

## Lampiran 1

## Hasil Uji Mutu Fisik Granul

| Mutu fisik yang diuji            | Batch                | Di Uji | Formula Tablet Natrium Diklofenak |        |        |        | Persyaratan   |                             |                                 |
|----------------------------------|----------------------|--------|-----------------------------------|--------|--------|--------|---|-----------------------------|---------------------------------|
|                                  |                      |        | FA                                | FB     | FC     | FD     |   |                             |                                 |
| Kadar air (persen)               | I                    | 1      | 4,46                              | 4,45   | 4,51   | 4,44   | 3-5 (Voigt, 1995)                                   |                             |                                 |
|                                  | II                   | 2      | 4,37                              | 4,48   | 4,45   | 4,49   |   |                             |                                 |
|                                  | III                  | 3      | 4,65                              | 4,56   | 4,36   | 4,57   |   |                             |                                 |
|                                  | $\bar{x}$            |        | 4,49                              | 4,50   | 4,44   | 4,50   |   |                             |                                 |
|                                  | SD                   |        | 0,1429                            | 0,0569 | 0,0755 | 0,0656 |   |                             |                                 |
| Waktu alir (detik)               | I                    | 1      | 9,34                              | 9,19   | 8,76   | 9,20   | Tidak lebih dari 10 detik (Banker & Anderson, 1986) |                             |                                 |
|                                  |                      | 2      | 9,32                              | 9,16   | 8,76   | 9,18   |   |                             |                                 |
|                                  |                      | 3      | 9,30                              | 9,18   | 8,62   | 9,20   |   |                             |                                 |
|                                  | II                   | 1      | 9,48                              | 9,26   | 8,84   | 9,15   |   |                             |                                 |
|                                  |                      | 2      | 9,51                              | 9,32   | 8,79   | 9,21   |   |                             |                                 |
|                                  |                      | 3      | 9,52                              | 9,30   | 8,82   | 9,07   |   |                             |                                 |
|                                  | III                  | 1      | 9,37                              | 9,24   | 8,86   | 9,29   |   |                             |                                 |
|                                  |                      | 2      | 9,42                              | 9,18   | 8,94   | 9,27   |   |                             |                                 |
|                                  |                      | 3      | 9,46                              | 9,26   | 8,95   | 9,21   |   |                             |                                 |
|                                  | $\bar{x}$            |        | 9,41                              | 9,23   | 8,82   | 9,20   |   |                             |                                 |
|                                  | SD                   |        | 0,0838                            | 0,0574 | 0,1008 | 0,0642 |   |                             |                                 |
|                                  | Sudut diam (derajat) | I      | 1                                 | 32,02  | 32,65  | 31,95  |   | 32,25                       | 25-40 (Banker & Anderson, 1986) |
|                                  |                      |        | 2                                 | 32,35  | 32,51  | 32,08  |   | 32,14                       |                                 |
| 3                                |                      |        | 32,11                             | 32,31  | 32,22  | 32,13  |   |                             |                                 |
| II                               |                      | 1      | 33,08                             | 31,96  | 32,26  | 32,36  |   |                             |                                 |
|                                  |                      | 2      | 33,01                             | 32,13  | 32,17  | 32,26  |   |                             |                                 |
|                                  |                      | 3      | 32,80                             | 32,06  | 32,10  | 32,24  |   |                             |                                 |
| III                              |                      | 1      | 32,97                             | 32,34  | 31,97  | 32,41  |   |                             |                                 |
|                                  |                      | 2      | 32,80                             | 32,13  | 31,99  | 32,59  |   |                             |                                 |
|                                  |                      | 3      | 32,94                             | 32,01  | 32,07  | 32,61  |   |                             |                                 |
| $\bar{x}$                        |                      |        | 32,68                             | 32,23  | 32,09  | 32,33  |   |                             |                                 |
| SD                               |                      |        | 0,4060                            | 0,2354 | 0,1100 | 0,1763 |   |                             |                                 |
| Indeks kompresi bilitas (persen) |                      | I      | 1                                 | 12,00  | 12,00  | 11,50  | 11,50   | 5-15 = baik (Siregar, 1992) |                                 |
|                                  |                      |        | 2                                 | 12,50  | 12,00  | 12,00  | 11,50   |                             |                                 |
|                                  | 3                    |        | 13,00                             | 11,50  | 11,50  | 11,00  |   |                             |                                 |
|                                  | II                   | 1      | 13,00                             | 11,00  | 10,50  | 12,00  |   |                             |                                 |
|                                  |                      | 2      | 13,00                             | 11,50  | 11,00  | 11,00  |   |                             |                                 |
|                                  |                      | 3      | 12,50                             | 11,50  | 11,00  | 11,00  |   |                             |                                 |
|                                  | III                  | 1      | 13,00                             | 12,00  | 12,00  | 12,00  |   |                             |                                 |
|                                  |                      | 2      | 12,50                             | 11,00  | 11,50  | 11,50  |   |                             |                                 |
|                                  |                      | 3      | 12,50                             | 11,50  | 11,50  | 11,50  |   |                             |                                 |
|                                  | $\bar{x}$            |        | 12,67                             | 11,56  | 11,39  | 11,17  |   |                             |                                 |
|                                  | SD                   |        | 0,3536                            | 0,3685 | 0,4859 | 0,4330 |   |                             |                                 |

## Lampiran 2

**Hasil Uji Distribusi Ukuran Partikel Formula A *Batch* I**

| Replikasi | Mesh | d<br>( $\mu\text{m}$ ) | ln d<br>( $\mu\text{m}$ ) | Berat granul<br>yang lebih kecil<br>(gram) | % berat<br>kumulatif granul<br>yang lebih kecil | Nilai Z |
|-----------|------|------------------------|---------------------------|--|---|---------|
| 1         | 20   | 850                    | 6,7452                    | 13,11                                      | 86,80   | 1,1171  |
|           | 40   | 425                    | 6,0529                    | 33,26                                      | 53,30   | 0,0828  |
|           | 60   | 250                    | 5,5215                    | 20,23                                      | 32,92   | -0,4422 |
|           | 80   | 180                    | 5,1930                    | 12,04                                      | 20,80   | -0,8134 |
|           | 100  | 150                    | 5,0106                    | 5,45                                       | 15,31   | -1,0309 |
|           | 120  | 125                    | 4,8283                    | 5,20                                       | 10,07   | -1,2776 |
|           | 0    | 0                      |                           | 10,00                                      | -   | -       |
|           |      |                        |                           | 99,29                                      |   |         |
| 2         | 20   | 850                    | 6,7452                    | 13,05                                      | 86,86   | 1,1200  |
|           | 40   | 425                    | 6,0529                    | 33,18                                      | 53,46   | 0,0868  |
|           | 60   | 250                    | 5,5215                    | 20,11                                      | 33,22   | -0,4339 |
|           | 80   | 180                    | 5,1930                    | 12,17                                      | 20,97   | -0,8076 |
|           | 100  | 150                    | 5,0106                    | 5,53                                       | 15,40   | -1,0196 |
|           | 120  | 125                    | 4,8283                    | 5,16                                       | 10,21   | -1,2700 |
|           | 0    | 0                      |                           | 10,14                                      | -   | -       |
|           |      |                        |                           | 99,34                                      |   |         |
| 3         | 20   | 850                    | 6,7452                    | 13,09                                      | 86,81   | 1,1176  |
|           | 40   | 425                    | 6,0529                    | 33,25                                      | 53,32   | 0,0833  |
|           | 60   | 250                    | 5,5215                    | 20,13                                      | 33,04   | -0,4389 |
|           | 80   | 180                    | 5,1930                    | 12,06                                      | 20,89   | -0,8103 |
|           | 100  | 150                    | 5,0106                    | 5,47                                       | 15,27   | -1,0250 |
|           | 120  | 125                    | 4,8283                    | 5,18                                       | 10,16   | -1,2724 |
|           | 0    | 0                      |                           | 10,09                                      | -   | -       |
|           |      |                        |                           | 99,27                                      |   |         |

## Lampiran 3

**Hasil Uji Distribusi Ukuran Partikel Formula A *Batch* II**

| Replikasi | Mesh | d<br>( $\mu\text{m}$ ) | ln d ( $\mu\text{m}$ ) | Berat granul<br>yang lebih<br>kecil (gram) | % berat<br>kumulatif<br>granul yang<br>lebih kecil | Nilai Z |
|-----------|------|------------------------|------------------------|--|--|---------|
| 1         | 20   | 850                    | 6,7452                 | 13,09                                      | 86,80  | 1,1171  |
|           | 40   | 425                    | 6,0529                 | 33,12                                      | 53,39  | 0,0850  |
|           | 60   | 250                    | 5,5215                 | 20,20                                      | 33,02  | -0,4394 |
|           | 80   | 180                    | 5,1930                 | 12,13                                      | 20,79  | -0,8138 |
|           | 100  | 150                    | 5,0106                 | 5,45                                       | 15,29  | -1,0242 |
|           | 120  | 125                    | 4,8283                 | 5,10                                       | 10,15  | -1,2729 |
|           | 0    | 0                      |                        | 1,06                                       | -  | -       |
|           |      |                        |                        | 99,15                                      |  |         |
| 2         | 20   | 850                    | 6,7452                 | 13,07                                      | 86,83  | 1,1186  |
|           | 40   | 425                    | 6,0529                 | 33,09                                      | 53,50  | 0,0878  |
|           | 60   | 250                    | 5,5215                 | 20,26                                      | 33,09  | -0,4375 |
|           | 80   | 180                    | 5,1930                 | 12,15                                      | 20,85  | -0,8117 |
|           | 100  | 150                    | 5,0106                 | 5,51                                       | 15,30  | -1,0238 |
|           | 120  | 125                    | 4,8283                 | 5,08                                       | 10,18  | -1,2712 |
|           | 0    | 0                      |                        | 10,11                                      | -  | -       |
|           |      |                        |                        | 99,27                                      |  |         |
| 3         | 20   | 850                    | 6,7452                 | 13,07                                      | 86,82  | 1,1181  |
|           | 40   | 425                    | 6,0529                 | 33,09                                      | 53,47  | 0,0870  |
|           | 60   | 250                    | 5,5215                 | 20,26                                      | 33,07  | -0,4381 |
|           | 80   | 180                    | 5,1930                 | 12,15                                      | 20,85  | -0,8117 |
|           | 100  | 150                    | 5,0106                 | 5,51                                       | 15,32  | -1,0229 |
|           | 120  | 125                    | 4,8283                 | 5,08                                       | 10,21  | -1,2700 |
|           | 0    | 0                      |                        | 10,11                                      | -  | -       |
|           |      |                        |                        | 99,27                                      |  |         |

## Lampiran 4

**Hasil Uji Distribusi Ukuran Partikel Formula A Batch III**

| Replikasi | Mesh | d<br>( $\mu\text{m}$ ) | ln d ( $\mu\text{m}$ ) | Berat granul<br>yang lebih<br>kecil (gram) | % berat<br>kumulatif<br>granul yang<br>lebih kecil | Nilai Z |
|-----------|------|------------------------|------------------------|--|--|---------|
| 1         | 20   | 850                    | 6,7452                 | 13,06                                      | 86,83  | 1,1186  |
|           | 40   | 425                    | 6,0529                 | 33,16                                      | 53,39  | 0,8500  |
|           | 60   | 250                    | 5,5215                 | 20,22                                      | 33,00  | -0,4400 |
|           | 80   | 180                    | 5,1930                 | 12,09                                      | 20,80  | -0,8134 |
|           | 100  | 150                    | 5,0106                 | 5,48                                       | 15,28  | -1,0246 |
|           | 120  | 125                    | 4,8283                 | 5,09                                       | 10,15  | -1,2729 |
|           | 0    | 0                      |                        | 10,06                                      | -  | -       |
|           |      |                        |                        | 99,16                                      |  |         |
| 2         | 20   | 850                    | 6,7452                 | 13,08                                      | 86,82  | 1,1181  |
|           | 40   | 425                    | 6,0529                 | 33,19                                      | 53,36  | 0,0843  |
|           | 60   | 250                    | 5,5215                 | 20,12                                      | 33,08  | -0,4378 |
|           | 80   | 180                    | 5,1930                 | 12,15                                      | 20,83  | -0,8124 |
|           | 100  | 150                    | 5,0106                 | 5,47                                       | 15,32  | -1,0229 |
|           | 120  | 125                    | 4,8283                 | 5,11                                       | 10,17  | -1,2718 |
|           | 0    | 0                      |                        | 10,09                                      | -  | -       |
|           |      |                        |                        | 99,21                                      |  |         |
| 3         | 20   | 850                    | 6,7452                 | 13,10                                      | 86,81  | 1,1176  |
|           | 40   | 425                    | 6,0529                 | 33,13                                      | 53,48  | 0,0873  |
|           | 60   | 250                    | 5,5215                 | 20,21                                      | 33,13  | -0,4364 |
|           | 80   | 180                    | 5,1930                 | 12,13                                      | 20,92  | -0,8093 |
|           | 100  | 150                    | 5,0106                 | 5,52                                       | 15,36  | -1,0213 |
|           | 120  | 125                    | 4,8283                 | 5,13                                       | 10,20  | -1,2700 |
|           | 0    | 0                      |                        | 10,13                                      | -  | -       |
|           |      |                        |                        | 99,35                                      |  |         |

## Lampiran 5

**Hasil Uji Distribusi Ukuran Partikel Formula B Batch I**

| Replikasi | Mesh | d<br>( $\mu\text{m}$ ) | ln d ( $\mu\text{m}$ ) | Berat granul<br>yang lebih<br>kecil (gram) | % berat<br>kumulatif<br>granul yang<br>lebih kecil | Nilai Z |
|-----------|------|------------------------|------------------------|--|--|---------|
| 1         | 20   | 850                    | 6,7452                 | 13,04                                      | 86,90  | 1,1218  |
|           | 40   | 425                    | 6,0529                 | 33,25                                      | 53,51  | 0,0880  |
|           | 60   | 250                    | 5,5215                 | 20,21                                      | 33,21  | -0,4342 |
|           | 80   | 180                    | 5,1930                 | 12,06                                      | 21,10  | -0,8031 |
|           | 100  | 150                    | 5,0106                 | 5,52                                       | 15,56  | -1,0126 |
|           | 120  | 125                    | 4,8283                 | 5,40                                       | 10,13  | -1,2741 |
|           | 0    | 0                      |                        | 10,09                                      | -  | -       |
|           |      |                        |                        | 99,57                                      |  |         |
| 2         | 20   | 850                    | 6,7452                 | 13,11                                      | 86,80  | 1,1171  |
|           | 40   | 425                    | 6,0529                 | 33,17                                      | 53,39  | 0,0850  |
|           | 60   | 250                    | 5,5215                 | 20,12                                      | 33,13  | -0,4364 |
|           | 80   | 180                    | 5,1930                 | 12,01                                      | 21,03  | -0,8055 |
|           | 100  | 150                    | 5,0106                 | 5,46                                       | 15,53  | -1,0139 |
|           | 120  | 125                    | 4,8283                 | 5,31                                       | 10,18  | -1,2712 |
|           | 0    | 0                      |                        | 10,11                                      | -  | -       |
|           |      |                        |                        | 99,29                                      |  |         |
| 3         | 20   | 850                    | 6,7452                 | 13,09                                      | 86,85  | 1,1195  |
|           | 40   | 425                    | 6,0529                 | 33,32                                      | 53,36  | 0,0843  |
|           | 60   | 250                    | 5,5215                 | 20,07                                      | 33,19  | -0,4347 |
|           | 80   | 180                    | 5,1930                 | 12,09                                      | 21,04  | -0,8052 |
|           | 100  | 150                    | 5,0106                 | 5,46                                       | 15,56  | -1,0126 |
|           | 120  | 125                    | 4,8283                 | 5,33                                       | 10,20  | -1,2700 |
|           | 0    | 0                      |                        | 10,15                                      | -  | -       |
|           |      |                        |                        | 99,51                                      |  |         |

## Lampiran 6

**Hasil Uji Distribusi Ukuran Partikel Formula B *Batch* II**

| Replikasi | Mesh | d<br>( $\mu\text{m}$ ) | ln d ( $\mu\text{m}$ ) | Berat granul<br>yang lebih<br>kecil (gram) | % berat<br>kumulatif<br>granul yang<br>lebih kecil | Nilai Z |
|-----------|------|------------------------|------------------------|--|--|---------|
| 1         | 20   | 850                    | 6,7452                 | 13,10                                      | 86,81  | 1,1176  |
|           | 40   | 425                    | 6,0529                 | 33,31                                      | 53,26  | 0,0818  |
|           | 60   | 250                    | 5,5215                 | 20,18                                      | 33,93  | -0,4419 |
|           | 80   | 180                    | 5,1930                 | 12,11                                      | 20,74  | -0,8155 |
|           | 100  | 150                    | 5,0106                 | 5,46                                       | 15,24  | -1,0263 |
|           | 120  | 125                    | 4,8283                 | 5,12                                       | 10,08  | -1,2771 |
|           | 0    | 0                      |                        | 10,01                                      | -  | -       |
|           |      |                        |                        | 99,29                                      |  |         |
| 2         | 20   | 850                    | 6,7452                 | 13,04                                      | 86,90  | 1,1218  |
|           | 40   | 425                    | 6,0529                 | 33,18                                      | 53,55  | 0,0890  |
|           | 60   | 250                    | 5,5215                 | 20,17                                      | 33,28  | -0,4322 |
|           | 80   | 180                    | 5,1930                 | 12,19                                      | 21,03  | -0,8055 |
|           | 100  | 150                    | 5,0106                 | 5,46                                       | 15,55  | -1,0130 |
|           | 120  | 125                    | 4,8283                 | 5,37                                       | 10,15  | -1,2729 |
|           | 0    | 0                      |                        | 10,10                                      | -  | -       |
|           |      |                        |                        | 99,51                                      |  |         |
| 3         | 20   | 850                    | 6,7452                 | 13,06                                      | 86,84  | 1,1190  |
|           | 40   | 425                    | 6,0529                 | 33,09                                      | 53,51  | 0,0880  |
|           | 60   | 250                    | 5,5215                 | 20,18                                      | 33,18  | -0,4350 |
|           | 80   | 180                    | 5,1930                 | 12,16                                      | 20,93  | -0,8090 |
|           | 100  | 150                    | 5,0106                 | 5,41                                       | 15,48  | -1,0161 |
|           | 120  | 125                    | 4,8283                 | 5,32                                       | 10,12  | -1,2747 |
|           | 0    | 0                      |                        | 10,05                                      | -  | -       |
|           |      |                        |                        | 99,27                                      |  |         |

## Lampiran 7

**Hasil Uji Distribusi Ukuran Partikel Formula B Batch III**

| Replikasi | Mesh | d<br>( $\mu\text{m}$ ) | ln d ( $\mu\text{m}$ ) | Berat granul<br>yang lebih<br>kecil (gram) | % berat<br>kumulatif<br>granul yang<br>lebih kecil | Nilai Z |
|-----------|------|------------------------|------------------------|--|--|---------|
| 1         | 20   | 850                    | 6,7452                 | 13,15                                      | 86,78  | 1,1162  |
|           | 40   | 425                    | 6,0529                 | 33,35                                      | 53,27  | 0,0820  |
|           | 60   | 250                    | 5,5215                 | 20,17                                      | 33,99  | -0,4403 |
|           | 80   | 180                    | 5,1930                 | 12,12                                      | 20,81  | -0,8131 |
|           | 100  | 150                    | 5,0106                 | 5,56                                       | 15,23  | -1,0267 |
|           | 120  | 125                    | 4,8283                 | 5,05                                       | 10,15  | -1,2729 |
|           | 0    | 0                      |                        | 10,10                                      | -  | -       |
|           |      |                        |                        | 99,50                                      |  |         |
| 2         | 20   | 850                    | 6,7452                 | 13,08                                      | 86,82  | 1,1181  |
|           | 40   | 425                    | 6,0529                 | 33,10                                      | 53,45  | 0,0865  |
|           | 60   | 250                    | 5,5215                 | 20,26                                      | 33,03  | -0,4392 |
|           | 80   | 180                    | 5,1930                 | 12,12                                      | 20,81  | -0,8131 |
|           | 100  | 150                    | 5,0106                 | 5,50                                       | 15,27  | -1,0250 |
|           | 120  | 125                    | 4,8283                 | 5,06                                       | 10,17  | -1,2718 |
|           | 0    | 0                      |                        | 10,09                                      | -  | -       |
|           |      |                        |                        | 99,21                                      |  |         |
| 3         | 20   | 850                    | 6,7452                 | 13,09                                      | 86,84  | 1,1190  |
|           | 40   | 425                    | 6,0529                 | 33,29                                      | 53,38  | 0,0848  |
|           | 60   | 250                    | 5,5215                 | 20,39                                      | 33,89  | -0,4431 |
|           | 80   | 180                    | 5,1930                 | 12,10                                      | 20,73  | -0,8159 |
|           | 100  | 150                    | 5,0106                 | 5,16                                       | 15,54  | -1,0135 |
|           | 120  | 125                    | 4,8283                 | 5,25                                       | 10,26  | -1,2667 |
|           | 0    | 0                      |                        | 10,21                                      | -  | -       |
|           |      |                        |                        | 99,49                                      |  |         |

## Lampiran 8

**Hasil Uji Distribusi Ukuran Partikel Formula C Batch I**

| Replikasi | Mesh | d<br>( $\mu\text{m}$ ) | ln d ( $\mu\text{m}$ ) | Berat granul<br>yang lebih<br>kecil (gram) | % berat<br>kumulatif<br>granul yang<br>lebih kecil | Nilai Z |
|-----------|------|------------------------|------------------------|--|--|---------|
| 1         | 20   | 850                    | 6,7452                 | 13,06                                      | 86,88  | 1,1209  |
|           | 40   | 425                    | 6,0529                 | 33,53                                      | 53,20  | 0,0803  |
|           | 60   | 250                    | 5,5215                 | 19,86                                      | 33,26  | -0,4328 |
|           | 80   | 180                    | 5,1930                 | 12,63                                      | 20,57  | -0,8214 |
|           | 100  | 150                    | 5,0106                 | 5,31                                       | 15,24  | -1,0263 |
|           | 120  | 125                    | 4,8283                 | 5,09                                       | 10,12  | -1,2747 |
|           | 0    | 0                      |                        | 10,08                                      | -  | -       |
|           |      |                        |                        | 99,56                                      |  |         |
| 2         | 20   | 850                    | 6,7452                 | 12,96                                      | 86,99  | 1,1259  |
|           | 40   | 425                    | 6,0529                 | 33,64                                      | 53,21  | 0,0805  |
|           | 60   | 250                    | 5,5215                 | 19,73                                      | 33,40  | -0,4289 |
|           | 80   | 180                    | 5,1930                 | 12,54                                      | 20,81  | -0,8131 |
|           | 100  | 150                    | 5,0106                 | 5,46                                       | 15,32  | -1,0229 |
|           | 120  | 125                    | 4,8283                 | 5,21                                       | 10,09  | -1,2765 |
|           | 0    | 0                      |                        | 10,05                                      | -  | -       |
|           |      |                        |                        | 99,59                                      |  |         |
| 3         | 20   | 850                    | 6,7452                 | 12,99                                      | 86,91  | 1,1223  |
|           | 40   | 425                    | 6,0529                 | 33,54                                      | 53,10  | 0,0778  |
|           | 60   | 250                    | 5,5215                 | 19,76                                      | 33,19  | -0,4347 |
|           | 80   | 180                    | 5,1930                 | 12,41                                      | 20,68  | -0,8176 |
|           | 100  | 150                    | 5,0106                 | 5,31                                       | 15,33  | -1,0225 |
|           | 120  | 125                    | 4,8283                 | 5,09                                       | 10,20  | -1,2700 |
|           | 0    | 0                      |                        | 10,12                                      | -  | -       |
|           |      |                        |                        | 99,22                                      |  |         |



## Lampiran 9

**Hasil Uji Distribusi Ukuran Partikel Formula C Batch II**

| Replikasi | Mesh | d<br>( $\mu\text{m}$ ) | ln d ( $\mu\text{m}$ ) | Berat granul<br>yang lebih<br>kecil (gram) | % berat<br>kumulatif<br>granul yang<br>lebih kecil | Nilai Z |
|-----------|------|------------------------|------------------------|--|--|---------|
| 1         | 20   | 850                    | 6,7452                 | 13,04                                      | 86,89  | 1,1214  |
|           | 40   | 425                    | 6,0529                 | 33,61                                      | 53,11  | 0,0780  |
|           | 60   | 250                    | 5,5215                 | 19,63                                      | 33,38  | -0,4299 |
|           | 80   | 180                    | 5,1930                 | 12,52                                      | 20,80  | -0,8134 |
|           | 100  | 150                    | 5,0106                 | 5,47                                       | 15,30  | -1,0238 |
|           | 120  | 125                    | 4,8283                 | 5,21                                       | 10,06  | -1,2782 |
|           | 0    | 0                      |                        | 10,01                                      | -  | -       |
|           |      |                        |                        | 99,49                                      |  |         |
| 2         | 20   | 850                    | 6,7452                 | 13,10                                      | 86,80  | 1,1171  |
|           | 40   | 425                    | 6,0529                 | 33,42                                      | 53,12  | 0,0783  |
|           | 60   | 250                    | 5,5215                 | 19,58                                      | 33,39  | -0,4292 |
|           | 80   | 180                    | 5,1930                 | 12,48                                      | 20,82  | -0,8128 |
|           | 100  | 150                    | 5,0106                 | 5,39                                       | 15,39  | -1,0200 |
|           | 120  | 125                    | 4,8283                 | 5,23                                       | 10,12  | -1,2747 |
|           | 0    | 0                      |                        | 10,04                                      | -  | -       |
|           |      |                        |                        | 99,24                                      |  |         |
| 3         | 20   | 850                    | 6,7452                 | 13,07                                      | 86,86  | 1,1200  |
|           | 40   | 425                    | 6,0529                 | 33,39                                      | 53,28  | 0,0823  |
|           | 60   | 250                    | 5,5215                 | 19,73                                      | 33,44  | -0,4278 |
|           | 80   | 180                    | 5,1930                 | 12,81                                      | 20,56  | -0,8218 |
|           | 100  | 150                    | 5,0106                 | 5,32                                       | 15,21  | -1,0275 |
|           | 120  | 125                    | 4,8283                 | 5,06                                       | 10,12  | -1,2747 |
|           | 0    | 0                      |                        | 10,06                                      | -  | -       |
|           |      |                        |                        | 99,44                                      |  |         |

## Lampiran 10

**Hasil Uji Distribusi Ukuran Partikel Formula C Batch III**

| Replikasi | Mesh | d<br>( $\mu\text{m}$ ) | ln d ( $\mu\text{m}$ ) | Berat granul<br>yang lebih<br>kecil (gram) | % berat<br>kumulatif<br>granul yang<br>lebih kecil | Nilai Z |
|-----------|------|------------------------|------------------------|--|--|---------|
| 1         | 20   | 850                    | 6,7452                 | 13,05                                      | 86,85  | 1,1195  |
|           | 40   | 425                    | 6,0529                 | 33,63                                      | 52,96  | 0,0743  |
|           | 60   | 250                    | 5,5215                 | 19,56                                      | 33,25  | -0,4331 |
|           | 80   | 180                    | 5,1930                 | 12,53                                      | 20,62  | -0,8197 |
|           | 100  | 150                    | 5,0106                 | 5,11                                       | 15,47  | -1,0165 |
|           | 120  | 125                    | 4,8283                 | 5,05                                       | 10,38  | -1,2600 |
|           | 0    | 0                      |                        | 10,30                                      | -  | -       |
|           |      |                        |                        | 99,23                                      |  |         |
| 2         | 20   | 850                    | 6,7452                 | 12,97                                      | 86,96  | 1,1245  |
|           | 40   | 425                    | 6,0529                 | 33,65                                      | 53,12  | 0,0783  |
|           | 60   | 250                    | 5,5215                 | 19,66                                      | 33,35  | -0,4303 |
|           | 80   | 180                    | 5,1930                 | 12,33                                      | 20,95  | -0,8083 |
|           | 100  | 150                    | 5,0106                 | 5,23                                       | 15,69  | -1,0072 |
|           | 120  | 125                    | 4,8283                 | 5,55                                       | 10,11  | -1,2753 |
|           | 0    | 0                      |                        | 10,05                                      | -  | -       |
|           |      |                        |                        | 99,44                                      |  |         |
| 3         | 20   | 850                    | 6,7452                 | 12,98                                      | 86,96  | 1,1245  |
|           | 40   | 425                    | 6,0529                 | 33,67                                      | 53,13  | 0,0785  |
|           | 60   | 250                    | 5,5215                 | 19,59                                      | 33,45  | -0,4275 |
|           | 80   | 180                    | 5,1930                 | 12,40                                      | 20,99  | -0,8069 |
|           | 100  | 150                    | 5,0106                 | 5,49                                       | 15,48  | -1,0161 |
|           | 120  | 125                    | 4,8283                 | 5,31                                       | 10,15  | -1,2729 |
|           | 0    | 0                      |                        | 10,10                                      | -  | -       |
|           |      |                        |                        | 99,54                                      |  |         |

## Lampiran 11

**Hasil Uji Distribusi Ukuran Partikel Formula D Batch I**

| Replikasi | Mesh | d<br>( $\mu\text{m}$ ) | ln d ( $\mu\text{m}$ ) | Berat granul<br>yang lebih<br>kecil (gram) | % berat<br>kumulatif<br>granul yang<br>lebih kecil | Nilai Z |
|-----------|------|------------------------|------------------------|--|--|---------|
| 1         | 20   | 850                    | 6,7452                 | 12,87                                      | 87,08  | 1,1300  |
|           | 40   | 425                    | 6,0529                 | 33,55                                      | 53,39  | 0,0850  |
|           | 60   | 250                    | 5,5215                 | 20,34                                      | 32,97  | -0,4408 |
|           | 80   | 180                    | 5,1930                 | 12,54                                      | 20,37  | -0,8286 |
|           | 100  | 150                    | 5,0106                 | 5,11                                       | 15,24  | -1,0263 |
|           | 120  | 125                    | 4,8283                 | 4,86                                       | 10,36  | -1,2611 |
|           | 0    | 0                      |                        | 10,32                                      | -  | -       |
|           |      |                        |                        | 99,59                                      |  |         |
| 2         | 20   | 850                    | 6,7452                 | 12,91                                      | 87,03  | 1,1277  |
|           | 40   | 425                    | 6,0529                 | 33,63                                      | 53,25  | 0,0815  |
|           | 60   | 250                    | 5,5215                 | 20,51                                      | 32,65  | -0,4497 |
|           | 80   | 180                    | 5,1930                 | 12,44                                      | 20,16  | -0,8361 |
|           | 100  | 150                    | 5,0106                 | 5,10                                       | 15,04  | -1,0348 |
|           | 120  | 125                    | 4,8283                 | 4,76                                       | 10,26  | -1,2667 |
|           | 0    | 0                      |                        | 10,21                                      | -  | -       |
|           |      |                        |                        | 99,56                                      |  |         |
| 3         | 20   | 850                    | 6,7452                 | 12,84                                      | 87,11  | 1,1314  |
|           | 40   | 425                    | 6,0529                 | 33,51                                      | 53,47  | 0,0870  |
|           | 60   | 250                    | 5,5215                 | 20,44                                      | 32,95  | -0,4414 |
|           | 80   | 180                    | 5,1930                 | 12,45                                      | 20,45  | -0,8257 |
|           | 100  | 150                    | 5,0106                 | 5,61                                       | 14,82  | -1,0443 |
|           | 120  | 125                    | 4,8283                 | 4,53                                       | 10,27  | -1,2661 |
|           | 0    | 0                      |                        | 10,23                                      | -  | -       |
|           |      |                        |                        | 99,61                                      |  |         |

## Lampiran 12

**Hasil Uji Distribusi Ukuran Partikel Formula D *Batch* II**

| Replikasi | Mesh | d<br>( $\mu\text{m}$ ) | ln d ( $\mu\text{m}$ ) | Berat granul<br>yang lebih<br>kecil (gram) | % berat<br>kumulatif<br>granul yang<br>lebih kecil | Nilai Z |
|-----------|------|------------------------|------------------------|--|--|---------|
| 1         | 20   | 850                    | 6,7452                 | 12,99                                      | 86,94  | 1,1236  |
|           | 40   | 425                    | 6,0529                 | 33,45                                      | 53,30  | 0,0828  |
|           | 60   | 250                    | 5,5215                 | 20,51                                      | 32,67  | -0,4492 |
|           | 80   | 180                    | 5,1930                 | 12,21                                      | 20,39  | -0,8279 |
|           | 100  | 150                    | 5,0106                 | 5,65                                       | 14,71  | -1,0491 |
|           | 120  | 125                    | 4,8283                 | 4,43                                       | 10,26  | -1,2667 |
|           | 0    | 0                      |                        | 10,20                                      | -  | -       |
|           |      |                        |                        | 99,44                                      |  |         |
| 2         | 20   | 850                    | 6,7452                 | 12,96                                      | 86,98  | 1,1355  |
|           | 40   | 425                    | 6,0529                 | 33,41                                      | 53,41  | 0,0855  |
|           | 60   | 250                    | 5,5215                 | 20,50                                      | 32,81  | -0,4453 |
|           | 80   | 180                    | 5,1930                 | 12,39                                      | 20,36  | -0,8289 |
|           | 100  | 150                    | 5,0106                 | 5,63                                       | 14,70  | -1,0496 |
|           | 120  | 125                    | 4,8283                 | 4,41                                       | 10,27  | -1,2661 |
|           | 0    | 0                      |                        | 10,22                                      | -  | -       |
|           |      |                        |                        | 99,52                                      |  |         |
| 3         | 20   | 850                    | 6,7452                 | 12,95                                      | 86,99  | 1,1259  |
|           | 40   | 425                    | 6,0529                 | 33,33                                      | 52,52  | 0,0883  |
|           | 60   | 250                    | 5,5215                 | 20,52                                      | 32,90  | -0,4428 |
|           | 80   | 180                    | 5,1930                 | 12,43                                      | 20,42  | -0,8268 |
|           | 100  | 150                    | 5,0106                 | 5,65                                       | 14,74  | -1,0478 |
|           | 120  | 125                    | 4,8283                 | 4,43                                       | 10,30  | -1,2644 |
|           | 0    | 0                      |                        | 10,25                                      | -  | -       |
|           |      |                        |                        | 99,56                                      |  |         |

## Lampiran 13

**Hasil Uji Distribusi Ukuran Partikel Formula D Batch III**

| Replikasi | Mesh | d<br>( $\mu\text{m}$ ) | ln d ( $\mu\text{m}$ ) | Berat granul<br>yang lebih<br>kecil (gram) | % berat<br>kumulatif<br>granul yang<br>lebih kecil | Nilai Z |
|-----------|------|------------------------|------------------------|--|--|---------|
| 1         | 20   | 850                    | 6,7452                 | 12,85                                      | 87,04  | 1,1282  |
|           | 40   | 425                    | 6,0529                 | 33,37                                      | 53,38  | 0,0848  |
|           | 60   | 250                    | 5,5215                 | 20,31                                      | 32,90  | -0,4428 |
|           | 80   | 180                    | 5,1930                 | 12,24                                      | 20,55  | -0,8221 |
|           | 100  | 150                    | 5,0106                 | 5,27                                       | 15,24  | -1,0263 |
|           | 120  | 125                    | 4,8283                 | 4,85                                       | 10,35  | -1,2617 |
|           | 0    | 0                      |                        | 10,26                                      | -  | -       |
|           |      |                        |                        | 99,15                                      |  |         |
| 2         | 20   | 850                    | 6,7452                 | 12,76                                      | 87,15  | 1,1333  |
|           | 40   | 425                    | 6,0529                 | 33,41                                      | 53,50  | 0,0878  |
|           | 60   | 250                    | 5,5215                 | 20,50                                      | 32,86  | -0,4439 |
|           | 80   | 180                    | 5,1930                 | 12,34                                      | 20,43  | -0,8264 |
|           | 100  | 150                    | 5,0106                 | 5,29                                       | 15,11  | -1,0317 |
|           | 120  | 125                    | 4,8283                 | 4,76                                       | 10,31  | -1,2639 |
|           | 0    | 0                      |                        | 10,24                                      | -  | -       |
|           |      |                        |                        | 99,30                                      |  |         |
| 3         | 20   | 850                    | 6,7452                 | 12,81                                      | 87,12  | 1,1319  |
|           | 40   | 425                    | 6,0529                 | 33,36                                      | 53,59  | 0,0900  |
|           | 60   | 250                    | 5,5215                 | 20,49                                      | 32,99  | -0,4403 |
|           | 80   | 180                    | 5,1930                 | 12,41                                      | 20,52  | -0,8232 |
|           | 100  | 150                    | 5,0106                 | 5,36                                       | 15,13  | -1,0309 |
|           | 120  | 125                    | 4,8283                 | 4,83                                       | 10,27  | -1,2661 |
|           | 0    | 0                      |                        | 10,22                                      | -  | -       |
|           |      |                        |                        | 99,48                                      |  |         |

## Lampiran 14

Tabel dg yang Didapat dari Persamaan Nilai Z vs ln Diameter

Batch I

| Formula | Replikasi        | dg                    | $\sigma g$          | dvs                   |
|---------|------------------|-----------------------|---------------------|-----------------------|
| A       | 1.               | 359,0783              | 2,2812              | 255,5642              |
|         | 2.               | 357,4296              | 2,2864              | 253,9218              |
|         | 3.               | 358,4376              | 2,2856              | 254,7417              |
|         | $\bar{X} \pm SD$ | 358,3152 $\pm$ 0,8311 | 2,2844 $\pm$ 0,0028 | 254,7426 $\pm$ 0,8212 |
| B       | 1.               | 356,9232              | 2,2862              | 253,6269              |
|         | 2.               | 357,7220              | 2,2907              | 253,7465              |
|         | 3.               | 357,3889              | 2,2903              | 253,5129              |
|         | $\bar{X} \pm SD$ | 357,3447 $\pm$ 0,4012 | 2,2891 $\pm$ 0,0025 | 253,6288 $\pm$ 0,1168 |
| C       | 1.               | 358,5310              | 2,2805              | 255,2701              |
|         | 2.               | 357,5132              | 2,2791              | 254,6830              |
|         | 3.               | 358,3062              | 2,2843              | 254,8003              |
|         | $\bar{X} \pm SD$ | 358,1168 $\pm$ 0,5347 | 2,2813 $\pm$ 0,0027 | 254,9178 $\pm$ 0,3107 |
| D       | 1.               | 357,7094              | 2,2769              | 254,9764              |
|         | 2.               | 359,2243              | 2,2725              | 256,5075              |
|         | 3.               | 358,0112              | 2,2680              | 256,0354              |
|         | $\bar{X} \pm SD$ | 358,3150 $\pm$ 0,8018 | 2,2725 $\pm$ 0,0045 | 255,8398 $\pm$ 0,7841 |

Batch II

| Formula | Replikasi        | dg                    | $\sigma g$          | dvs                   |
|---------|------------------|-----------------------|---------------------|-----------------------|
| A       | 1.               | 358,5073              | 2,2847              | 254,8590              |
|         | 2.               | 357,9628              | 2,2842              | 254,5042              |
|         | 3.               | 358,0378              | 2,2856              | 254,4486              |
|         | $\bar{X} \pm SD$ | 358,1693 $\pm$ 0,2951 | 2,2848 $\pm$ 0,0007 | 254,6049 $\pm$ 0,2220 |
| B       | 1.               | 359,0146              | 2,2824              | 255,4465              |
|         | 2.               | 356,8314              | 2,2859              | 253,5712              |
|         | 3.               | 357,5487              | 2,2855              | 254,0973              |
|         | $\bar{X} \pm SD$ | 357,7982 $\pm$ 1,1128 | 2,2846 $\pm$ 0,0019 | 254,3717 $\pm$ 0,9673 |
| C       | 1.               | 358,2191              | 2,2819              | 254,8590              |
|         | 2.               | 358,3507              | 2,2877              | 254,4486              |
|         | 3.               | 358,2898              | 2,2801              | 255,0939              |
|         | $\bar{X} \pm SD$ | 358,2865 $\pm$ 0,0659 | 2,2832 $\pm$ 0,0040 | 254,8005 $\pm$ 0,3266 |
| D       | 1.               | 359,6155              | 2,2722              | 256,8029              |
|         | 2.               | 358,1892              | 2,2632              | 256,6256              |
|         | 3.               | 358,5991              | 2,2708              | 256,2123              |
|         | $\bar{X} \pm SD$ | 358,8013 $\pm$ 0,7343 | 2,2687 $\pm$ 0,0048 | 256,5469 $\pm$ 0,3031 |

Lanjutan

*Batch III*

| Formula | Replikasi        | dg                    | $\sigma_g$          | dvs                   |
|---------|------------------|-----------------------|---------------------|-----------------------|
| A       | 1.               | 358,3944              | 2,2836              | 254,8590              |
|         | 2.               | 358,2714              | 2,2855              | 254,6244              |
|         | 3.               | 357,8487              | 2,2870              | 254,1558              |
|         | $\bar{X} \pm SD$ | 358,1715 $\pm$ 0,2862 | 2,2854 $\pm$ 0,0017 | 254,5464 $\pm$ 0,3580 |
| B       | 1.               | 358,8849              | 2,2856              | 255,0939              |
|         | 2.               | 38,2773               | 2,2840              | 254,7417              |
|         | 3.               | 35,1426               | 2,2891              | 254,2143              |
|         | $\bar{X} \pm SD$ | 358,4349 $\pm$ 0,3955 | 2,2862 $\pm$ 0,0026 | 254,6833 $\pm$ 0,4427 |
| C       | 1.               | 358,3972              | 2,2932              | 254,0388              |
|         | 2.               | 357,1941              | 2,2874              | 253,6880              |
|         | 3.               | 357,2035              | 2,2858              | 253,8049              |
|         | $\bar{X} \pm SD$ | 357,5983 $\pm$ 0,6919 | 2,2888 $\pm$ 0,0039 | 253,8439 $\pm$ 0,1786 |
| D       | 1.               | 357,7641              | 2,2793              | 254,8003              |
|         | 2.               | 357,5105              | 2,2712              | 255,3877              |
|         | 3.               | 357,2329              | 2,2716              | 255,1526              |
|         | $\bar{X} \pm SD$ | 357,5025 $\pm$ 0,2657 | 2,2740 $\pm$ 0,0046 | 255,1135 $\pm$ 0,2956 |

Keterangan: dg = diameter geometrik  
 $\sigma_g$  = simpangan baku  
dvs = diameter volum surface

## Lampiran 15

**Hasil Uji Kekerasan Tablet Natrium Diklofenak***Batch I*

| No               | Kekerasan Tablet Natrium Diklofenak (kp) |              |              |              |
|------------------|--|--------------|--------------|--------------|
|                  | Formula A                                | Formula B    | Formula C    | Formula D    |
| 1.               | 15,10                                    | 16,10        | 15,30        | 15,80        |
| 2.               | 15,30                                    | 15,10        | 15,50        | 16,10        |
| 3.               | 15,10                                    | 15,40        | 15,70        | 15,60        |
| 4.               | 15,90                                    | 15,30        | 16,30        | 15,90        |
| 5.               | 15,60                                    | 16,00        | 15,80        | 15,60        |
| 6.               | 15,70                                    | 15,00        | 15,50        | 15,80        |
| 7.               | 15,30                                    | 15,00        | 15,70        | 15,70        |
| 8.               | 15,90                                    | 15,30        | 16,10        | 16,00        |
| 9.               | 15,30                                    | 16,10        | 15,70        | 15,80        |
| 10.              | 15,50                                    | 15,90        | 15,20        | 15,70        |
| $\bar{X} \pm SD$ | 15,47±0,2983                             | 15,52±0,4566 | 15,68±0,3360 | 15,80±0,1633 |
| SDrel            | 1,93                                     | 2,94         | 2,14         | 1,03         |

*Batch II*

| No               | Kekerasan Tablet Natrium Diklofenak (kp) |              |              |              |
|------------------|--|--------------|--------------|--------------|
|                  | Formula A                                | Formula B    | Formula C    | Formula D    |
| 1.               | 15,40                                    | 16,20        | 15,50        | 15,60        |
| 2.               | 15,30                                    | 15,00        | 16,30        | 15,70        |
| 3.               | 15,40                                    | 15,70        | 15,40        | 15,70        |
| 4.               | 15,90                                    | 15,30        | 15,80        | 16,10        |
| 5.               | 15,50                                    | 15,80        | 15,90        | 16,10        |
| 6.               | 15,70                                    | 15,00        | 15,60        | 15,80        |
| 7.               | 15,50                                    | 15,30        | 15,30        | 15,60        |
| 8.               | 15,20                                    | 15,90        | 15,60        | 16,00        |
| 9.               | 15,20                                    | 16,10        | 16,10        | 15,90        |
| 10.              | 15,50                                    | 15,00        | 15,40        | 15,80        |
| $\bar{X} \pm SD$ | 15,46±0,2171                             | 15,53±0,4668 | 15,69±0,3281 | 15,83±0,1889 |
| SDrel            | 1,40                                     | 3,01         | 2,09         | 1,19         |



Lanjutan

*Batch III*

| No               | Kekerasan Tablet Natrium Diklofenak (kp) |                    |                    |                    |
|------------------|--|--------------------|--------------------|--------------------|
|                  | Formula A                                | Formula B          | Formula C          | Formula D          |
| 1.               | 15,80                                    | 15,00              | 15,90              | 15,80              |
| 2.               | 16,10                                    | 15,00              | 15,70              | 15,80              |
| 3.               | 15,90                                    | 15,90              | 15,40              | 16,00              |
| 4.               | 15,60                                    | 15,70              | 15,20              | 16,20              |
| 5.               | 15,20                                    | 15,30              | 16,10              | 16,10              |
| 6.               | 15,10                                    | 15,90              | 15,80              | 15,60              |
| 7.               | 15,30                                    | 15,20              | 15,20              | 16,10              |
| 8.               | 15,20                                    | 15,10              | 15,60              | 15,70              |
| 9.               | 15,20                                    | 16,00              | 16,10              | 15,50              |
| 10.              | 15,10                                    | 16,20              | 15,90              | 15,40              |
| $\bar{X} \pm SD$ | 15,45 $\pm$ 0,3689                       | 15,53 $\pm$ 0,4572 | 15,69 $\pm$ 0,3137 | 15,82 $\pm$ 0,2741 |
| SDrel            | 2,39                                     | 2,94               | 2,00               | 1,73               |

## Lampiran 16

**Hasil Uji Kerapuhan Tablet Natrium Diklofenak***Batch I*

| Formula | Replikasi | Berat awal (gram) | Berat akhir (gram) | Kerapuhan (%) | $\bar{X} \pm SD$ |
|---------|-----------|-------------------|--------------------|---------------|------------------|
| A       | 1.        | 5,97              | 5,96               | 0,17          | 0,17             |
|         | 2.        | 6,01              | 6,00               | 0,17          |                  |
|         | 3.        | 6,06              | 6,05               | 0,17          |                  |
| B       | 1.        | 6,04              | 6,03               | 0,17          | 0,17             |
|         | 2.        | 6,02              | 6,01               | 0,17          |                  |
|         | 3.        | 5,98              | 5,97               | 0,17          |                  |
| C       | 1.        | 6,00              | 5,99               | 0,17          | 0,17             |
|         | 2.        | 5,98              | 5,97               | 0,17          |                  |
|         | 3.        | 6,01              | 6,00               | 0,17          |                  |
| D       | 1.        | 5,93              | 5,92               | 0,17          | 0,17             |
|         | 2.        | 6,02              | 6,01               | 0,17          |                  |
|         | 3.        | 6,05              | 6,04               | 0,17          |                  |

*Batch II*

| Formula | Replikasi | Berat awal (gram) | Berat akhir (gram) | Kerapuhan (%) | $\bar{X} \pm SD$ |
|---------|-----------|-------------------|--------------------|---------------|------------------|
| A       | 1.        | 5,96              | 5,95               | 0,17          | 0,17             |
|         | 2.        | 6,00              | 5,99               | 0,17          |                  |
|         | 3.        | 6,03              | 6,02               | 0,17          |                  |
| B       | 1.        | 5,99              | 5,98               | 0,17          | 0,17             |
|         | 2.        | 6,01              | 6,00               | 0,17          |                  |
|         | 3.        | 6,03              | 6,02               | 0,17          |                  |
| C       | 1.        | 6,03              | 6,02               | 0,17          | 0,17             |
|         | 2.        | 5,94              | 5,93               | 0,17          |                  |
|         | 3.        | 6,01              | 6,00               | 0,17          |                  |
| D       | 1.        | 5,95              | 5,94               | 0,17          | 0,17             |
|         | 2.        | 6,03              | 6,02               | 0,17          |                  |
|         | 3.        | 6,00              | 5,99               | 0,17          |                  |

Lanjutan

*Batch III*

| Formula | Replikasi | Berat awal (gram) | Berat akhir (gram) | Kerapuhan (%) | $\bar{X} \pm SD$ |
|---------|-----------|-------------------|--------------------|---------------|------------------|
| A       | 1.        | 5,99              | 5,98               | 0,17          | 0,17             |
|         | 2.        | 6,00              | 5,99               | 0,17          |                  |
|         | 3.        | 6,02              | 6,01               | 0,17          |                  |
| B       | 1.        | 6,00              | 5,99               | 0,17          | 0,17             |
|         | 2.        | 6,01              | 6,00               | 0,17          |                  |
|         | 3.        | 6,02              | 6,01               | 0,17          |                  |
| C       | 1.        | 5,98              | 5,97               | 0,17          | 0,17             |
|         | 2.        | 6,01              | 6,00               | 0,17          |                  |
|         | 3.        | 6,04              | 6,03               | 0,17          |                  |
| D       | 1.        | 5,97              | 5,96               | 0,17          | 0,17             |
|         | 2.        | 6,02              | 6,02               | 0,17          |                  |
|         | 3.        | 6,00              | 5,99               | 0,17          |                  |

## Lampiran 17

**Hasil Uji Waktu Hancur Tablet Natrium Diklofenak***Batch I*

| Replikasi        | Waktu Hancur (menit) |              |              |              |
|------------------|----------------------|--------------|--------------|--------------|
|                  | Formula A            | Formula B    | Formula C    | Formula D    |
| 1.               | 67                   | 73           | 84           | 71           |
| 2.               | 65                   | 75           | 87           | 73           |
| 3.               | 61                   | 77           | 86           | 75           |
| $\bar{X} \pm SD$ | 64,33±3,0551         | 75,00±2,0000 | 85,67±1,5275 | 73,00±2,5166 |

*Batch II*

| Replikasi        | Waktu Hancur (menit) |              |              |              |
|------------------|----------------------|--------------|--------------|--------------|
|                  | Formula A            | Formula B    | Formula C    | Formula D    |
| 1.               | 66                   | 75           | 90           | 73           |
| 2.               | 64                   | 74           | 88           | 76           |
| 3.               | 61                   | 79           | 86           | 71           |
| $\bar{X} \pm SD$ | 63,67±2,5166         | 76,00±2,6458 | 88,00±2,0000 | 73,33±2,5166 |

*Batch III*

| Replikasi        | Waktu Hancur (menit) |              |              |              |
|------------------|----------------------|--------------|--------------|--------------|
|                  | Formula A            | Formula B    | Formula C    | Formula D    |
| 1.               | 65                   | 78           | 89           | 73           |
| 2.               | 63                   | 75           | 86           | 78           |
| 3.               | 60                   | 77           | 85           | 74           |
| $\bar{X} \pm SD$ | 62,67±2,5166         | 76,67±1,5275 | 86,67±2,0817 | 75,00±2,6458 |

## Lampiran 18

**Hasil Penetapan Kadar Tablet Lepas Lambat Natrium Diklofenak***Batch I*

| Formula | Replikasi | Absorbansi | Csampil<br>( $\mu\text{g/ml}$ ) | Cteoritis<br>( $\mu\text{g/ml}$ ) | Kadar(%) | $\bar{X} \pm \text{SD}$ | SDrel |
|---------|-----------|------------|---------------------------------|-----------------------------------|----------|-------------------------|-------|
| A       | 1.        | 0,464      | 13,519                          | 13,538                            | 99,86    | 100,16                  | 0,29  |
|         | 2.        | 0,467      | 13,606                          | 13,547                            | 100,44   | $\pm$                   |       |
|         | 3.        | 0,466      | 13,577                          | 13,552                            | 100,18   | 0,2905                  |       |
| B       | 1.        | 0,482      | 14,042                          | 14,000                            | 100,30   | 100,23                  | 0,14  |
|         | 2.        | 0,465      | 13,548                          | 13,538                            | 100,07   | $\pm$                   |       |
|         | 3.        | 0,466      | 13,577                          | 13,533                            | 100,33   | 0,1422                  |       |
| C       | 1.        | 0,482      | 14,042                          | 14,000                            | 100,30   | 100,08                  | 0,21  |
|         | 2.        | 0,465      | 13,548                          | 13,538                            | 100,07   | $\pm$                   |       |
|         | 3.        | 0,496      | 14,449                          | 14,467                            | 99,88    | 0,2103                  |       |
| D       | 1.        | 0,494      | 14,391                          | 14,443                            | 99,64    | 99,95                   | 0,28  |
|         | 2.        | 0,498      | 14,507                          | 14,481                            | 100,18   | $\pm$                   |       |
|         | 3.        | 0,481      | 14,013                          | 14,009                            | 100,03   | 0,2787                  |       |

*Batch II*

| Formula | Replikasi | Absorbansi | Csampil<br>( $\mu\text{g/ml}$ ) | Cteoritis<br>( $\mu\text{g/ml}$ ) | Kadar(%) | $\bar{X} \pm \text{SD}$ | SDrel |
|---------|-----------|------------|---------------------------------|-----------------------------------|----------|-------------------------|-------|
| A       | 1.        | 0,481      | 14,013                          | 14,000                            | 100,09   | 100,14                  | 0,31  |
|         | 2.        | 0,464      | 13,519                          | 13,538                            | 99,86    | $\pm$                   |       |
|         | 3.        | 0,483      | 14,071                          | 14,005                            | 100,47   | 0,3081                  |       |
| B       | 1.        | 0,466      | 13,577                          | 13,543                            | 100,25   | 100,40                  | 0,13  |
|         | 2.        | 0,483      | 14,071                          | 14,000                            | 100,51   | $\pm$                   |       |
|         | 3.        | 0,467      | 13,606                          | 13,547                            | 100,44   | 0,1345                  |       |
| C       | 1.        | 0,482      | 14,042                          | 14,000                            | 100,30   | 100,02                  | 0,36  |
|         | 2.        | 0,479      | 13,955                          | 14,009                            | 99,61    | $\pm$                   |       |
|         | 3.        | 0,497      | 14,478                          | 14,457                            | 100,15   | 0,3629                  |       |
| D       | 1.        | 0,465      | 13,548                          | 13,552                            | 99,97    | 99,96                   | 0,28  |
|         | 2.        | 0,482      | 14,042                          | 14,009                            | 100,23   | $\pm$                   |       |
|         | 3.        | 0,478      | 13,926                          | 13,972                            | 99,67    | 0,2802                  |       |

Lanjutan

*Batch III*

| Formula | Replikasi | Absorbansi | Csampel<br>( $\mu\text{g/ml}$ ) | Cteoritis<br>( $\mu\text{g/ml}$ ) | Kadar(%) | $\bar{X} \pm \text{SD}$ | SDrel |
|---------|-----------|------------|---------------------------------|-----------------------------------|----------|-------------------------|-------|
| A       | 1.        | 0,480      | 13,984                          | 14,005                            | 99,85    | 100,16                  | 0,35  |
|         | 2.        | 0,467      | 13,606                          | 13,533                            | 100,54   | $\pm$                   |       |
|         | 3.        | 0,481      | 14,013                          | 14,000                            | 100,09   | 0,3503                  |       |
| B       | 1.        | 0,467      | 13,606                          | 13,538                            | 100,50   | 100,28                  | 0,23  |
|         | 2.        | 0,482      | 14,042                          | 14,000                            | 100,30   | $\pm$                   |       |
|         | 3.        | 0,465      | 13,548                          | 13,543                            | 100,04   | 0,2307                  |       |
| C       | 1.        | 0,466      | 13,577                          | 13,543                            | 100,25   | 100,04                  | 0,34  |
|         | 2.        | 0,463      | 13,490                          | 13,538                            | 99,65    | $\pm$                   |       |
|         | 3.        | 0,497      | 14,478                          | 14,448                            | 100,21   | 0,3355                  |       |
| D       | 1.        | 0,463      | 13,461                          | 13,496                            | 99,74    | 99,96                   | 0,26  |
|         | 2.        | 0,466      | 13,577                          | 13,543                            | 100,25   | $\pm$                   |       |
|         | 3.        | 0,496      | 14,449                          | 14,467                            | 99,88    | 0,2635                  |       |

### Contoh Perhitungan

#### Contoh perhitungan sudut diam:

Formula A:

$$W \text{ persegi panjang} = 2,37 \text{ gram}$$

$$W \text{ lingkaran} = 0,89 \text{ gram}$$

$$\begin{aligned} \text{Luas persegi panjang} &= 15,1 \times 20,5 \\ &= 309,55 \text{ cm}^2 \end{aligned}$$

$$\text{Luas lingkaran} = \frac{0,89}{2,37} \times 309,55 = 116,09 \text{ cm}^2$$

$$A = \pi \cdot r^2$$

$$r^2 = \frac{A}{\pi}$$

$$= \frac{116,09}{3,14} = 36,97$$

$$r = 6,08 \text{ cm}$$

$$\text{tg } \alpha = \frac{t}{r} = \frac{3,8}{6,08} = 0,6254$$

$$\alpha = 32,02^\circ$$

#### Contoh perhitungan indeks kompresibilitas:

Formula A :

$$\text{Berat gelas} = 134,92 \text{ g (W}_1\text{)}$$

$$\text{Berat gelas + granul} = 200,20 \text{ g (W}_2\text{)}$$

$$V_1 = 100 \text{ ml}$$

$$V_2 = 85 \text{ ml}$$

$$Bj \text{ nyata} = \frac{(W_2 - W_1)}{V_1} = \frac{(200,20 - 134,92)}{100} = 0,6528$$

$$Bj \text{ mampat} = \frac{(W_2 - W_1)}{V_2} = \frac{(200,20 - 134,92)}{88} = 0,7418$$

$$\% \text{ kompresibilitas} = \left( 1 - \frac{Bj.nyata}{Bj.mampat} \right) \times 100\% = 12,0\%$$

**Contoh perhitungan akurasi & presisi:**

| %   | Bahan aktif (mg) | Matriks (mg) | +Dapar fosfat pH 6,8 ad | Pipet | +Dapar fosfat pH 6,8 ad | Konsentrasi (ppm) |
|-----|------------------|--------------|-------------------------|-------|-------------------------|-------------------|
| 100 | 100              | 200          | 100                     | 0,14  | 10                      | 14                |

$$\text{Absorbansi} = 0,485 \rightarrow y = 0,0344x - 0,0010$$

$$\text{Konsentrasi sebenarnya} = 14,129 \text{ ppm}$$

$$\text{Konsentrasi teoritis} = 14,210 \text{ ppm}$$

$$\% \text{ perolehan kembali} = (\text{konsentrasi sebenarnya} / \text{konsentrasi teoritis}) \times 100\%$$

$$= (14,129 / 14,210) \times 100\%$$

$$= 99,43 \%$$

$$\text{Untuk menghitung \% KV} = \frac{SD}{\bar{X}} \times 100\%$$

$$= \frac{0,5738}{100,24} \times 100\%$$

$$= 0,5725 \%$$



**Contoh perhitungan Keseragaman Kandungan:**

$$\text{Absorbansi} = 0,480 \rightarrow y = 0,0344x - 0,0010$$

$$\text{Konsentrasi sebenarnya} = 13,9839 \text{ ppm}$$

$$\text{W sampel} = 297,8 \text{ mg, maka Konsentrasi teoritis} = 13,8973 \text{ ppm}$$

$$\text{Maka kadar} = \frac{C_{\text{sampel}}}{C_{\text{sesungguhnya}}} \times 100\%$$

$$= \frac{13,9839}{13,8973} \times 100\%$$

$$= 100,62\%$$

**Contoh perhitungan Wt:**

$$\text{Wt} = C_{\text{sesungguhnya}} (\mu\text{g/ml}) \times 900 \text{ ml}$$

Formula A replikasi 1 pada t=30 menit

$$\text{Wt} = 19,3623 \times 900$$

$$= 1746,1 \mu\text{g} = 17,4261 \text{ mg}$$

**Contoh perhitungan % obat terlepas:**

$$\% \text{ obat terlepas} = \frac{W_t}{\frac{PK}{100} \times \text{dosis}} \times 100\%$$

Formula A replikasi 1 pada t = 30 menit

$$\% \text{ obat terlepas} = \frac{17,4261}{\frac{100,15}{100} \times 100} \times 100\% = 17,40\%$$

**Contoh perhitungan AUC pada disolusi:**

$$\text{Rumus: } \frac{W_{t_n} + W_{t_{n-1}}}{2} \times t_n - t_{n-1}$$

Formula A *batch* 1

$$W_{t_{n-1}} = 33,9102$$

$$W_{t_n} = 39,8758$$

$$t_n = 90 \text{ menit}$$

$$t_{n-1} = 60 \text{ menit}$$

$$\begin{aligned} \text{AUC} &= \frac{39,8758 + 33,9102}{2} \times (90 - 60) \\ &= 1.106,79 \end{aligned}$$

$$\begin{aligned} \text{Luas } \square &= 360 \times \text{penetapan kadar} \times \text{dosis} \\ &= 360 \times 100,15\% \times 100 \text{ mg} \\ &= 36054,00 \end{aligned}$$

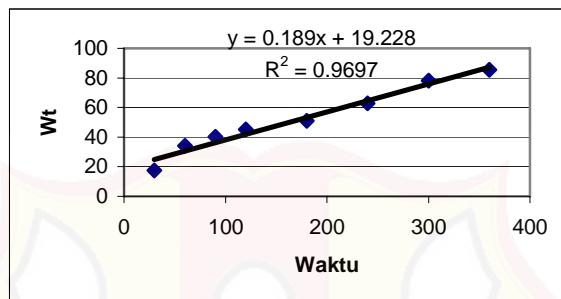
$$\begin{aligned} \% \text{ ED Formula A } \textit{batch} \text{ 1} &= (\sum \text{AUC} / \text{luas } \square) \times 100\% \\ &= (18871,2345 / 36054,00) \times 100\% \\ &= 52,34\% \end{aligned}$$

**Perhitungan persamaan orde satu:**

$$\text{Rumus: } \ln(\bar{X} - C_t) = \ln C_0 - k \cdot t$$

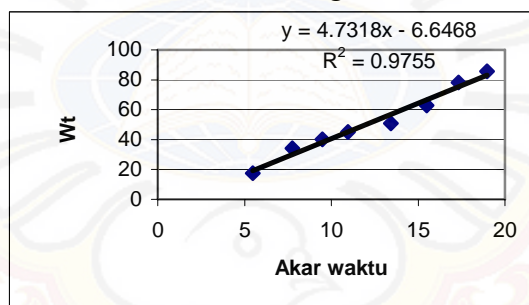
Dari persamaan regresi  $\ln(\bar{X} - C_t)$  versus  $t$  (waktu), maka didapatkan suatu persamaan regresi dan nilai  $r$ , *slope* serta *intersept*. Nilai  $k_{\text{diss}}$  adalah  $-slope$ .  $\bar{X}$  adalah rata-rata penetapan kadar.

## Lampiran 20

**Persamaan Formula A****Persamaan Orde Nol**

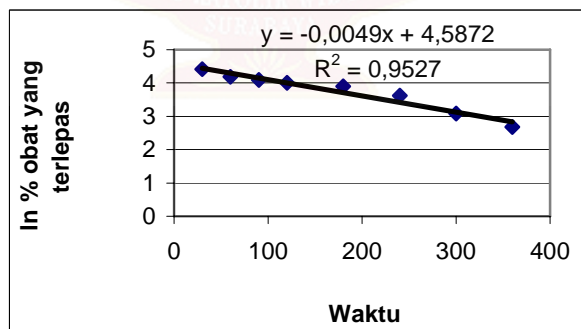
$$r = 0,9847$$

$$r \text{ tabel} = 0,404$$

**Persamaan Higuchi**

$$r = 0,9877$$

$$r \text{ tabel} = 0,404$$

**Persamaan Orde Satu**

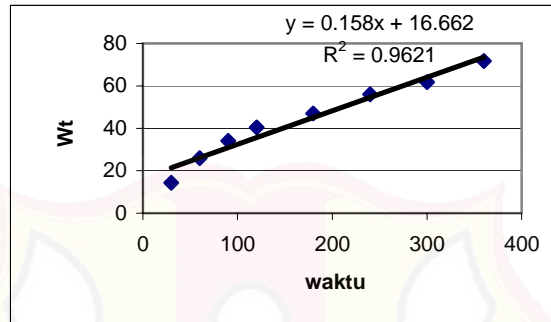
$$r = 0,9771$$

$$r \text{ tabel} = 0,404$$

Lampiran 21

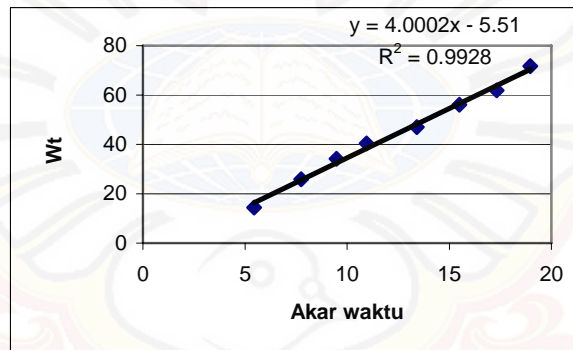
**Persamaan Formula B**

Persamaan Orde Nol



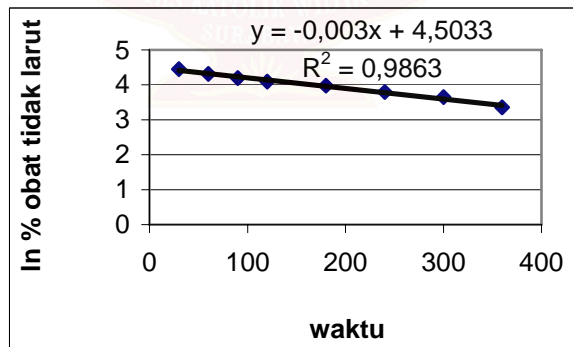
r = 0,9809  
r tabel = 0,404

Persamaan Higuchi



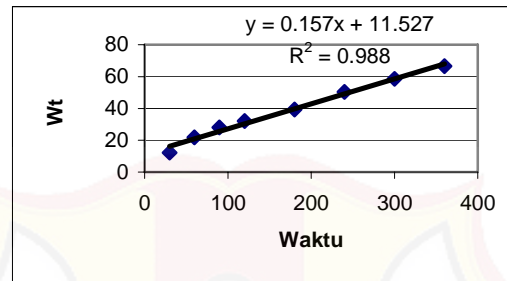
r = 0,9964  
r tabel = 0,404

Persamaan Orde Satu



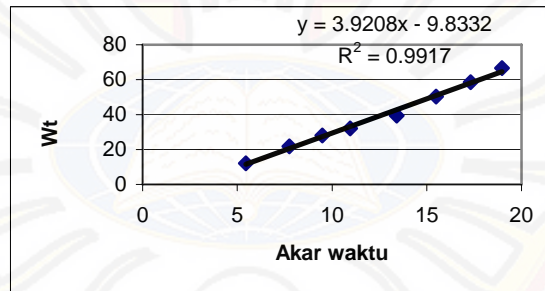
r = 0,9932  
r tabel = 0,404

## Lampiran 22

**Persamaan Formula C****Persamaan Orde Nol**

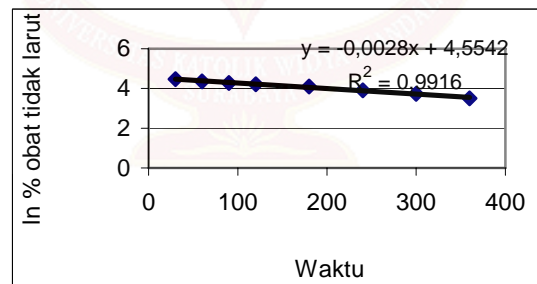
$$r = 0,9940$$

$$r \text{ tabel} = 0,404$$

**Persamaan Higuchi**

$$r = 0,9958$$

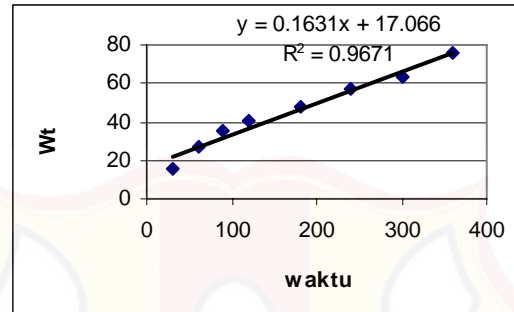
$$r \text{ tabel} = 0,404$$

**Persamaan Orde Satu**

$$r = 0,9957$$

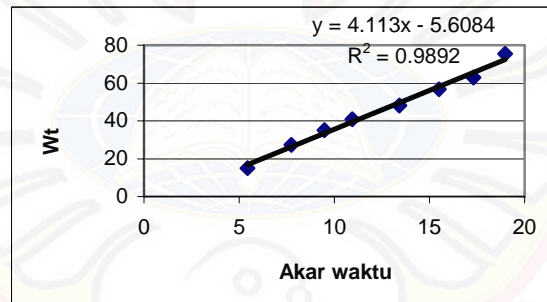
$$r \text{ tabel} = 0,404$$

## Lampiran 23

**Persamaan Formula D****Persamaan Orde Nol**

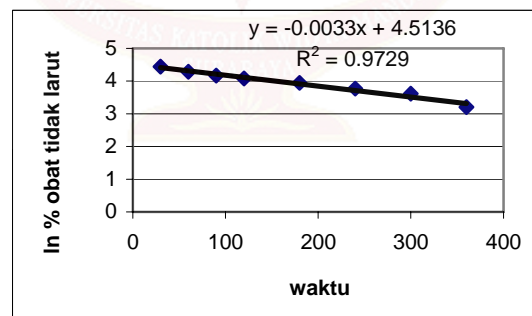
$$r = 0,9834$$

$$r \text{ tabel} = 0,404$$

**Persamaan Higuchi**

$$r = 0,9946$$

$$r \text{ tabel} = 0,404$$

**Persamaan Orde Satu**

$$r = 0,9864$$

$$r \text{ tabel} = 0,404$$

Lampiran 24

## Sertikat Analisis Natrium Diklofenak

518-5/G



Wenzhou Pharmaceutical Factory

.Rm.504, 5/F Kangfeng Building, No.112 MaAnChi Road (West), Wenzhou, Zhejiang, China

Tel: +86-577-8852 0260 8852 5636

Fax: +86-577-8851 6775

Web Site: <http://www.wzpf.com>E-mail: [wzpf@mail.wzpf.com](mailto:wzpf@mail.wzpf.com)

## Certificate of Analysis

Product: Diclofenac Sodium

Quantity: 500kgs

Batch No.: 060407-2

Manuf Date: Apr.07,2006

Specification: BP2003

Expiry Date: Apr.07,2010

| Test   | Result   | Specification                                    |
|--|----------|--|
| Characteristics                                  | Complies | A white or slightly yellowish crystalline powder |
| Identification                                   | Complies | A.IR   |
|  | Complies | B. Test of sodium salt                           |
| Appearance of solution                           | 0.009    | 5.0% of methanolic solution, UV 440nm, NMT0.05   |
| Related substances                               | <0.2%    | Individual Impurity ≤0.2%                        |
|  | <0.5%    | Total Impurity ≤0.5%                             |
| Heavy Metals                                     | <10ppm   | ≤10ppm   |
| Loss on Drying                                   | 0.19%    | ≤0.5% (1g, 100 ~ 105°C, 3hrs)                    |
| Acidity or alkalinity                            | 7.20     | 7.0 ~ 8.5  |
| Assay (on dry basis)                             | 99.70%   | 98.0~101.0%                                      |
| Comments: Comply with the requirements of BP2003 |          |  |

Signature:

Analyst: 刘淑芬

Approver: 姜小琴

Lampiran 25

## Sertifikat Analisis Carrageenan

**degussa.**  
Texturant Systems

|                                |
|--------------------------------|
| <b>CERTIFICATE OF ANALYSIS</b> |
|--------------------------------|

|                   |                |                       |               |
|-------------------|----------------|-----------------------|---------------|
| Product           | : SATIAGEL ME5 | Customer Order Ref:   |               |
| Lot No.           | : 02-03-023    | Lot Manufacture Date: | 18 March 2002 |
| Prepared for      |                | Remarks               |               |
| Degussa Order No. |                |                       |               |
| Best Before       |                |                       |               |

| <u>Analysis specifications:</u>  | <u>Results</u> | <u>Specifications</u> |
|--|----------------|-----------------------|
| Break strength of a gel at 1.5% in water, measured at 10°C on a penetrometer, plunger ½ inch | 762            | 750-950               |
| pH in a 1% aqueous solution  | 9.2            | 7-10                  |
| Particle size <100 microns   | 97.0           | >=90%                 |
| Total Plate Count (PCA medium)   | 100            | <=2000 CFU/g          |
| Escherichia Coli / g   | Neg. by test   | Neg. by test          |

DEGUSSA TEXTURANT SYSTEMS PHILIPPINES, INC.  
28-C/F Ayala Life FGU Center, 8811 Ayala Avenue  
Salcedo Village, 1229 Makati City  
PHILIPPINES  
Tel: (63 2) 840 5418 Fax: (63 2) 840 0172  
e-mail:

103 Integrity Avenue  
Carmelray Industrial Park  
Canlubang, Laguna  
PHILIPPINES

*JMP*  
Joseph Peña  
Quality Supervisor  
Date: 16 Sept. 2002



Lampiran 26

## Sertifikat Analisis Kalsium Sulfat



CERTIFICATE OF ANALYSIS /  
INSPECTION CERTIFICATE B acc. to EN10204

RdH Laborchemikalien GmbH & Co. KG D-30916 Seelze  
Telefon: +49 5137 8238-0

P.T. INDOFA UTAMA MULTI CORP.  
JALAN JAWA NO. 10  
P.O. BOX 368

SURABAYA 60284

INDONESIEN

Article/Product: 31221 Batch : 00370

Calcium sulfate-2-hydrate analytical reagent, Reag. ACS

This quality certificate is valid for the time of delivery

|  |   |        |   |
|--|---|--------|---|
| assay  |   | 100.2  | % |
| insoluble in HCl                               | < | 0.02   | % |
| free acid (as H <sub>2</sub> SO <sub>4</sub> ) | < | 0.01   | % |
| copper (Cu)                                    | < | 0.0005 | % |
| iron (Fe)                                      | < | 0.0005 | % |
| potassium (K)                                  | < | 0.002  | % |
| magnesium (Mg)                                 | < | 0.002  | % |
| sodium (Na)                                    | < | 0.02   | % |
| lead (Pb)                                      | < | 0.0002 | % |
| zinc (Zn)                                      | < | 0.0005 | % |
| heavy metals (as Pb)                           | < | 0.001  | % |
| carbonate (as CO <sub>2</sub> )                | < | 0.005  | % |
| chloride (Cl)                                  | < | 0.002  | % |
| nitrate (NO <sub>3</sub> )                     | < | 0.005  | % |
| Mg and alkali salts (SO <sub>4</sub> )         | < | 0.2    | % |

identity/purity requirements of the complying  
pharmacopoeias/codices as mentioned above

- We herewith confirm that the delivery is effected according to the technical delivery conditions agreed.
- The batch from which we delivered, showed the above-mentioned values.
- Particular properties of the products or the suitability for a particular area of application are not assured.
- We guarantee a proper quality within our General Conditions of Sales.

RdH Laborchemikalien GmbH & Co. KG  
Quality Assurance



*Seelze*  
Dr. Grottel

Works Inspector

Lampiran 27

### Sertifikat Analisis Polivinil Pirolidon K-30

杭州南杭化工有限公司  
**NANHANG INDUSTRIAL CO.,LTD**  
 中国杭州市西湖区周浦乡姚家坞

#### CERTIFICATE OF ANALYSIS

| Batch No.                                     | 20051213                          | Quantity     | 2025KGS   |
|---|-----------------------------------|--------------|-----------|
| Manufacture Date                              | DEC.,2005                         | Expiry Date  | DEC.,2008 |
| AS  | SPECIFICATIONS                    | TEST RESULTS |           |
| Characteristics                               | A white, fine powder              | Complies     |           |
| Identification                                | Positive                          | Positive     |           |
| Water   | 5% max                            | 2.8%         |           |
| Residue on ignition                           | 0.1% max                          | 0.02%        |           |
| K-Value                                       | 27-32                             | 30.7         |           |
| Heavy metals(Lead)                            | 10ppm max                         | Complies     |           |
| Nitrogen                                      | 11.5%-12.8%                       | 12.2%        |           |
| Vinylpyrrolidone                              | 0.2% max                          | 0.032%       |           |
| Aldehydes                                     | 0.05% max                         | Complies     |           |
| Ph Value                                      | 3.0-7.0                           | 3.62         |           |
| Hydrazine                                     | 1ppm max                          | Complies     |           |
| Peroxides                                     | 400ppm max                        | Complies     |           |
| Microbial Limits(By annual verification test) | Salmonella                        | Negative     |           |
|   | Coli                              | Negative     |           |
|   | Coliforms <1CFU/gm                | Conform      |           |
|   | Standard Plate Count<10,000CFU/gm | Conform      |           |
|   | Mold & Yeast <1,000 CFU/gm        | Conform      |           |
| <b>Conclusion: IT CONFORMS USP/BP</b>         |                                   |              |           |

Analyst: Wang liuling

Checker: li ling

Head of Q.C. Dept: Wang xiao fang

**megasetia**  
 PT. MEGASSETIA AGUNG KAWA

Lampiran 28

### Sertifikat Analisis Talkum

 **SUN PLAN DEVELOPMENT LTD.**

#### CERTIFICATE OF ANALYSIS

INVOICE NO. 1514

TO: PT BRATACO JL. KELENTENG NO. 8  
BANDUNG QQ PT BRATACO JL. MANGGA  
BESAR V/S JAKARTA, INDONESIA  
NPWP.01.130.689.1-032.001

RE: 48 MT TALC POWDER HAICHEN SHIPPED PER V.SI. "HUANDAO" V.3192 FROM BAYUQUAN,  
CHINA SEAPORT TO TG.PRIOK PORT, JAKARTA, INDONESIA ON/ABOUT 18 OCT 2003  
DRAWN UNDER IRREVOCABLE DC NO.02/03U/0645 DD 19SEPT03 OF BANK NISP PT (SWIFT  
ADDRESS : NISPIDJA)

COMMODITY : TALC POWDER HAICHEN  
QUANTITY : 48 MT

|                                  |                                |
|----------------------------------|--------------------------------|
| SiO <sub>2</sub> :               | 60.1%                          |
| MgO :                            | 30.8%                          |
| WHITENESS :                      | 92.8%                          |
| CaO :                            | 0.4%                           |
| Fe <sub>2</sub> O <sub>3</sub> : | 0.26%                          |
| Al <sub>2</sub> O <sub>3</sub> : | 0.3%                           |
| LOI :                            | 6.0%                           |
| FINENESS :                       | 98.5% PASSING THROUGH 325 MESH |
| PH :                             | 7-9                            |
| MOISTURE :                       | 0.38%                          |
| ASBESTOS :                       | FREE                           |

 **BRATACO**  
IMPORTER  
MANUFACTURER  
DISTRIBUTOR

For use on behalf of  
SUN PLAN DEVELOPMENT LIMITED  
Jl. Kelelenteng No. 8  
Bandung  
INDONESIA  
MANUFACTURER/DISTRIBUTOR

## Lampiran 29

## Sertifikat Analisis Magnesium Stearat



Partner der Industrie

## QUALITÄTSMANAGEMENT

## CERTIFICATE OF ANALYSIS

customer: PT BRATACO  
 contact person:  
 FAX:  
 your order-number: PTB0735/V1104      our order-number: 4011746  
 delivered on: 04.08.2004      quantity: 9000  
 brand: LIGA MAGNESIUM STEARATE MF-2-V VEGETABLE      charge-no. C447176  
 manufacturing date: 2004-07-19      expiry date: 2009-07-19

product is in accordance with the USP27/NF22/BP2003/Ph.Eur 4rd ed./DAB10/JP 14th. ed./FCC 5th. ed.

| parameter                               | unit              | method    | result           |
|---|-------------------|-----------|------------------|
| identification A                        | °C                | Ph.Eur    | 59               |
| identification A                        | metal reaction    | USP/NF    | passes test      |
| identification B                        | retention time GC | USP/NF    | retentions match |
| acidity                                 | ml 0,01N HCl      | Ph.Eur    | <0,5             |
| alkalinity                              | ml 0.01 N NaOH    | Ph.Eur    | <0,5             |
| heavy metals as Pb                      | ppm               | JP        | <20              |
| lead                                    | ppm               | BAE 300-B | <1               |
| cadmium                                 | ppm               | BAE 300-B | <1               |
| nickel                                  | ppm               | BAE 300-B | <1               |
| chloride                                | %                 | Ph.Eur    | <0,1             |
| sulfate                                 | %                 | Ph.Eur    | <0,5             |
| acid value of the fatty acid            | mg KOH/g          | Ph.Eur    | 204,8            |
| relative content of stearic acid        | %                 | USP/NF    | 65,1             |
| rel. cont. of stearic and palmitic acid | %                 | USP/NF    | 98,9             |
| microbial count                         | cfu/g             | USP/NF    | <10              |
| Molds & Yeasts                          | cfu/g             | USP/NF    | 105              |
| Escherichia coli                        | cfu/g             | USP/NF    | absent           |
| Salmonella Species                      | cfu/g             | USP/NF    | absent           |
| organic volatile impurities             |                   | USP/NF    | meets USP/NF     |
| loss on drying                          | %                 | BAE 600   | 3,9              |
| magnesium content                       | %                 | BAE 200 o | 4,7              |
| free fatty acid                         | %                 | BAE 400   | 0,6              |
| fine residue at 200 mesh                | %                 | BAE 605   | 0,2              |
| bulk density tapped                     | g/ml              | BAE 611a  | 0,32             |
| specific surface area BET               | qm/g              | USP/NF    | 10,0             |
| contamination                           |                   | BAE 601   | In accordance    |

Venlo, 27.08.04

data of the above mentioned delivery are based upon careful test according to the guidelines of our quality assurance system. They do not release the customer from entry control. Besides we do not guarantee special properties for concrete applications.  
 this certificate was issued by EDV and does not bear a signature.



**BRATACO**  
 IMPORTER  
 MANUFACTURER  
 DISTRIBUTOR

## Sertifikat Analisis Laktosa



DMV INTERNATIONAL

## Certificate of analysis

Issue date  
18.02.2005  
Purchase order  
002879/PH/01578  
Delivery item  
80270238 000020  
Order item  
231054 000020  
Total Quantity Item  
16.000 KG

Page 2/2

Lot: 10209286

Quantity: 16.000 KG

Manufacture date: 01.2005

Expiry date: 12.2009

| Characteristic                | Unit  | SPECIFICATION |             | Value    |
|-------------------------------|-------|---------------|-------------|----------|
|                               |       | Lower Limit   | Upper Limit |          |
| Particle size (PSD) % <250 µm | %     | 99,0          | 100,0       | 100,0    |
| Standard plate count          | cfu/g | 0             | 100         | <10      |
| Yeasts and Moulds             | cfu/g | 0             | 10          | <10      |
| Enterobacteriaceae            | cfu/g | 0             | 1           | 0        |
| E. coli in 10 g               |       |               |             | negative |
| Salmonella in 100g            |       |               |             | negative |

J. Hermans  
QA Manager

(This is an electronic document)

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## Sertifikat Analisis Natrium Hidroksida



**SIGMA-ALDRICH**

### Certificate of Analysis

|  |   |
|--|---|
| <b>Product Name</b>                          | Sodium hydroxide,<br>puriss. p.a., ACS reagent, reag. Ph. Eur., (K ≤0.02%), ≥99%, pellets                       |
| <b>Product Number</b>                        | 30620   |
| <b>Product Brand</b>                         | Riedel-de Haën  |
| <b>CAS Number</b>                            | 1310-73-2   |
| <b>Molecular Formula</b>                     | NaOH  |
| <b>Molecular Weight</b>                      | 40.00   |
| <b>TEST</b>                                  | <b>LOT 43230 RESULTS</b>  |
|  | Reag. ACS, Reag. Ph. Eur.   |
| <b>assay</b>                                 | 99.2 %  |
| <b>assay of Na<sub>2</sub>CO<sub>3</sub></b> | < 1 %   |
| <b>aluminium (Al)</b>                        | < 0.0005 %  |
| <b>arsenic (As)</b>                          | < 0.0001 %  |
| <b>calcium (Ca)</b>                          | < 0.0005 %  |
| <b>copper (Cu)</b>                           | < 0.0005 %  |
| <b>iron (Fe)</b>                             | < 0.0005 %  |
| <b>mercury (Hg)</b>                          | < 0.000005 %  |
| <b>potassium (K)</b>                         | < 0.02 %  |
| <b>magnesium (Mg)</b>                        | < 0.0005 %  |
| <b>nickel (Ni)</b>                           | < 0.0005 %  |
| <b>lead (Pb)</b>                             | < 0.0002 %  |
| <b>zinc (Zn)</b>                             | < 0.0005 %  |
| <b>heavy metals (as Pb)</b>                  | < 0.0005 %  |
| <b>heavy metals (as Ag)</b>                  | < 0.002 %   |
| <b>chloride (Cl)</b>                         | < 0.0005 %  |
| <b>phosphate (PO<sub>4</sub>)</b>            | < 0.0005 %  |
| <b>silicate (as SiO<sub>2</sub>)</b>         | < 0.001 %   |
| <b>sulphate (SO<sub>4</sub>)</b>             | < 0.0005 %  |
| <b>total N</b>                               | < 0.0003 %  |
| <b>precipitate by NH<sub>4</sub>OH</b>       | < 0.02 %  |
| <b>appearance of the solution</b>            | complying   |
|  | Identity, assay and impurities are complying to the monographs of the<br>above mentioned pharmacopeias/codices. |
| <b>QC-Releasedate</b>                        | 30.11.04  |
| <b>rec. Retest Date</b>                      | 01.05.08  |

Andreas Tomczak  
Quality Manager  
Seelze Germany

## Sertifikat Analisa Kalium Dihidrogen Fosfat



**SIGMA-ALDRICH**

**Certificate of Analysis**

|                          |   |
|--------------------------|---|
| <b>Product Name</b>      | Potassium phosphate monobasic, puriss. p.a., reag. ISO, reag. Ph. Eur., anhydrous, buffer substance, 99.5-100.5% (calc. on dry substance) |
| <b>Product Number</b>    | 30407   |
| <b>Product Brand</b>     | Riedel-de Haën  |
| <b>CAS Number</b>        | 7778-77-0   |
| <b>Molecular Formula</b> | $\text{KH}_2\text{PO}_4$  |
| <b>Molecular Weight</b>  | 136.09  |

|   |                           |
|---|---------------------------|
| <b>TEST</b>                                 | <b>LOT 50320 RESULTS</b>  |
|   | Reag. ISO, Reag. Ph. Eur. |
| <b>assay (calc. to the dried substance)</b> | ) 99.8 %                  |
| <b>water insoluble matter</b>               | < 0.005 %                 |
| <b>loss on drying (130°C)</b>               | 0.03 %                    |
| <b>pH (5 %, 20°C)</b>                       | 4.4                       |
| <b>arsenic (As)</b>                         | < 0.00005 %               |
| <b>iron (Fe)</b>                            | < 0.0005 %                |
| <b>sodium (Na)</b>                          | 0.007 %                   |
| <b>heavy metals (as Pb)</b>                 | < 0.0005 %                |
| <b>KMnO4 red. matter (as O)</b>             | complying                 |
| <b>chloride (Cl)</b>                        | < 0.0005 %                |
| <b>sulphate (SO4)</b>                       | < 0.003 %                 |
| <b>total N</b>                              | < 0.001 %                 |
| <b>appearance of the solution</b>           | complying                 |

Identity, assay and impurities are complying to the monographs of the above mentioned pharmacopeias/codices.

|                         |          |
|-------------------------|----------|
| <b>QC-Releasedate</b>   | 03.02.05 |
| <b>rec. Retest Date</b> | 15.07.08 |



Andreas Tomczak  
Quality Manager  
Seelze Germany

Tabel Z

| z   | 0     | 1     | 2     | 3     | 4     | 5     | 6     | 7     | 8     | 9      |
|-----|-------|-------|-------|-------|-------|-------|-------|-------|-------|--------|
| .0  | .5000 | .5040 | .5080 | .5120 | .5160 | .5199 | .5239 | .5279 | .5319 | .5359  |
| .1  | .5398 | .5438 | .5478 | .5517 | .5557 | .5596 | .5636 | .5675 | .5714 | .5753  |
| .2  | .5793 | .5832 | .5871 | .5920 | .5948 | .5987 | .6026 | .6064 | .6103 | .6141  |
| .3  | .6179 | .6217 | .6255 | .6293 | .6321 | .6368 | .6406 | .6443 | .6480 | .6517  |
| .4  | .6554 | .6591 | .6628 | .6664 | .6700 | .6736 | .6772 | .6808 | .6844 | .6879  |
| .5  | .6915 | .6950 | .6985 | .7019 | .7054 | .7088 | .7123 | .7157 | .7190 | .7224  |
| .6  | .7257 | .7291 | .7324 | .7357 | .7389 | .7422 | .7454 | .7486 | .7517 | .7549  |
| .7  | .7580 | .7611 | .7642 | .7673 | .7703 | .7734 | .7764 | .7794 | .7823 | .7852  |
| .8  | .7881 | .7910 | .7939 | .7967 | .7995 | .8023 | .8051 | .8078 | .8106 | .8133  |
| .9  | .8159 | .8186 | .8212 | .8238 | .8264 | .8289 | .8315 | .8340 | .8365 | .8389  |
| 1.0 | .8413 | .8438 | .8461 | .8485 | .8508 | .8531 | .8554 | .8577 | .8599 | .8621  |
| 1.1 | .8643 | .8665 | .8686 | .8708 | .8729 | .8749 | .8770 | .8790 | .8810 | .8830  |
| 1.2 | .8849 | .8869 | .8888 | .8907 | .8925 | .8944 | .8962 | .8980 | .8997 | .9015  |
| 1.3 | .9032 | .9049 | .9066 | .9082 | .9099 | .9115 | .9131 | .9147 | .9162 | .9177  |
| 1.4 | .9192 | .9207 | .9222 | .9236 | .9251 | .9265 | .9278 | .9292 | .9306 | .9319  |
| 1.5 | .9332 | .9345 | .9357 | .9370 | .9382 | .9394 | .9406 | .9418 | .9430 | .9441  |
| 1.6 | .9452 | .9463 | .9474 | .9484 | .9495 | .9505 | .9515 | .9525 | .9535 | .9545  |
| 1.7 | .9554 | .9564 | .9573 | .9582 | .9591 | .9599 | .9608 | .9616 | .9625 | .9633  |
| 1.8 | .9641 | .9648 | .9656 | .9664 | .9671 | .9678 | .9686 | .9693 | .9700 | .9706  |
| 1.9 | .9713 | .9719 | .9726 | .9732 | .9738 | .9744 | .9750 | .9756 | .9762 | .9767  |
| 2.0 | .9772 | .9778 | .9783 | .9788 | .9792 | .9798 | .9803 | .9808 | .9812 | .9817  |
| 2.1 | .9821 | .9826 | .9830 | .9834 | .9838 | .9842 | .9846 | .9850 | .9854 | .9857  |
| 2.2 | .9861 | .9864 | .9868 | .9871 | .9874 | .9878 | .9881 | .9884 | .9887 | .9890  |
| 2.3 | .9893 | .9896 | .9898 | .9901 | .9904 | .9906 | .9909 | .9911 | .9913 | .9916  |
| 2.4 | .9918 | .9920 | .9922 | .9925 | .9927 | .9929 | .9931 | .9932 | .9934 | .9936  |
| 2.5 | .9938 | .9940 | .9941 | .9943 | .9945 | .9946 | .9948 | .9949 | .9951 | .9952  |
| 2.6 | .9953 | .9955 | .9956 | .9957 | .9959 | .9960 | .9961 | .9962 | .9963 | .9964  |
| 2.7 | .9965 | .9966 | .9967 | .9968 | .9969 | .9970 | .9971 | .9972 | .9973 | .9974  |
| 2.8 | .9974 | .9975 | .9976 | .9977 | .9977 | .9978 | .9979 | .9979 | .9980 | .9981  |
| 2.9 | .9981 | .9982 | .9982 | .9983 | .9984 | .9984 | .9985 | .9985 | .9986 | .9986  |
| 3.  | .9987 | .9990 | .9993 | .9995 | .9997 | .9998 | .9998 | .9999 | .9999 | 1.0000 |



Lanjutan

| z       | 0     | 1     | 2     | 3     | 4     | 5     | 6     | 7     | 8     | 9     |
|---------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| - 3 .   | .0013 | .0010 | .0007 | .0005 | .0003 | .0002 | .0002 | .0001 | .0001 | .0000 |
| - 2 . 9 | .0019 | .0018 | .0017 | .0017 | .0016 | .0016 | .0015 | .0015 | .0014 | .0014 |
| - 2 . 8 | .0026 | .0025 | .0024 | .0023 | .0023 | .0022 | .0021 | .0021 | .0020 | .0019 |
| - 2 . 7 | .0035 | .0034 | .0033 | .0032 | .0031 | .0030 | .0029 | .0028 | .0027 | .0026 |
| - 2 . 6 | .0047 | .0045 | .0044 | .0043 | .0041 | .0040 | .0039 | .0038 | .0037 | .0036 |
| - 2 . 5 | .0062 | .0060 | .0059 | .0057 | .0055 | .0054 | .0052 | .0051 | .0049 | .0048 |
| - 2 . 4 | .0082 | .0080 | .0078 | .0075 | .0073 | .0071 | .0069 | .0068 | .0066 | .0064 |
| - 2 . 3 | .0107 | .0104 | .0102 | .0099 | .0096 | .0094 | .0091 | .0089 | .0087 | .0084 |
| - 2 . 2 | .0139 | .0136 | .0132 | .0129 | .0126 | .0122 | .0119 | .0116 | .0113 | .0110 |
| - 2 . 1 | .0179 | .0174 | .0170 | .0166 | .0162 | .0158 | .0154 | .0150 | .0146 | .0143 |
| - 2 . 0 | .0228 | .0222 | .0217 | .0212 | .0207 | .0202 | .0197 | .0192 | .0188 | .0183 |
| - 1 . 9 | .0287 | .0281 | .0274 | .0268 | .0262 | .0256 | .0250 | .0244 | .0238 | .0233 |
| - 1 . 8 | .0359 | .0352 | .0344 | .0336 | .0329 | .0322 | .0314 | .0307 | .0300 | .0294 |
| - 1 . 7 | .0446 | .0436 | .0427 | .0418 | .0409 | .0401 | .0392 | .0384 | .0375 | .0367 |
| - 1 . 6 | .0548 | .0537 | .0526 | .0516 | .0505 | .0495 | .0485 | .0475 | .0465 | .0455 |
| - 1 . 5 | .0668 | .0655 | .0643 | .0630 | .0618 | .0606 | .0594 | .0582 | .0570 | .0559 |
| - 1 . 4 | .0806 | .0793 | .0778 | .0764 | .0749 | .0735 | .0722 | .0708 | .0694 | .0681 |
| - 1 . 3 | .0968 | .0951 | .0934 | .0918 | .0901 | .0885 | .0869 | .0853 | .0838 | .0823 |
| - 1 . 2 | .1151 | .1131 | .1112 | .1093 | .1075 | .1056 | .1038 | .1020 | .1003 | .0985 |
| - 1 . 1 | .1357 | .1335 | .1314 | .1292 | .1271 | .1251 | .1230 | .1210 | .1190 | .1170 |
| - 1 . 0 | .1587 | .1562 | .1539 | .1515 | .1492 | .1469 | .1446 | .1423 | .1401 | .1379 |
| - . 9   | .1841 | .1814 | .1788 | .1762 | .1736 | .1711 | .1685 | .1660 | .1635 | .1611 |
| - . 8   | .2119 | .2090 | .2061 | .2033 | .2005 | .1977 | .1949 | .1922 | .1894 | .1867 |
| - . 7   | .2420 | .2389 | .2358 | .2327 | .2297 | .2266 | .2236 | .2206 | .2177 | .2148 |
| - . 6   | .2743 | .2709 | .2676 | .2643 | .2611 | .2578 | .2546 | .2514 | .2483 | .2451 |
| - . 5   | .3085 | .3050 | .3015 | .2981 | .2946 | .2912 | .2877 | .2843 | .2810 | .2776 |
| - . 4   | .3446 | .3409 | .3372 | .3336 | .3300 | .3264 | .3228 | .3192 | .3156 | .3121 |
| - . 3   | .3821 | .3783 | .3745 | .3707 | .3669 | .3632 | .3594 | .3557 | .3520 | .3483 |
| - . 2   | .4207 | .4168 | .4129 | .4090 | .4052 | .4013 | .3974 | .3936 | .3897 | .3859 |
| - . 1   | .4602 | .4562 | .4522 | .4483 | .4443 | .4404 | .4364 | .4325 | .4286 | .4247 |
| - . 0   | .5000 | .4960 | .4920 | .4880 | .4840 | .4801 | .4761 | .4721 | .4681 | .4641 |

Dikutip dari: Gennaro, A.R. (1970)

Tabel Uji r

| DEGREES OF FREEDOM (DF) | 5 PERCENT | 1 PERCENT | DEGREES OF FREEDOM (DF) | 5 PERCENT | 1 PERCENT |
|-------------------------|-----------|-----------|-------------------------|-----------|-----------|
| 1                       | .997      | .1.000    | 24                      | .388      | .496      |
| 2                       | .950      | .990      | 25                      | .381      | .487      |
| 3                       | .878      | .959      | 26                      | .374      | .478      |
| 4                       | .811      | .917      | 27                      | .367      | .470      |
| 5                       | .754      | .874      | 28                      | .361      | .463      |
| 6                       | .707      | .834      | 29                      | .355      | .456      |
| 7                       | .666      | .798      | 30                      | .349      | .449      |
| 8                       | .632      | .765      | 35                      | .325      | .418      |
| 9                       | .602      | .735      | 40                      | .304      | .393      |
| 10                      | .576      | .708      | 48                      | .288      | .372      |
| 11                      | .553      | .684      | 50                      | .273      | .354      |
| 12                      | .532      | .661      | 60                      | .250      | .325      |
| 13                      | .514      | .641      | 70                      | .232      | .302      |
| 14                      | .497      | .623      | 80                      | .217      | .283      |
| 15                      | .482      | .606      | 90                      | .205      | .267      |
| 16                      | .468      | .590      | 100                     | .195      | .254      |
| 17                      | .456      | .575      | 125                     | .174      | .228      |
| 18                      | .444      | .561      | 150                     | .159      | .208      |
| 19                      | .433      | .549      | 200                     | .138      | .181      |
| 20                      | .423      | .537      | 300                     | .113      | .148      |
| 21                      | .413      | .526      | 400                     | .098      | .128      |
| 22                      | .404      | .515      | 500                     | .088      | .115      |
| 23                      | .396      | .505      | 1000                    | .062      | .081      |

Dikutip dari: Soedigdo & Soedigdo (1977)

Tabel Uji HSD (0,05)

| $k$<br>d. k. | 2    | 3    | 4    | 5    | 6    | 7    | 8    | 9    | 10   | 11   |
|--------------|------|------|------|------|------|------|------|------|------|------|
| 5            | 3.64 | 4.60 | 5.22 | 5.67 | 6.03 | 6.33 | 6.58 | 6.80 | 6.99 | 7.17 |
| 6            | 3.46 | 4.34 | 4.90 | 5.30 | 5.63 | 5.90 | 6.12 | 6.32 | 6.49 | 6.65 |
| 7            | 3.34 | 4.16 | 4.68 | 5.06 | 5.36 | 5.61 | 5.82 | 6.00 | 6.16 | 6.30 |
| 8            | 3.26 | 4.04 | 4.53 | 4.89 | 5.17 | 5.40 | 5.60 | 5.77 | 5.92 | 6.05 |
| 9            | 3.20 | 3.95 | 4.41 | 4.76 | 5.02 | 5.24 | 5.43 | 5.59 | 5.74 | 5.87 |
| 10           | 3.15 | 3.88 | 4.33 | 4.65 | 4.91 | 5.12 | 5.30 | 5.46 | 5.60 | 5.72 |
| 11           | 3.11 | 3.82 | 4.26 | 4.57 | 4.82 | 5.03 | 5.20 | 5.35 | 5.49 | 5.61 |
| 12           | 3.08 | 3.77 | 4.20 | 4.51 | 4.75 | 4.95 | 5.12 | 5.27 | 5.39 | 5.51 |
| 13           | 3.06 | 3.73 | 4.15 | 4.45 | 4.69 | 4.88 | 5.05 | 5.19 | 5.32 | 5.43 |
| 14           | 3.03 | 3.70 | 4.11 | 4.41 | 4.64 | 4.83 | 4.99 | 5.13 | 5.25 | 5.36 |
| 15           | 3.01 | 3.67 | 4.08 | 4.37 | 4.59 | 4.78 | 4.94 | 5.08 | 5.20 | 5.31 |
| 16           | 3.00 | 3.65 | 4.05 | 4.33 | 4.56 | 4.74 | 4.90 | 5.03 | 5.15 | 5.26 |
| 17           | 2.98 | 3.63 | 4.02 | 4.30 | 4.52 | 4.71 | 4.86 | 4.99 | 5.11 | 5.21 |
| 18           | 2.97 | 3.61 | 4.00 | 4.28 | 4.49 | 4.67 | 4.82 | 4.96 | 5.07 | 5.17 |
| 19           | 2.96 | 3.59 | 3.98 | 4.25 | 4.47 | 4.65 | 4.79 | 4.92 | 5.04 | 5.14 |
| 20           | 2.95 | 3.58 | 3.96 | 4.23 | 4.45 | 4.62 | 4.77 | 4.90 | 5.01 | 5.11 |
| 24           | 2.92 | 3.53 | 3.90 | 4.17 | 4.37 | 4.54 | 4.68 | 4.81 | 4.92 | 5.01 |
| 30           | 2.89 | 3.49 | 3.85 | 4.10 | 4.30 | 4.46 | 4.60 | 4.72 | 4.82 | 4.92 |
| 40           | 2.86 | 3.44 | 3.79 | 4.04 | 4.23 | 4.39 | 4.52 | 4.63 | 4.73 | 4.82 |
| 60           | 2.83 | 3.40 | 3.74 | 3.98 | 4.16 | 4.31 | 4.44 | 4.55 | 4.65 | 4.73 |
| 120          | 2.80 | 3.36 | 3.68 | 3.92 | 4.10 | 4.24 | 4.36 | 4.47 | 4.56 | 4.64 |
| $\infty$     | 2.77 | 3.31 | 3.63 | 3.86 | 4.03 | 4.17 | 4.29 | 4.39 | 4.47 | 4.55 |

Catatan kaki: Dari *Annals of mathematical statistics*. Diulang cetak seizin penerbit, The Institute of Mathematical Statistics.

Sumber: Scheffler (1987).

## Lampiran 36

**Hasil Uji Statistik Diameter Granul Formula A Antar Batch**

Anova: Single Factor

## SUMMARY

| <i>Groups</i> | <i>Count</i> | <i>Sum</i> | <i>Average</i> | <i>Variance</i> |
|---------------|--------------|------------|----------------|-----------------|
| Column 1      | 3            | 1074.946   | 358.3152       | 0.690795        |
| Column 2      | 3            | 1074.508   | 358.1693       | 0.087089        |
| Column 3      | 3            | 1074.515   | 358.1715       | 0.081932        |

## ANOVA

| <i>Source of Variation</i> | <i>SS</i> | <i>df</i> | <i>MS</i> | <i>F</i> | <i>P-value</i> | <i>F crit</i> |
|----------------------------|-----------|-----------|-----------|----------|----------------|---------------|
| Between Groups             | 0.041922  | 2         | 0.020961  | 0.073135 | 0.930291       | 5.143253      |
| Within Groups              | 1.719633  | 6         | 0.286606  |          |                |               |
| Total                      | 1.761556  | 8         |           |          |                |               |

## PENGUJIAN HIPOTESA :

- a.  $H : \pi = 0$   
Yang berarti tidak ada perbedaan EFEK yang signifikan sebagai akibat perbedaan perlakuan.
- b. KESIMPULAN:  
Karena  $F \text{ hitung} < F(0.05)$  maka  $H$  diterima.  
Dengan perkataan lain perlakuan-perlakuan tidak memberikan perbedaan efek yang signifikan.

## Lampiran 37

**Hasil Uji Statistik Diameter Granul Formula B Antar Batch**

Anova: Single Factor

**SUMMARY**

| <i>Groups</i> | <i>Count</i> | <i>Sum</i> | <i>Average</i> | <i>Variance</i> |
|---------------|--------------|------------|----------------|-----------------|
| Column 1      | 3            | 1072.034   | 357.3447       | 0.160986        |
| Column 2      | 3            | 1073.395   | 357.7982       | 1.238291        |
| Column 3      | 3            | 1075.305   | 358.4349       | 0.156389        |

**ANOVA**

| <i>Source of Variation</i> | <i>SS</i> | <i>df</i> | <i>MS</i> | <i>F</i> | <i>P-value</i> | <i>F crit</i> |
|----------------------------|-----------|-----------|-----------|----------|----------------|---------------|
| Between Groups             | 1.799688  | 2         | 0.899844  | 1.735292 | 0.254287       | 5.143253      |
| Within Groups              | 3.11133   | 6         | 0.518555  |          |                |               |
| Total                      | 4.911018  | 8         |           |          |                |               |

**PENGUJIAN HIPOTESA :**

- a.  $H : \mu_i = 0$   
Yang berarti tidak ada perbedaan EFEK yang signifikan sebagai akibat perbedaan perlakuan.
- b. KESIMPULAN:  
Karena  $F_{hitung} < F(0.05)$  maka  $H_0$  diterima.  
Dengan perkataan lain perlakuan-perlakuan tidak memberikan perbedaan efek yang signifikan.

## Lampiran 38

**Hasil Uji Statistik Diameter Granul Formula C Antar Batch**

Anova: Single Factor

**SUMMARY**

| <i>Groups</i> | <i>Count</i> | <i>Sum</i> | <i>Average</i> | <i>Variance</i> |
|---------------|--------------|------------|----------------|-----------------|
| Column 1      | 3            | 1074.35    | 358.1168       | 0.285883        |
| Column 2      | 3            | 1074.86    | 358.2865       | 0.004338        |
| Column 3      | 3            | 1072.795   | 357.5983       | 0.478743        |

**ANOVA**

| <i>Source of Variation</i> | <i>SS</i> | <i>df</i> | <i>MS</i> | <i>F</i> | <i>P-value</i> | <i>F crit</i> |
|----------------------------|-----------|-----------|-----------|----------|----------------|---------------|
| Between Groups             | 0.771397  | 2         | 0.385699  | 1.504746 | 0.295361       | 5.143253      |
| Within Groups              | 1.537928  | 6         | 0.256321  |          |                |               |
| Total                      | 2.309325  | 8         |           |          |                |               |

**PENGUJIAN HIPOTESA :**

- a.  $H : \mu_i = 0$   
Yang berarti tidak ada perbedaan EFEK yang signifikan sebagai akibat perbedaan perlakuan.
- b. KESIMPULAN:  
Karena  $F_{hitung} < F(0.05)$  maka  $H_0$  diterima.  
Dengan perkataan lain perlakuan-perlakuan tidak memberikan perbedaan efek yang signifikan.

### Hasil Uji Statistik Diameter Granul Formula D Antar *Batch*

Anova: Single Factor

#### SUMMARY

| <i>Groups</i> | <i>Count</i> | <i>Sum</i> | <i>Average</i> | <i>Variance</i> |
|---------------|--------------|------------|----------------|-----------------|
| Column 1      | 3            | 1074.945   | 358.315        | 0.642936        |
| Column 2      | 3            | 1076.404   | 358.8013       | 0.539236        |
| Column 3      | 3            | 1072.508   | 357.5025       | 0.070591        |

#### ANOVA

| <i>Source of Variation</i> | <i>SS</i> | <i>df</i> | <i>MS</i> | <i>F</i> | <i>P-value</i> | <i>F crit</i> |
|----------------------------|-----------|-----------|-----------|----------|----------------|---------------|
| Between Groups             | 2.583385  | 2         | 1.291692  | 3.093222 | 0.11935        | 5.143253      |
| Within Groups              | 2.505528  | 6         | 0.417588  |          |                |               |
| Total                      | 5.088913  | 8         |           |          |                |               |

#### PENGUJIAN HIPOTESA :

a.  $H_0 : \mu_1 = \mu_2 = \mu_3 = 0$

Yang berarti tidak ada perbedaan EFEK yang signifikan sebagai akibat perbedaan perlakuan.

b. KESIMPULAN:

Karena  $F_{hitung} < F_{(0.05)}$  maka  $H_0$  diterima.

Dengan perkataan lain perlakuan-perlakuan tidak memberikan perbedaan efek yang signifikan.

## Lampiran 40

**Hasil Uji Statistik Diameter Granul Antar Formula *Batch* 1**

Anova: Single Factor

## SUMMARY

| <i>Groups</i> | <i>Count</i> | <i>Sum</i> | <i>Average</i> | <i>Variance</i> |
|---------------|--------------|------------|----------------|-----------------|
| Column 1      | 3            | 1074.946   | 358.3152       | 0.690795        |
| Column 2      | 3            | 1072.034   | 357.3447       | 0.160986        |
| Column 3      | 3            | 1074.35    | 358.1168       | 0.285883        |
| Column 4      | 3            | 1074.945   | 358.315        | 0.642936        |

## ANOVA

| <i>Source of Variation</i> | <i>SS</i> | <i>df</i> | <i>MS</i> | <i>F</i> | <i>P-value</i> | <i>F crit</i> |
|----------------------------|-----------|-----------|-----------|----------|----------------|---------------|
| Between Groups             | 1.918486  | 3         | 0.639495  | 1.436583 | 0.302453       | 4.066181      |
| Within Groups              | 3.561201  | 8         | 0.44515   |          |                |               |
| Total                      | 5.479687  | 11        |           |          |                |               |

## PENGUJIAN HIPOTESA :

a.  $H : \mu_i = 0$ 

Yang berarti tidak ada perbedaan EFEK yang signifikan sebagai akibat perbedaan perlakuan.

b. KESIMPULAN:

Karena  $F_{hitung} < F(0.05)$  maka  $H_0$  diterima.

Dengan perkataan lain perlakuan-perlakuan tidak memberikan perbedaan efek yang signifikan.



## Lampiran 41

**Hasil Uji Statistik Diameter Granul Antar Formula *Batch 2***

Anova: Single Factor

## SUMMARY

| <i>Groups</i> | <i>Count</i> | <i>Sum</i> | <i>Average</i> | <i>Variance</i> |
|---------------|--------------|------------|----------------|-----------------|
| Column 1      | 3            | 1074.508   | 358.1693       | 0.087089        |
| Column 2      | 3            | 1073.395   | 357.7982       | 1.238291        |
| Column 3      | 3            | 1074.86    | 358.2865       | 0.004338        |
| Column 4      | 3            | 1076.404   | 358.8013       | 0.539236        |

## ANOVA

| <i>Source of Variation</i> | <i>SS</i> | <i>df</i> | <i>MS</i> | <i>F</i> | <i>P-value</i> | <i>F crit</i> |
|----------------------------|-----------|-----------|-----------|----------|----------------|---------------|
| Between Groups             | 1.545209  | 3         | 0.51507   | 1.10237  | 0.402938       | 4.066181      |
| Within Groups              | 3.737908  | 8         | 0.467239  |          |                |               |
| Total                      | 5.283117  | 11        |           |          |                |               |

## PENGUJIAN HIPOTESA :

a.  $H : \mu_i = 0$ 

Yang berarti tidak ada perbedaan EFEK yang signifikan sebagai akibat perbedaan perlakuan.

b. KESIMPULAN:

Karena  $F_{hitung} < F_{(0.05)}$  maka  $H_0$  diterima.

Dengan perkataan lain perlakuan-perlakuan tidak memberikan perbedaan efek yang signifikan.

## Lampiran 42

**Hasil Uji Statistik Diameter Granul Antar Formula *Batch* 3**

Anova: Single Factor

## SUMMARY

| <i>Groups</i> | <i>Count</i> | <i>Sum</i> | <i>Average</i> | <i>Variance</i> |
|---------------|--------------|------------|----------------|-----------------|
| Column 1      | 3            | 1074.515   | 358.1715       | 0.081932        |
| Column 2      | 3            | 1075.305   | 358.4349       | 0.156389        |
| Column 3      | 3            | 1072.795   | 357.5983       | 0.478743        |
| Column 4      | 3            | 1072.508   | 357.5025       | 0.070591        |

## ANOVA

| <i>Source of Variation</i> | <i>SS</i> | <i>df</i> | <i>MS</i> | <i>F</i> | <i>P-value</i> | <i>F crit</i> |
|----------------------------|-----------|-----------|-----------|----------|----------------|---------------|
| Between Groups             | 1.818127  | 3         | 0.606042  | 3.077704 | 0.090458       | 4.066181      |
| Within Groups              | 1.57531   | 8         | 0.196914  |          |                |               |
| Total                      | 3.393437  | 11        |           |          |                |               |

## PENGUJIAN HIPOTESA :

- a.  $H_0 : \mu = 0$   
Yang berarti tidak ada perbedaan EFEK yang signifikan sebagai akibat perbedaan perlakuan.
- b. KESIMPULAN:  
Karena  $F_{hitung} < F(0.05)$  maka  $H_0$  diterima.  
Dengan perkataan lain perlakuan-perlakuan tidak memberikan perbedaan efek yang signifikan.

## Lampiran 43

**Hasil Uji Statistik Kekerasan Tablet Formula A Antar *Batch***

Anova: Single Factor

## SUMMARY

| <i>Groups</i> | <i>Count</i> | <i>Sum</i> | <i>Average</i> | <i>Variance</i> |
|---------------|--------------|------------|----------------|-----------------|
| Column 1      | 10           | 154.7      | 15.47          | 0.089           |
| Column 2      | 10           | 154.6      | 15.46          | 0.047111        |
| Column 3      | 10           | 154.5      | 15.45          | 0.136111        |

## ANOVA

| <i>Source of Variation</i> | <i>SS</i> | <i>df</i> | <i>MS</i> | <i>F</i> | <i>P-value</i> | <i>F crit</i> |
|----------------------------|-----------|-----------|-----------|----------|----------------|---------------|
| Between Groups             | 0.002     | 2         | 0.001     | 0.01102  | 0.989045       | 3.354131      |
| Within Groups              | 2.45      | 27        | 0.090741  |          |                |               |
| Total                      | 2.452     | 29        |           |          |                |               |

## PENGUJIAN HIPOTESA :

- a.  $H : \mu_i = 0$   
Yang berarti tidak ada perbedaan EFEK yang signifikan sebagai akibat perbedaan perlakuan.
- b. KESIMPULAN:  
Karena  $F_{hitung} < F(0.05)$  maka  $H_0$  diterima.  
Dengan perkataan lain perlakuan-perlakuan tidak memberikan perbedaan efek yang signifikan.

## Lampiran 44

**Hasil Uji Statistik Kekerasan Tablet Formula B Antar Batch**

Anova: Single Factor

## SUMMARY

| <i>Groups</i> | <i>Count</i> | <i>Sum</i> | <i>Average</i> | <i>Variance</i> |
|---------------|--------------|------------|----------------|-----------------|
| Column 1      | 10           | 155.2      | 15.52          | 0.208444        |
| Column 2      | 10           | 155.3      | 15.53          | 0.217889        |
| Column 3      | 10           | 155.3      | 15.53          | 0.209           |

## ANOVA

| <i>Source of Variation</i> | <i>SS</i> | <i>df</i> | <i>MS</i> | <i>F</i> | <i>P-value</i> | <i>F crit</i> |
|----------------------------|-----------|-----------|-----------|----------|----------------|---------------|
| Between Groups             | 0.000667  | 2         | 0.000333  | 0.001574 | 0.998427       | 3.354131      |
| Within Groups              | 5.718     | 27        | 0.211778  |          |                |               |
| Total                      | 5.718667  | 29        |           |          |                |               |

## PENGUJIAN HIPOTESA :

- a.  $H : \mu_i = 0$   
Yang berarti tidak ada perbedaan EFEK yang signifikan sebagai akibat perbedaan perlakuan.
- b. KESIMPULAN:  
Karena  $F_{hitung} < F(0.05)$  maka  $H_0$  diterima.  
Dengan perkataan lain perlakuan-perlakuan tidak memberikan perbedaan efek yang signifikan.

## Lampiran 45

**Hasil Uji Statistik Kekerasan Tablet Formula C Antar Batch**

Anova: Single Factor

## SUMMARY

| <i>Groups</i> | <i>Count</i> | <i>Sum</i> | <i>Average</i> | <i>Variance</i> |
|---------------|--------------|------------|----------------|-----------------|
| Column 1      | 10           | 156.8      | 15.68          | 0.112889        |
| Column 2      | 10           | 156.9      | 15.69          | 0.107667        |
| Column 3      | 10           | 156.9      | 15.69          | 0.112111        |

## ANOVA

| <i>Source of Variation</i> | <i>SS</i> | <i>df</i> | <i>MS</i> | <i>F</i> | <i>P-value</i> | <i>F crit</i> |
|----------------------------|-----------|-----------|-----------|----------|----------------|---------------|
| Between Groups             | 0.000667  | 2         | 0.000333  | 0.003006 | 0.996999       | 3.354131      |
| Within Groups              | 2.994     | 27        | 0.110889  |          |                |               |
| Total                      | 2.994667  | 29        |           |          |                |               |

## PENGUJIAN HIPOTESA :

- a.  $H : \mu_i = 0$   
Yang berarti tidak ada perbedaan EFEK yang signifikan sebagai akibat perbedaan perlakuan.
- b. KESIMPULAN:  
Karena  $F_{hitung} < F(0.05)$  maka  $H_0$  diterima.  
Dengan perkataan lain perlakuan-perlakuan tidak memberikan perbedaan efek yang signifikan.

## Lampiran 46

**Hasil Uji Statistik Kekerasan Tablet Formula D Antar *Batch***

Anova: Single Factor

## SUMMARY

| <i>Groups</i> | <i>Count</i> | <i>Sum</i> | <i>Average</i> | <i>Variance</i> |
|---------------|--------------|------------|----------------|-----------------|
| Column 1      | 10           | 158        | 15.8           | 0.026667        |
| Column 2      | 10           | 158.3      | 15.83          | 0.035667        |
| Column 3      | 10           | 158.2      | 15.82          | 0.075111        |

## ANOVA

| <i>Source of Variation</i> | <i>SS</i> | <i>df</i> | <i>MS</i> | <i>F</i> | <i>P-value</i> | <i>F crit</i> |
|----------------------------|-----------|-----------|-----------|----------|----------------|---------------|
| Between Groups             | 0.004667  | 2         | 0.002333  | 0.05093  | 0.950437       | 3.354131      |
| Within Groups              | 1.237     | 27        | 0.045815  |          |                |               |
| Total                      | 1.241667  | 29        |           |          |                |               |

## PENGUJIAN HIPOTESA :

- a.  $H : \mu_i = 0$   
Yang berarti tidak ada perbedaan EFEK yang signifikan sebagai akibat perbedaan perlakuan.
- b. KESIMPULAN:  
Karena  $F_{hitung} < F(0.05)$  maka  $H_0$  diterima.  
Dengan perkataan lain perlakuan-perlakuan tidak memberikan perbedaan efek yang signifikan.

## Lampiran 47

**Hasil Uji Statistik Kekerasan Tablet Antar Formula *Batch* 1**

Anova: Single Factor

## SUMMARY

| <i>Groups</i> | <i>Count</i> | <i>Sum</i> | <i>Average</i> | <i>Variance</i> |
|---------------|--------------|------------|----------------|-----------------|
| Column 1      | 10           | 154.7      | 15.47          | 0.089           |
| Column 2      | 10           | 155.2      | 15.52          | 0.208444        |
| Column 3      | 10           | 156.8      | 15.68          | 0.112889        |
| Column 4      | 10           | 158        | 15.8           | 0.026667        |

## ANOVA

| <i>Source of Variation</i> | <i>SS</i> | <i>df</i> | <i>MS</i> | <i>F</i> | <i>P-value</i> | <i>F crit</i> |
|----------------------------|-----------|-----------|-----------|----------|----------------|---------------|
| Between Groups             | 0.68475   | 3         | 0.22825   | 2.089245 | 0.118807       | 2.866266      |
| Within Groups              | 3.933     | 36        | 0.10925   |          |                |               |
| Total                      | 4.61775   | 39        |           |          |                |               |

## PENGUJIAN HIPOTESA :

- a.  $H : \mu_i = 0$   
Yang berarti tidak ada perbedaan EFEK yang signifikan sebagai akibat perbedaan perlakuan.
- b. KESIMPULAN:  
Karena  $F_{hitung} < F(0.05)$  maka  $H_0$  diterima.  
Dengan perkataan lain perlakuan-perlakuan tidak memberikan perbedaan efek yang signifikan.

### Hasil Uji Statistik Kekerasan Tablet Antar Formula *Batch 2*

Anova: Single Factor

#### SUMMARY

| <i>Groups</i> | <i>Count</i> | <i>Sum</i> | <i>Average</i> | <i>Variance</i> |
|---------------|--------------|------------|----------------|-----------------|
| Column 1      | 10           | 154.6      | 15.46          | 0.047111        |
| Column 2      | 10           | 155.3      | 15.53          | 0.217889        |
| Column 3      | 10           | 156.9      | 15.69          | 0.107667        |
| Column 4      | 10           | 158.3      | 15.83          | 0.035667        |

#### ANOVA

| <i>Source of Variation</i> | <i>SS</i> | <i>df</i> | <i>MS</i> | <i>F</i> | <i>P-value</i> | <i>F crit</i> |
|----------------------------|-----------|-----------|-----------|----------|----------------|---------------|
| Between Groups             | 0.82475   | 3         | 0.274917  | 2.693061 | 0.060527       | 2.866266      |
| Within Groups              | 3.675     | 36        | 0.102083  |          |                |               |
| Total                      | 4.49975   | 39        |           |          |                |               |

#### PENGUJIAN HIPOTESA :

- a.  $H : \mu_i = 0$   
Yang berarti tidak ada perbedaan EFEK yang signifikan sebagai akibat perbedaan perlakuan.
- b. KESIMPULAN:  
Karena  $F_{hitung} < F(0.05)$  maka  $H_0$  diterima.  
Dengan perkataan lain perlakuan-perlakuan tidak memberikan perbedaan efek yang signifikan.



## Lampiran 49

**Hasil Uji Statistik Kekerasan Tablet Antar Formula *Batch* 3**

Anova: Single Factor

## SUMMARY

| <i>Groups</i> | <i>Count</i> | <i>Sum</i> | <i>Average</i> | <i>Variance</i> |
|---------------|--------------|------------|----------------|-----------------|
| Column 1      | 10           | 154.5      | 15.45          | 0.136111        |
| Column 2      | 10           | 155.3      | 15.53          | 0.209           |
| Column 3      | 10           | 156.9      | 15.69          | 0.112111        |
| Column 4      | 10           | 158.2      | 15.82          | 0.075111        |

## ANOVA

| <i>Source of Variation</i> | <i>SS</i> | <i>df</i> | <i>MS</i> | <i>F</i> | <i>P-value</i> | <i>F crit</i> |
|----------------------------|-----------|-----------|-----------|----------|----------------|---------------|
| Between Groups             | 0.81875   | 3         | 0.272917  | 2.05072  | 0.124074       | 2.866266      |
| Within Groups              | 4.791     | 36        | 0.133083  |          |                |               |
| Total                      | 5.60975   | 39        |           |          |                |               |

## PENGUJIAN HIPOTESA :

- a.  $H : \mu_i = 0$   
Yang berarti tidak ada perbedaan EFEK yang signifikan sebagai akibat perbedaan perlakuan.
- b. KESIMPULAN:  
Karena  $F_{hitung} < F(0.05)$  maka  $H_0$  diterima.  
Dengan perkataan lain perlakuan-perlakuan tidak memberikan perbedaan efek yang signifikan.

## Lampiran 50

**Hasil Uji Statistik Kerapuhan Tablet Formula A Antar *Batch***

Anova: Single Factor

## SUMMARY

| Groups   | Count | Sum  | Average | Variance |
|----------|-------|------|---------|----------|
| Column 1 | 3     | 0.51 | 0.17    | 0        |
| Column 2 | 3     | 0.51 | 0.17    | 0        |
| Column 3 | 3     | 0.51 | 0.17    | 0        |

## ANOVA

| Source of Variation | SS | df | MS | F | P-value | F crit     |
|---------------------|----|----|----|---|---------|------------|
| Between Groups      | 0  | 2  | 0  | 0 | 1       | 5.14325285 |
| Within Groups       | 0  | 6  | 0  |   |         |            |
| Total               | 0  | 8  |    |   |         |            |

## PENGUJIAN HIPOTESA :

- a.  $H_0 : \mu_1 = \mu_2 = \mu_3 = 0$   
Yang berarti tidak ada perbedaan EFEK yang signifikan sebagai akibat perbedaan perlakuan.
- b. KESIMPULAN:  
Karena  $F_{hitung} < F(0.05)$  maka  $H_0$  diterima.  
Dengan perkataan lain perlakuan-perlakuan tidak memberikan perbedaan efek yang signifikan.

## Lampiran 51

**Hasil Uji Statistik Kerapuhan Tablet Formula B Antar *Batch***

Anova: Single Factor

| SUMMARY  |       |      |         |          |  |
|----------|-------|------|---------|----------|--|
| Groups   | Count | Sum  | Average | Variance |  |
| Column 1 | 3     | 0.51 | 0.17    | 0        |  |
| Column 2 | 3     | 0.51 | 0.17    | 0        |  |
| Column 3 | 3     | 0.51 | 0.17    | 0        |  |

| ANOVA               |    |    |    |   |         |            |
|---------------------|----|----|----|---|---------|------------|
| Source of Variation | SS | df | MS | F | P-value | F crit     |
| Between Groups      | 0  | 2  | 0  | 0 | 1       | 5.14325285 |
| Within Groups       | 0  | 6  | 0  |   |         |            |
| Total               | 0  | 8  |    |   |         |            |

PENGUJIAN HIPOTESA :

- a.  $H : \pi = 0$   
Yang berarti tidak ada perbedaan EFEK yang signifikan sebagai akibat perbedaan perlakuan.
- b. KESIMPULAN:  
Karena  $F_{hitung} < F(0.05)$  maka  $H_0$  diterima.  
Dengan perkataan lain perlakuan-perlakuan tidak memberikan perbedaan efek yang signifikan.

## Lampiran 52

**Hasil Uji Statistik Kerapuhan Tablet Formula C Antar *Batch***

Anova: Single Factor

**SUMMARY**

| <i>Groups</i> | <i>Count</i> | <i>Sum</i> | <i>Average</i> | <i>Variance</i> |
|---------------|--------------|------------|----------------|-----------------|
| Column 1      | 3            | 0.51       | 0.17           | 0               |
| Column 2      | 3            | 0.51       | 0.17           | 0               |
| Column 3      | 3            | 0.51       | 0.17           | 0               |

**ANOVA**

| <i>Source of Variation</i> | <i>SS</i> | <i>df</i> | <i>MS</i> | <i>F</i> | <i>P-value</i> | <i>F crit</i> |
|----------------------------|-----------|-----------|-----------|----------|----------------|---------------|
| Between Groups             | 0         | 2         | 0         | 0        | 1              | 5.14325285    |
| Within Groups              | 0         | 6         | 0         |          |                |               |
| Total                      | 0         | 8         |           |          |                |               |

**PENGUJIAN HIPOTESA :**a.  $H : \pi = 0$ 

Yang berarti tidak ada perbedaan EFEK yang signifikan sebagai akibat perbedaan perlakuan.

b. KESIMPULAN:

Karena  $F$  hitung  $< F(0.05)$  maka  $H$  diterima.

Dengan perkataan lain perlakuan-perlakuan tidak memberikan perbedaan efek yang signifikan.

## Lampiran 53

**Hasil Uji Statistik Kerapuhan Tablet Formula D Antar *Batch***

Anova: Single Factor

**SUMMARY**

| <i>Groups</i> | <i>Count</i> | <i>Sum</i> | <i>Average</i> | <i>Variance</i> |
|---------------|--------------|------------|----------------|-----------------|
| Column 1      | 3            | 0.51       | 0.17           | 0               |
| Column 2      | 3            | 0.51       | 0.17           | 0               |
| Column 3      | 3            | 0.51       | 0.17           | 0               |

**ANOVA**

| <i>Source of Variation</i> | <i>SS</i> | <i>df</i> | <i>MS</i> | <i>F</i> | <i>P-value</i> | <i>F crit</i> |
|----------------------------|-----------|-----------|-----------|----------|----------------|---------------|
| Between Groups             | 0         | 2         | 0         | 0        | 1              | 5.14325285    |
| Within Groups              | 0         | 6         | 0         |          |                |               |
| Total                      | 0         | 8         |           |          |                |               |

PENGUJIAN HIPOTESA :

a.  $H : \mu_i = 0$ 

Yang berarti tidak ada perbedaan EFEK yang signifikan sebagai akibat perbedaan perlakuan.

b. KESIMPULAN:

Karena  $F_{hitung} < F(0.05)$  maka  $H_0$  diterima.

Dengan perkataan lain perlakuan-perlakuan tidak memberikan perbedaan efek yang signifikan.

## Lampiran 54

**Hasil Uji Statistik Kerapuhan Tablet Antar Formula *Batch* 1**

Anova: Single Factor

## SUMMARY

| Groups   | Count | Sum  | Average | Variance |
|----------|-------|------|---------|----------|
| Column 1 | 3     | 0.51 | 0.17    | 0        |
| Column 2 | 3     | 0.51 | 0.17    | 0        |
| Column 3 | 3     | 0.51 | 0.17    | 0        |
| Column 4 | 3     | 0.51 | 0.17    | 0        |

## ANOVA

| Source of Variation | SS      | df | MS       | F | P-value | F crit      |
|---------------------|---------|----|----------|---|---------|-------------|
| Between Groups      | 3.7E-32 | 3  | 1.23E-32 | 0 | 0       | 4.066180557 |
| Within Groups       | 0       | 8  | 0        |   |         |             |
| Total               | 3.7E-32 | 11 |          |   |         |             |

## PENGUJIAN HIPOTESA :

- a.  $H : \mu_i = 0$   
Yang berarti tidak ada perbedaan EFEK yang signifikan sebagai akibat perbedaan perlakuan.
- b. KESIMPULAN:  
Karena  $F_{hitung} < F(0.05)$  maka  $H_0$  diterima.  
Dengan perkataan lain perlakuan-perlakuan tidak memberikan perbedaan efek yang signifikan.

## Lampiran 55

**Hasil Uji Statistik Kerapuhan Tablet Antar Formula *Batch* 2**

Anova: Single Factor

## SUMMARY

| <i>Groups</i> | <i>Count</i> | <i>Sum</i> | <i>Average</i> | <i>Variance</i> |
|---------------|--------------|------------|----------------|-----------------|
| Column 1      | 3            | 0.51       | 0.17           | 0               |
| Column 2      | 3            | 0.51       | 0.17           | 0               |
| Column 3      | 3            | 0.51       | 0.17           | 0               |
| Column 4      | 3            | 0.51       | 0.17           | 0               |

## ANOVA

| <i>Source of Variation</i> | <i>SS</i> | <i>df</i> | <i>MS</i> | <i>F</i> | <i>P-value</i> | <i>F crit</i> |
|----------------------------|-----------|-----------|-----------|----------|----------------|---------------|
| Between Groups             | 3.7E-32   | 3         | 1.23E-32  | 0        | 0              | 4.066180557   |
| Within Groups              | 0         | 8         | 0         |          |                |               |
| Total                      | 3.7E-32   | 11        |           |          |                |               |

## PENGUJIAN HIPOTESA :

a.  $H : \mu_i = 0$ 

Yang berarti tidak ada perbedaan EFEK yang signifikan sebagai akibat perbedaan perlakuan.

b. KESIMPULAN:

Karena  $F_{hitung} < F(0.05)$  maka  $H_0$  diterima.

Dengan perkataan lain perlakuan-perlakuan tidak memberikan perbedaan efek yang signifikan.

## Lampiran 56

**Hasil Uji Statistik Kerapuhan Tablet Antar Formula *Batch* 3**

Anova: Single Factor

**SUMMARY**

| <i>Groups</i> | <i>Count</i> | <i>Sum</i> | <i>Average</i> | <i>Variance</i> |
|---------------|--------------|------------|----------------|-----------------|
| Column 1      | 3            | 0.51       | 0.17           | 0               |
| Column 2      | 3            | 0.51       | 0.17           | 0               |
| Column 3      | 3            | 0.51       | 0.17           | 0               |
| Column 4      | 3            | 0.51       | 0.17           | 0               |

**ANOVA**

| <i>Source of Variation</i> | <i>SS</i>      | <i>df</i> | <i>MS</i> | <i>F</i> | <i>P-value</i> | <i>F crit</i> |
|----------------------------|----------------|-----------|-----------|----------|----------------|---------------|
| Between Groups             | 3.7E-32        | 3         | 1.23E-32  | 0        | 0              | 4.066180557   |
| Within Groups              | 0              | 8         | 0         |          |                |               |
| <b>Total</b>               | <b>3.7E-32</b> | <b>11</b> |           |          |                |               |

**PENGUJIAN HIPOTESA :**a.  $H : \pi = 0$ 

Yang berarti tidak ada perbedaan EFEK yang signifikan sebagai akibat perbedaan perlakuan.

b. KESIMPULAN:

Karena  $F$  hitung  $< F(0.05)$  maka  $H$  diterima.

Dengan perkataan lain perlakuan-perlakuan tidak memberikan perbedaan efek yang signifikan.



### Hasil Uji Statistik Waktu Hancur Tablet Formula A Antar *Batch*

#### PERHITUNGAN ANAVA (Uji Waktu Hancur Tablet)

Anova: Single Factor

##### SUMMARY

| <i>Groups</i> | <i>Count</i> | <i>Sum</i> | <i>Average</i> | <i>Variance</i> |
|---------------|--------------|------------|----------------|-----------------|
| Column 1      | 3            | 193        | 64.33333       | 9.333333        |
| Column 2      | 3            | 191        | 63.66667       | 6.333333        |
| Column 3      | 3            | 188        | 62.66667       | 6.333333        |

##### ANOVA

| <i>Source of Variation</i> | <i>SS</i> | <i>df</i> | <i>MS</i> | <i>F</i> | <i>P-value</i> | <i>F crit</i> |
|----------------------------|-----------|-----------|-----------|----------|----------------|---------------|
| Between Groups             | 4.222222  | 2         | 2.111111  | 0.287879 | 0.759655       | 5.143253      |
| Within Groups              | 44        | 6         | 7.333333  |          |                |               |
| Total                      | 48.22222  | 8         |           |          |                |               |

##### PENGUJIAN HIPOTESA :

- a.  $H : P_i = 0$   
Yang berarti tidak ada perbedaan EFEK yang signifikan sebagai akibat perbedaan perlakuan.
- b. KESIMPULAN:  
Karena  $F_{hitung} < F(0.05)$  maka  $H_0$  diterima.  
Dengan perkataan lain perlakuan-perlakuan tidak memberikan perbedaan efek yang signifikan.

### Hasil Uji Statistik Waktu Hancur Tablet Formula B Antar *Batch*

#### PERHITUNGAN ANAVA (Uji Waktu Hancur Tablet)

Anova: Single Factor

##### SUMMARY

| <i>Groups</i> | <i>Count</i> | <i>Sum</i> | <i>Average</i> | <i>Variance</i> |
|---------------|--------------|------------|----------------|-----------------|
| Column 1      | 3            | 225        | 75             | 4               |
| Column 2      | 3            | 228        | 76             | 7               |
| Column 3      | 3            | 230        | 76.66667       | 2.333333        |

##### ANOVA

| <i>Source of Variation</i> | <i>SS</i> | <i>df</i> | <i>MS</i> | <i>F</i> | <i>P-value</i> | <i>F crit</i> |
|----------------------------|-----------|-----------|-----------|----------|----------------|---------------|
| Between Groups             | 4.222222  | 2         | 2.111111  | 0.475    | 0.643427       | 5.143253      |
| Within Groups              | 26.66667  | 6         | 4.444444  |          |                |               |
| Total                      | 30.88889  | 8         |           |          |                |               |

##### PENGUJIAN HIPOTESA :

- a.  $H : P_i = 0$   
Yang berarti tidak ada perbedaan EFEK yang signifikan sebagai akibat perbedaan perlakuan.
- b. KESIMPULAN:  
Karena  $F_{hitung} < F(0.05)$  maka  $H_0$  diterima.  
Dengan perkataan lain perlakuan-perlakuan tidak memberikan perbedaan efek yang signifikan.

### Hasil Uji Statistik Waktu Hancur Tablet Formula C Antar *Batch*

#### PERHITUNGAN ANAVA (Uji Waktu Hancur Tablet)

Anova: Single Factor

##### SUMMARY

| <i>Groups</i> | <i>Count</i> | <i>Sum</i> | <i>Average</i> | <i>Variance</i> |
|---------------|--------------|------------|----------------|-----------------|
| Column 1      | 3            | 257        | 85.66667       | 2.333333        |
| Column 2      | 3            | 264        | 88             | 4               |
| Column 3      | 3            | 260        | 86.66667       | 4.333333        |

##### ANOVA

| <i>Source of Variation</i> | <i>SS</i> | <i>df</i> | <i>MS</i> | <i>F</i> | <i>P-value</i> | <i>F crit</i> |
|----------------------------|-----------|-----------|-----------|----------|----------------|---------------|
| Between Groups             | 8.222222  | 2         | 4.111111  | 1.15625  | 0.376061       | 5.143253      |
| Within Groups              | 21.33333  | 6         | 3.555556  |          |                |               |
| Total                      | 29.55556  | 8         |           |          |                |               |

##### PENGUJIAN HIPOTESA :

- a.  $H : \mu_i = 0$   
Yang berarti tidak ada perbedaan EFEK yang signifikan sebagai akibat perbedaan perlakuan.
- b. KESIMPULAN:  
Karena  $F_{hitung} < F(0.05)$  maka  $H_0$  diterima.  
Dengan perkataan lain perlakuan-perlakuan tidak memberikan perbedaan efek yang signifikan.

## Lampiran 60

**Hasil Uji Statistik Waktu Hancur Tablet Formula D Antar *Batch*****PERHITUNGAN ANAVA  
(Uji Waktu Hancur Tablet)**

Anova: Single Factor

**SUMMARY**

| <i>Groups</i> | <i>Count</i> | <i>Sum</i> | <i>Average</i> | <i>Variance</i> |
|---------------|--------------|------------|----------------|-----------------|
| Column 1      | 3            | 219        | 73             | 4               |
| Column 2      | 3            | 220        | 73.33333       | 6.333333        |
| Column 3      | 3            | 225        | 75             | 7               |

**ANOVA**

| <i>Source of Variation</i> | <i>SS</i> | <i>df</i> | <i>MS</i> | <i>F</i> | <i>P-value</i> | <i>F crit</i> |
|----------------------------|-----------|-----------|-----------|----------|----------------|---------------|
| Between Groups             | 6.888889  | 2         | 3.444444  | 0.596154 | 0.580562       | 5.143253      |
| Within Groups              | 34.66667  | 6         | 5.777778  |          |                |               |
| Total                      | 41.55556  | 8         |           |          |                |               |

**PENGUJIAN HIPOTESA :**

- a.  $H : P_i = 0$   
Yang berarti tidak ada perbedaan EFEK yang signifikan sebagai akibat perbedaan perlakuan.
- b. KESIMPULAN:  
Karena  $F_{hitung} < F(0.05)$  maka  $H_0$  diterima.  
Dengan perkataan lain perlakuan-perlakuan tidak memberikan perbedaan efek yang signifikan.

## Lampiran 61

**Hasil Uji Statistik Waktu Hancur Tablet Antar Formula *Batch* 1****PERHITUNGAN ANAVA  
(Uji Waktu Hancur Tablet)**

Anova: Single Factor

**SUMMARY**

| Groups   | Count | Sum | Average  | Variance |
|----------|-------|-----|----------|----------|
| Column 1 | 3     | 193 | 64.33333 | 9.333333 |
| Column 2 | 3     | 225 | 75       | 4        |
| Column 3 | 3     | 257 | 85.66667 | 2.333333 |
| Column 4 | 3     | 219 | 73       | 4        |

**ANOVA**

| Source of Variation | SS       | df | MS       | F        | P-value  | F crit   |
|---------------------|----------|----|----------|----------|----------|----------|
| Between Groups      | 691.6667 | 3  | 230.5556 | 46.89266 | 2.02E-05 | 4.066181 |
| Within Groups       | 39.33333 | 8  | 4.916667 |          |          |          |
| Total               | 731      | 11 |          |          |          |          |

Keterangan:

Keterangan:

Fhitung &gt; Ftabel (0,05) sehingga H ditolak dan ada perbedaan yang bermakna antar formula

**Hasil uji HSD Waktu Hancur Tablet**

|      | FA       | FB | FC         | FD         |
|------|----------|----|------------|------------|
| Mean | 64.33333 | 75 | 85.66667   | 73         |
| FA   | 64.33333 | 0  | 10.66667 * | 8.666667 * |
| FB   | 75       | 0  | 10.66667 * | 2          |
| FC   | 85.66667 |    | 0          | 12.66667 * |
| FD   | 73       |    |            | 0          |

\* : Perbedaannya signifikan, karena selisihnya &gt; HSD (5)

TS : Perbedaannya tidak signifikan, karena selisihnya &lt; HSD (5%)

HSD = 5.022311

## Lampiran 62

**Hasil Uji Statistik Waktu Hancur Tablet Antar Formula *Batch* 2****PERHITUNGAN ANAVA  
(Uji Waktu Hancur Tablet)**

Anova: Single Factor

**SUMMARY**

| Groups   | Count | Sum | Average  | Variance |
|----------|-------|-----|----------|----------|
| Column 1 | 3     | 191 | 63.66667 | 6.333333 |
| Column 2 | 3     | 228 | 76       | 7        |
| Column 3 | 3     | 264 | 88       | 4        |
| Column 4 | 3     | 220 | 73.33333 | 6.333333 |

**ANOVA**

| Source of Variation | SS       | df | MS       | F        | P-value  | F crit   |
|---------------------|----------|----|----------|----------|----------|----------|
| Between Groups      | 902.9167 | 3  | 300.9722 | 50.86854 | 1.48E-05 | 4.066181 |
| Within Groups       | 47.33333 | 8  | 5.916667 |          |          |          |
| Total               | 950.25   | 11 |          |          |          |          |

Keterangan:

Fhitung &gt; Ftabel (0,05) sehingga H ditolak dan ada perbedaan yang bermakna antar formula

|      | FA       | FB | FC         | FD         |
|------|----------|----|------------|------------|
| Mean | 63.66667 | 76 | 88         | 73.33333   |
| FA   | 63.66667 | 0  | 12.33333 * | 24.33333 * |
| FB   | 76       | 0  | 12 *       | 2.666667   |
| FC   | 88       |    | 0          | 14.66667 * |
| FD   | 73.33333 |    |            | 0          |

\* : Perbedaannya signifikan, karena selisihnya &gt; HSD (5)

TS : Perbedaannya tidak signifikan, karena selisihnya &lt; HSD (5%)

HSD = 5.509431

## Lampiran 63

**Hasil Uji Statistik Waktu Hancur Tablet Antar Formula *Batch* 3****PERHITUNGAN ANAVA  
(Uji Waktu Hancur Tablet)**

| <i>Groups</i> | <i>Count</i> | <i>Sum</i> | <i>Average</i> | <i>Variance</i> |
|---------------|--------------|------------|----------------|-----------------|
| Column 1      | 3            | 188        | 62.66667       | 6.333333        |
| Column 2      | 3            | 230        | 76.66667       | 2.333333        |
| Column 3      | 3            | 260        | 86.66667       | 4.333333        |
| Column 4      | 3            | 225        | 75             | 7               |

## ANOVA

| <i>Source of Variation</i> | <i>SS</i> | <i>df</i> | <i>MS</i> | <i>F</i> | <i>P-value</i> | <i>F crit</i> |
|----------------------------|-----------|-----------|-----------|----------|----------------|---------------|
| Between Groups             | 872.25    | 3         | 290.75    | 58.15    | 8.94E-06       | 4.066181      |
| Within Groups              | 40        | 8         | 5         |          |                |               |
| Total                      | 912.25    | 11        |           |          |                |               |

## Keterangan:

Fhitung > Ftabel (0,05) sehingga H ditolak dan ada perbedaan yang bermakna antar formula

HSD = 5.064694

|      | FA       | FB       | FC       | FD         |
|------|----------|----------|----------|------------|
| Mean | 62.66667 | 76.66667 | 86.66667 | 75         |
| FA   | 62.66667 | 0        | 14 *     | 24 *       |
| FB   | 76.66667 |          | 0        | 10 *       |
| FC   | 86.66667 |          |          | 0          |
| FD   | 75       |          |          |            |
|      |          |          |          | 12.33333 * |
|      |          |          |          | 1.666667   |
|      |          |          |          | 11.66667 * |
|      |          |          |          | 0          |

\* : Perbedaannya signifikan, karena selisihnya > HSD (5)

TS : Perbedaannya tidak signifikan, karena selisihnya < HSD (5%)

HSD = 5.064694

## Lampiran 64

**Hasil Uji Statistik Penetapan Kadar Tablet Formula A Antar *Batch***

Anova: Single Factor

**SUMMARY**

| <i>Groups</i> | <i>Count</i> | <i>Sum</i> | <i>Average</i> | <i>Variance</i> |
|---------------|--------------|------------|----------------|-----------------|
| Column 1      | 3            | 300.48     | 100.16         | 0.0844          |
| Column 2      | 3            | 300.42     | 100.14         | 0.0949          |
| Column 3      | 3            | 300.48     | 100.16         | 0.1227          |

**ANOVA**

| <i>Source of Variation</i> | <i>SS</i> | <i>df</i> | <i>MS</i> | <i>F</i> | <i>P-value</i> | <i>F crit</i> |
|----------------------------|-----------|-----------|-----------|----------|----------------|---------------|
| Between Groups             | 0.0008    | 2         | 0.0004    | 0.003974 | 0.996037       | 5.143253      |
| Within Groups              | 0.604     | 6         | 0.100667  |          |                |               |
| Total                      | 0.6048    | 8         |           |          |                |               |

**PENGUJIAN HIPOTESA :**

- a.  $H : \mu_i = 0$   
Yang berarti tidak ada perbedaan EFEK yang signifikan sebagai akibat perbedaan perlakuan.
- b. KESIMPULAN:  
Karena  $F_{hitung} < F(0.05)$  maka  $H_0$  diterima.  
Dengan perkataan lain perlakuan-perlakuan tidak memberikan perbedaan efek yang signifikan.



## Lampiran 65

**Hasil Uji Statistik Penetapan Kadar Tablet Formula B Antar *Batch***

Anova: Single Factor

**SUMMARY**

| <i>Groups</i> | <i>Count</i> | <i>Sum</i> | <i>Average</i> | <i>Variance</i> |
|---------------|--------------|------------|----------------|-----------------|
| Column 1      | 3            | 300.7      | 100.2333       | 0.020233        |
| Column 2      | 3            | 301.2      | 100.4          | 0.0181          |
| Column 3      | 3            | 300.84     | 100.28         | 0.0532          |

**ANOVA**

| <i>Source of Variation</i> | <i>SS</i>       | <i>df</i> | <i>MS</i> | <i>F</i> | <i>P-value</i> | <i>F crit</i> |
|----------------------------|-----------------|-----------|-----------|----------|----------------|---------------|
| Between Groups             | 0.044356        | 2         | 0.022178  | 0.726875 | 0.52159        | 5.143253      |
| Within Groups              | 0.183067        | 6         | 0.030511  |          |                |               |
| <b>Total</b>               | <b>0.227422</b> | <b>8</b>  |           |          |                |               |

**PENGUJIAN HIPOTESA :**a.  $H : \mu_i = 0$ 

Yang berarti tidak ada perbedaan EFEK yang signifikan sebagai akibat perbedaan perlakuan.

b. **KESIMPULAN:**

Karena  $F_{hitung} < F(0.05)$  maka  $H_0$  diterima.

Dengan perkataan lain perlakuan-perlakuan tidak memberikan perbedaan efek yang signifikan.

## Lampiran 66

**Hasil Uji Statistik Penetapan Kadar Tablet Formula C Antar *Batch***

Anova: Single Factor

**SUMMARY**

| <i>Groups</i> | <i>Count</i> | <i>Sum</i> | <i>Average</i> | <i>Variance</i> |
|---------------|--------------|------------|----------------|-----------------|
| Column 1      | 3            | 300.25     | 100.0833       | 0.044233        |
| Column 2      | 3            | 300.06     | 100.02         | 0.1317          |
| Column 3      | 3            | 300.11     | 100.0367       | 0.112533        |

**ANOVA**

| <i>Source of Variation</i> | <i>SS</i>     | <i>df</i> | <i>MS</i> | <i>F</i> | <i>P-value</i> | <i>F crit</i> |
|----------------------------|---------------|-----------|-----------|----------|----------------|---------------|
| Between Groups             | 0.006467      | 2         | 0.003233  | 0.033626 | 0.967114       | 5.143253      |
| Within Groups              | 0.576933      | 6         | 0.096156  |          |                |               |
| <b>Total</b>               | <b>0.5834</b> | <b>8</b>  |           |          |                |               |

**PENGUJIAN HIPOTESA :**

- a.  $H : \mu_i = 0$   
Yang berarti tidak ada perbedaan EFEK yang signifikan sebagai akibat perbedaan perlakuan.
- b. KESIMPULAN:  
Karena  $F_{hitung} < F(0.05)$  maka  $H_0$  diterima.  
Dengan perkataan lain perlakuan-perlakuan tidak memberikan perbedaan efek yang signifikan.

## Lampiran 67

**Hasil Uji Statistik Penetapan Kadar Tablet Formula D Antar *Batch***

Anova: Single Factor

**SUMMARY**

| <i>Groups</i> | <i>Count</i> | <i>Sum</i> | <i>Average</i> | <i>Variance</i> |
|---------------|--------------|------------|----------------|-----------------|
| Column 1      | 3            | 299.85     | 99.95          | 0.0777          |
| Column 2      | 3            | 299.87     | 99.95667       | 0.078533        |
| Column 3      | 3            | 299.87     | 99.95667       | 0.069433        |

**ANOVA**

| <i>Source of Variation</i> | <i>SS</i>       | <i>df</i> | <i>MS</i> | <i>F</i> | <i>P-value</i> | <i>F crit</i> |
|----------------------------|-----------------|-----------|-----------|----------|----------------|---------------|
| Between Groups             | 8.89E-05        | 2         | 4.44E-05  | 0.000591 | 0.999409       | 5.143253      |
| Within Groups              | 0.451333        | 6         | 0.075222  |          |                |               |
| <b>Total</b>               | <b>0.451422</b> | <b>8</b>  |           |          |                |               |

**PENGUJIAN HIPOTESA :**

- a.  $H : \mu_i = 0$   
Yang berarti tidak ada perbedaan EFEK yang signifikan sebagai akibat perbedaan perlakuan.
- b. KESIMPULAN:  
Karena  $F_{hitung} < F(0.05)$  maka  $H_0$  diterima.  
Dengan perkataan lain perlakuan-perlakuan tidak memberikan perbedaan efek yang signifikan.

## Lampiran 68

**Hasil Uji Statistik Penetapan Kadar Tablet Antar Formula *Batch* 1**

Anova: Single Factor

**SUMMARY**

| <i>Groups</i> | <i>Count</i> | <i>Sum</i> | <i>Average</i> | <i>Variance</i> |
|---------------|--------------|------------|----------------|-----------------|
| Column 1      | 3            | 300.48     | 100.16         | 0.0844          |
| Column 2      | 3            | 300.7      | 100.2333       | 0.020233        |
| Column 3      | 3            | 300.25     | 100.0833       | 0.044233        |
| Column 4      | 3            | 299.85     | 99.95          | 0.0777          |

**ANOVA**

| <i>Source of Variation</i> | <i>SS</i>       | <i>df</i> | <i>MS</i> | <i>F</i> | <i>P-value</i> | <i>F crit</i> |
|----------------------------|-----------------|-----------|-----------|----------|----------------|---------------|
| Between Groups             | 0.131933        | 3         | 0.043978  | 0.776421 | 0.539247       | 4.066181      |
| Within Groups              | 0.453133        | 8         | 0.056642  |          |                |               |
| <b>Total</b>               | <b>0.585067</b> | <b>11</b> |           |          |                |               |

**PENGUJIAN HIPOTESA :**

- a.  $H : \mu_i = 0$   
Yang berarti tidak ada perbedaan EFEK yang signifikan sebagai akibat perbedaan perlakuan.
- b. **KESIMPULAN:**  
Karena  $F_{hitung} < F(0.05)$  maka  $H_0$  diterima.  
Dengan perkataan lain perlakuan-perlakuan tidak memberikan perbedaan efek yang signifikan.

## Lampiran 69

**Hasil Uji Statistik Penetapan Kadar Tablet Antar Formula *Batch 2***

Anova: Single Factor

**SUMMARY**

| <i>Groups</i> | <i>Count</i> | <i>Sum</i> | <i>Average</i> | <i>Variance</i> |
|---------------|--------------|------------|----------------|-----------------|
| Column 1      | 3            | 300.42     | 100.14         | 0.0949          |
| Column 2      | 3            | 301.2      | 100.4          | 0.0181          |
| Column 3      | 3            | 300.06     | 100.02         | 0.1317          |
| Column 4      | 3            | 299.87     | 99.95667       | 0.078533        |

**ANOVA**

| <i>Source of Variation</i> | <i>SS</i>       | <i>df</i> | <i>MS</i> | <i>F</i> | <i>P-value</i> | <i>F crit</i> |
|----------------------------|-----------------|-----------|-----------|----------|----------------|---------------|
| Between Groups             | 0.345425        | 3         | 0.115142  | 1.424874 | 0.305436       | 4.066181      |
| Within Groups              | 0.646467        | 8         | 0.080808  |          |                |               |
| <b>Total</b>               | <b>0.991892</b> | <b>11</b> |           |          |                |               |

**PENGUJIAN HIPOTESA :**

- a.  $H : \rho = 0$   
Yang berarti tidak ada perbedaan EFEK yang signifikan sebagai akibat perbedaan perlakuan.
- b. KESIMPULAN:  
Karena  $F_{hitung} < F(0.05)$  maka  $H_0$  diterima.  
Dengan perkataan lain perlakuan-perlakuan tidak memberikan perbedaan efek yang signifikan.

### Hasil Uji Statistik Penetapan Kadar Tablet Antar Formula *Batch* 3

Anova: Single Factor

#### SUMMARY

| <i>Groups</i> | <i>Count</i> | <i>Sum</i> | <i>Average</i> | <i>Variance</i> |
|---------------|--------------|------------|----------------|-----------------|
| Column 1      | 3            | 300.48     | 100.16         | 0.1227          |
| Column 2      | 3            | 300.84     | 100.28         | 0.0532          |
| Column 3      | 3            | 300.11     | 100.0367       | 0.112533        |
| Column 4      | 3            | 299.87     | 99.95667       | 0.069433        |

#### ANOVA

| <i>Source of Variation</i> | <i>SS</i> | <i>df</i> | <i>MS</i> | <i>F</i> | <i>P-value</i> | <i>F crit</i> |
|----------------------------|-----------|-----------|-----------|----------|----------------|---------------|
| Between Groups             | 0.180833  | 3         | 0.060278  | 0.673746 | 0.591902       | 4.066181      |
| Within Groups              | 0.715733  | 8         | 0.089467  |          |                |               |
| Total                      | 0.896567  | 11        |           |          |                |               |

PENGUJIAN HIPOTESA :

- a.  $H : \mu_i = 0$   
Yang berarti tidak ada perbedaan EFEK yang signifikan sebagai akibat perbedaan perlakuan.
- b. KESIMPULAN:  
Karena  $F_{hitung} < F(0.05)$  maka  $H_0$  diterima.  
Dengan perkataan lain perlakuan-perlakuan tidak memberikan perbedaan efek yang signifikan.

## Lampiran 71

**Hasil Uji Statistik % ED<sub>360</sub>****PERHITUNGAN ANAVA  
(Uji Statistik % ED<sub>360</sub>)**

Anova: Single Factor

**SUMMARY**

| Groups   | Count | Sum    | Average  | Variance |
|----------|-------|--------|----------|----------|
| Column 1 | 3     | 156.56 | 52.18667 | 0.126533 |
| Column 2 | 3     | 133.61 | 44.53667 | 0.010033 |
| Column 3 | 3     | 118.14 | 39.38    | 0.0091   |
| Column 4 | 3     | 137.52 | 45.84    | 0.0721   |

**ANOVA**

| Source of Variation | SS       | df | MS       | F        | P-value  | F crit   |
|---------------------|----------|----|----------|----------|----------|----------|
| Between Groups      | 249.6262 | 3  | 83.20872 | 1528.401 | 2.26E-11 | 4.066181 |
| Within Groups       | 0.435533 | 8  | 0.054442 |          |          |          |
| Total               | 250.0617 | 11 |          |          |          |          |

Keterangan:

Fhitung &gt; Ftabel (0,05) sehingga H ditolak dan ada perbedaan yang bermakna antar formula

|       |          |    |         |             |             |
|-------|----------|----|---------|-------------|-------------|
| HSD = | 0.528487 |    |         |             |             |
|       | Mean     | FA | FB      | FC          | FD          |
| FA    | 52.18667 | 0  | -7.93 * | -12.80667 * | -6.346667 * |
| FB    | 44.25667 |    | 0       | -4.876667 * | -1.583333 * |
| FC    | 39.38    |    |         | 0           | -6.46 *     |
| FD    | 45.84    |    |         |             | 0           |

\* : Perbedaannya signifikan, karena selisihnya &gt; HSD (5)

TS : Perbedaannya tidak signifikan, karena selisihnya &lt; HSD (5%)

HSD = 5.528487

## Hasil Uji Statistik % Obat Terlepas

### PERHITUNGAN ANAVA (Uji Statistik % Obat Terlepas)

Anova: Single Factor

#### SUMMARY

| Groups   | Count | Sum    | Average  | Variance |
|----------|-------|--------|----------|----------|
| Column 1 | 3     | 255.38 | 85.12667 | 0.157733 |
| Column 2 | 3     | 214.54 | 71.51333 | 0.099433 |
| Column 3 | 3     | 199.9  | 66.63333 | 0.137733 |
| Column 4 | 3     | 226.09 | 75.36333 | 0.068433 |

#### ANOVA

| Source of Variation | SS       | df | MS       | F        | P-value  | F crit   |
|---------------------|----------|----|----------|----------|----------|----------|
| Between Groups      | 553.124  | 3  | 184.3747 | 1591.724 | 1.92E-11 | 4.066181 |
| Within Groups       | 0.926667 | 8  | 0.115833 |          |          |          |
| Total               | 554.0507 | 11 |          |          |          |          |

Keterangan:

Fhitung > Ftabel (0,05) sehingga H ditolak dan ada perbedaan yang bermakna antar formula

|      | FA       | FB       | FC          | FD          |
|------|----------|----------|-------------|-------------|
| Mean | 85.12667 | 71.05333 | 66.63333    | 75.36333    |
| FA   | 85.12667 | 0        | -14.07333 * | -9.763333 * |
| FB   | 71.05333 | 0        | -4.42 *     | -4.31 *     |
| FC   | 66.63333 |          | 0           | -8.73 *     |
| FD   | 75.36333 |          |             | 0           |

\* : Perbedaannya signifikan, karena selisihnya > HSD (5)

TS : Perbedaannya tidak signifikan, karena selisihnya < HSD (5%)

HSD = 0.770877



## Lampiran 73

## Uji F Kurva Baku

## Uji Kesamaan Regresi (Dapar Fosfat pH=6,8)

## REPLIKASI 1

| KONSENTRASI | ABSORBANSI | X <sup>2</sup> | Y <sup>2</sup> | XY      |
|-------------|------------|----------------|----------------|---------|
| 6           | 0.206      | 36.0000        | 0.0424         | 1.2360  |
| 10          | 0.33       | 100.0000       | 0.1089         | 3.3000  |
| 14          | 0.485      | 196.0000       | 0.2352         | 6.7900  |
| 18          | 0.618      | 324.0000       | 0.3819         | 11.1240 |
| 22          | 0.75       | 484.0000       | 0.5625         | 16.5000 |
|             |            | 1140.0000      | 1.3310         | 38.9500 |

## REPLIKASI 2

| KONSENTRASI | ABSORBANSI | X <sup>2</sup> | Y <sup>2</sup> | XY      |
|-------------|------------|----------------|----------------|---------|
| 6.024       | 0.208      | 36.2886        | 0.0433         | 1.2530  |
| 10.04       | 0.32       | 100.8016       | 0.1024         | 3.2128  |
| 14.056      | 0.475      | 197.5711       | 0.2256         | 6.6766  |
| 18.072      | 0.612      | 326.5972       | 0.3745         | 11.0601 |
| 22.088      | 0.745      | 487.8797       | 0.5550         | 16.4556 |
|             |            | 1149.1382      | 1.3009         | 38.6580 |

## REPLIKASI 3

| KONSENTRASI | ABSORBANSI | X <sup>2</sup> | Y <sup>2</sup> | XY      |
|-------------|------------|----------------|----------------|---------|
| 6.054       | 0.21       | 36.6509        | 0.0441         | 1.2713  |
| 10.09       | 0.34       | 101.8081       | 0.1156         | 3.4306  |
| 14.126      | 0.483      | 199.5439       | 0.2333         | 6.8229  |
| 18.126      | 0.65       | 328.5519       | 0.4225         | 11.7819 |
| 22.192      | 0.758      | 492.4849       | 0.5746         | 16.8215 |
|             |            | 1159.0396      | 1.3901         | 40.1282 |

|             | Σ X <sup>2</sup> | ΣXY      | Σ Y <sup>2</sup> | N | SSi    | RDF |
|-------------|------------------|----------|------------------|---|--------|-----|
| Regresi I   | 1140.0000        | 38.9500  | 1.3310           | 5 | 1.2968 | 4   |
| Regresi II  | 1149.1382        | 38.6580  | 1.3009           | 5 | 1.2672 | 4   |
| Regresi III | 1159.0396        | 40.1282  | 1.3901           | 5 | 1.3554 | 4   |
|             | 3448.1779        | 117.7363 | 4.0219           |   | 3.9195 |     |

$$S_{sc} = 4,0219 - (117,7363 : 3.448,1779) = 3,987756$$

$$F = ((3,987756 - 3,9195) : 3 - 1) : (3,9195 : 12) = 0,104486797$$

$$F_{hitung} < F_{tabel} 0,05 (2; 12) 3,89$$