21	1	0	8	8	100.00%
	2	0	9	9	100.00%
	3	0	8	8	100.00%
22	1	0	8	8	100.00%
	2	0	8	8	100.00%
	3	0	8	8	100.00%
23	1	0	8	8	100.00%
	2	0	10	10	100.00%
	3	0	10	10	100.00%
24	1	0	5	5	100.00%
	2	0	4	4	100.00%
	3				
25	1				
	2				
	3				
26	1				
	2				
	3				
27	1	1	7	6	85.71%
	2	0	7	7	100.00%
	3	0	6	6	100.00%

Tabel 25. (lanjutan)

28	1	0	8	8	100.00%
	2	0	8	8	100.00%
	3	1	9	8	88.89%
29	1	0	7	7	100.00%
	2	0	9	9	100.00%
	3	0	8	8	100.00%
30	1	0	4	4	100.00%
	2	1	4	3	75.00%
	3				
31	1				
	2				
	3				

## RATA-RATA KEEFEKTIVAN SHIFT KERJA

Shift	Total NC	Total	Total C	Rata-Rata
1	6	206	200	97.09%
2	8	207	199	96.14%
3	1	179	178	99.44%

Tabel 26. Kesimpulan Efektivitas *Shift* Kerja Berdasarkan Kadar Air *Hard Candy* Pada Tahun 2009

## BULAN JANUARI

Shift	Total NC	Total	Total C	Rata-Rata
1	9	154	145	94.16%
2	7	153	146	95.42%
3	4	140	136	97.14%

## BULAN FEBRUARI

Shift	Total NC	Total	Total C	Rata-Rata
1	11	212	201	94.81%
2	8	201	193	96.02%
3	5	206	201	97.57%

## BULAN MARET

Shift	Total NC	Total	Total C	Rata-Rata
1	4	219	215	98.17%
2	8	220	212	96.36%
3	6	212	206	97.17%

## BULAN APRIL

Shift	Total NC	Total	Total C	Rata-Rata
1	8	208	200	96.15%
2	9	201	192	95.52%
3	2	187	185	98.93%

Tabel 26. (lanjutan)

## BULAN MEI

Shift	Total NC	Total	Total C	Rata-Rata
1	4	177	173	97.74%
2	15	193	178	92.23%
3	2	188	186	98.94%

## BULAN JUNI

Shift	Total NC	Total	Total C	Rata-Rata
1	15	177	162	91.53%
2	4	175	171	97.71%
3	6	173	167	96.53%

## BULAN JULI

Shift	Total NC	Total	Total C	Rata-Rata
1	5	188	183	97.34%
2	3	192	189	98.44%
3	10	189	179	94.71%

## BULAN AGUSTUS

Shift	Total NC	Total	Total C	Rata-Rata
1	7	219	212	96.80%
2	5	219	214	97.72%
3	13	200	187	93.50%

## BULAN SEPTEMBER

Shift	Total NC	Total	Total C	Rata-Rata
1	3	132	129	97.73%
2	3	133	130	97.74%
3	3	125	122	97.60%

## BULAN OKTOBER

Shift	Total NC	Total	Total C	Rata-Rata
1	3	195	192	98.46%
2	4	190	186	97.89%
3	7	177	170	96.05%

## BULAN NOVEMBER

Shift	Total NC	Total	Total C	Rata-Rata
1	12	163	151	92.64%
2	5	162	157	96.91%
3	8	141	133	94.33%

## BULAN DESEMBER

Shift	Total NC	Total	Total C	Rata-Rata
1	6	206	200	97.09%
2	8	207	199	96.14%
3	1	179	178	99.44%

Tabel 26. (lanjutan)

RATA-RATA KEEFEKTIVAN SHIFT KERJA  
BERDASARKAN KADAR AIR HARD CANDY

Shift	Total NC	Total	Total C	Rata-Rata
1	87	2250	2163	96.13%
2	79	2246	2167	96.48%
3	67	2117	2050	96.84%

Tabel 27. Efektivitas *Shift* Kerja Berdasarkan Kadar Air Gingerbon Pada Bulan Januari 2009

Tanggal	Shift	NC	T	C	%Keefektivan
1	1				
	2				
	3				
2	1				
	2				
	3				
3	1				
	2				
	3				
4	1				
	2				
	3				
5	1	0	6	6	100.00%
	2				
	3				
6	1	0	7	7	100.00%
	2	0	4	4	100.00%
	3				
7	1				
	2				
	3				
8	1				
	2				
	3				
9	1				
	2				
	3				
10	1				
	2				
	3				



Tabel 27. (lanjutan)

11	1				
	2				
	3				
12	1				
	2				
	3				
13	1	0	6	6	100.00%
	2	0	4	4	100.00%
	3				
14	1	0	8	8	100.00%
	2	0	10	10	100.00%
	3	0	11	11	100.00%
15	1	0	10	10	100.00%
	2	0	10	10	100.00%
	3	0	10	10	100.00%
16	1	1	10	9	90.00%
	2	0	10	10	100.00%
	3				
17	1				
	2				
	3				
18	1				
	2				
	3				
19	1	1	4	3	75.00%
	2	0	11	11	100.00%
	3	0	12	12	100.00%
20	1	0	9	9	100.00%
	2	0	15	15	100.00%
	3	0	15	15	100.00%
21	1	0	13	13	100.00%
	2	0	12	12	100.00%
	3				
22	1				
	2				
	3				
23	1				
	2				
	3				
24	1				
	2				
	3				

Tabel 27. (lanjutan)

25	1			
	2			
	3			
26	1			
	2			
	3			
27	1			
	2			
	3			
28	1			
	2			
	3			
29	1			
	2			
	3			
30	1			
	2			
	3			
31	1			
	2			
	3			

RATA-RATA KEEFEKTIVAN SHIFT KERJA

Shift	Total NC	Total	Total C	Rata-Rata
1	2	73	71	97.26%
2	0	76	76	100.00%
3	0	48	48	100.00%

Tabel 28. Efektivitas *Shift* Kerja Berdasarkan Kadar Air Gingerbon Pada Bulan Februari 2009

Tanggal	Shift	NC	T	C	%Keefektivan
1	1				
	2				
	3				
2	1	0	6	6	100.00%
	2	1	11	10	90.91%
	3	0	10	10	100.00%
3	1	0	10	10	100.00%
	2	0	10	10	100.00%
	3	0	10	10	100.00%

Tabel 28. (lanjutan)

4	1	0	10	10	100.00%
	2	0	10	10	100.00%
	3	0	6	6	100.00%
5	1	0	3	3	100.00%
	2	0	7	7	100.00%
	3	0	8	8	100.00%
6	1	0	14	14	100.00%
	2	0	14	14	100.00%
	3	0	15	15	100.00%
7	1	0	14	14	100.00%
	2	1	14	13	92.86%
	3	0	12	12	100.00%
8	1	0	14	14	100.00%
	2	0	12	12	100.00%
	3	0	14	14	100.00%
9	1	0	14	14	100.00%
	2	0	14	14	100.00%
	3				
10	1				
	2				
	3				
11	1				
	2				
	3				
12	1				
	2				
	3				
13	1	1	14	13	92.86%
	2	0	14	14	100.00%
	3	0	10	10	100.00%
14	1	0	10	10	100.00%
	2	0	10	10	100.00%
	3	0	10	10	100.00%
15	1	0	10	10	100.00%
	2	0	10	10	100.00%
	3	0	3	3	100.00%
16	1	0	2	2	100.00%
	2				
	3	0	9	9	100.00%
17	1	0	10	10	100.00%
	2	0	10	10	100.00%
	3	0	10	10	100.00%

Tabel 28. (lanjutan)

18	1	0	13	13	100.00%
	2	0	14	14	100.00%
	3				
19	1	0	13	13	100.00%
	2	0	10	10	100.00%
	3	0	10	10	100.00%
20	1	0	13	13	100.00%
	2	0	14	14	100.00%
	3	0	13	13	100.00%
21	1	0	10	10	100.00%
	2	0	10	10	100.00%
	3	0	10	10	100.00%
22	1	0	10	10	100.00%
	2	0	10	10	100.00%
	3	0	8	8	100.00%
23	1	0	14	14	100.00%
	2	0	13	13	100.00%
	3	0	13	13	100.00%
24	1	0	14	14	100.00%
	2	0	13	13	100.00%
	3	0	10	10	100.00%
25	1	0	12	12	100.00%
	2	0	13	13	100.00%
	3	0	13	13	100.00%
26	1	0	10	10	100.00%
	2	0	5	5	100.00%
	3				
27	1				
	2				
	3				
28	1				
	2				
	3				

## RATA-RATA KEEFEKTIVAN SHIFT KERJA

Shift	Total NC	Total	Total C	Rata-Rata
1	1	240	239	99.58%
2	2	238	236	99.16%
3	0	194	194	100.00%

Tabel 29. Efektivitas *Shift* Kerja Berdasarkan Kadar Air Gingerbon Pada Bulan Maret 2009

Tanggal	Shift	NC	T	C	%Keefektivan
1	1	0	10	10	100.00%
	2	0	13	13	100.00%
	3	0	14	14	100.00%
2	1	0	13	13	100.00%
	2	0	13	13	100.00%
	3	0	14	14	100.00%
3	1	0	13	13	100.00%
	2	0	13	13	100.00%
	3	0	7	7	100.00%
4	1	0	13	13	100.00%
	2	0	13	13	100.00%
	3	0	14	14	100.00%
5	1	0	13	13	100.00%
	2	0	13	13	100.00%
	3	0	9	9	100.00%
6	1	0	13	13	100.00%
	2	0	13	13	100.00%
	3	0	13	13	100.00%
7	1	0	10	10	100.00%
	2	0	5	5	100.00%
	3				
8	1				
	2				
	3				
9	1				
	2				
	3				
10	1	0	9	9	100.00%
	2	0	12	12	100.00%
	3	0	12	12	100.00%
11	1	0	12	12	100.00%
	2	0	15	15	100.00%
	3	0	12	12	100.00%
12	1	0	12	12	100.00%
	2	0	12	12	100.00%
	3	0	11	11	100.00%

Tabel 29. (lanjutan)

13	1	0	15	15	100.00%
	2	0	15	15	100.00%
	3				
14	1	0	15	15	100.00%
	2	0	13	13	100.00%
	3				
15	1				
	2				
	3				
16	1				
	2				
	3				
17	1	0	3	3	100.00%
	2	0	1	1	100.00%
	3				
18	1				
	2				
	3				
19	1	1	16	15	93.75%
	2	0	16	16	100.00%
	3				
20	1	0	19	19	100.00%
	2	0	17	17	100.00%
	3				
21	1	0	10	10	100.00%
	2				
	3				
22	1				
	2				
	3				
23	1	0	19	19	100.00%
	2	0	16	16	100.00%
	3				
24	1	0	15	15	100.00%
	2	0	15	15	100.00%
	3				
25	1	0	15	15	100.00%
	2	0	10	10	100.00%
	3				
26	1				
	2				
	3				

Tabel 29. (lanjutan)

27	1			
	2			
	3			
28	1			
	2			
	3			
29	1			
	2			
	3			
30	1			
	2			
	3			
31	1			
	2			
	3			

RATA-RATA KEEFEKTIVAN SHIFT KERJA

Shift	Total NC	Total	Total C	Rata-Rata
1	1	245	244	99.59%
2	0	225	225	100.00%
3	0	106	106	100.00%

Tabel 30. Efektivitas *Shift* Kerja Berdasarkan Kadar Air Gingerbon Pada Bulan April 2009

Tanggal	Shift	NC	T	C	%Keefektivan
1	1	0	15	15	100.00%
	2	1	15	14	93.33%
	3				
2	1	0	15	15	100.00%
	2	0	15	15	100.00%
	3	0	2	2	100.00%
3	1	0	16	16	100.00%
	2	0	16	16	100.00%
	3				
4	1	0	11	11	100.00%
	2				
	3				
5	1				
	2				
	3				

Tabel 30. (lanjutan)

6	1				
	2				
	3				
7	1	0	15	15	100.00%
	2	0	10	10	100.00%
	3				
8	1				
	2				
	3				
9	1				
	2				
	3				
10	1				
	2				
	3				
11	1				
	2				
	3				
12	1	1	12	11	91.67%
	2	0	15	15	100.00%
	3				
13	1	4	15	11	73.33%
	2				
	3				
14	1	0	10	10	100.00%
	2	0	15	15	100.00%
	3				
15	1	0	10	10	100.00%
	2	0	7	7	100.00%
	3				
16	1	0	6	6	100.00%
	2	0	13	13	100.00%
	3				
17	1	0	10	10	100.00%
	2				
	3				
18	1				
	2				
	3				
19	1				
	2				
	3				



Tabel 30. (lanjutan)

20	1				
	2				
	3				
21	1	0	15	15	100.00%
	2	1	17	16	94.12%
	3				
22	1	0	10	10	100.00%
	2	0	3	3	100.00%
	3				
23	1	0	15	15	100.00%
	2	0	15	15	100.00%
	3				
24	1				
	2				
	3				
25	1				
	2				
	3				
26	1	0	15	15	100.00%
	2	0	15	15	100.00%
	3				
27	1	0	15	15	100.00%
	2	3	15	12	80.00%
	3				
28	1	0	4	4	100.00%
	2				
	3				
29	1	0	13	13	100.00%
	2	0	15	15	100.00%
	3				
30	1	0	17	17	100.00%
	2	0	16	16	100.00%
	3				

## RATA-RATA KEEFEKTIVAN SHIFT KERJA

Shift	Total NC	Total	Total C	Rata-Rata
1	5	239	234	97.91%
2	5	202	197	97.52%
3	0	2	2	100.00%

Tabel 31. Efektivitas *Shift* Kerja Berdasarkan Kadar Air Gingerbon Pada Bulan Mei 2009

Tanggal	Shift	NC	T	C	%Keefektivan
1	1	0	17	17	100.00%
	2	0	16	16	100.00%
	3				
2	1	0	15	15	100.00%
	2	1	15	14	93.33%
	3				
3	1	2	15	13	86.67%
	2	0	10	10	100.00%
	3				
4	1	0	13	13	100.00%
	2	0	11	11	100.00%
	3				
5	1	0	15	15	100.00%
	2	0	16	16	100.00%
	3				
6	1	0	16	16	100.00%
	2	0	16	16	100.00%
	3				
7	1	0	15	15	100.00%
	2	0	15	15	100.00%
	3				
8	1	0	14	14	100.00%
	2	0	14	14	100.00%
	3				
9	1	1	10	9	90.00%
	2	0	5	5	100.00%
	3				
10	1				
	2				
	3				
11	1				
	2				
	3				
12	1				
	2				
	3				
13	1	0	15	15	100.00%
	2	0	15	15	100.00%
	3				

Tabel 31. (lanjutan)

14	1	0	15	15	100.00%
	2	0	15	15	100.00%
	3				
15	1	0	15	15	100.00%
	2	0	15	15	100.00%
	3				
16	1	0	15	15	100.00%
	2	0	15	15	100.00%
	3				
17	1	0	15	15	100.00%
	2	0	12	12	100.00%
	3	0	15	15	100.00%
18	1	0	15	15	100.00%
	2				
	3				
19	1	0	15	15	100.00%
	2	0	7	7	100.00%
	3				
20	1	0	8	8	100.00%
	2	0	7	7	100.00%
	3				
21	1				
	2				
	3				
22	1	0	15	15	100.00%
	2	0	15	15	100.00%
	3				
23	1	0	15	15	100.00%
	2	0	15	15	100.00%
	3				
24	1	1	15	14	93.33%
	2	0	15	15	100.00%
	3				
25	1	0	15	15	100.00%
	2	0	15	15	100.00%
	3				
26	1	0	15	15	100.00%
	2	0	12	12	100.00%
	3				
27	1	0	13	13	100.00%
	2	0	15	15	100.00%
	3				

Tabel 31. (lanjutan)

28	1	0	6	6	100.00%
	2	0	4	4	100.00%
	3				
29	1				
	2				
	3				
30	1				
	2				
	3				
31	1	0	12	12	100.00%
	2	0	17	17	100.00%
	3				

RATA-RATA KEEFEKTIVAN SHIFT KERJA

Shift	Total NC	Total	Total C	Rata-Rata
1	4	349	345	98.85%
2	1	312	311	99.68%
3	0	15	15	100.00%

Tabel 32. Efektivitas *Shift* Kerja Berdasarkan Kadar Air Gingerbon Pada Bulan Juni 2009

Tanggal	Shift	NC	T	C	%Keefektivan
1	1	0	15	15	100.00%
	2	0	15	15	100.00%
	3				
2	1	0	15	15	100.00%
	2	0	15	15	100.00%
	3				
3	1	0	15	15	100.00%
	2	1	15	14	93.33%
	3				
4	1	0	12	12	100.00%
	2	0	15	15	100.00%
	3				
5	1	0	15	15	100.00%
	2	0	10	10	100.00%
	3				
6	1	0	10	10	100.00%
	2				
	3				

Tabel 32. (lanjutan)

7	1				
	2				
	3				
8	1	0	15	15	100.00%
	2	0	15	15	100.00%
	3				
9	1	0	15	15	100.00%
	2	0	15	15	100.00%
	3				
10	1	0	15	15	100.00%
	2	0	13	13	100.00%
	3				
11	1	0	15	15	100.00%
	2	0	15	15	100.00%
	3				
12	1	0	15	15	100.00%
	2	0	15	15	100.00%
	3				
13	1	0	13	13	100.00%
	2				
	3				
14	1	0	14	14	100.00%
	2				
	3				
15	1				
	2				
	3				
16	1				
	2				
	3				
17	1	0	13	13	100.00%
	2	0	13	13	100.00%
	3				
18	1	0	15	15	100.00%
	2	0	10	10	100.00%
	3	0	16	16	100.00%
19	1	0	16	16	100.00%
	2	0	16	16	100.00%
	3	0	16	16	100.00%
20	1	0	16	16	100.00%
	2	0	16	16	100.00%
	3	0	12	12	100.00%

Tabel 32. (lanjutan)

21	1	0	3	3	100.00%
	2	0	4	4	100.00%
	3				
22	1	0	16	16	100.00%
	2	0	8	8	100.00%
	3	0	16	16	100.00%
23	1	0	16	16	100.00%
	2	0	16	16	100.00%
	3	0	16	16	100.00%
24	1	0	17	17	100.00%
	2	0	16	16	100.00%
	3	0	16	16	100.00%
25	1	0	17	17	100.00%
	2	0	16	16	100.00%
	3	0	16	16	100.00%
26	1	0	17	17	100.00%
	2	0	16	16	100.00%
	3	0	16	16	100.00%
27	1	0	11	11	100.00%
	2	0	7	7	100.00%
	3				
28	1				
	2				
	3				
29	1	0	16	16	100.00%
	2	0	16	16	100.00%
	3	0	16	16	100.00%
30	1	0	16	16	100.00%
	2	0	16	16	100.00%
	3	0	12	12	100.00%

## RATA-RATA KEEFEKTIVAN SHIFT KERJA

Shift	Total NC	Total	Total C	Rata-Rata
1	0	373	373	100.00%
2	1	313	312	99.68%
3	0	152	152	100.00%

Tabel 33. Efektivitas *Shift* Kerja Berdasarkan Kadar Air Gingerbon Pada Bulan Juli 2009

Tanggal	Shift	NC	T	C	%Keefektivan
1	1	0	12	12	100.00%
	2	0	8	8	100.00%
	3				
2	1				
	2				
	3				
3	1				
	2				
	3				
4	1	0	16	16	100.00%
	2	0	16	16	100.00%
	3	0	16	16	100.00%
5	1	0	16	16	100.00%
	2	0	16	16	100.00%
	3	0	16	16	100.00%
6	1	0	16	16	100.00%
	2	0	16	16	100.00%
	3	0	16	16	100.00%
7	1	0	12	12	100.00%
	2	0	8	8	100.00%
	3				
8	1				
	2				
	3				
9	1	0	16	16	100.00%
	2	0	16	16	100.00%
	3	0	16	16	100.00%
10	1	0	16	16	100.00%
	2	0	16	16	100.00%
	3	0	10	10	100.00%
11	1				
	2				
	3				
12	1				
	2				
	3				
13	1				
	2				
	3				

Tabel 33. (lanjutan)

14	1				
	2				
	3				
15	1				
	2				
	3				
16	1				
	2	0	6	6	100.00%
	3	0	14	14	100.00%
17	1	1	15	14	93.33%
	2	0	11	11	100.00%
	3	0	14	14	100.00%
18	1				
	2				
	3				
19	1				
	2				
	3				
20	1				
	2				
	3				
21	1				
	2				
	3				
22	1	0	14	14	100.00%
	2	0	15	15	100.00%
	3				
23	1	0	16	16	100.00%
	2	0	16	16	100.00%
	3	0	14	14	100.00%
24	1	0	16	16	100.00%
	2	0	16	16	100.00%
	3	0	16	16	100.00%
25	1	0	16	16	100.00%
	2	0	16	16	100.00%
	3	0	16	16	100.00%
26	1	0	17	17	100.00%
	2	0	16	16	100.00%
	3	0	14	14	100.00%
27	1	0	17	17	100.00%
	2	0	16	16	100.00%
	3	0	17	17	100.00%



Tabel 33. (lanjutan)

28	1	0	17	17	100.00%
	2	0	16	16	100.00%
	3	0	17	17	100.00%
29	1	0	17	17	100.00%
	2	0	16	16	100.00%
	3	0	17	17	100.00%
30	1	0	17	17	100.00%
	2	0	16	16	100.00%
	3	0	17	17	100.00%
31	1	0	17	17	100.00%
	2	0	16	16	100.00%
	3	0	17	17	100.00%

## RATA-RATA KEEFEKTIVAN SHIFT KERJA

Shift	Total NC	Total	Total C	Rata-Rata
1	1	283	282	99.65%
2	0	272	272	100.00%
3	0	247	247	100.00%

Tabel 34. Efektivitas *Shift* Kerja Berdasarkan Kadar Air Gingerbon Pada Bulan Agustus 2009

Tanggal	Shift	NC	T	C	%Keefektivan
1	1				
	2				
	3				
2	1				
	2				
	3				
3	1				
	2				
	3				
4	1				
	2				
	3				
5	1				
	2				
	3				
6	1	0	10	10	100.00%
	2	0	6	6	100.00%
	3				

Tabel 34. (lanjutan)

7	1	0	12	12	100.00%
	2	0	15	15	100.00%
	3	1	16	15	93.75%
8	1	0	12	12	100.00%
	2	0	8	8	100.00%
	3				
9	1				
	2				
	3				
10	1	0	16	16	100.00%
	2	0	16	16	100.00%
	3	0	16	16	100.00%
11	1	0	16	16	100.00%
	2	0	16	16	100.00%
	3	0	16	16	100.00%
12	1	0	14	14	100.00%
	2	0	16	16	100.00%
	3	1	14	13	92.86%
13	1	0	16	16	100.00%
	2	0	14	14	100.00%
	3	0	14	14	100.00%
14	1	0	10	10	100.00%
	2				
	3				
15	1				
	2				
	3				
16	1				
	2				
	3				
17	1				
	2				
	3				
18	1	0	13	13	100.00%
	2	0	12	12	100.00%
	3	0	12	12	100.00%
19	1	0	17	17	100.00%
	2	0	13	13	100.00%
	3	0	12	12	100.00%
20	1	0	13	13	100.00%
	2	0	13	13	100.00%
	3	0	18	18	100.00%

Tabel 34. (lanjutan)

21	1	0	17	17	100.00%
	2	0	16	16	100.00%
	3	0	17	17	100.00%
22	1	0	17	17	100.00%
	2	0	16	16	100.00%
	3	0	17	17	100.00%
23	1	0	12	12	100.00%
	2	0	14	14	100.00%
	3	0	12	12	100.00%
24	1	0	14	14	100.00%
	2	0	17	17	100.00%
	3	0	17	17	100.00%
25	1	1	17	16	94.12%
	2	0	17	17	100.00%
	3	0	18	18	100.00%
26	1	0	17	17	100.00%
	2	0	17	17	100.00%
	3	0	18	18	100.00%
27	1	0	17	17	100.00%
	2	1	18	17	94.44%
	3	0	17	17	100.00%
28	1	0	17	17	100.00%
	2	0	18	18	100.00%
	3	0	15	15	100.00%
29	1	1	12	11	91.67%
	2	0	14	14	100.00%
	3	0	14	14	100.00%
30	1	0	10	10	100.00%
	2	0	15	15	100.00%
	3	0	18	18	100.00%
31	1	0	18	18	100.00%
	2	0	18	18	100.00%
	3	0	14	14	100.00%

## RATA-RATA KEEFEKTIVAN SHIFT KERJA

Shift	Total NC	Total	Total C	Rata-Rata
1	2	317	315	99.37%
2	1	309	308	99.68%
3	2	295	293	99.32%

Tabel 35. Efektivitas *Shift* Kerja Berdasarkan Kadar Air Gingerbon Pada Bulan September 2009

Tanggal	Shift	NC	T	C	%Keefektivan
1	1	0	14	14	100.00%
	2	0	13	13	100.00%
	3	0	18	18	100.00%
2	1	0	18	18	100.00%
	2	0	16	16	100.00%
	3	0	18	18	100.00%
3	1	0	18	18	100.00%
	2	0	18	18	100.00%
	3	0	12	12	100.00%
4	1	0	18	18	100.00%
	2	0	18	18	100.00%
	3	0	18	18	100.00%
5	1	0	10	10	100.00%
	2				
	3				
6	1				
	2				
	3				
7	1	0	13	13	100.00%
	2	0	17	17	100.00%
	3	0	18	18	100.00%
8	1	0	18	18	100.00%
	2	0	18	18	100.00%
	3	0	14	14	100.00%
9	1	0	14	14	100.00%
	2	0	18	18	100.00%
	3	0	18	18	100.00%
10	1	0	11	11	100.00%
	2	0	18	18	100.00%
	3	0	12	12	100.00%
11	1	1	18	17	94.44%
	2	0	18	18	100.00%
	3	0	18	18	100.00%
12	1	0	18	18	100.00%
	2	0	18	18	100.00%
	3	0	18	18	100.00%
13	1	0	18	18	100.00%
	2	0	18	18	100.00%
	3	0	14	14	100.00%

Tabel 35. (lanjutan)

14	1	0	18	18	100.00%
	2	0	9	9	100.00%
	3	0	18	18	100.00%
15	1	0	8	8	100.00%
	2				
	3				
16	1				
	2				
	3				
17	1				
	2				
	3				
18	1				
	2				
	3				
19	1				
	2				
	3				
20	1				
	2				
	3				
21	1				
	2				
	3				
22	1				
	2				
	3				
23	1				
	2				
	3				
24	1				
	2				
	3				
25	1				
	2				
	3				
26	1				
	2				
	3				
27	1				
	2				
	3				

Tabel 35. (lanjutan)

28	1	0	4	4	100.00%
	2	0	9	9	100.00%
	3	0	12	12	100.00%
29	1	0	18	18	100.00%
	2	0	18	18	100.00%
	3	0	18	18	100.00%
30	1	0	18	18	100.00%
	2	0	18	18	100.00%
	3	0	12	12	100.00%

RATA-RATA KEEFEKTIVAN SHIFT KERJA

Shift	Total NC	Total	Total C	Rata-Rata
1	1	254	253	99.61%
2	0	244	244	100.00%
3	0	238	238	100.00%

Tabel 36. Efektivitas *Shift* Kerja Berdasarkan Kadar Air Gingerbon Pada Bulan Oktober 2009

Tanggal	Shift	NC	T	C	%Keefektivan
1	1	0	14	14	100.00%
	2	0	18	18	100.00%
	3	0	18	18	100.00%
2	1	0	14	14	100.00%
	2	0	14	14	100.00%
	3	0	12	12	100.00%
3	1	0	9	9	100.00%
	2	0	5	5	100.00%
	3				
4	1				
	2				
	3				
5	1	0	10	10	100.00%
	2	0	14	14	100.00%
	3	0	14	14	100.00%
6	1	0	14	14	100.00%
	2	0	14	14	100.00%
	3	0	18	18	100.00%
7	1	0	13	13	100.00%
	2	0	15	15	100.00%
	3	0	15	15	100.00%

Tabel 36. (lanjutan)

8	1	0	14	14	100.00%
	2	0	18	18	100.00%
	3	0	15	15	100.00%
9	1	0	16	16	100.00%
	2	0	16	16	100.00%
	3	1	15	14	93.33%
10	1	0	10	10	100.00%
	2				
	3				
11	1				
	2				
	3				
12	1	0	15	15	100.00%
	2	0	16	16	100.00%
	3	0	16	16	100.00%
13	1	0	17	17	100.00%
	2	0	17	17	100.00%
	3	0	17	17	100.00%
14	1	0	7	7	100.00%
	2				
	3	0	14	14	100.00%
15	1	0	17	17	100.00%
	2	0	17	17	100.00%
	3	0	17	17	100.00%
16	1	0	17	17	100.00%
	2	0	17	17	100.00%
	3	0	17	17	100.00%
17	1	0	17	17	100.00%
	2	0	17	17	100.00%
	3	0	17	17	100.00%
18	1	0	17	17	100.00%
	2	0	17	17	100.00%
	3	1	16	15	93.75%
19	1				
	2				
	3				
20	1				
	2				
	3				
21	1	0	12	12	100.00%
	2	0	15	15	100.00%
	3	0	12	12	100.00%

Tabel 36. (lanjutan)

22	1	0	12	12	100.00%
	2	0	17	17	100.00%
	3	0	14	14	100.00%
23	1	0	17	17	100.00%
	2	0	10	10	100.00%
	3	0	17	17	100.00%
24	1	0	12	12	100.00%
	2	0	3	3	100.00%
	3				
25	1				
	2				
	3				
26	1	0	14	14	100.00%
	2	0	17	17	100.00%
	3	0	17	17	100.00%
27	1	0	15	15	100.00%
	2	0	17	17	100.00%
	3	0	17	17	100.00%
28	1	0	17	17	100.00%
	2	0	17	17	100.00%
	3	0	15	15	100.00%
29	1	0	12	12	100.00%
	2	0	14	14	100.00%
	3	0	7	7	100.00%
30	1	0	8	8	100.00%
	2	0	14	14	100.00%
	3	0	15	15	100.00%
31	1	0	12	12	100.00%
	2	0	3	3	100.00%
	3				

## RATA-RATA KEEFEKTIVAN SHIFT KERJA

Shift	Total NC	Total	Total C	Rata-Rata
1	0	352	352	100.00%
2	0	342	342	100.00%
3	2	335	333	99.40%



Tabel 37. Efektivitas *Shift* Kerja Berdasarkan Kadar Air Gingerbon Pada Bulan November 2009

Tanggal	Shift	NC	T	C	%Keefektivan
1	1				
	2				
	3				
2	1	0	14	14	100.00%
	2	0	15	15	100.00%
	3	0	12	12	100.00%
3	1	0	15	15	100.00%
	2	0	15	15	100.00%
	3	0	15	15	100.00%
4	1	0	10	10	100.00%
	2	0	5	5	100.00%
	3				
5	1				
	2				
	3				
6	1	0	14	14	100.00%
	2	0	17	17	100.00%
	3	0	17	17	100.00%
7	1	0	17	17	100.00%
	2	0	17	17	100.00%
	3	0	17	17	100.00%
8	1	0	14	14	100.00%
	2	0	14	14	100.00%
	3	0	17	17	100.00%
9	1	0	17	17	100.00%
	2	0	15	15	100.00%
	3	0	17	17	100.00%
10	1	0	15	15	100.00%
	2	0	15	15	100.00%
	3				
11	1	0	15	15	100.00%
	2	0	10	10	100.00%
	3				
12	1				
	2				
	3				
13	1	0	14	14	100.00%
	2	0	12	12	100.00%
	3				

Tabel 37. (lanjutan)

14	1	0	5	5	100.00%
	2				
	3				
15	1	0	15	15	100.00%
	2				
	3				
16	1	0	15	15	100.00%
	2	0	15	15	100.00%
	3				
17	1	0	15	15	100.00%
	2	0	15	15	100.00%
	3				
18	1	0	15	15	100.00%
	2	0	15	15	100.00%
	3				
19	1	0	16	16	100.00%
	2	0	13	13	100.00%
	3				
20	1	0	15	15	100.00%
	2	0	15	15	100.00%
	3				
21	1	0	10	10	100.00%
	2				
	3				
22	1				
	2				
	3				
23	1	0	15	15	100.00%
	2	0	15	15	100.00%
	3				
24	1	0	17	17	100.00%
	2	0	15	15	100.00%
	3				
25	1	0	17	17	100.00%
	2	0	17	17	100.00%
	3				
26	1	0	10	10	100.00%
	2				
	3				
27	1				
	2				
	3				

Tabel 37. (lanjutan)

28	1				
	2				
	3				
29	1	0	15	15	100.00%
	2	0	15	15	100.00%
	3				
30	1	0	17	17	100.00%
	2	0	17	17	100.00%
	3	0	17	17	100.00%

RATA-RATA KEEFEKTIVAN SHIFT KERJA

Shift	Total NC	Total	Total C	Rata-Rata
1	0	327	327	100.00%
2	0	287	287	100.00%
3	0	112	112	100.00%

Tabel 38. Efektivitas *Shift* Kerja Berdasarkan Kadar Air Gingerbon Pada Bulan Desember 2009

Tanggal	Shift	NC	T	C	%Keefektivan
1	1	0	17	17	100.00%
	2	0	17	17	100.00%
	3	0	17	17	100.00%
2	1	0	17	17	100.00%
	2	0	15	15	100.00%
	3	0	17	17	100.00%
3	1	0	17	17	100.00%
	2	0	17	17	100.00%
	3	0	17	17	100.00%
4	1	0	17	17	100.00%
	2	0	17	17	100.00%
	3	0	15	15	100.00%
5	1	0	17	17	100.00%
	2	0	17	17	100.00%
	3	0	16	16	100.00%
6	1	0	17	17	100.00%
	2	0	17	17	100.00%
	3	0	17	17	100.00%
7	1	0	17	17	100.00%
	2	0	17	17	100.00%
	3	0	17	17	100.00%

Tabel 38. (lanjutan)

8	1	2	17	15	88.24%
	2	0	17	17	100.00%
	3	0	12	12	100.00%
9	1	0	8	8	100.00%
	2				
	3				
10	1				
	2				
	3				
11	1				
	2				
	3				
12	1	0	17	17	100.00%
	2	0	13	13	100.00%
	3	0	17	17	100.00%
13	1	0	17	17	100.00%
	2	0	17	17	100.00%
	3	0	15	15	100.00%
14	1	0	17	17	100.00%
	2	0	17	17	100.00%
	3	0	16	16	100.00%
15	1	0	17	17	100.00%
	2	0	17	17	100.00%
	3	0	17	17	100.00%
16	1	0	17	17	100.00%
	2	0	17	17	100.00%
	3	0	16	16	100.00%
17	1	0	15	15	100.00%
	2				
	3				
18	1				
	2				
	3				
19	1	0	15	15	100.00%
	2	0	16	16	100.00%
	3				
20	1	0	15	15	100.00%
	2	0	16	16	100.00%
	3				
21	1				
	2				
	3				

Tabel 38. (lanjutan)

22	1				
	2				
	3				
23	1				
	2				
	3				
24	1				
	2				
	3				
25	1				
	2				
	3				
26	1				
	2				
	3				
27	1	0	10	10	100.00%
	2	0	17	17	100.00%
	3	0	17	17	100.00%
28	1	0	18	18	100.00%
	2	0	17	17	100.00%
	3	0	14	14	100.00%
29	1	0	18	18	100.00%
	2	0	18	18	100.00%
	3	0	16	16	100.00%
30	1	0	12	12	100.00%
	2	0	6	6	100.00%
	3				
31	1				
	2				
	3				

## RATA-RATA KEEFEKTIVAN SHIFT KERJA

Shift	Total NC	Total	Total C	Rata-Rata
1	2	332	330	99.40%
2	0	305	305	100.00%
3	0	256	256	100.00%

Tabel 39. Kesimpulan Efektivitas *Shift* Kerja Berdasarkan Kadar Air Gingerbon Pada Tahun 2009

BULAN JANUARI				
Shift	Total NC	Total	Total C	Rata-Rata
1	2	73	71	97.26%
2	0	76	76	100.00%
3	0	48	48	100.00%

  

BULAN FEBRUARI				
Shift	Total NC	Total	Total C	Rata-Rata
1	1	240	239	99.58%
2	2	238	236	99.16%
3	0	194	194	100.00%

  

BULAN MARET				
Shift	Total NC	Total	Total C	Rata-Rata
1	1	245	244	99.59%
2	0	225	225	100.00%
3	0	106	106	100.00%

  

BULAN APRIL				
Shift	Total NC	Total	Total C	Rata-Rata
1	5	239	234	97.91%
2	5	202	197	97.52%
3	0	2	2	100.00%

  

BULAN MEI				
Shift	Total NC	Total	Total C	Rata-Rata
1	4	349	345	98.85%
2	1	312	311	99.68%
3	0	15	15	100.00%

  

BULAN JUNI				
Shift	Total NC	Total	Total C	Rata-Rata
1	0	373	373	100.00%
2	1	313	312	99.68%
3	0	152	152	100.00%

  

BULAN JULI				
Shift	Total NC	Total	Total C	Rata-Rata
1	1	283	282	99.65%
2	0	272	272	100.00%
3	0	247	247	100.00%

Tabel 39. (lanjutan)

## BULAN AGUSTUS

Shift	Total NC	Total	Total C	Rata-Rata
1	2	317	315	99.37%
2	1	309	308	99.68%
3	2	295	293	99.32%

## BULAN SEPTEMBER

Shift	Total NC	Total	Total C	Rata-Rata
1	1	254	253	99.61%
2	0	244	244	100.00%
3	0	238	238	100.00%

## BULAN OKTOBER

Shift	Total NC	Total	Total C	Rata-Rata
1	0	352	352	100.00%
2	0	342	342	100.00%
3	2	335	333	99.40%

## BULAN NOVEMBER

Shift	Total NC	Total	Total C	Rata-Rata
1	0	327	327	100.00%
2	0	287	287	100.00%
3	0	112	112	100.00%

## BULAN DESEMBER

Shift	Total NC	Total	Total C	Rata-Rata
1	2	332	330	99.40%
2	0	305	305	100.00%
3	0	256	256	100.00%

## RATA-RATA KEEFEKTIVAN SHIFT KERJA

## BERDASARKAN KADAR AIR GINGERBON

Shift	Total NC	Total	Total C	Rata-Rata
1	19	3384	3365	99.44%
2	10	3125	3115	99.68%
3	4	2000	1996	99.80%

Tabel 40. Efektivitas *Shift* Kerja Berdasarkan Kebocoran *Wrapping* Pada Bulan Januari 2009

Tanggal	Shift	NC	T	C	%Keefektivan
1	1				
	2				
	3				
2	1				
	2				
	3				
3	1				
	2				
	3				
4	1				
	2				
	3				
5	1	2	24	22	91.67%
	2	6	100	94	94.00%
	3	2	218	216	99.08%
6	1	9	172	163	94.77%
	2	6	200	194	97.00%
	3	4	216	212	98.15%
7	1	10	184	174	94.57%
	2	6	220	214	97.27%
	3	2	224	222	99.11%
8	1	13	240	227	94.58%
	2	6	232	226	97.41%
	3	7	192	185	96.35%
9	1	11	188	177	94.15%
	2	8	176	168	95.45%
	3	3	166	163	98.19%
10	1	3	128	125	97.66%
	2	2	92	90	97.83%
	3				
11	1				
	2				
	3				
12	1	4	106	102	96.23%
	2	10	208	198	95.19%
	3	3	158	155	98.10%
13	1	8	184	176	95.65%
	2	6	136	130	95.59%
	3	2	166	164	98.80%



Tabel 40. (lanjutan)

14	1	4	230	226	98.26%
	2	11	282	271	96.10%
	3	6	260	254	97.69%
15	1	6	276	270	97.83%
	2	6	262	256	97.71%
	3	2	236	234	99.15%
16	1	6	226	220	97.35%
	2	4	144	140	97.22%
	3	3	116	113	97.41%
17	1	3	132	129	97.73%
	2				
	3				
18	1				
	2				
	3				
19	1	1	56	55	98.21%
	2	10	224	214	95.54%
	3	4	210	206	98.10%
20	1	1	186	185	99.46%
	2	9	172	163	94.77%
	3	1	200	199	99.50%
21	1	0	152	152	100.00%
	2	4	172	168	97.67%
	3	3	144	141	97.92%
22	1	1	118	117	99.15%
	2	2	18	16	88.89%
	3				
23	1				
	2				
	3				
24	1				
	2				
	3				
25	1	2	76	74	97.37%
	2	4	162	158	97.53%
	3	2	144	142	98.61%
26	1	3	178	175	98.31%
	2	10	188	178	94.68%
	3	4	158	154	97.47%
27	1	0	136	136	100.00%
	2	3	114	111	97.37%
	3	6	168	162	96.43%

Tabel 40. (lanjutan)

28	1	0	124	124	100.00%
	2	3	152	149	98.03%
	3	5	174	169	97.13%
29	1	3	170	167	98.24%
	2	1	134	133	99.25%
	3	3	124	121	97.58%
30	1	1	108	107	99.07%
	2	2	144	142	98.61%
	3	1	58	57	98.28%
31	1	0	30	30	100.00%
	2				
	3				

RATA-RATA KEEFEKTIVAN SHIFT KERJA

Shift	Total NC	Total	Total C	Rata-Rata
1	91	3424	3333	97.34%
2	119	3532	3413	96.63%
3	63	3332	3269	98.11%

Tabel 41. Efektivitas *Shift* Kerja Berdasarkan Kebocoran *Wrapping* Pada Bulan Februari 2009

Tanggal	Shift	NC	T	C	%Keefektivan
1	1				
	2				
	3				
2	1	5	98	93	94.90%
	2	1	112	111	99.11%
	3	9	154	145	94.16%
3	1	4	186	182	97.85%
	2	1	146	145	99.32%
	3	9	162	153	94.44%
4	1	4	164	160	97.56%
	2	4	158	154	97.47%
	3	7	174	167	95.98%
5	1	5	180	175	97.22%
	2	2	186	184	98.92%
	3	11	206	195	94.66%
6	1	4	239	235	98.33%
	2	7	260	253	97.31%
	3	12	202	190	94.06%

Tabel 41. (lanjutan)

7	1	3	206	203	98.54%
	2	5	234	229	97.86%
	3	7	222	215	96.85%
8	1	6	190	184	96.84%
	2	2	178	176	98.88%
	3	5	230	225	97.83%
9	1	11	234	223	95.30%
	2	0	188	188	100.00%
	3	4	140	136	97.14%
10	1	6	146	140	95.89%
	2	0	54	54	100.00%
	3	0	12	12	100.00%
11	1	0	12	12	100.00%
	2	0	8	8	100.00%
	3	0	14	14	100.00%
12	1	4	96	92	95.83%
	2	3	202	199	98.51%
	3	5	210	205	97.62%
13	1	12	244	232	95.08%
	2	1	224	223	99.55%
	3	2	196	194	98.98%
14	1	6	232	226	97.41%
	2	0	224	224	100.00%
	3	5	262	257	98.09%
15	1	10	206	196	95.15%
	2	4	222	218	98.20%
	3	1	150	149	99.33%
16	1	9	176	167	94.89%
	2	3	170	167	98.24%
	3	0	242	242	100.00%
17	1	16	232	216	93.10%
	2	4	240	236	98.33%
	3	3	236	233	98.73%
18	1	12	224	212	94.64%
	2	2	256	254	99.22%
	3	4	180	176	97.78%
19	1	3	168	165	98.21%
	2	9	228	219	96.05%
	3	4	248	244	98.39%
20	1	9	218	209	95.87%
	2	2	252	250	99.21%
	3	3	264	261	98.86%

Tabel 41. (lanjutan)

21	1	7	242	235	97.11%
	2	8	266	258	96.99%
	3	4	262	258	98.47%
22	1	8	244	236	96.72%
	2	2	270	268	99.26%
	3	2	238	236	99.16%
23	1	4	254	250	98.43%
	2	3	274	271	98.91%
	3	1	248	247	99.60%
24	1	6	264	258	97.73%
	2	4	288	284	98.61%
	3	1	238	237	99.58%
25	1	5	244	239	97.95%
	2	9	260	251	96.54%
	3	2	204	202	99.02%
26	1	4	252	248	98.41%
	2	0	4	4	100.00%
	3	0			
27	1	0			
	2	0			
	3	0			
28	1	0			
	2	0			
	3	0			

RATA-RATA KEEFEKTIVAN SHIFT KERJA

Shift	Total NC	Total	Total C	Rata-Rata
1	163	4951	4788	96.71%
2	76	4904	4828	98.45%
3	101	4694	4593	97.85%

Tabel 42. Efektivitas *Shift* Kerja Berdasarkan Kebocoran *Wrapping* Pada Bulan Maret 2009

Tanggal	Shift	NC	T	C	%Keefektivan
1	1	2	76	74	97.37%
	2	3	164	161	98.17%
	3	3	158	155	98.10%
2	1	3	166	163	98.19%
	2	4	182	178	97.80%
	3	1	176	175	99.43%

Tabel 42. (lanjutan)

3	1	1	186	185	99.46%
	2	5	200	195	97.50%
	3	11	186	175	94.09%
4	1	3	164	161	98.17%
	2	7	222	215	96.85%
	3	9	190	181	95.26%
5	1	7	200	193	96.50%
	2	11	208	197	94.71%
	3	3	188	185	98.40%
6	1	2	136	134	98.53%
	2	6	122	116	95.08%
	3	1	106	105	99.06%
7	1	2	62	60	96.77%
	2	2	44	42	95.45%
	3				
8	1				
	2				
	3				
9	1				
	2				
	3				
10	1	2	90	88	97.78%
	2	4	210	206	98.10%
	3	3	234	231	98.72%
11	1	3	226	223	98.67%
	2	5	268	263	98.13%
	3	5	224	219	97.77%
12	1	0	168	168	100.00%
	2	1	202	201	99.50%
	3	4	196	192	97.96%
13	1	1	174	173	99.43%
	2	7	234	227	97.01%
	3	2	228	226	99.12%
14	1	0	240	240	100.00%
	2	3	230	227	98.70%
	3	6	250	244	97.60%
15	1	2	208	206	99.04%
	2	4	220	216	98.18%
	3	8	166	158	95.18%
16	1	4	218	214	98.17%
	2	2	130	128	98.46%
	3	8	164	156	95.12%

Tabel 42. (lanjutan)

17	1	1	82	81	98.78%
	2	2	92	90	97.83%
	3	6	94	88	93.62%
18	1				
	2				
	3				
19	1	2	132	130	98.48%
	2	2	176	174	98.86%
	3	12	228	216	94.74%
20	1	6	262	256	97.71%
	2	1	256	255	99.61%
	3	13	196	183	93.37%
21	1	6	160	154	96.25%
	2	0	80	80	100.00%
	3	2	74	72	97.30%
22	1	3	64	61	95.31%
	2	0	58	58	100.00%
	3	1	56	55	98.21%
23	1	6	140	134	95.71%
	2	5	254	249	98.03%
	3	7	230	223	96.96%
24	1	5	166	161	96.99%
	2	2	174	172	98.85%
	3	3	126	123	97.62%
25	1	5	240	235	97.92%
	2	1	182	181	99.45%
	3	2	184	182	98.91%
26	1	3	130	127	97.69%
	2	0	198	198	100.00%
	3	3	192	189	98.44%
27	1	2	220	218	99.09%
	2	0	100	100	100.00%
	3	3	92	89	96.74%
28	1	4	96	92	95.83%
	2	1	94	93	98.94%
	3	3	92	89	96.74%
29	1	3	88	85	96.59%
	2	2	140	138	98.57%
	3	3	218	215	98.62%
30	1	8	154	146	94.81%
	2	4	172	168	97.67%
	3	5	170	165	97.06%

Tabel 42. (lanjutan)

31	1	9	162	153	94.44%
	2	3	152	149	98.03%
	3	2	130	128	98.46%

RATA-RATA KEEFEKTIVAN SHIFT KERJA

Shift	Total NC	Total	Total C	Rata-Rata
1	95	4410	4315	97.85%
2	87	4764	4677	98.17%
3	129	4548	4419	97.16%

Tabel 43. Efektivitas *Shift* Kerja Berdasarkan Kebocoran *Wrapping* Pada Bulan April 2009

Tanggal	Shift	NC	T	C	%Keefektivan
1	1	9	152	143	94.08%
	2	6	190	184	96.84%
	3	1	136	135	99.26%
2	1	4	128	124	96.88%
	2	5	168	163	97.02%
	3	1	160	159	99.38%
3	1	8	188	180	95.74%
	2	4	218	214	98.17%
	3	2	206	204	99.03%
4	1	5	178	173	97.19%
	2	7	186	179	96.24%
	3	2	182	180	98.90%
5	1	3	180	177	98.33%
	2	6	188	182	96.81%
	3	0	118	118	100.00%
6	1	1	72	71	98.61%
	2	9	138	129	93.48%
	3	0	140	140	100.00%
7	1	2	134	132	98.51%
	2	3	206	203	98.54%
	3	1	180	179	99.44%
8	1	2	110	108	98.18%
	2				
	3				
9	1				
	2				
	3				

Tabel 43. (lanjutan)

10	1				
	2				
	3				
11	1				
	2				
	3				
12	1	1	136	135	99.26%
	2	16	232	216	93.10%
	3	3	200	197	98.50%
13	1	1	190	189	99.47%
	2	9	148	139	93.92%
	3	3	188	185	98.40%
14	1	5	232	227	97.84%
	2	8	240	232	96.67%
	3	4	198	194	97.98%
15	1	5	246	241	97.97%
	2	8	222	214	96.40%
	3	6	242	236	97.52%
16	1	4	142	138	97.18%
	2	6	106	100	94.34%
	3	3	192	189	98.44%
17	1	5	240	235	97.92%
	2	7	218	211	96.79%
	3	5	232	227	97.84%
18	1	3	172	169	98.26%
	2	2	106	104	98.11%
	3	1	66	65	98.48%
19	1	0	46	46	100.00%
	2	7	76	69	90.79%
	3	3	84	81	96.43%
20	1	5	152	147	96.71%
	2	5	226	221	97.79%
	3	2	230	228	99.13%
21	1	1	224	223	99.55%
	2	6	202	196	97.03%
	3	4	210	206	98.10%
22	1	3	202	199	98.51%
	2	2	60	58	96.67%
	3				
23	1	2	82	80	97.56%
	2	4	178	174	97.75%
	3	1	162	161	99.38%



Tabel 43. (lanjutan)

24	1	0	152	152	100.00%
	2	3	208	205	98.56%
	3	0	206	206	100.00%
25	1	0	148	148	100.00%
	2	2	212	210	99.06%
	3	2	190	188	98.95%
26	1	5	166	161	96.99%
	2	3	234	231	98.72%
	3	4	142	138	97.18%
27	1	3	224	221	98.66%
	2	6	250	244	97.60%
	3	7	204	197	96.57%
28	1	5	230	225	97.83%
	2	5	216	211	97.69%
	3	7	194	187	96.39%
29	1	9	206	197	95.63%
	2	7	212	205	96.70%
	3	6	150	144	96.00%
30	1	2	144	142	98.61%
	2	6	200	194	97.00%
	3	7	156	149	95.51%

## RATA-RATA KEEFEKTIVAN SHIFT KERJA

Shift	Total NC	Total	Total C	Rata-Rata
1	93	4476	4383	97.92%
2	152	4840	4688	96.86%
3	75	4368	4293	98.28%

Tabel 44. Efektivitas *Shift* Kerja Berdasarkan Kebocoran *Wrapping* Pada Bulan Mei 2009

Tanggal	Shift	NC	T	C	%Keefektivan
1	1	1	196	195	99.49%
	2	4	196	192	97.96%
	3	3	154	151	98.05%
2	1	5	200	195	97.50%
	2	2	214	212	99.07%
	3	4	156	152	97.44%
3	1	2	174	172	98.85%
	2	1	158	157	99.37%
	3	2	120	118	98.33%

Tabel 44. (lanjutan)

4	1	6	162	156	96.30%
	2	1	200	199	99.50%
	3	3	202	199	98.51%
5	1	4	188	184	97.87%
	2	2	206	204	99.03%
	3	4	194	190	97.94%
6	1	6	228	222	97.37%
	2	2	234	232	99.15%
	3	2	202	200	99.01%
7	1	5	196	191	97.45%
	2	1	172	171	99.42%
	3	0	140	140	100.00%
8	1	1	142	141	99.30%
	2	1	158	157	99.37%
	3	2	112	110	98.21%
9	1	0	116	116	100.00%
	2	0	6	6	100.00%
	3				
10	1				
	2				
	3				
11	1	2	12	10	83.33%
	2	1	70	69	98.57%
	3	0	102	102	100.00%
12	1	1	114	113	99.12%
	2	3	104	101	97.12%
	3	5	102	97	95.10%
13	1	9	166	157	94.58%
	2	3	258	255	98.84%
	3	2	216	214	99.07%
14	1	4	244	240	98.36%
	2	5	206	201	97.57%
	3	1	158	157	99.37%
15	1	3	180	177	98.33%
	2	1	250	249	99.60%
	3	4	210	206	98.10%
16	1	9	254	245	96.46%
	2	3	222	219	98.65%
	3	3	212	209	98.58%
17	1	5	274	269	98.18%
	2	7	280	273	97.50%
	3	1	212	211	99.53%

Tabel 44. (lanjutan)

18	1	2	225	223	99.11%
	2	8	267	259	97.00%
	3	0	174	174	100.00%
19	1	4	260	256	98.46%
	2	6	236	230	97.46%
	3	2	194	192	98.97%
20	1	3	146	143	97.95%
	2	0	2	2	100.00%
	3				
21	1				
	2				
	3				
22	1	2	106	104	98.11%
	2	3	174	171	98.28%
	3	1	144	143	99.31%
23	1	4	208	204	98.08%
	2	6	134	128	95.52%
	3	0	190	190	100.00%
24	1	3	122	119	97.54%
	2	10	188	178	94.68%
	3	3	240	237	98.75%
25	1	1	270	269	99.63%
	2	13	244	231	94.67%
	3	7	168	161	95.83%
26	1	2	108	106	98.15%
	2	3	148	145	97.97%
	3	5	164	159	96.95%
27	1	2	148	146	98.65%
	2	14	200	186	93.00%
	3	1	116	115	99.14%
28	1	3	102	99	97.06%
	2				
	3				
29	1				
	2				
	3				
30	1				
	2				
	3				
31	1	2	98	96	97.96%
	2	4	272	268	98.53%
	3	4	154	150	97.40%

Tabel 44. (lanjutan)

## RATA-RATA KEEFEKTIVAN SHIFT KERJA

Shift	Total NC	Total	Total C	Rata-Rata
1	91	4639	4548	98.04%
2	104	4799	4695	97.83%
3	59	4036	3977	98.54%

Tabel 45. Efektivitas *Shift* Kerja Berdasarkan Kebocoran *Wrapping* Pada Bulan Juni 2009

Tanggal	Shift	NC	T	C	%Keefektivan
1	1	1	220	219	99.55%
	2	2	212	210	99.06%
	3	2	200	198	99.00%
2	1	3	208	205	98.56%
	2	3	208	205	98.56%
	3	6	174	168	96.55%
3	1	1	220	219	99.55%
	2	6	228	222	97.37%
	3	12	236	224	94.92%
4	1	0	180	180	100.00%
	2	3	242	239	98.76%
	3	4	218	214	98.17%
5	1	2	182	180	98.90%
	2	5	256	251	98.05%
	3	5	234	229	97.86%
6	1	2	184	182	98.91%
	2	2	92	90	97.83%
	3	0	8	8	100.00%
7	1				
	2				
	3				
8	1	4	66	62	93.94%
	2	1	122	121	99.18%
	3	8	126	118	93.65%
9	1	3	136	133	97.79%
	2	0	124	124	100.00%
	3	2	78	76	97.44%
10	1	6	130	124	95.38%
	2	1	122	121	99.18%
	3	12	136	124	91.18%

Tabel 45. (lanjutan)

11	1	3	160	157	98.13%
	2	4	160	156	97.50%
	3	12	178	166	93.26%
12	1	4	190	186	97.89%
	2	4	166	162	97.59%
	3	10	190	180	94.74%
13	1	4	206	202	98.06%
	2	9	186	177	95.16%
	3	13	206	193	93.69%
14	1	6	178	172	96.63%
	2	1	116	115	99.14%
	3	1	78	77	98.72%
15	1	0	86	86	100.00%
	2				
	3				
16	1				
	2				
	3				
17	1	8	118	110	93.22%
	2	9	178	169	94.94%
	3	4	188	184	97.87%
18	1	5	142	137	96.48%
	2	1	144	143	99.31%
	3	1	122	121	99.18%
19	1	1	132	131	99.24%
	2	3	144	141	97.92%
	3	0	100	100	100.00%
20	1	1	88	87	98.86%
	2	2	74	72	97.30%
	3	2	46	44	95.65%
21	1	7	92	85	92.39%
	2	2	96	94	97.92%
	3	0	84	84	100.00%
22	1	9	156	147	94.23%
	2	3	224	221	98.66%
	3	2	242	240	99.17%
23	1	14	250	236	94.40%
	2	5	272	267	98.16%
	3	2	254	252	99.21%
24	1	9	202	193	95.54%
	2	3	214	211	98.60%
	3	2	156	154	98.72%

Tabel 45. (lanjutan)

25	1	3	166	163	98.19%
	2	7	168	161	95.83%
	3	2	146	144	98.63%
26	1	9	170	161	94.71%
	2	3	184	181	98.37%
	3	1	168	167	99.40%
27	1	2	102	100	98.04%
	2	0	14	14	100.00%
	3	0	14	14	100.00%
28	1	0	10	10	100.00%
	2	0	12	12	100.00%
	3	0	10	10	100.00%
29	1	1	70	69	98.57%
	2	8	190	182	95.79%
	3	1	168	167	99.40%
30	1	3	112	109	97.32%
	2	4	152	148	97.37%
	3	1	168	167	99.40%

RATA-RATA KEEFEKTIVAN SHIFT KERJA

Shift	Total NC	Total	Total C	Rata-Rata
1	111	4156	4045	97.33%
2	91	4300	4209	97.88%
3	105	3928	3823	97.33%

Tabel 46. Efektivitas *Shift* Kerja Berdasarkan Kebocoran *Wrapping* Pada Bulan Juli 2009

Tanggal	Shift	NC	T	C	%Keefektivan
1	1	3	196	193	98.47%
	2				
	3				
2	1				
	2				
	3				
3	1				
	2				
	3				
4	1	2	82	80	97.56%
	2	6	226	220	97.35%
	3	2	200	198	99.00%

Tabel 46. (lanjutan)

5	1	4	230	226	98.26%
	2	7	240	233	97.08%
	3	6	200	194	97.00%
6	1	4	186	182	97.85%
	2	3	166	163	98.19%
	3	10	194	184	94.85%
7	1	0	88	88	100.00%
	2	0	24	24	100.00%
	3				
8	1				
	2				
	3				
9	1	2	84	82	97.62%
	2	5	184	179	97.28%
	3	10	196	186	94.90%
10	1	2	194	192	98.97%
	2	11	200	189	94.50%
	3	3	188	185	98.40%
11	1	7	174	167	95.98%
	2	8	142	134	94.37%
	3	4	196	192	97.96%
12	1	0	196	196	100.00%
	2	1	230	229	99.57%
	3	5	198	193	97.47%
13	1	1	226	225	99.56%
	2	3	204	201	98.53%
	3	5	212	207	97.64%
14	1	0	202	202	100.00%
	2	3	202	199	98.51%
	3	5	182	177	97.25%
15	1	1	200	199	99.50%
	2	4	248	244	98.39%
	3	1	204	203	99.51%
16	1	0	188	188	100.00%
	2	8	202	194	96.04%
	3	4	192	188	97.92%
17	1	6	210	204	97.14%
	2	1	214	213	99.53%
	3	2	156	154	98.72%
18	1	1	150	149	99.33%
	2				
	3				

Tabel 46. (lanjutan)

19	1				
	2				
	3				
20	1				
	2				
	3				
21	1				
	2				
	3				
22	1	0	32	32	100.00%
	2	2	144	142	98.61%
	3	6	136	130	95.59%
23	1	2	162	160	98.77%
	2	2	174	172	98.85%
	3	16	210	194	92.38%
24	1	2	222	220	99.10%
	2	2	174	172	98.85%
	3	12	176	164	93.18%
25	1	2	220	218	99.09%
	2	3	200	197	98.50%
	3	12	226	214	94.69%
26	1	4	214	210	98.13%
	2	3	222	219	98.65%
	3	2	170	168	98.82%
27	1	2	204	202	99.02%
	2	3	143	140	97.90%
	3	2	146	144	98.63%
28	1	3	124	121	97.58%
	2	1	152	151	99.34%
	3	1	186	185	99.46%
29	1	0	166	166	100.00%
	2	2	190	188	98.95%
	3	2	228	226	99.12%
30	1	0	176	176	100.00%
	2	5	172	167	97.09%
	3	2	176	174	98.86%
31	1	2	156	154	98.72%
	2	3	120	117	97.50%
	3	0	138	138	100.00%



Tabel 46. (lanjutan)

## RATA-RATA KEEFEKTIVAN SHIFT KERJA

Shift	Total NC	Total	Total C	Rata-Rata
1	50	4282	4232	98.83%
2	86	4173	4087	97.94%
3	112	4110	3998	97.27%

Tabel 47. Efektivitas *Shift* Kerja Berdasarkan Kebocoran *Wrapping* Pada Bulan Agustus 2009

Tanggal	Shift	NC	T	C	%Keefektivan
1	1	0	38	38	100.00%
	2				
	3				
2	1				
	2				
	3				
3	1	0	56	56	100.00%
	2	2	186	184	98.92%
	3	1	190	189	99.47%
4	1	10	210	200	95.24%
	2	3	200	197	98.50%
	3	1	186	185	99.46%
5	1	9	164	155	94.51%
	2	2	140	138	98.57%
	3	1	162	161	99.38%
6	1	5	242	237	97.93%
	2	13	240	227	94.58%
	3	1	218	217	99.54%
7	1	15	216	201	93.06%
	2	3	202	199	98.51%
	3	1	186	185	99.46%
8	1	8	234	226	96.58%
	2	0	28	28	100.00%
	3				
9	1				
	2				
	3				
10	1	0	52	52	100.00%
	2	4	146	142	97.26%
	3	2	178	176	98.88%

Tabel 47. (lanjutan)

11	1	5	214	209	97.66%
	2	3	184	181	98.37%
	3	10	222	212	95.50%
12	1	3	268	265	98.88%
	2	5	264	259	98.11%
	3	10	196	186	94.90%
13	1	5	208	203	97.60%
	2	3	274	271	98.91%
	3	9	224	215	95.98%
14	1	0	58	58	100.00%
	2				
	3				
15	1				
	2				
	3				
16	1				
	2				
	3				
17	1				
	2				
	3				
18	1	2	108	106	98.15%
	2	5	178	173	97.19%
	3	13	202	189	93.56%
19	1	7	206	199	96.60%
	2	7	264	257	97.35%
	3	20	234	214	91.45%
20	1	9	268	259	96.64%
	2	14	234	220	94.02%
	3	6	260	254	97.69%
21	1	4	202	198	98.02%
	2	13	214	201	93.93%
	3	2	228	226	99.12%
22	1	7	218	211	96.79%
	2	7	216	209	96.76%
	3	5	239	234	97.91%
23	1	9	148	139	93.92%
	2	4	250	246	98.40%
	3	6	270	264	97.78%
24	1	9	248	239	96.37%
	2	5	230	225	97.83%
	3	8	222	214	96.40%

Tabel 47. (lanjutan)

25	1	8	258	250	96.90%
	2	1	214	213	99.53%
	3	4	188	184	97.87%
26	1	6	190	184	96.84%
	2	4	232	228	98.28%
	3	4	244	240	98.36%
27	1	7	184	177	96.20%
	2	2	224	222	99.11%
	3	2	230	228	99.13%
28	1	12	208	196	94.23%
	2	6	238	232	97.48%
	3	8	232	224	96.55%
29	1	5	224	219	97.77%
	2	6	184	178	96.74%
	3	4	178	174	97.75%
30	1	1	226	225	99.56%
	2	6	190	184	96.84%
	3	4	174	170	97.70%
31	1	2	202	200	99.01%
	2	2	136	134	98.53%
	3	11	200	189	94.50%

## RATA-RATA KEEFEKTIVAN SHIFT KERJA

Shift	Total NC	Total	Total C	Rata-Rata
1	148	4850	4702	96.95%
2	120	4868	4748	97.53%
3	133	4863	4730	97.27%

Tabel 48. Efektivitas *Shift* Kerja Berdasarkan Kebocoran *Wrapping* Pada Bulan September 2009

Tanggal	Shift	NC	T	C	%Keefektivan
1	1	5	246	241	97.97%
	2	3	258	255	98.84%
	3	7	202	195	96.53%
2	1	2	198	196	98.99%
	2	2	178	176	98.88%
	3	9	208	199	95.67%
3	1	4	156	152	97.44%
	2	3	150	147	98.00%
	3	5	140	135	96.43%

Tabel 48. (lanjutan)

4	1	2	162	160	98.77%
	2	4	112	108	96.43%
	3	4	116	112	96.55%
5	1	2	84	82	97.62%
	2				
	3				
6	1				
	2				
	3				
7	1	4	112	108	96.43%
	2	18	236	218	92.37%
	3	5	226	221	97.79%
8	1	4	192	188	97.92%
	2	9	192	183	95.31%
	3	3	222	219	98.65%
9	1	3	164	161	98.17%
	2	8	182	174	95.60%
	3	6	258	252	97.67%
10	1	3	256	253	98.83%
	2	16	216	200	92.59%
	3	5	230	225	97.83%
11	1	3	232	229	98.71%
	2	12	114	102	89.47%
	3	4	148	144	97.30%
12	1	2	198	196	98.99%
	2	14	220	206	93.64%
	3	5	176	171	97.16%
13	1	11	226	215	95.13%
	2	2	90	88	97.78%
	3	3	86	83	96.51%
14	1	6	106	100	94.34%
	2	2	200	198	99.00%
	3	1	200	199	99.50%
15	1	12	200	188	94.00%
	2	4	212	208	98.11%
	3	0	10	10	100.00%
16	1				
	2				
	3				
17	1				
	2				
	3				

Tabel 48. (lanjutan)

18	1				
	2				
	3				
19	1				
	2				
	3				
20	1				
	2				
	3				
21	1				
	2				
	3				
22	1				
	2				
	3				
23	1				
	2				
	3				
24	1				
	2				
	3				
25	1				
	2				
	3				
26	1				
	2				
	3				
27	1				
	2				
	3				
28	1	0	4	4	100.00%
	2	4	142	138	97.18%
	3	9	152	143	94.08%
29	1	3	138	135	97.83%
	2	9	158	149	94.30%
	3	14	162	148	91.36%
30	1	3	252	249	98.81%
	2	5	234	229	97.86%
	3	0	206	206	100.00%

Tabel 48. (lanjutan)

## RATA-RATA KEEFEKTIVAN SHIFT KERJA

Shift	Total NC	Total	Total C	Rata-Rata
1	69	2926	2857	97.64%
2	115	2894	2779	96.03%
3	80	2742	2662	97.08%

Tabel 49. Efektivitas *Shift* Kerja Berdasarkan Kebocoran *Wrapping* Pada Bulan Oktober 2009

Tanggal	Shift	NC	T	C	%Keefektivan
1	1	2	196	194	98.98%
	2	7	168	161	95.83%
	3	3	160	157	98.13%
2	1	6	166	160	96.39%
	2	10	164	154	93.90%
	3	10	118	108	91.53%
3	1	6	142	136	95.77%
	2	0	4	4	100.00%
	3				
4	1				
	2				
	3				
5	1	0	94	94	100.00%
	2	4	184	180	97.83%
	3	7	158	151	95.57%
6	1	4	158	154	97.47%
	2	4	126	122	96.83%
	3	1	166	165	99.40%
7	1	1	184	183	99.46%
	2	5	196	191	97.45%
	3	0	154	154	100.00%
8	1				
	2				
	3				
9	1	4	208	204	98.08%
	2	10	202	192	95.05%
	3	1	162	161	99.38%
10	1	0	102	102	100.00%
	2	3	32	29	90.63%
	3				

Tabel 49. (lanjutan)

11	1				
	2				
	3				
12	1	5	100	95	95.00%
	2	4	184	180	97.83%
	3	2	130	128	98.46%
13	1	6	182	176	96.70%
	2	4	220	216	98.18%
	3	2	214	212	99.07%
14	1	14	230	216	93.91%
	2	5	242	237	97.93%
	3	6	268	262	97.76%
15	1	10	204	194	95.10%
	2	3	242	239	98.76%
	3	2	248	246	99.19%
16	1	14	156	142	91.03%
	2	5	148	143	96.62%
	3	6	202	196	97.03%
17	1	6	230	224	97.39%
	2	3	174	171	98.28%
	3	6	200	194	97.00%
18	1	6	162	156	96.30%
	2	4	214	210	98.13%
	3	9	226	217	96.02%
19	1	0	6	6	100.00%
	2				
	3				
20	1				
	2				
	3				
21	1	5	134	129	96.27%
	2	5	188	183	97.34%
	3	13	186	173	93.01%
22	1	5	222	217	97.75%
	2	3	234	231	98.72%
	3	11	206	195	94.66%
23	1	8	198	190	95.96%
	2	3	146	143	97.95%
	3	5	216	211	97.69%
24	1	3	164	161	98.17%
	2	1	76	75	98.68%
	3				

Tabel 49. (lanjutan)

25	1				
	2				
	3				
26	1	0	72	72	100.00%
	2	3	180	177	98.33%
	3	4	194	190	97.94%
27	1	3	194	191	98.45%
	2	8	190	182	95.79%
	3	7	190	183	96.32%
28	1	5	156	151	96.79%
	2	13	190	177	93.16%
	3	3	170	167	98.24%
29	1	4	110	106	96.36%
	2	8	214	206	96.26%
	3	6	170	164	96.47%
30	1	4	142	138	97.18%
	2	2	68	66	97.06%
	3	6	100	94	94.00%
31	1	1	68	67	98.53%
	2	2	20	18	90.00%
	3				

RATA-RATA KEEFEKTIVAN SHIFT KERJA

Shift	Total NC	Total	Total C	Rata-Rata
1	122	3980	3858	96.93%
2	119	4006	3887	97.03%
3	110	3838	3728	97.13%

Tabel 50. Efektivitas *Shift* Kerja Berdasarkan Kebocoran *Wrapping* Pada Bulan November 2009

Tanggal	Shift	NC	T	C	%Keefektivan
1	1				
	2				
	3				
2	1	14	118	104	88.14%
	2	8	220	212	96.36%
	3	5	172	167	97.09%
3	1	10	182	172	94.51%
	2	5	200	195	97.50%
	3	3	152	149	98.03%



Tabel 50. (lanjutan)

4	1	6	132	126	95.45%
	2	3	40	37	92.50%
	3				
5	1				
	2				
	3				
6	1	3	92	89	96.74%
	2	7	186	179	96.24%
	3	4	210	206	98.10%
7	1	12	210	198	94.29%
	2	3	224	221	98.66%
	3	4	246	242	98.37%
8	1	6	262	256	97.71%
	2	4	236	232	98.31%
	3	12	226	214	94.69%
9	1	3	252	249	98.81%
	2	8	182	174	95.60%
	3	10	120	110	91.67%
10	1	1	90	89	98.89%
	2	0	96	96	100.00%
	3	9	100	91	91.00%
11	1	1	74	73	98.65%
	2	2	112	110	98.21%
	3	6	114	108	94.74%
12	1	2	100	98	98.00%
	2	4	122	118	96.72%
	3	6	140	134	95.71%
13	1	3	202	199	98.51%
	2	2	154	152	98.70%
	3	3	112	109	97.32%
14	1	2	52	50	96.15%
	2	0	16	16	100.00%
	3				
15	1				
	2				
	3				
16	1	4	78	74	94.87%
	2	7	162	155	95.68%
	3	2	128	126	98.44%
17	1	2	132	130	98.48%
	2	10	152	142	93.42%
	3	1	128	127	99.22%

Tabel 50. (lanjutan)

18	1	6	136	130	95.59%
	2	4	154	150	97.40%
	3	1	127	126	99.21%
19	1	0	120	120	100.00%
	2	7	176	169	96.02%
	3	2	96	94	97.92%
20	1	5	112	107	95.54%
	2	7	166	159	95.78%
	3	4	134	130	97.01%
21	1	0	12	12	100.00%
	2				
	3				
22	1				
	2				
	3				
23	1	12	98	86	87.76%
	2	5	163	158	96.93%
	3	1	82	81	98.78%
24	1	2	68	66	97.06%
	2	1	122	121	99.18%
	3	2	122	120	98.36%
25	1	8	122	114	93.44%
	2	2	178	176	98.88%
	3	6	176	170	96.59%
26	1	10	216	206	95.37%
	2				
	3				
27	1				
	2				
	3				
28	1				
	2				
	3				
29	1	3	112	109	97.32%
	2	11	164	153	93.29%
	3	5	176	171	97.16%
30	1	4	208	204	98.08%
	2	11	212	201	94.81%
	3	2	146	144	98.63%

Tabel 50. (lanjutan)

## RATA-RATA KEEFEKTIVAN SHIFT KERJA

Shift	Total NC	Total	Total C	Rata-Rata
1	119	3180	3061	96.26%
2	111	3437	3326	96.77%
3	88	2907	2819	96.97%

Tabel 51. Efektivitas *Shift* Kerja Berdasarkan Kebocoran *Wrapping* Pada Bulan Desember 2009

Tanggal	Shift	NC	T	C	%Keefektivan
1	1	1	152	151	99.34%
	2	3	174	171	98.28%
	3	9	182	173	95.05%
2	1	4	166	162	97.59%
	2	2	224	222	99.11%
	3	10	210	200	95.24%
3	1	4	220	216	98.18%
	2	4	212	208	98.11%
	3	14	200	186	93.00%
4	1	4	222	218	98.20%
	2	4	194	190	97.94%
	3	7	188	181	96.28%
5	1	4	208	204	98.08%
	2	5	208	203	97.60%
	3	4	198	194	97.98%
6	1	3	170	167	98.24%
	2	12	202	190	94.06%
	3	3	202	199	98.51%
7	1	2	198	196	98.99%
	2	10	192	182	94.79%
	3	5	226	221	97.79%
8	1	6	216	210	97.22%
	2	13	224	211	94.20%
	3	4	174	170	97.70%
9	1	5	172	167	97.09%
	2	5	114	109	95.61%
	3	2	10	8	80.00%
10	1				
	2				
	3				

Tabel 51. (lanjutan)

11	1				
	2				
	3				
12	1	6	119	113	94.96%
	2	3	214	211	98.60%
	3	3	238	235	98.74%
13	1	11	208	197	94.71%
	2	4	246	242	98.37%
	3	3	212	209	98.58%
14	1	4	198	194	97.98%
	2	4	192	188	97.92%
	3	1	170	169	99.41%
15	1	8	188	180	95.74%
	2	3	194	191	98.45%
	3	3	152	149	98.03%
16	1	8	192	184	95.83%
	2	4	198	194	97.98%
	3	3	190	187	98.42%
17	1	7	219	212	96.80%
	2				
	3				
18	1				
	2				
	3				
19	1	6	106	100	94.34%
	2	3	152	149	98.03%
	3	3	140	137	97.86%
20	1	5	160	155	96.88%
	2	2	172	170	98.84%
	3	4	120	116	96.67%
21	1	4	176	172	97.73%
	2	4	136	132	97.06%
	3	5	176	171	97.16%
22	1	5	168	163	97.02%
	2	2	141	139	98.58%
	3	6	146	140	95.89%
23	1	2	140	138	98.57%
	2	3	180	177	98.33%
	3	12	180	168	93.33%

Tabel 51. (lanjutan)

24	1	2	144	142	98.61%
	2	3	36	33	91.67%
	3				
25	1				
	2				
	3				
26	1				
	2				
	3				
27	1	5	90	85	94.44%
	2	4	188	184	97.87%
	3	5	186	181	97.31%
28	1	3	170	167	98.24%
	2	6	192	186	96.88%
	3	3	188	185	98.40%
29	1	4	167	163	97.60%
	2	4	146	142	97.26%
	3	2	206	204	99.03%
30	1	2	154	152	98.70%
	2	2	74	72	97.30%
	3				
31	1				
	2				
	3				

## RATA-RATA KEEFEKTIVAN SHIFT KERJA

Shift	Total NC	Total	Total C	Rata-Rata
1	115	4323	4208	97.34%
2	109	4205	4096	97.41%
3	111	3894	3783	97.15%

Tabel 52. Kesimpulan Efektivitas *Shift* Kerja Berdasarkan Kebocoran *Wrapping* Pada Tahun 2009

## BULAN JANUARI

Shift	Total NC	Total	Total C	Rata-Rata
1	91	3424	3333	97.34%
2	119	3532	3413	96.63%
3	63	3332	3269	98.11%

Tabel 52. (lanjutan)

## BULAN FEBRUARI

Shift	Total NC	Total	Total C	Rata-Rata
1	163	4951	4788	96.71%
2	76	4904	4828	98.45%
3	101	4694	4593	97.85%

## BULAN MARET

Shift	Total NC	Total	Total C	Rata-Rata
1	95	4410	4315	97.85%
2	87	4764	4677	98.17%
3	129	4548	4419	97.16%

## BULAN APRIL

Shift	Total NC	Total	Total C	Rata-Rata
1	93	4476	4383	97.92%
2	152	4840	4688	96.86%
3	75	4368	4293	98.28%

## BULAN MEI

Shift	Total NC	Total	Total C	Rata-Rata
1	91	4639	4548	98.04%
2	104	4799	4695	97.83%
3	59	4036	3977	98.54%

## BULAN JUNI

Shift	Total NC	Total	Total C	Rata-Rata
1	111	4156	4045	97.33%
2	91	4300	4209	97.88%
3	105	3928	3823	97.33%

## BULAN JULI

Shift	Total NC	Total	Total C	Rata-Rata
1	50	4282	4232	98.83%
2	86	4173	4087	97.94%
3	112	4110	3998	97.27%

## BULAN AGUSTUS

Shift	Total NC	Total	Total C	Rata-Rata
1	148	4850	4702	96.95%
2	120	4868	4748	97.53%
3	133	4863	4730	97.27%

## BULAN SEPTEMBER

Shift	Total NC	Total	Total C	Rata-Rata
1	69	2926	2857	97.64%
2	115	2894	2779	96.03%
3	80	2742	2662	97.08%

Tabel 52. (lanjutan)  
BULAN OKTOBER

Shift	Total NC	Total	Total C	Rata-Rata
1	122	3980	3858	96.93%
2	119	4006	3887	97.03%
3	110	3838	3728	97.13%

BULAN NOVEMBER

Shift	Total NC	Total	Total C	Rata-Rata
1	119	3180	3061	96.26%
2	111	3437	3326	96.77%
3	88	2907	2819	96.97%

BULAN DESEMBER

Shift	Total NC	Total	Total C	Rata-Rata
1	115	4323	4208	97.34%
2	109	4205	4096	97.41%
3	111	3894	3783	97.15%

RATA-RATA KEEFEKTIVAN SHIFT KERJA  
BERDASARKAN KEBOCORAN WRAPPING

Shift	Total NC	Total	Total C	Rata-Rata
1	1267	49597	48330	97.45%
2	1289	50722	49433	97.46%
3	1166	47260	46094	97.53%

Tabel 53. Efektivitas *Shift* Kerja Berdasarkan Kebocoran *Bag* Pada Bulan Januari 2009

Tanggal	Shift	NC	T	C	%Keefektivan
1	1				
	2				
	3				
2	1				
	2				
	3				
3	1				
	2				
	3				
4	1				
	2				
	3				
5	1	0	4	4	100.00%
	2	3	40	37	92.50%
	3	0	48	48	100.00%

Tabel 53. (lanjutan)

6	1	1	54	53	98.15%
	2	1	52	51	98.08%
	3	0	66	66	100.00%
7	1	0	60	60	100.00%
	2	1	62	61	98.39%
	3	2	74	72	97.30%
8	1	6	74	68	91.89%
	2	2	76	74	97.37%
	3	1	70	69	98.57%
9	1	3	72	69	95.83%
	2	2	68	66	97.06%
	3	0	52	52	100.00%
10	1	2	48	46	95.83%
	2	0	48	48	100.00%
	3	0	16	16	100.00%
11	1				
	2				
	3				
12	1	0	18	18	100.00%
	2	2	70	68	97.14%
	3	0	52	52	100.00%
13	1	0	34	34	100.00%
	2	1	36	35	97.22%
	3	0	42	42	100.00%
14	1	0	60	60	100.00%
	2	3	78	75	96.15%
	3	0	48	48	100.00%
15	1	0	46	46	100.00%
	2	1	78	77	98.72%
	3	1	72	71	98.61%
16	1	0	46	46	100.00%
	2	0	32	32	100.00%
	3	0	34	34	100.00%
17	1	1	48	47	97.92%
	2	0	2	2	100.00%
	3				
18	1				
	2				
	3				
19	1	1	18	17	94.44%
	2	1	20	19	95.00%
	3	0	38	38	100.00%



Tabel 53. (lanjutan)

20	1	0	52	52	100.00%
	2	0	38	38	100.00%
	3	1	38	37	97.37%
21	1	0	50	50	100.00%
	2	0	48	48	100.00%
	3	0	52	52	100.00%
22	1	0	22	22	100.00%
	2	0	18	18	100.00%
	3	0			
23	1	0			
	2	0			
	3	0			
24	1	0			
	2	0			
	3	0			
25	1	0	18	18	100.00%
	2	1	24	23	95.83%
	3	1	42	41	97.62%
26	1	2	58	56	96.55%
	2	2	48	46	95.83%
	3	3	44	41	93.18%
27	1	1	50	49	98.00%
	2	1	28	27	96.43%
	3	2	50	48	96.00%
28	1	1	36	35	97.22%
	2	2	52	50	96.15%
	3	0	40	40	100.00%
29	1	0	46	46	100.00%
	2	1	28	27	96.43%
	3	1	38	37	97.37%
30	1	0	34	34	100.00%
	2	1	36	35	97.22%
	3	0	8	8	100.00%
31	1	0	20	20	100.00%
	2				
	3				

## RATA-RATA KEEFEKTIVAN SHIFT KERJA

Shift	Total NC	Total	Total C	Rata-Rata
1	18	968	950	98.14%
2	25	982	957	97.45%
3	12	924	912	98.70%

Tabel 54. Efektivitas *Shift* Kerja Berdasarkan Kebocoran *Bag* Pada Bulan Februari 2009

Tanggal	Shift	NC	T	C	%Keefektivan
1	1				
	2				
	3				
2	1	0	8	8	100.00%
	2	0	25	25	100.00%
	3	1	24	23	95.83%
3	1	0	26	26	100.00%
	2	3	31	28	90.32%
	3	1	24	23	95.83%
4	1	0	32	32	100.00%
	2	2	29	27	93.10%
	3	0	35	35	100.00%
5	1				
	2				
	3	4	33	29	87.88%
6	1	1	37	36	97.30%
	2	4	30	26	86.67%
	3	4	35	31	88.57%
7	1	3	36	33	91.67%
	2	3	35	32	91.43%
	3	7	30	23	76.67%
8	1	3	34	31	91.18%
	2	2	33	31	93.94%
	3	3	35	32	91.43%
9	1	2	26	24	92.31%
	2	1	28	27	96.43%
	3	4	23	19	82.61%
10	1	0	27	27	100.00%
	2	0	21	21	100.00%
	3				
11	1	0	21	21	100.00%
	2	0	16	16	100.00%
	3				
12	1	2	15	13	86.67%
	2	1	13	12	92.31%
	3	0	16	16	100.00%
13	1	2	22	20	90.91%
	2	1	17	16	94.12%
	3	2	23	21	91.30%

Tabel 54. (lanjutan)

14	1	2	29	27	93.10%
	2	2	35	33	94.29%
	3	2	35	33	94.29%
15	1	1	24	23	95.83%
	2	1	30	29	96.67%
	3	1	22	21	95.45%
16	1	4	30	26	86.67%
	2	6	31	25	80.65%
	3	0	30	30	100.00%
17	1	2	30	28	93.33%
	2	2	36	34	94.44%
	3	0	37	37	100.00%
18	1	6	37	31	83.78%
	2	1	37	36	97.30%
	3	0	33	33	100.00%
19	1	1	20	19	95.00%
	2	1	21	20	95.24%
	3	0	14	14	100.00%
20	1	2	25	23	92.00%
	2	0	34	34	100.00%
	3	1	25	24	96.00%
21	1	2	33	31	93.94%
	2	0	33	33	100.00%
	3	0	30	30	100.00%
22	1	0	35	35	100.00%
	2	2	37	35	94.59%
	3	0	36	36	100.00%
23	1	0	34	34	100.00%
	2	0	31	31	100.00%
	3	1	32	31	96.88%
24	1	1	39	38	97.44%
	2	2	37	35	94.59%
	3	1	37	36	97.30%
25	1	0	38	38	100.00%
	2	1	37	36	97.30%
	3	0	37	37	100.00%
26	1	3	41	38	92.68%
	2	1	17	16	94.12%
	3				
27	1				
	2				
	3				

Tabel 54. (lanjutan)

28	1			
	2			
	3			

RATA-RATA KEEFEKTIVAN SHIFT KERJA

Shift	Total NC	Total	Total C	Rata-Rata
1	37	699	662	94.71%
2	36	694	658	94.81%
3	32	646	614	95.05%

Tabel 55. Efektivitas *Shift* Kerja Berdasarkan Kebocoran *Bag* Pada Bulan Maret 2009

Tanggal	Shift	NC	T	C	%Keefektivan
1	1	0	5	5	100.00%
	2	0	31	31	100.00%
	3	1	15	14	93.33%
2	1	1	17	16	94.12%
	2	1	29	28	96.55%
	3	1	27	26	96.30%
3	1	0	18	18	100.00%
	2	0	18	18	100.00%
	3	0	28	28	100.00%
4	1	0	21	21	100.00%
	2	0	28	28	100.00%
	3	0	29	29	100.00%
5	1	0	9	9	100.00%
	2	1	13	12	92.31%
	3	0	10	10	100.00%
6	1	0	11	11	100.00%
	2	0	15	15	100.00%
	3	0	1	1	100.00%
7	1	1	4	3	75.00%
	2	1	4	3	75.00%
	3				
8	1				
	2				
	3				
9	1				
	2				
	3				

Tabel 55. (lanjutan)

10	1	0	10	10	100.00%
	2	0	23	23	100.00%
	3	4	29	25	86.21%
11	1	0	24	24	100.00%
	2	0	35	35	100.00%
	3	5	36	31	86.11%
12	1	0	22	22	100.00%
	2	6	26	20	76.92%
	3	3	32	29	90.63%
13	1	0	23	23	100.00%
	2	1	27	26	96.30%
	3	0	28	28	100.00%
14	1	0	27	27	100.00%
	2	2	35	33	94.29%
	3	1	35	34	97.14%
15	1	1	33	32	96.97%
	2	1	29	28	96.55%
	3	2	28	26	92.86%
16	1	0	23	23	100.00%
	2	3	30	27	90.00%
	3	1	26	25	96.15%
17	1	1	25	24	96.00%
	2	1	26	25	96.15%
	3	1	15	14	93.33%
18	1	3	11	8	72.73%
	2	3	28	25	89.29%
	3	1	14	13	92.86%
19	1	1	25	24	96.00%
	2	2	14	12	85.71%
	3	1	29	28	96.55%
20	1	0	36	36	100.00%
	2	0	31	31	100.00%
	3	2	33	31	93.94%
21	1	1	25	24	96.00%
	2	3	18	15	83.33%
	3	1	13	12	92.31%
22	1				
	2				
	3				
23	1	0	11	11	100.00%
	2	1	37	36	97.30%
	3	2	28	26	92.86%

Tabel 55. (lanjutan)

24	1	5	33	28	84.85%
	2	0	29	29	100.00%
	3	1	18	17	94.44%
25	1	2	26	24	92.31%
	2	2	30	28	93.33%
	3	2	39	37	94.87%
26	1	3	28	25	89.29%
	2	2	23	21	91.30%
	3	1	29	28	96.55%
27	1	1	31	30	96.77%
	2	1	19	18	94.74%
	3	0	13	13	100.00%
28	1	3	8	5	62.50%
	2	1	11	10	90.91%
	3	0	17	17	100.00%
29	1	1	13	12	92.31%
	2	0	17	17	100.00%
	3	2	17	15	88.24%
30	1	0	23	23	100.00%
	2	2	23	21	91.30%
	3	0	8	8	100.00%
31	1	0	6	6	100.00%
	2	0	12	12	100.00%
	3	0	18	18	100.00%

## RATA-RATA KEEFEKTIVAN SHIFT KERJA

Shift	Total NC	Total	Total C	Rata-Rata
1	24	548	524	95.62%
2	34	661	627	94.86%
3	32	615	583	94.80%

Tabel 56. Efektivitas *Shift* Kerja Berdasarkan Kebocoran *Bag* Pada Bulan April 2009

Tanggal	Shift	NC	T	C	%Keefektivan
1	1	5	23	18	78.26%
	2	0	12	12	100.00%
	3	0	7	7	100.00%
2	1	0	13	13	100.00%
	2	3	18	15	83.33%
	3	2	27	25	92.59%

Tabel 56. (lanjutan)

3	1	0	27	27	100.00%
	2	1	31	30	96.77%
	3	1	31	30	96.77%
4	1	2	25	23	92.00%
	2	1	30	29	96.67%
	3	0	27	27	100.00%
5	1	0	18	18	100.00%
	2	2	26	24	92.31%
	3	1	18	17	94.44%
6	1	4	19	15	78.95%
	2	5	31	26	83.87%
	3	1	27	26	96.30%
7	1	0	7	7	100.00%
	2	4	33	29	87.88%
	3	0	38	38	100.00%
8	1	3	30	27	90.00%
	2	2	16	14	87.50%
	3				
9	1				
	2				
	3				
10	1				
	2				
	3				
11	1				
	2				
	3				
12	1	0	15	15	100.00%
	2	0	22	22	100.00%
	3	0	25	25	100.00%
13	1	0	20	20	100.00%
	2	1	23	22	95.65%
	3	1	15	14	93.33%
14	1	0	29	29	100.00%
	2	1	34	33	97.06%
	3	1	24	23	95.83%
15	1	2	34	32	94.12%
	2	2	33	31	93.94%
	3	2	38	36	94.74%
16	1	2	33	31	93.94%
	2	0	23	23	100.00%
	3	1	20	19	95.00%

Tabel 56. (lanjutan)

17	1	4	30	26	86.67%
	2	0	29	29	100.00%
	3	0	36	36	100.00%
18	1	4	20	16	80.00%
	2	2	27	25	92.59%
	3	0	18	18	100.00%
19	1	7	20	13	65.00%
	2	0	25	25	100.00%
	3	2	20	18	90.00%
20	1	1	14	13	92.86%
	2	1	24	23	95.83%
	3	1	41	40	97.56%
21	1	1	35	34	97.14%
	2	1	24	23	95.83%
	3	0	25	25	100.00%
22	1	2	37	35	94.59%
	2	0	1	1	100.00%
	3				
23	1	0	12	12	100.00%
	2	0	21	21	100.00%
	3	0	8	8	100.00%
24	1	1	27	26	96.30%
	2	1	27	26	96.30%
	3	1	29	28	96.55%
25	1	0	21	21	100.00%
	2	0	18	18	100.00%
	3	2	27	25	92.59%
26	1	0	20	20	100.00%
	2	0	30	30	100.00%
	3	1	18	17	94.44%
27	1	2	33	31	93.94%
	2	1	23	22	95.65%
	3	2	30	28	93.33%
28	1	0	35	35	100.00%
	2	1	33	32	96.97%
	3	0	33	33	100.00%
29	1	1	40	39	97.50%
	2	1	33	32	96.97%
	3	0	9	9	100.00%
30	1	0	12	12	100.00%
	2	1	27	26	96.30%
	3	3	26	23	88.46%



Tabel 56. (lanjutan)  
RATA-RATA KEEFEKTIVAN SHIFT KERJA

Shift	Total NC	Total	Total C	Rata-Rata
1	41	649	608	93.68%
2	31	674	643	95.40%
3	22	617	595	96.43%

Tabel 57. Efektivitas *Shift* Kerja Berdasarkan Kebocoran *Bag* Pada Bulan Mei 2009

Tanggal	Shift	NC	T	C	%Keefektivan
1	1	2	28	26	92.86%
	2	0	28	28	100.00%
	3	2	21	19	90.48%
2	1	1	24	23	95.83%
	2	2	19	17	89.47%
	3	2	24	22	91.67%
3	1	1	17	16	94.12%
	2	0	18	18	100.00%
	3	0	19	19	100.00%
4	1	0	15	15	100.00%
	2	2	31	29	93.55%
	3	1	29	28	96.55%
5	1	6	38	32	84.21%
	2	2	26	24	92.31%
	3	2	27	25	92.59%
6	1	5	33	28	84.85%
	2	2	29	27	93.10%
	3	2	36	34	94.44%
7	1	4	31	27	87.10%
	2	2	31	29	93.55%
	3	1	28	27	96.43%
8	1	2	27	25	92.59%
	2	1	27	26	96.30%
	3	0	16	16	100.00%
9	1	3	26	23	88.46%
	2	0	2	2	100.00%
	3				
10	1				
	2				
	3				

Tabel 57. (lanjutan)

11	1	0	2	2	100.00%
	2	1	8	7	87.50%
	3	1	7	6	85.71%
12	1	5	11	6	54.55%
	2	2	14	12	85.71%
	3	1	5	4	80.00%
13	1	1	13	12	92.31%
	2	0	16	16	100.00%
	3	0	28	28	100.00%
14	1	1	33	32	96.97%
	2	1	26	25	96.15%
	3	1	35	34	97.14%
15	1	2	31	29	93.55%
	2	0	25	25	100.00%
	3	1	28	27	96.43%
16	1	2	35	33	94.29%
	2	0	33	33	100.00%
	3	4	36	32	88.89%
17	1	2	30	28	93.33%
	2	6	36	30	83.33%
	3	3	37	34	91.89%
18	1	2	38	36	94.74%
	2	1	35	34	97.14%
	3	0	27	27	100.00%
19	1	2	37	35	94.59%
	2	3	30	27	90.00%
	3	0	34	34	100.00%
20	1	0	22	22	100.00%
	2				
	3				
21	1				
	2				
	3				
22	1	0	13	13	100.00%
	2	0	13	13	100.00%
	3	0	22	22	100.00%
23	1	1	18	17	94.44%
	2	0	12	12	100.00%
	3	0	31	31	100.00%
24	1	5	13	8	61.54%
	2	1	26	25	96.15%
	3	1	25	24	96.00%

Tabel 57. (lanjutan)

25	1	4	35	31	88.57%
	2	3	25	22	88.00%
	3	2	26	24	92.31%
26	1	2	13	11	84.62%
	2	1	18	17	94.44%
	3	2	21	19	90.48%
27	1	3	28	25	89.29%
	2	1	32	31	96.88%
	3	0	16	16	100.00%
28	1	0	10	10	100.00%
	2	0	1	1	100.00%
	3				
29	1				
	2				
	3				
30	1				
	2				
	3				
31	1	1	7	6	85.71%
	2	0	13	13	100.00%
	3	3	25	22	88.00%

RATA-RATA KEEFEKTIVAN SHIFT KERJA

Shift	Total NC	Total	Total C	Rata-Rata
1	57	628	571	90.92%
2	31	574	543	94.60%
3	29	603	574	95.19%

Tabel 58. Efektivitas *Shift* Kerja Berdasarkan Kebocoran *Bag* Pada Bulan Juni 2009

Tanggal	Shift	NC	T	C	%Keefektivan
1	1	2	27	25	92.59%
	2	3	25	22	88.00%
	3	7	29	22	75.86%
2	1	1	30	29	96.67%
	2	2	32	30	93.75%
	3	8	37	29	78.38%
3	1	3	27	24	88.89%
	2	1	23	22	95.65%
	3	1	32	31	96.88%

Tabel 58. (lanjutan)

4	1	0	34	34	100.00%
	2	1	25	24	96.00%
	3	0	38	38	100.00%
5	1	1	32	31	96.88%
	2	1	21	20	95.24%
	3	1	28	27	96.43%
6	1	0	35	35	100.00%
	2	1	26	25	96.15%
	3	3	20	17	85.00%
7	1	1	7	6	85.71%
	2	1	5	4	80.00%
	3				
8	1	0	3	3	100.00%
	2	0	2	2	100.00%
	3	1	16	15	93.75%
9	1	2	17	15	88.24%
	2	1	16	15	93.75%
	3	2	25	23	92.00%
10	1	0	9	9	100.00%
	2	1	15	14	93.33%
	3	5	15	10	66.67%
11	1	1	23	22	95.65%
	2	0	9	9	100.00%
	3	3	25	22	88.00%
12	1	2	27	25	92.59%
	2	3	23	20	86.96%
	3	2	20	18	90.00%
13	1	1	29	28	96.55%
	2	3	28	25	89.29%
	3	4	26	22	84.62%
14	1	7	28	21	75.00%
	2	4	19	15	78.95%
	3	1	12	11	91.67%
15	1	4	21	17	80.95%
	2	0	5	5	100.00%
	3				
16	1				
	2				
	3				
17	1	1	7	6	85.71%
	2	2	11	9	81.82%
	3	1	13	12	92.31%

Tabel 58. (lanjutan)

18	1	3	16	13	81.25%
	2	0	21	21	100.00%
	3	0	17	17	100.00%
19	1	3	16	13	81.25%
	2	0	25	25	100.00%
	3	1	18	17	94.44%
20	1	5	9	4	44.44%
	2	0	4	4	100.00%
	3	1	4	3	75.00%
21	1	3	8	5	62.50%
	2	1	10	9	90.00%
	3	3	14	11	78.57%
22	1	1	21	20	95.24%
	2	0	21	21	100.00%
	3	1	25	24	96.00%
23	1	3	32	29	90.63%
	2	0	32	32	100.00%
	3	4	26	22	84.62%
24	1	3	29	26	89.66%
	2	2	30	28	93.33%
	3	0	19	19	100.00%
25	1	3	27	24	88.89%
	2	4	25	21	84.00%
	3	2	16	14	87.50%
26	1	1	22	21	95.45%
	2	1	21	20	95.24%
	3	0	11	11	100.00%
27	1	0	27	27	100.00%
	2	0	3	3	100.00%
	3				
28	1				
	2				
	3				
29	1	0	4	4	100.00%
	2	0	13	13	100.00%
	3	0	18	18	100.00%
30	1	0	16	16	100.00%
	2	2	21	19	90.48%
	3	0	17	17	100.00%

Tabel 58. (lanjutan)  
RATA-RATA KEEFEKTIVAN SHIFT KERJA

Shift	Total NC	Total	Total C	Rata-Rata
1	51	583	532	91.25%
2	34	511	477	93.35%
3	51	521	470	90.21%

Tabel 59. Efektivitas *Shift* Kerja Berdasarkan Kebocoran *Bag* Pada Bulan Juli 2009

Tanggal	Shift	NC	T	C	%Keefektivan
1	1	3	36	33	91.67%
	2	0	13	13	100.00%
	3				
2	1				
	2				
	3				
3	1				
	2				
	3				
4	1	0	5	5	100.00%
	2	5	28	23	82.14%
	3	1	25	24	96.00%
5	1	0	25	25	100.00%
	2	0	20	20	100.00%
	3	3	24	21	87.50%
6	1	0	20	20	100.00%
	2	0	29	29	100.00%
	3	2	31	29	93.55%
7	1	2	15	13	86.67%
	2	0	12	12	100.00%
	3				
8	1				
	2				
	3				
9	1	1	9	8	88.89%
	2	2	22	20	90.91%
	3	1	21	20	95.24%
10	1	2	24	22	91.67%
	2	2	16	14	87.50%
	3	1	26	25	96.15%

Tabel 59. (lanjutan)

11	1	3	28	25	89.29%
	2	1	23	22	95.65%
	3	0	30	30	100.00%
12	1	1	29	28	96.55%
	2	2	38	36	94.74%
	3	1	28	27	96.43%
13	1	0	35	35	100.00%
	2	0	31	31	100.00%
	3	4	38	34	89.47%
14	1	1	29	28	96.55%
	2	0	34	34	100.00%
	3	3	27	24	88.89%
15	1	0	33	33	100.00%
	2	0	28	28	100.00%
	3	5	29	24	82.76%
16	1	2	34	32	94.12%
	2	1	27	26	96.30%
	3	3	26	23	88.46%
17	1	3	33	30	90.91%
	2	3	37	34	91.89%
	3	3	34	31	91.18%
18	1	0	31	31	100.00%
	2	3	26	23	88.46%
	3				
19	1				
	2				
	3				
20	1				
	2				
	3				
21	1				
	2				
	3				
22	1				
	2	2	9	7	77.78%
	3	2	15	13	86.67%
23	1	0	16	16	100.00%
	2	0	27	27	100.00%
	3	1	21	20	95.24%
24	1	2	29	27	93.10%
	2	1	31	30	96.77%
	3	1	24	23	95.83%

Tabel 59. (lanjutan)

25	1	1	27	26	96.30%
	2	1	18	17	94.44%
	3	2	29	27	93.10%
26	1	2	29	27	93.10%
	2	1	27	26	96.30%
	3	2	32	30	93.75%
27	1	1	21	20	95.24%
	2	0	17	17	100.00%
	3	2	18	16	88.89%
28	1	0	21	21	100.00%
	2	0	26	26	100.00%
	3	0	29	29	100.00%
29	1	0	33	33	100.00%
	2	0	22	22	100.00%
	3	0	17	17	100.00%
30	1	0	20	20	100.00%
	2	1	19	18	94.74%
	3	0	18	18	100.00%
31	1	0	13	13	100.00%
	2	1	14	13	92.86%
	3	1	3	2	66.67%

RATA-RATA KEEFEKTIVAN SHIFT KERJA

Shift	Total NC	Total	Total C	Rata-Rata
1	24	595	571	95.97%
2	26	594	568	95.62%
3	38	545	507	93.03%

Tabel 60. Efektivitas *Shift* Kerja Berdasarkan Kebocoran *Bag* Pada Bulan Agustus 2009

Tanggal	Shift	NC	T	C	%Keefektivan
1	1	0	4	4	100.00%
	2	1	6	5	83.33%
	3				
2	1				
	2				
	3				
3	1	3	20	17	85.00%
	2	1	28	27	96.43%
	3	3	32	29	90.63%



Tabel 60. (lanjutan)

4	1	2	30	28	93.33%
	2	2	30	28	93.33%
	3	0	29	29	100.00%
5	1	2	23	21	91.30%
	2	0	25	25	100.00%
	3	0	31	31	100.00%
6	1	1	30	29	96.67%
	2	5	34	29	85.29%
	3	0	30	30	100.00%
7	1	2	35	33	94.29%
	2	1	35	34	97.14%
	3	0	32	32	100.00%
8	1	1	32	31	96.88%
	2	0	9	9	100.00%
	3	0	21	21	100.00%
9	1				
	2				
	3				
10	1	1	2	1	50.00%
	2	2	13	11	84.62%
	3	1	35	34	97.14%
11	1	0	28	28	100.00%
	2	3	19	16	84.21%
	3	2	24	22	91.67%
12	1	0	32	32	100.00%
	2	3	41	38	92.68%
	3	2	30	28	93.33%
13	1	1	34	33	97.06%
	2	4	34	30	88.24%
	3	1	30	29	96.67%
14	1	1	37	36	97.30%
	2				
	3				
15	1				
	2				
	3				
16	1				
	2				
	3				
17	1				
	2				
	3				

Tabel 60. (lanjutan)

18	1	0	12	12	100.00%
	2	1	30	29	96.67%
	3	2	33	31	93.94%
19	1	2	27	25	92.59%
	2	1	33	32	96.97%
	3	0	32	32	100.00%
20	1	2	29	27	93.10%
	2	0	34	34	100.00%
	3	2	38	36	94.74%
21	1	0	24	24	100.00%
	2	5	31	26	83.87%
	3	1	34	33	97.06%
22	1	3	34	31	91.18%
	2	3	26	23	88.46%
	3	3	31	28	90.32%
23	1	2	23	21	91.30%
	2	1	36	35	97.22%
	3	2	36	34	94.44%
24	1	2	28	26	92.86%
	2	0	34	34	100.00%
	3	0	22	22	100.00%
25	1	0	29	29	100.00%
	2	1	33	32	96.97%
	3	0	30	30	100.00%
26	1	1	32	31	96.88%
	2	0	34	34	100.00%
	3	0	34	34	100.00%
27	1	1	21	20	95.24%
	2	1	30	29	96.67%
	3	2	30	28	93.33%
28	1	4	28	24	85.71%
	2	3	35	32	91.43%
	3	2	35	33	94.29%
29	1	1	37	36	97.30%
	2	2	34	32	94.12%
	3	1	36	35	97.22%
30	1	4	34	30	88.24%
	2	1	37	36	97.30%
	3	2	33	31	93.94%
31	1	1	30	29	96.67%
	2	1	19	18	94.74%
	3	2	29	27	93.10%

Tabel 60. (lanjutan)  
RATA-RATA KEEFEKTIVAN SHIFT KERJA

Shift	Total NC	Total	Total C	Rata-Rata
1	37	695	658	94.68%
2	42	720	678	94.17%
3	28	747	719	96.25%

Tabel 61. Efektivitas *Shift* Kerja Berdasarkan Kebocoran *Bag* Pada Bulan September 2009

Tanggal	Shift	NC	T	C	%Keefektivan
1	1	1	31	30	96.77%
	2	0	16	16	100.00%
	3	2	19	17	89.47%
2	1	0	38	38	100.00%
	2	0	21	21	100.00%
	3	0	16	16	100.00%
3	1	0	17	17	100.00%
	2	0	20	20	100.00%
	3	0	26	26	100.00%
4	1	0	12	12	100.00%
	2	0	1	1	100.00%
	3	0	2	2	100.00%
5	1				
	2				
	3				
6	1				
	2				
	3				
7	1	1	10	9	90.00%
	2	1	33	32	96.97%
	3	1	34	33	97.06%
8	1	0	24	24	100.00%
	2	0	31	31	100.00%
	3	0	31	31	100.00%
9	1	2	21	19	90.48%
	2	0	27	27	100.00%
	3	1	21	20	95.24%
10	1	1	22	21	95.45%
	2	2	30	28	93.33%
	3	0	33	33	100.00%

Tabel 61. (lanjutan)

11	1	0	18	18	100.00%
	2	1	29	28	96.55%
	3	1	24	23	95.83%
12	1	2	33	31	93.94%
	2	1	31	30	96.77%
	3	0	32	32	100.00%
13	1	0	29	29	100.00%
	2	1	23	22	95.65%
	3	0	4	4	100.00%
14	1	0	2	2	100.00%
	2	0	32	32	100.00%
	3	2	17	15	88.24%
15	1	1	30	29	96.67%
	2	4	30	26	86.67%
	3	5	22	17	77.27%
16	1				
	2				
	3				
17	1				
	2				
	3				
18	1				
	2				
	3				
19	1				
	2				
	3				
20	1				
	2				
	3				
21	1				
	2				
	3				
22	1				
	2				
	3				
23	1				
	2				
	3				
24	1				
	2				
	3				

Tabel 61. (lanjutan)

25	1				
	2				
	3				
26	1				
	2				
	3				
27	1				
	2				
	3				
28	1				
	2	0	4	4	100.00%
	3	0	7	7	100.00%
29	1	0	19	19	100.00%
	2	0	15	15	100.00%
	3	0	17	17	100.00%
30	1	1	26	25	96.15%
	2	0	31	31	100.00%
	3	0	32	32	100.00%

RATA-RATA KEEFEKTIVAN SHIFT KERJA

Shift	Total NC	Total	Total C	Rata-Rata
1	9	332	323	97.29%
2	10	374	364	97.33%
3	12	337	325	96.44%

Tabel 62. Efektivitas *Shift* Kerja Berdasarkan Kebocoran *Bag* Pada Bulan Oktober 2009

Tanggal	Shift	NC	T	C	%Keefektivan
1	1	1	21	20	95.24%
	2	2	25	23	92.00%
	3	0	30	30	100.00%
2	1	0	23	23	100.00%
	2	2	33	31	93.94%
	3	2	25	23	92.00%
3	1	1	30	29	96.67%
	2	0	9	9	100.00%
	3	0	2	2	100.00%
4	1				
	2				
	3				

Tabel 62. (lanjutan)

5	1	0	5	5	100.00%
	2	0	17	17	100.00%
	3	0	14	14	100.00%
6	1	0	11	11	100.00%
	2	0	14	14	100.00%
	3	2	20	18	90.00%
7	1				
	2				
	3				
8	1	2	21	19	90.48%
	2	1	31	30	96.77%
	3	0	28	28	100.00%
9	1	0	4	4	100.00%
	2	3	17	14	82.35%
	3	0	2	2	100.00%
10	1	0	1	1	100.00%
	2	1	1	0	0.00%
	3				
11	1				
	2				
	3				
12	1	1	7	6	85.71%
	2	0	9	9	100.00%
	3	0	11	11	100.00%
13	1	0	14	14	100.00%
	2	0	22	22	100.00%
	3	0	28	28	100.00%
14	1	2	28	26	92.86%
	2	2	33	31	93.94%
	3	0	31	31	100.00%
15	1	3	32	29	90.63%
	2	1	30	29	96.67%
	3	4	24	20	83.33%
16	1	5	27	22	81.48%
	2	2	31	29	93.55%
	3	4	22	18	81.82%
17	1	1	25	24	96.00%
	2	1	31	30	96.77%
	3	1	27	26	96.30%
18	1	0	29	29	100.00%
	2	0	24	24	100.00%
	3	3	25	22	88.00%

Tabel 62. (lanjutan)

19	1	0	6	6	100.00%
	2				
	3				
20	1				
	2				
	3				
21	1	0	10	10	100.00%
	2	0	19	19	100.00%
	3	2	16	14	87.50%
22	1	1	34	33	97.06%
	2	2	22	20	90.91%
	3	4	15	11	73.33%
23	1	1	24	23	95.83%
	2	0	16	16	100.00%
	3	3	22	19	86.36%
24	1	0	23	23	100.00%
	2	0	15	15	100.00%
	3	1	8	7	87.50%
25	1				
	2				
	3				
26	1	4	14	10	71.43%
	2	0	26	26	100.00%
	3	1	26	25	96.15%
27	1	5	21	16	76.19%
	2	2	26	24	92.31%
	3	3	29	26	89.66%
28	1	1	27	26	96.30%
	2	0	21	21	100.00%
	3	0	36	36	100.00%
29	1	1	13	12	92.31%
	2	0	24	24	100.00%
	3	0	23	23	100.00%
30	1	1	23	22	95.65%
	2	0	17	17	100.00%
	3	0	22	22	100.00%
31	1	1	16	15	93.75%
	2	2	11	9	81.82%
	3	0	4	4	100.00%

Tabel 62. (lanjutan)  
RATA-RATA KEEFEKTIVAN SHIFT KERJA

Shift	Total NC	Total	Total C	Rata-Rata
1	31	489	458	93.66%
2	21	524	503	95.99%
3	30	490	460	93.88%

Tabel 63. Efektivitas *Shift* Kerja Berdasarkan Kebocoran *Bag* Pada Bulan November 2009

Tanggal	Shift	NC	T	C	%Keefektivan
1	1				
	2				
	3				
2	1	0	9	9	100.00%
	2	0	25	25	100.00%
	3	0	29	29	100.00%
3	1	2	21	19	90.48%
	2	0	30	30	100.00%
	3	2	29	27	93.10%
4	1	7	25	18	72.00%
	2	1	22	21	95.45%
	3	1	6	5	83.33%
5	1				
	2				
	3				
6	1	1	17	16	94.12%
	2	1	26	25	96.15%
	3	0	14	14	100.00%
7	1	6	28	22	78.57%
	2	1	34	33	97.06%
	3	0	23	23	100.00%
8	1	1	29	28	96.55%
	2	2	31	29	93.55%
	3	3	33	30	90.91%
9	1	0	33	33	100.00%
	2	1	33	32	96.97%
	3	1	21	20	95.24%
10	1	0	10	10	100.00%
	2	0	16	16	100.00%
	3	0	20	20	100.00%



Tabel 63. (lanjutan)

11	1	0	24	24	100.00%
	2	0	19	19	100.00%
	3	0	34	34	100.00%
12	1	1	20	19	95.00%
	2	0	26	26	100.00%
	3	2	16	14	87.50%
13	1	0	22	22	100.00%
	2	0	23	23	100.00%
	3	3	20	17	85.00%
14	1	1	19	18	94.74%
	2	0	9	9	100.00%
	3				
15	1				
	2				
	3				
16	1	0	4	4	100.00%
	2	0	20	20	100.00%
	3	0	11	11	100.00%
17	1	0	21	21	100.00%
	2	0	24	24	100.00%
	3	2	18	16	88.89%
18	1	1	14	13	92.86%
	2	1	19	18	94.74%
	3	2	27	25	92.59%
19	1	1	18	17	94.44%
	2	2	23	21	91.30%
	3	0	13	13	100.00%
20	1	0	15	15	100.00%
	2	1	21	20	95.24%
	3	0	18	18	100.00%
21	1				
	2				
	3				
22	1				
	2				
	3				
23	1	0	17	17	100.00%
	2	1	16	15	93.75%
	3	0	18	18	100.00%
24	1	0	20	20	100.00%
	2	1	11	10	90.91%
	3	1	18	17	94.44%

Tabel 63. (lanjutan)

25	1	4	23	19	82.61%
	2	3	25	22	88.00%
	3	1	24	23	95.83%
26	1	1	30	29	96.67%
	2	0	5	5	100.00%
	3				
27	1				
	2				
	3				
28	1				
	2				
	3				
29	1	1	9	8	88.89%
	2	1	18	17	94.44%
	3	2	24	22	91.67%
30	1	0	21	21	100.00%
	2	0	29	29	100.00%
	3	1	15	14	93.33%

RATA-RATA KEEFEKTIVAN SHIFT KERJA

Shift	Total NC	Total	Total C	Rata-Rata
1	27	449	422	93.99%
2	16	505	489	96.83%
3	21	431	410	95.13%

Tabel 64. Efektivitas *Shift* Kerja Berdasarkan Kebocoran *Bag* Pada Bulan Desember 2009

Tanggal	Shift	NC	T	C	%Keefektivan
1	1	1	26	25	96.15%
	2	2	21	19	90.48%
	3	1	16	15	93.75%
2	1	1	15	14	93.33%
	2	0	28	28	100.00%
	3	0	24	24	100.00%
3	1	3	35	32	91.43%
	2	3	33	30	90.91%
	3	6	29	23	79.31%
4	1	0	22	22	100.00%
	2	0	32	32	100.00%
	3	0	24	24	100.00%

Tabel 64. (lanjutan)

5	1	1	21	20	95.24%
	2	0	20	20	100.00%
	3	1	21	20	95.24%
6	1	1	13	12	92.31%
	2	5	27	22	81.48%
	3	0	25	25	100.00%
7	1	2	25	23	92.00%
	2	4	22	18	81.82%
	3	2	31	29	93.55%
8	1	1	31	30	96.77%
	2	4	32	28	87.50%
	3	1	23	22	95.65%
9	1	1	20	19	95.00%
	2	0	5	5	100.00%
	3				
10	1				
	2				
	3				
11	1				
	2				
	3				
12	1	0	10	10	100.00%
	2	1	25	24	96.00%
	3	0	31	31	100.00%
13	1	2	27	25	92.59%
	2	1	29	28	96.55%
	3	2	36	34	94.44%
14	1	5	30	25	83.33%
	2	0	35	35	100.00%
	3	0	24	24	100.00%
15	1	1	28	27	96.43%
	2	0	30	30	100.00%
	3	0	19	19	100.00%
16	1	2	31	29	93.55%
	2	0	29	29	100.00%
	3	0	17	17	100.00%
17	1	0	32	32	100.00%
	2	0	2	2	100.00%
	3	0	2	2	100.00%
18	1				
	2				
	3				

Tabel 64. (lanjutan)

19	1	3	14	11	78.57%
	2	1	26	25	96.15%
	3	1	15	14	93.33%
20	1	0	24	24	100.00%
	2	0	18	18	100.00%
	3	0	12	12	100.00%
21	1	0	8	8	100.00%
	2	0	7	7	100.00%
	3	1	6	5	83.33%
22	1	1	6	5	83.33%
	2	0	7	7	100.00%
	3	1	5	4	80.00%
23	1	0	4	4	100.00%
	2	0	4	4	100.00%
	3	2	6	4	66.67%
24	1	1	11	10	90.91%
	2	0	15	15	100.00%
	3	1	9	8	88.89%
25	1				
	2				
	3				
26	1				
	2				
	3				
27	1	0	12	12	100.00%
	2	0	25	25	100.00%
	3	0	28	28	100.00%
28	1	0	18	18	100.00%
	2	2	10	8	80.00%
	3	1	29	28	96.55%
29	1	0	19	19	100.00%
	2	0	8	8	100.00%
	3	0	28	28	100.00%
30	1	0	23	23	100.00%
	2	0	14	14	100.00%
	3				
31	1				
	2				
	3				

Tabel 64. (lanjutan)  
RATA-RATA KEEFEKTIVAN SHIFT KERJA

Shift	Total NC	Total	Total C	Rata-Rata
1	26	505	479	94.85%
2	23	504	481	95.44%
3	20	460	440	95.65%

Tabel 65. Kesimpulan Efektivitas *Shift* Kerja Berdasarkan Kebocoran  
Bag Pada Tahun 2009

## BULAN JANUARI

Shift	Total NC	Total	Total C	Rata-Rata
1	18	968	950	98.14%
2	25	982	957	97.45%
3	12	924	912	98.70%

## BULAN FEBRUARI

Shift	Total NC	Total	Total C	Rata-Rata
1	37	699	662	94.71%
2	36	694	658	94.81%
3	32	646	614	95.05%

## BULAN MARET

Shift	Total NC	Total	Total C	Rata-Rata
1	24	548	524	95.62%
2	34	661	627	94.86%
3	32	615	583	94.80%

## BULAN APRIL

Shift	Total NC	Total	Total C	Rata-Rata
1	41	649	608	93.68%
2	31	674	643	95.40%
3	22	617	595	96.43%

## BULAN MEI

Shift	Total NC	Total	Total C	Rata-Rata
1	57	628	571	90.92%
2	31	574	543	94.60%
3	29	603	574	95.19%

## BULAN JUNI

Shift	Total NC	Total	Total C	Rata-Rata
1	51	583	532	91.25%
2	34	511	477	93.35%
3	51	521	470	90.21%

Tabel 65. (lanjutan)

## BULAN JULI

Shift	Total NC	Total	Total C	Rata-Rata
1	24	595	571	95.97%
2	26	594	568	95.62%
3	38	545	507	93.03%

## BULAN AGUSTUS

Shift	Total NC	Total	Total C	Rata-Rata
1	37	695	658	94.68%
2	42	720	678	94.17%
3	28	747	719	96.25%

## BULAN SEPTEMBER

Shift	Total NC	Total	Total C	Rata-Rata
1	9	332	323	97.29%
2	10	374	364	97.33%
3	12	337	325	96.44%

## BULAN OKTOBER

Shift	Total NC	Total	Total C	Rata-Rata
1	31	489	458	93.66%
2	21	524	503	95.99%
3	30	490	460	93.88%

## BULAN NOVEMBER

Shift	Total NC	Total	Total C	Rata-Rata
1	27	449	422	93.99%
2	16	505	489	96.83%
3	21	431	410	95.13%

## BULAN DESEMBER

Shift	Total NC	Total	Total C	Rata-Rata
1	26	505	479	94.85%
2	23	504	481	95.44%
3	20	460	440	95.65%

## RATA-RATA KEEFEKTIVAN SHIFT KERJA

## BERDASARKAN KEBOCORAN BAG

Shift	Total NC	Total	Total C	Rata-Rata
1	382	7140	6758	94.65%
2	329	7317	6988	95.50%
3	327	6936	6609	95.29%