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Study on its Physicochemical and Sensory Properties

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Incorporating *Monascus*-fermented durian seeds and rice bran into bread

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Abstract

Monascus-fermented durian seeds (MFDS) and rice bran (RB) have been incorporated into bread dough formulation. This research was aimed at physicochemical and sensory evaluation of bread formulated with the both active ingredients. Bread made from 4 dough formulas i.e. control, with MFDS, RB and MFDS-RB -incorporating have been evaluated the physicochemical and sensory properties. The results suggested that no significant differences on both physical and sensory properties of bread with MFDS-incorporating and control. Ash, crude fiber and total phenolic contents found on breads with RB and MFDS-RB incorporating were significantly higher than those of control. The breads are being in further evaluation for the functional properties of anti-hypercholesterol and anti-hyperglycemia activities.

Keywords : bread, Monascus-fermented durian seeds, rice bran, physical and sensory properties

1. Introduction

Bread is one of the oldest foods and popular around the world. In the breadmaking, wheat flour, water, salt, sugar and yeast are mixed into viscoelastic dough subjected to fermentation and baking (Sivam et al., 2010). Incorporating active ingredients into bread have grown rapidly, since the increased consumer awareness on health. Purple sweet potato flour, soy flour, flaxseed, green tea extract, whole grain rye, coriander leaf powder, grape seed and garlic have been incorporated into bread (Conforti & Davis, 2006; Hardoko, Hendarto & Siregar, 2010; Wang, Zhou & Isabelle, 2007; Zielinski et al., 2007; Das, Raychaudhuri & Chakraborty, 2012; Meral & Dogan, 2013; Suleria et al., 2015).

Monascus fermented- durian seed is a product of solid state fermentation with *Monascus purpureus* culture on durian seed substrate (Srianta et al., 2012a; Srianta et al., 2012b). The MFDS potential as anti-diabetes agent with α -glucosidase inhibition, antioxidant and in vivo anti-hyperglycemia activities (Srianta et al., 2013; Srianta et al., 2014; Nugerahani et al., 2017). MFDS has not been incorporated into food product. On the other hand, rice bran is also known as a potential ingredient for the development of anti-diabetic food. Qureshi et al. (2002) reported that consumption of 20 g of rice bran can reduce blood glucose in patients with type I and II diabetes mellitus. The content of tocopherol, tocotrienol, oryzanol, and polyphenols in rice bran also plays a role in controlling blood sugar levels. Trisnawati and Sutedja (2010) reported that rice bran has been used in the development of functional food products.

The aims of this study were to incorporate Monascus-fermented durian seeds and rice bran into bread and to evaluate the physicochemical and sensory properties of the bread.

2. Materials and Methods

2.1. Materials, microorganism and chemicals

All ingredients except MFDS were obtained from local distributors. MFDS was prepared in the laboratory. Durian seeds were obtained from home industry of durian processing. *Monascus purpureus* M9 was used in the MFDS preparation. It was maintained and subcultured on PDA monthly. All chemicals were analytical grade obtained from local distributors.

2.2. Preparation of *Monascus*-fermented durian seeds

Monascus-fermented durian seeds were prepared according to our previous research (Srianta et al., 2012). Durian seeds were prepared by boiling, peeling, cutting and sterilization. After that, the 50 g of sterilized durian seeds cut were inoculated with 7-days *Monascus purpureus* starter with a total spore of about 10^5 spores/mL. Incubation was carried out at room temperature ($\pm 30^\circ\text{C}$) for 14 days, then dried at 45°C for 24 hours. The dried MFDS was ground to obtain powder form. The MFDS was used as ingredient in bread formulation.

2.3. Bread formulation and processing

Four bread formulas were: 1) control, consist of 200 g of wheat flour, sugar 10 g of sugar, 8 g of margarine, 2 g of salt, 0.6 g of bread improver, 3 g of baker yeast and 124 g of water; 2) MFDS, consist of those of control ingredients with MFDS incorporating at 0.15 g; 3) RB, consist of those of control ingredients with RB incorporating at 20 g; and 4) MFDS+RB, consist of those of control ingredients with MFDS and RB incorporating at 0.15 g and 20 g.

The ingredients were mixed in a mixer (Phillips HR 1559 model) into viscoelastic dough, then fermented at 30°C for 30 minutes. The dough was rolled, rounded and placed in a baking dish, and baked in an oven (Gas Bakery Oven RFL-12C model) at 180°C for 30 minutes.

2.4. Evaluation of bread characteristics

2.4.1. Physicochemical analysis

The physical properties analysis of the bread: specific loaf volume according to AACC (2000), color by using color reader (Konica Minolta CR-10, Konica Minolta Optics, Inc., Japan) and texture profiles including hardness, cohesiveness and springiness by using texture analyzer with cylinder probe P36R (TA-XT plus, Exponent Lite software). The chemical analysis of moisture, ash, protein, and crude fiber contents analysis refer to AOAC method (AOAC 925.10, AOAC 923.03, AOAC 984.13 and AOAC 978.10 respectively). Total phenolic content analysis was conducted according to Lee et al. (2008).

2.4.2. Sensory evaluation

Sensory evaluation of the bread was conducted by using hedonic method (Stone and Sidel, 2004). A 7-point scoring was used with 1 representing extremely dislike and 7 representing extremely like. Forty untrained panelists participated in the sensory evaluation, and had no previous or present taste or smell disorders. Bread samples were labeled with three-digit codes and randomly presented to avoid bias of order of presentation. The panelists scored for colour, texture, aroma, taste and overall preferences of the bread from the 4 formulas. The study was in accordance with the Declaration of Helsinki (Anon, 2017).

2.5. Statistical Analysis

The experiments were conducted triplicate. The obtained data were subjected to analysis of variance (ANOVA) with $\alpha = 5\%$ and followed by the Duncan Multiple Range Test (DMRT) with $\alpha = 5\%$. SPSS (version 19.0) were used in the analysis.

3. Results and Discussion

3.1. Physicochemical characteristics

Breads made from 4 different formulas were visually different in their height and colour (Figure 1). Incorporating RB alone or combination with MFDS into the formula affected the specific loaf volume, colour, hardness, cohesiveness and springiness (Table 1), ash, protein, crude fiber and total phenolic content (Table 2) of the breads significantly. These results indicate that the existence of rice bran in the formula contributes significantly to the colour, structure and texture properties of the breads. Specific loaf volume of breads with RB and MFDS-RB incorporation were higher than those of control and with MFDS ($p < 0.05$). These results may be related to the fiber content in rice bran which has high water absorption capacity, as reported by Rafe, Sadeghian and Hoseini-Yazdi (2017). These results reflected that rice bran reduced the fermentation and proofing rates of dough, which is related to the water availability for yeast activity. In breadmaking, proteins in wheat flour need water to form gluten, which then contributes to form a viscoelastic matrix that can stretch properly by CO_2 during fermentation and proofing. High fiber content in the bread dough with RB incorporation can reduce water availability in the system for gluten formation, which causes the dough to not stretch properly by CO_2 . Durian seed contains a high amount of gum with high water absorption capacity of 1112.15% (Cornelia, Siratantri and Prawira, 2015). However, the MFDS incorporation does not affect significantly on the specific loaf volume, which may be due to the MFDS incorporated in a low amount.

Bread with RB and MFDS-RB incorporation was visually darker brown than those of bread with MFDS only. Colour measurement by using a colour reader (Table 1) also shows that L^* of the crumb of bread in which rice bran was present was higher than those of control and with MFDS alone. Sharma, Chauhan and Agrawal (2004) also found a similar result that rice bran

become darker after extrusion cooking, that occurred may be due to the browning reaction mainly Maillard during the heating process. The presence of high fiber and pheophytin in the rice bran may also contribute to the darker formation (Aung et al., 2014; Hussien et al., 2017). MFDS incorporation affected only on the redness value, higher red value is resulted by the MFDS presence. The MFDS contain red pigments produced during the *Monascus* solid state fermentation (Srianta et al., 2012).

Hardness, cohesiveness and springiness of bread with MFDS incorporation was not significantly different with the control ($p>0.05$), but those was significantly different with the bread with RB presence. Bread dough with RB incorporation increased the water absorption requirement. High fiber content of the rice bran causes high water absorption capacity of the bread dough. The limited gluten formed in the dough, the heavy loaves bread obtained. This may be related to higher hardness values and lower cohesiveness and springiness values, which is in close agreement with Lima, Guaraya and Champagne (2002).

RB and MFDS+RB incorporation affected on ash, crude fiber and total phenolic contents in the breads significantly ($p<0.05$). This results related to the chemical composition of rice bran that high contents in ash, fiber and phenolic compounds. MFDS contain phenolic compound (Srianta et al., 2014), but the bread with MFDS incorporation was not significant different with the control ($p>0.05$). This may be due to the low level of MFDS incorporated into the bread dough.

3.2. Sensory Characteristics

The overall preference scores of the breads with RB and MFDS+RB were significantly different with the control and with MFDS only. Overall preference was determined on the basis of colour, aroma, texture and taste. Panelists gave lower scores to the breads colour in which RB presence. Interestingly, there were no significant different of aroma and taste preferences among control, with MFDS incorporation and with RB incorporation.

4. Conclusions

Incorporating MFDS do not affected significantly on the almost all of physicochemical and sensory characteristics of breads, whereas the incorporating RB affected significantly on those properties. The breads are being in further evaluation for the functional properties of anti-hypercholesterol and anti-hyperglycemia activities.

5. Acknowledgment

Thanks to Kopertis Wilayah VII Jawa Timur, Directorate General of Higher Education, Ministry of National Education, Republic of Indonesia for the financial support through competitive research Penelitian terapan Unggulan Perguruan Tinggi with contract number of 115AE/WM01.5/N/2018.

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Figure 1. Picture of bread with MFDS and RB incorporation. The breads made from different formula. (A) Control bread, (B) bread with MFDS incorporation, (C) bread with RB incorporation, (D) bread with MFDS+RB incorporation. The ingredients were mixed in a mixer into viscoelastic dough, then fermented at 30°C for 30 minutes. The dough was rolled, rounded and placed in a baking dish, and baked in an oven at 180 °C for 30 minutes.

Table 1. Physical characteristics of bread with MFDS and RB incorporation**

Bread formula	Specific volume (cm ³ /g)	Colour			Texture profile		
		L*	a*	b*	hardness	cohesiveness	springiness
Control	5.45 ^b	75.54 ^b	0.41 ^a	11.18 ^a	128.89 ^a	0.80 ^b	0.91 ^b
MFDS	5.03 ^b	72.56 ^b	1.24 ^b	9.94 ^a	160.81 ^a	0.79 ^b	0.93 ^b
RB	3.78 ^a	66.57 ^a	3.82 ^c	18.18 ^b	643.54 ^b	0.65 ^a	0.81 ^a
MFDS+RB	3.91 ^a	68.4 ^a	4.31 ^c	18.43 ^b	784.46 ^b	0.64 ^a	0.78 ^a

Note: **Values are means \pm standard deviations (n=3 for each group). Values in a column with the same letters are not significantly ($p>0.05$) different. The statistical significance was evaluated by one-way ANOVA followed by DMRT test ($\alpha = 0.05$).

Table 2. Chemical composition of bread with MFDS and RB incorporation

Bread formula	Moisture (%)	Ash (%)	Protein (%)	Crude fiber (%)	Total phenolic (%)
Control	36.15 ^a	1.05 ^a	9.29 ^a	0.10 ^a	0.138 ^a
MFDS	37.24 ^a	1.06 ^a	8.83 ^a	0.12 ^a	0.168 ^{ab}
RB	37.35 ^a	1.50 ^b	8.57 ^a	0.24 ^{ab}	0.197 ^b
MFDS+RB	37.65 ^a	1.49 ^b	8.60 ^a	0.37 ^b	0.193 ^b

Note: **Values are means \pm standard deviations (n=3 for each group). Values in a column with the same letters are not significantly ($p>0.05$) different. The statistical significance was evaluated by one-way ANOVA followed by DMRT test ($\alpha = 0.05$).

Table 3. Sensory characteristics of bread with MFDS and RB incorporation

Bread formula	Preference				
	Colour	Aroma	Texture	Taste	Overall
Control	5.80 ^c	5.03 ^b	5.30 ^c	5.05 ^b	5.20 ^c
MFDS	6.08 ^c	4.48 ^{ab}	4.48 ^b	4.80 ^b	5.20 ^c
RB	3.80 ^b	4.80 ^b	5.13 ^c	4.48 ^b	4.48 ^b
MFDS+RB	2.53 ^a	4.05 ^a	3.35 ^a	3.15 ^a	3.88 ^a

Note: **Values are means \pm standard deviations (n=3 for each group). Values in a column with the same letters are not significantly ($p>0.05$) different. The statistical significance was evaluated by one-way ANOVA followed by DMRT test ($\alpha = 0.05$).

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Abstract

Monascus-fermented durian seeds (MFDS) and rice bran (RB) have been incorporated into bread dough formulation [what was the rationale to incorporate these two ingredients; e.g to boost the nutrients or nutraceuticals contents??]. This research was aimed at improving physicochemical and sensory evaluation of bread formulated with ~~the~~ both active ingredients. Bread made from ~~4dough~~ four dough formulas i.e. control, with MFDS, RB and MFDS-RB - incorporating have been evaluated the physicochemical and sensory properties. The results suggested that no significant differences on both physical and sensory properties of bread with MFDS-incorporating and control [insert p-values]. Ash, crude fiber and total phenolic contents found on breads with RB and MFDS-RB incorporating were significantly higher than those of control [insert p-values]. What the health significance of this work??. The breads are being in further evaluation for the functional properties of anti-hypercholesterol and anti-hyperglycemia activities. ▲

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Keywords : bread, Monascus-fermented durian seeds, rice bran, physical and sensory properties

1. Introduction

Bread is one of the oldest foods and popular around the world. In the breadmaking, wheat flour, water, salt, sugar and yeast are mixed into viscoelastic dough subjected to fermentation and baking (Sivam et al., 2010). Incorporating active ingredients into bread have

grown rapidly, since the increased consumer awareness on health. Purple sweet potato flour, soy flour, flaxseed, green tea extract, whole grain rye, coriander leaf powder, grape seed and garlic have been incorporated into bread. [explain why for each stated ingredients – perhaps include a table] (Conforti & Davis, 2006; Hardoko, Hendarto & Siregar, 2010; Wang, Zhou & Isabelle, 2007; Zielinski et al., 2007; Das, Raychaudhuri & Chakraborty, 2012; Meral & Dogan, 2013; Suleria et al., 2015).

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Monascus fermented- durian seedisa product of solid state fermentation with Monascus purpureus culture on durian seed substrate (Srianta et al., 2012a; Srianta et al., 2012b). The MFDS potential as anti-diabetes agent with α -glucosidase inhibition, antioxidant and in vivo anti-hyperglycemiaactivities (Srianta et al., 2013; Srianta et al., 2014; Nugerahani et al., 2017). MFDS has not been incorporated into food product. On the other hand, rice bran is also known as a potential ingredient for the development of anti-diabetic food. Qureshi et al. (2002) reported that consumption of 20 g of rice bran can reduce blood glucose in patients with type I and II diabetes mellitus [substantiate with value]. The content of tocopherol, tocotrienol, oryzanol, and polyphenols in rice bran also plays a role in controlling blood sugar levels. Trisnawati and Sutedja (2010) reported that rice bran has been used in the development of functional food products [give examples].

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The aims of this study were to incorporate Monascus-fermented durian seeds and rice bran into bread and to evaluate the physicochemical and sensory properties of the bread [paraphrase the aim].

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processing. *Monascus purpureus* M9 was used in the MFDS preparation. It was maintained and subcultured on PDA monthly. All chemicals were analytical grade obtained from local distributors [\[manufacturers of these chemicals/reagents\]](#).

2.2. Preparation of *Monascus*-fermented durian seeds

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2.3. Bread formulation and processing

Four bread formulas were: 1) control, consist of 200 g of wheat flour, [sugar 10 g of](#) [sugar \[paraphrase ; perhaps list the ingredients in table?\]](#), 8 g of margarine, 2 g of salt, 0.6 g of bread improver, 3 g of baker yeast and 124 g of water; 2) MFDS, consist of those of control ingredients with MFDS incorporating at 0.15 g; 3) RB, consist of those of control ingredients with RB incorporating at 20 g; and 4) MFDS+RB, consist of those of control ingredients with MFDS and RB incorporating at 0.15 g and 20 g.

The ingredients were [mixed in a mixer \[paraphrase\]](#) (Phillips HR 1559 model) into viscoelastic dough, then fermented at 30°C for 30 minutes. The dough was rolled, rounded and placed in a baking dish, and baked in an oven (Gas Bakery Oven RFL-12C model) at 180°C for 30 minutes.

2.4. Evaluation of bread characteristics

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2.4.1. Physicochemical analysis

The physical properties analysis of the bread: specific loaf volume according to AACC (2000), color by using color reader (Konica Minolta CR-10, Konica Minolta Optics, Inc., Japan) and texture profiles including hardness, cohesiveness and springiness by using texture analyzer with cylinder probe P36R (TA-XT plus, Exponent Lite software). The chemical analysis of moisture, ash, protein, and crude fiber contents analysis refer to AOAC method (AOAC925.10, AOAC923.03, AOAC984.13 and AOAC 978.10 respectively). Total phenolic content analysis was conducted according to Lee et al. (2008).

2.4.2. Sensory evaluation

Sensory evaluation of the bread was conducted by using hedonic method (Stone and Sidel, 2004). A 7-point scoring was used with ~~1~~one representing extremely dislike and 7 representing extremely like. Fourty untrained panelists participated in the sensory evaluation, and had no previous or present taste or smell disorders. Bread samples were labeled with three-digit codes and randomly presented to avoid bias of order of presentation. The panelists scored for colour, texture, aroma, taste and overall preferences of the bread from the 4 formulas. The study was in accordance with the Declaration of Helsinki (Anon, 2017).

2.5. Statistical Analysis

The experiments were conducted triplicate. The obtained data were subjected to analysis of variance (ANOVA) with $\alpha = 5\%$ and followed by the Duncan Multiple Range Test (DMRT) with $\alpha = 5\%$. SPSS (version 19.0) were used in the analysis.

3. Results and Discussion

3.1. Physicochemical characteristics

Breads made from four (4) different formulas were visually different in their height and colour (Figure 1). Incorporating RB alone or combination with MFDS into the formula affected the specific loaf volume, colour, hardness, cohesiveness and springiness (Table 1), ash, protein, crude fiber and total phenolic content (Table 2) of the breads significantly [insert p-values]. These results indicate that the existence of rice bran in the formula contributes significantly to the colour, structure and texture properties of the breads. Specific loaf volume of breads with RB and MFDS-RB incorporation were higher than those of control and with MFDS ($p < 0.05$). These results may be related to the fiber content in rice bran which has high water absorption capacity, as reported by Rafe, Sadeghian and Hoseini-Yazdi (2017). These results reflected that rice bran reduced the fermentation and proofing rates of dough, which is related to the water availability for yeast activity. In breadmaking, proteins in wheat flour need water to form gluten, which then contributes to form a viscoelastic matrix that can stretch properly by CO_2 during fermentation and proofing. High fiber content in the bread dough with RB incorporation can reduce water availability in the system for gluten formation, which causes the dough to not stretch properly by CO_2 . Durian seed contains a high amount of gum with a high water absorption capacity of 1112.15% (Cornelia, Siratantri and Prawira, 2015). However, the MFDS incorporation does not affect significantly on the specific loaf volume, may be due to the MFDS incorporated in low amount.

Bread with RB and MFDS-RB incorporation were visually darker brown than those of bread with MFDS only. Colour measurement by using a colour reader (Table 1) also shows that L^* of crumb of bread in which rice bran presence was higher than those of control and with MFDS alone. Sharma, Chauhan and Agrawal [please follow Harvard system] (2004) also found the similar result that rice bran becomes darker after extrusion cooking, that occurred

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may be due to the browning reaction mainly Maillard during the heating process. The presence of high fiber and pheophytin in the rice bran may be also contribute to the darker formation (Aung et al., 2014; Hussien et al., 2017). MFDS incorporation affected only on the redness value, higher red value is resulted by the MFDS presence. The MFDS contain red pigments produced during the *Monascus* solid state fermentation (Srianta et al., 2012).

Hardness, cohesiveness and springiness of bread with MFDS incorporation was not significantly different with the control ($p>0.05$), but those was significantly different with the bread with RB presence. Bread dough with RB incorporation increased the water absorption requirement. High fiber content of the rice bran causes high water absorption capacity of the bread dough. The limited gluten formed in the dough, the heavy loaves bread obtained. This may be related to higher hardness values and lower cohesiveness and springiness values, which is in close agreement with Lima, Guaraya and Champagne (2002).

RB and MFDS+RB incorporation affected on ash, crude fiber and total phenolic contents in the breads significantly ($p<0.05$). This results related to the chemical composition of rice bran that high contents in ash, fiber and phenolic compounds. MFDS contain phenolic compound (Srianta et al., 2014), but the bread with MFDS incorporation was not significant different with the control ($p>0.05$). This may be due to the low level of MFDS incorporated into the bread dough.

3.2. Sensory Characteristics

The overall preference scores of the breads with RB and MFDS+RB were significantly different with the control and with MFDS only. Overall preference was determined on the basis of colour, aroma, texture and taste. Panelists gave lower scores to the breads colour in which RB presence. Interestingly, there were no significant different of aroma and taste preferences among control, with MFDS incorporation and with RB incorporation.

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4. Conclusions

Incorporating MFDS do not affected significantly on the almost all of physicochemical and sensory characteristics of breads, whereas the incorporating RB affected significantly on those properties. The breads are being in further evaluation for the functional properties of anti-hypercholesterol and anti-hyperglycemia activities.

5. Acknowledgment

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Figure 1. Picture of bread with MFDS and RB incorporation. The breads made from different formula. (A) Control bread, (B) bread with MFDS incorporation, (C) bread with RB incorporation, (D) bread with MFDS+RB incorporation. The ingredients were mixed in a mixer into viscoelastic dough, then fermented at 30°C for 30 minutes. The dough was rolled, rounded and placed in a baking dish, and baked in an oven at 180 °C for 30 minutes.

Table 1. Physical characteristics of bread with MFDS and RB incorporation**

Bread formula	Specific volume (cm ³ /g)	Colour			Texture profile		
		L*	a*	b*	hardness	cohesiveness	springiness
Control	5.45 ^b	75.54 ^b	0.41 ^a	11.18 ^a	128.89 ^a	0.80 ^b	0.91 ^b
MFDS	5.03 ^b	72.56 ^b	1.24 ^b	9.94 ^a	160.81 ^a	0.79 ^b	0.93 ^b
RB	3.78 ^a	66.57 ^a	3.82 ^c	18.18 ^b	643.54 ^b	0.65 ^a	0.81 ^a
MFDS+RB	3.91 ^a	68.4 ^a	4.31 ^c	18.43 ^b	784.46 ^b	0.64 ^a	0.78 ^a

Note: **Values are means \pm standard deviations (n=3 for each group). Values in a column with the same letters are not significantly ($p>0.05$) different. The statistical significance was evaluated by one-way ANOVA followed by DMRT test ($\alpha = 0.05$).

Table 2. Chemical composition of bread with MFDS and RB incorporation

Bread formula	Moisture (%)	Ash (%)	Protein (%)	Crude fiber (%)	Total phenolic (%)
Control	36.15 ^a	1.05 ^a	9.29 ^a	0.10 ^a	0.138 ^a
MFDS	37.24 ^a	1.06 ^a	8.83 ^a	0.12 ^a	0.168 ^{ab}
RB	37.35 ^a	1.50 ^b	8.57 ^a	0.24 ^{ab}	0.197 ^b
MFDS+RB	37.65 ^a	1.49 ^b	8.60 ^a	0.37 ^b	0.193 ^b

Note: **Values are means \pm standard deviations (n=3 for each group). Values in a column with the same letters are not significantly ($p>0.05$) different. The statistical significance was evaluated by one-way ANOVA followed by DMRT test ($\alpha = 0.05$).

Table 3. Sensory characteristics of bread with MFDS and RB incorporation

Bread formula	Preference				
	Colour	Aroma	Texture	Taste	Overall
Control	5.80 ^c	5.03 ^b	5.30 ^c	5.05 ^b	5.20 ^c
MFDS	6.08 ^c	4.48 ^{ab}	4.48 ^b	4.80 ^b	5.20 ^c
RB	3.80 ^b	4.80 ^b	5.13 ^c	4.48 ^b	4.48 ^b

MFDS+RB	2.53 ^a	4.05 ^a	3.35 ^a	3.15 ^a	3.88 ^a
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Note: **Values are means \pm standard deviations (n=3 for each group). Values in a column with the same letters are not significantly ($p>0.05$) different. The statistical significance was evaluated by one-way ANOVA followed by DMRT test ($\alpha = 0.05$).

Type: Short Communication

Incorporating *Monascus*-fermented durian seeds and rice bran into bread

Abstract

Monascus-fermented durian seeds (MFDS) and rice bran (RB) have been incorporated into bread dough formulation. This research was aimed at physicochemical and sensory evaluation of bread formulated with the both active ingredients. Bread made from 4 dough formulas i.e. control, with MFDS, RB and MFDS-RB -incorporating—have been evaluated the physicochemical and sensory properties. The results suggested that no significant differences on both physical and sensory properties of bread with MFDS-incorporating and control. Ash, crude fiber and total phenolic contents found on breads with RB and MFDS-RB incorporating were significantly higher than those of control. The breads are being in further evaluation for the functional properties of anti-hypercholesterol and anti-hyperglycemia activities.

Keywords : bread, Monascus-fermented durian seeds, rice bran, physical and sensory properties

1. Introduction

Bread is one of the oldest foods and popular around the world. In the breadmaking, wheat flour, water, salt, sugar and yeast are mixed into viscoelastic dough subjected to fermentation and baking (Sivam et al., 2010). Incorporating active ingredients into bread have grown rapidly, since the increased consumer awareness on health. Purple sweet potato flour, soy flour, flaxseed, green tea extract, whole grain rye, coriander leaf powder, grape seed and garlic have been incorporated into bread (Conforti & Davis, 2006; Hardoko, Hendarto &

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Siregar, 2010; Wang, Zhou & Isabelle, 2007; Zielinski et al., 2007; Das, Raychaudhuri & Chakraborty, 2012; Meral & Dogan, 2013; Suleria et al., 2015).

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Monascus fermented- durian seed_is_a product of solid state fermentation with Monascus purpureus culture on durian seed substrate (Srianta et al., 2012a; Srianta et al., 2012b). The MFDS potential as anti-diabetes agent with α -glucosidase inhibition, antioxidant and in vivo anti-hyperglycemia activities (Srianta et al., 2013; Srianta et al., 2014; Nugerahani et al., 2017). MFDS has not been incorporated into food product. On the other hand, rice bran is also known as a potential ingredient for the development of anti-diabetic food. Qureshi et al. (2002) reported that consumption of 20 g of rice bran can reduce blood glucose in patients with type I and II diabetes mellitus. The content of tocopherol, tocotrienol, oryzanol, and polyphenols in rice bran also plays a role in controlling blood sugar levels. Trisnawati and Sutedja (2010) reported that rice bran has been used in the development of functional food products.

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The aims of this study were to incorporate Monascus-fermented durian seeds and rice bran into bread and to evaluate the physicochemical and sensory properties of the bread.

2. Materials and Methods

2.1. Materials, microorganism and chemicals

All ingredients except MFDS were obtained from local distributors. MFDS was prepared in the laboratory. Durian seeds were obtained from ~~home industry of~~ durian processing home industry. *Monascus purpureus* M9 (obtained from?) was used in the MFDS preparation. It was maintained and subcultured on PDA (Merck?) monthly. All chemicals were analytical grade obtained from local distributors.

2.2. Preparation of Monascus-fermented durian seeds

Monascus-fermented durian seeds were prepared according to our previous research (Srianta et al., 2012). Durian seeds were prepared by boiling, peeling, cutting and sterilization. After that, the 50 g of sterilized durian seeds cut were inoculated with 7-days *Monascus purpureus* starter with a total spore of about 10^5 spores/mL. Incubation was carried out at room temperature ($\pm 30^\circ\text{C}$) for 14 days, then dried at 45°C for 24 hours. The dried MFDS was ground to obtain powder form. The MFDS was used as ingredient in bread formulation.

2.3. Bread formulation and processing

Four bread formulas were: 1) control, consist of 200 g of wheat flour, sugar 10 g of sugar, 8 g of margarine, 2 g of salt, 0.6 g of bread improver, 3 g of baker yeast and 124 g of water; 2) MFDS, consist of those of control ingredients with MFDS incorporating at 0.15 g; 3) RB, consist of those of control ingredients with RB incorporating at 20 g; and 4) MFDS+RB, consist of those of control ingredients with MFDS and RB incorporating at 0.15 g and 20 g.

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The ingredients were mixed in a mixer (Phillips HR 1559 model) into viscoelastic dough, then fermented at 30°C for 30 minutes. The dough was rolled, rounded and placed in a baking dish, and baked in an oven (Gas Bakery Oven RFL-12C model) at 180°C for 30 minutes.

2.4. Evaluation of bread characteristics

2.4.1. Physicochemical analysis

The physical properties analysis of the bread: specific loaf volume according to AACC (2000), color by using color reader (Konica Minolta CR-10, Konica Minolta Optics, Inc., Japan) and texture profiles including hardness, cohesiveness and springiness by using

texture analyzer with cylinder probe P36R (TA-XT plus, Exponent Lite software). The chemical analysis of moisture, ash, protein, and crude fiber contents analysis refer to AOAC method (AOAC925.10, AOAC923.03, AOAC984.13 and AOAC 978.10, respectively). Total phenolic content analysis was conducted according to Lee et al. (2008).

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2.4.2. Sensory evaluation

Sensory evaluation of the bread was conducted by using hedonic method (Stone and Sidel, 2004). A 7-point scoring was used with 1 representing extremely dislike and 7 representing extremely like. Fourty untrained panelists participated in the sensory evaluation, and had no previous or present taste or smell disorders. Bread samples were labeled with three-digit codes and randomly presented to avoid bias of order of presentation. The panelists scored for colour, texture, aroma, taste and overall preferences of the bread from the 4 formulas. The study was in accordance with the Declaration of Helsinki (Anon, 2017).

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2.5. Statistical Analysis

The experiments were conducted triplicate. The obtained data were subjected to analysis of variance (ANOVA) with $\alpha = 5\%$ and followed by the Duncan Multiple Range Test (DMRT) with $\alpha = 5\%$. SPSS (version 19.0) were used in the analysis.

3. Results and Discussion

3.1. Physicochemical characteristics

Breads made from 4 different formulas were visually different in their height and colour (Figure 1). Incorporating RB alone or combination with MFDS into the formula affected the specific loaf volume, colour, hardness, cohesiveness and springiness (Table 1),

ash, protein, crude fiber and total phenolic content (Tabel 2) of the breads significantly. This results indicate that existence of rice bran in the formula contribute significantly in the colour, structure and texture properties of the breads. Specific loaf volume of breads with RB and MFDS-RB incorporation were higher than those of control and with MFDS ($p < 0.05$). This results may be related to the fiber content in rice bran which has high water absorption capacity, as reported by Rafe, Sadeghian and Hoseini-Yazdi (2017). This results reflected that rice bran reduced the fermentation and proofing rates of dough, which related to the water availability for yeast activity. In the breadmaking, proteins in wheat flour need water to form gluten, which then contribute to form viscoelastic matrix that can stretch properly by CO_2 during fermentation and proofing. High fiber content in the bread dough with RB incorporation can reduce water availability in the system for the gluten formation, which cause the dough can not stretch properly by CO_2 . Durian seed contain high amount of gum with high water absorption capacity of 1112.15% (Cornelia, Siratantri and Prawira, 2015). However the MFDS incorporation do not affect significantly on the specific loaf volume, may be due to the MFDS incorporated in low amount.

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Bread with RB and MFDS-RB incorporation were visually darker brown than those of bread with MFDS only. Colour measurement by using colour reader (Table 1) also show that L^* of crumb of bread in which rice bran presence were higher than those of control and with MFDS alone. Sharma, Chauhan and Agrawal (2004) also found the similar result that rice bran become darker after extrusion cooking, that occurred may be due to the browning reaction mainly Maillard during the heating process. The presence of high fiber and pheophytin in the rice bran may be also contribute to the darker formation (Aung et al., 2014; Hussien et al., 2017). MFDS incorporation affected only on the redness value, higher red value is resulted by the MFDS presence. The MFDS contain red pigments produced during the Monascus solid state fermentation (Srianta et al., 2012).

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Hardness, cohesiveness and springiness of bread with MFDS incorporation was not significantly different with the control ($p>0.05$), but those was significantly different with the bread with RB presence. Bread dough with RB incorporation increased the water absorption requirement. High fiber content of the rice bran causes high water absorption capacity of the bread dough. The limited gluten formed in the dough, the heavy loaves bread obtained. This may be related to higher hardness values and lower cohesiveness and springiness values, which is in close agreement with Lima, Guaraya and Champagne (2002).

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3.2. Sensory Characteristics

The overall preference scores of the breads with RB and MFDS+RB were significantly different with the control and with MFDS only (table 3). Overall preference was determined on the basis of colour, aroma, texture and taste. Panelists gave lower scores to the breads colour in which RB presence. Interestingly, there were no significant different of aroma and taste preferences among control, with MFDS incorporation and with RB incorporation.

4. Conclusions

Incorporating MFDS do not affected significantly on the almost all of physicochemical and sensory characteristics of breads, whereas the incorporating RB affected significantly on

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Figure 1. Picture of bread with MFDS and RB incorporation. The breads made from different formula. (A) Control bread, (B) bread with MFDS incorporation, (C) bread with RB incorporation, (D) bread with MFDS+RB incorporation. The ingredients were mixed in a mixer into viscoelastic dough, then fermented at 30°C for 30 minutes. The dough was rolled, rounded and placed in a baking dish, and baked in an oven at 180 °C for 30 minutes.

Table 1. Physical characteristics of bread with MFDS and RB incorporation**

Bread formula	Specific volume (cm ³ /g)	Colour			Texture profile		
		L*	a*	b*	hardness	cohesiveness	springiness
Control	5.45 ^b	75.54 ^b	0.41 ^a	11.18 ^a	128.89 ^a	0.80 ^b	0.91 ^b
MFDS	5.03 ^b	72.56 ^b	1.24 ^b	9.94 ^a	160.81 ^a	0.79 ^b	0.93 ^b
RB	3.78 ^a	66.57 ^a	3.82 ^c	18.18 ^b	643.54 ^b	0.65 ^a	0.81 ^a
MFDS+RB	3.91 ^a	68.4 ^a	4.31 ^c	18.43 ^b	784.46 ^b	0.64 ^a	0.78 ^a

Note: **Values are means ± standard deviations (n=3 for each group). Values in a column with the same letters are not significantly (p>0.05) different. The statistical significance was evaluated by one-way ANOVA followed by DMRT test ($\alpha = 0.05$).

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Table 2. Chemical composition of bread with MFDS and RB incorporation

Bread formula	Moisture (%)	Ash (%)	Protein (%)	Crude fiber (%)	Total phenolic (%)
Control	36.15 ^a	1.05 ^a	9.29 ^a	0.10 ^a	0.138 ^a
MFDS	37.24 ^a	1.06 ^a	8.83 ^a	0.12 ^a	0.168 ^{ab}
RB	37.35 ^a	1.50 ^b	8.57 ^a	0.24 ^{ab}	0.197 ^b
MFDS+RB	37.65 ^a	1.49 ^b	8.60 ^a	0.37 ^b	0.193 ^b

Note: **Values are means ± standard deviations (n=3 for each group). Values in a column with the same letters are not significantly (p>0.05) different. The statistical significance was evaluated by one-way ANOVA followed by DMRT test ($\alpha = 0.05$).

Table 3. Sensory characteristics of bread with MFDS and RB incorporation

Bread formula	Preference				
	Colour	Aroma	Texture	Taste	Overall
Control	5.80 ^c	5.03 ^b	5.30 ^c	5.05 ^b	5.20 ^c
MFDS	6.08 ^c	4.48 ^{ab}	4.48 ^b	4.80 ^b	5.20 ^c
RB	3.80 ^b	4.80 ^b	5.13 ^c	4.48 ^b	4.48 ^b

MFDS+RB	2.53 ^a	4.05 ^a	3.35 ^a	3.15 ^a	3.88 ^a
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Note: **Values are means \pm standard deviations (n=3 for each group). Values in a column with the same letters are not significantly ($p > 0.05$) different. The statistical significance was evaluated by one-way ANOVA followed by DMRT test ($\alpha = 0.05$).

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MANUSCRIPT EVALUATION FORM

Date 20th January 2019

Manuscript Identification Number: FR-2019-015

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Title of Manuscript: Incorporating *Monascus*-fermented durian seeds and rice bran into bread

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Interesting and originally insight on the use of MFDS and Rice bran in the functionally medicinal food developing
Minor revision on the writing the citation and references – pls use mendeley or related program to improving the paper
Scientific reason on the amount added of MFDS and RB to the dough, must be clearly stated and elaborate in the discussion especially to the promising use of the bread
The picture better if completed with the scale
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Incorporating *Monascus*-fermented durian seeds and rice bran into bread:

Study on the bread physicochemical and sensory properties

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Abstract

Monascus-fermented durian seeds (MFDS) and rice bran (RB) have been incorporated into bread dough formulation. This research was aimed at physicochemical and sensory evaluation of bread formulated with the both active ingredients. Bread made from four dough formulas i.e. control, with MFDS, RB and MFDS-RB-incorporating have been evaluated the physicochemical and sensory properties. The results suggested that no significant differences on both physicochemical and sensory properties of bread with MFDS-incorporating and control ($p > 0.05$). Ash, crude fiber and total phenolic contents found on breads with RB and MFDS-RB incorporating were significantly higher than those of control ($p < 0.05$). The breads are being in further evaluation for the functional properties of anti-hypercholesterol and anti-hyperglycemia activities.

Keywords : bread, *Monascus*-fermented durian seeds, rice bran, physicochemical and sensory properties

1. Introduction

Bread is one of the oldest foods and popular around the world. In the breadmaking, wheat flour, water, salt, sugar and yeast are mixed into viscoelastic dough subjected to fermentation and baking (Sivam *et al.*, 2010). Incorporating active ingredients into bread have grown rapidly, since the increased consumer awareness on health. Purple sweet potato flour, soy flour, flaxseed, green tea extract, whole grain rye, coriander leaf powder, grape seed and garlic have been incorporated into bread (Conforti and Davis, 2006; Hardoko *et al.*, 2010; Wang *et al.*, 2007; Zielinski *et al.*, 2007; Das *et al.*, 2012; Meral and Dogan, 2013; Suleria *et al.*, 2015).

Monascus fermented-durian seed is a product of solid state fermentation with *Monascus purpureus* culture on durian seed substrate (Srianta *et al.*, 2012a; Srianta *et al.*, 2012b). The MFDS potential as anti-diabetes agent with α -glucosidase inhibition, antioxidant and in vivo anti-hyperglycemiaactivities (Srianta *et al.*, 2013; Srianta *et al.*, 2014; Nugerahani *et al.*, 2017). MFDS has not been incorporated into food product. On the other hand, rice bran is also known as a potential ingredient for the development of anti-diabetic food. Qureshi *et al.* (2002) reported that consumption of 20 g of rice bran can reduce blood glucose levels in patients with type I and II diabetes mellitus. The content of tocopherol, tocotrienol, oryzanol, and polyphenols in rice bran also plays a role in controlling blood sugar levels. Trisnawati and Sutedja (2010) reported that rice bran has been used in the development of functional food products, i.e. cake with rice flour.

The aims of this study were to study the physicochemical and sensory properties of bread with *Monascus*-fermented durian seeds and rice bran incorporation.

2. Materials and Methods

2.1. Materials, microorganism and chemicals

All ingredients except MFDS were obtained from local distributors. MFDS was prepared in the laboratory. Durian seeds were obtained from durian processing home industry. *Monascus*

purpureus M9 was used in the MFDS preparation. It was maintained and subcultured on PDA monthly. All chemicals were analytical grade obtained from local distributors.

2.2. Preparation of *Monascus*-fermented durian seeds

Monascus-fermented durian seeds were prepared according to our previous research (Srianta *et al.*, 2012a). Durian seeds were prepared by boiling, peeling, cutting and sterilization. After that, the 50 g of sterilized durian seeds cut were inoculated with 7-days *Monascus purpureus* starter with a total spore of about 10^5 spores/mL. Incubation was carried out at room temperature ($\pm 30^\circ\text{C}$) for 14 days, then dried at 45°C for 24 hours. The dried MFDS was ground to obtain powder form. The MFDS was used as ingredient in bread formulation.

2.3. Bread formulation and processing

Four bread formulas were: 1) control, consist of 200 g of wheat flour, 10 g of sugar, 8 g of margarine, 2 g of salt, 0.6 g of bread improver, 3 g of baker yeast and 124 g of water; 2) MFDS, consist of those of control ingredients with MFDS incorporating at 0.15 g; 3) RB, consist of those of control ingredients with RB incorporating at 20 g; and 4) MFDS+RB, consist of those of control ingredients with MFDS and RB incorporating at 0.15 g and 20 g.

The ingredients were mixed in a mixer (Phillips HR 1559 model) into viscoelastic dough, then fermented at 30°C for 30 minutes. The dough was rolled, rounded and placed in a baking dish, and baked in an oven (Gas Bakery Oven RFL-12C model) at 180°C for 30 minutes.

2.4. Evaluation of bread characteristics

2.4.1. Physicochemical analysis

The physical properties analysis of the bread: specific loaf volume according to AACC (2000), color by using color reader (Konica Minolta CR-10, Konica Minolta Optics, Inc., Japan) and texture profiles including hardness, cohesiveness and springiness by using texture analyzer with cylinder

probe P36R (TA-Xt plus, Exponent Lite software). The chemical analysis of moisture, ash, protein, and crude fiber contents analysis refer to AOAC method (AOAC 925.10, AOAC 923.03, AOAC 984.13 and AOAC 978.10 respectively). Total phenolic content analysis was conducted according to Lee *et al.* (2008).

2.4.2. Sensory evaluation

Sensory evaluation of the bread was conducted by using hedonic method (Stone and Sidel, 2004). A 7-point scoring was used with 1 representing extremely dislike and 7 representing extremely like. Forty untrained panelists participated in the sensory evaluation, and had no previous or present taste or smell disorders. Bread samples were labeled with three-digit codes and randomly presented to avoid bias of order of presentation. The panelists scored for colour, texture, aroma, taste and overall preferences of the bread from the four formulas. The study was in accordance with the Declaration of Helsinki (Anon, 2017).

2.5. Statistical Analysis

The experiments were conducted triplicate. The obtained data were subjected to analysis of variance (ANOVA) with $\alpha = 5\%$ and followed by the Duncan Multiple Range Test (DMRT) with $\alpha = 5\%$. SPSS (version 19.0) were used in the analysis.

3. Results and Discussion

3.1. Physicochemical characteristics

Breads made from four different formulas were visually different in their height and colour (Figure 1). Incorporating RB alone or combination with MFDS into the formula affected the specific loaf volume, colour, hardness, cohesiveness and springiness (Table 1), ash, protein, crude fiber and

total phenolic content (Tabel 2) of the breads significantly ($p < 0.05$). This results indicate that existence of rice bran in the formula contribute significantly in the colour, structure and texture properties of the breads. Specific loaf volume of breads with RB and MFDS-RB incorporation were higher than those of control and with MFDS ($p < 0.05$). This results may be related to the fiber content in rice bran which has high water absorption capacity, as reported by Rafe *et al* (2017). This results reflected that rice bran reduced the fermentation and proofing rates of dough, which related to the water availability for yeast activity. In the breadmaking, proteins in wheat flour need water to form gluten, which then contribute to form viscoelastic matrix that can stretch properly by CO_2 during fermentation and proofing. High fiber content in the bread dough with RB incorporation can reduce water availability in the system for the gluten formation, which cause the dough can not stretch properly by CO_2 . Durian seed contain high amount of gum with high water absorption capacity of 1112.15% (Cornelia *et al*, 2015). However the MFDS incorporation do not affect significantly on the specific loaf volume, may be due to the MFDS incorporated in low amount.

Bread with RB and MFDS-RB incorporation were visually darker brown than those of bread with MFDS only. Colour measurement by using colour reader (Table 1) also show that L^* of crumb of bread in which rice bran presence were higher than those of control and with MFDS alone. Sharma *et al* (2004) also found the similar result that rice bran become darker after extrusion cooking, that occurred may be due to the browning reaction mainly Maillard during the heating process. The presence of high fiber and pheophytin in the rice bran may be also contribute to the darker formation (Aung *et al.*, 2014; Hussien *et al.*, 2017). MFDS incorporation affected only on the redness value, higher red value is resulted by the MFDS presence. The MFDS contain red pigments produced during the *Monascus* solid state fermentation (Srianta *et al.*, 2012b).

Hardness, cohesiveness and springiness of bread with MFDS incorporation was not significantly different with the control ($p > 0.05$), but those was significantly different with the bread with RB presence. Bread dough with RB incorporation increased the water absorption requirement. High fiber content of the rice bran causes high water absorption capacity of the bread dough. The

limited gluten formed in the dough, the heavy loaves bread obtained. This may be related to higher hardness values and lower cohesiveness and springiness values, which is in close agreement with Lima *et al.* (2002).

RB and MFDS+RB incorporation affected on ash, crude fiber and total phenolic contents in the breads significantly ($p < 0.05$). This results related to the chemical composition of rice bran that high contents in ash, fiber and phenolic compounds. MFDS contain phenolic compound (Srianta *et al.*, 2014), but the bread with MFDS incorporation was not significant different with the control ($p > 0.05$). This may be due to the low level of MFDS incorporated into the bread dough.

3.2. Sensory Characteristics

The overall preference scores of the breads with RB and MFDS+RB were significantly different with the control and with MFDS only (Table 3). Overall preference was determined on the basis of colour, aroma, texture and taste. Panelists gave lower scores to the breads colour in which RB presence. Interestingly, there were no significant different of aroma and taste preferences among control, with MFDS incorporation and with RB incorporation.

4. Conclusions

Incorporating MFDS do not affected significantly on the almost all of physicochemical and sensory characteristics of breads, whereas the incorporating RB affected significantly on those properties. The breads are being in further evaluation for the functional properties of anti-hypercholesterol and anti-hyperglycemia activities.

5. Acknowledgment

Thanks to Ministry of Research, Technology, & Higher Education, Republic of Indonesia for the financial support through competitive research Penelitian Terapan Unggulan Perguruan Tinggi with contract number of 115AE/WM01.5/N/2018.

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Figure 1. Picture of bread with MFDS and RB incorporation. The breads made from different formula: control (P1), MFDS (P2), RB (P3) and MFDS+RB (P4) as mentioned in the Materials and Methods. The ingredients were mixed in a mixer into viscoelastic dough, then fermented at 30°C for 30 minutes. The dough was rolled, rounded and placed in a baking dish, and baked in an oven at 180 °C for 30 minutes.

Table 1. Physical characteristics of bread with MFDS and RB incorporation**

Bread formula	Specific volume (cm ³ /g)	Colour			Texture profile		
		L*	a*	b*	Hardness (g)	Cohesiveness	Springiness
Control	5.45 ^b	75.54 ^b	0.41 ^a	11.18 ^a	128.89 ^a	0.80 ^b	0.91 ^b
MFDS	5.03 ^b	72.56 ^b	1.24 ^b	9.94 ^a	160.81 ^a	0.79 ^b	0.93 ^b
RB	3.78 ^a	66.57 ^a	3.82 ^c	18.18 ^b	643.54 ^b	0.65 ^a	0.81 ^a
MFDS+RB	3.91 ^a	68.4 ^a	4.31 ^c	18.43 ^b	784.46 ^b	0.64 ^a	0.78 ^a

Note: * L = lightness, a = redness, b = yellowness

**Values are means \pm standard deviations (n=3 for each group). Values in a column with the same letters are not significantly ($p>0.05$) different. The statistical significance was evaluated by one-way ANOVA followed by DMRT test ($\alpha = 0.05$).

Table 2. Chemical composition of bread with MFDS and RB incorporation

Bread formula	Moisture (%)	Ash (%)	Protein (%)	Crude fiber (%)	Total phenolic (%)
Control	36.15 ^a	1.05 ^a	9.29 ^a	0.10 ^a	0.138 ^a
MFDS	37.24 ^a	1.06 ^a	8.83 ^a	0.12 ^a	0.168 ^{ab}
RB	37.35 ^a	1.50 ^b	8.57 ^a	0.24 ^{ab}	0.197 ^b
MFDS+RB	37.65 ^a	1.49 ^b	8.60 ^a	0.37 ^b	0.193 ^b

Note: **Values are means \pm standard deviations (n=3 for each group). Values in a column with the same letters are not significantly ($p>0.05$) different. The statistical significance was evaluated by one-way ANOVA followed by DMRT test ($\alpha = 0.05$).

Table 3. Sensory characteristics of bread with MFDS and RB incorporation

Bread formula	Preference				
	Colour	Aroma	Texture	Taste	Overall
Control	5.80 ^c	5.03 ^b	5.30 ^c	5.05 ^b	5.20 ^c
MFDS	6.08 ^c	4.48 ^{ab}	4.48 ^b	4.80 ^b	5.20 ^c
RB	3.80 ^b	4.80 ^b	5.13 ^c	4.48 ^b	4.48 ^b
MFDS+RB	2.53 ^a	4.05 ^a	3.35 ^a	3.15 ^a	3.88 ^a

Note: **Values are means \pm standard deviations (n=40 for each group). Values in a column with the same letters are not significantly ($p>0.05$) different. The statistical significance was evaluated by one-way ANOVA followed by DMRT test ($\alpha = 0.05$).

RESPONSE TO REVIEWERS COMMENTS

Reviewer 1

Section	Reviewer comment	Response
Title	please consider paraphrasing the title with more reflective words	The title has been revised to make more reflective: Incorporating <i>Monascus</i> -fermented durian seeds and rice bran into bread: Study on the bread physicochemical and sensory properties
Abstract	Insert p values and some minor editing	The p values have been added and some minor editing have been done
Introduction	explain why for each stated ingredients – perhaps include a table	I think introduction section should be concise and without table. The stated ingredients do not need explanation, readers can read the cited references
	Paraphrase the aim	Done
Materials and Methods	Manufacturers of these chemicals/reagents	Too many chemicals to be mention along with the manufactures. I think that We mention that written in the manuscripts are clear
Results and Discussion	Insert p values and some minor editing	The p values have been added and some minor editing have been done
Figure	What P1, P2, P3 and P4 refer in the text/figure-1 title below	It has been revised

Reviewer 2

Section	Reviewer comment	Response
General	Interesting and originally insight on the use of MFDS and Rice bran in the functionally medicinal food developing	Thank you for this positive comment
	Minor revision on the writing the citation and references – pls use mendeley or related program to improving the paper	It has been revised and completed
	Scientific reason on the amount added of MFDS and RB to the dough, must be clearly stated and elaborate in the discussion especially to the promising use of the bread	It has been stated and elaborated
	Some others minor writing	It has been revised

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Dear Dr. Trisnawati, C.Y.

ACCEPTANCE LETTER

Food Research, is pleased to inform you that the following manuscript has been accepted for publication in Food Research journal.

Manuscript Title : Incorporating *Monascus*-fermented durian seeds and rice bran into bread: study on the bread physicochemical and sensory properties
Authors : Trisnawati, C. Y., Srianta, I., Nugerahani, I. and Marsono, Y.

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Yours sincerely,

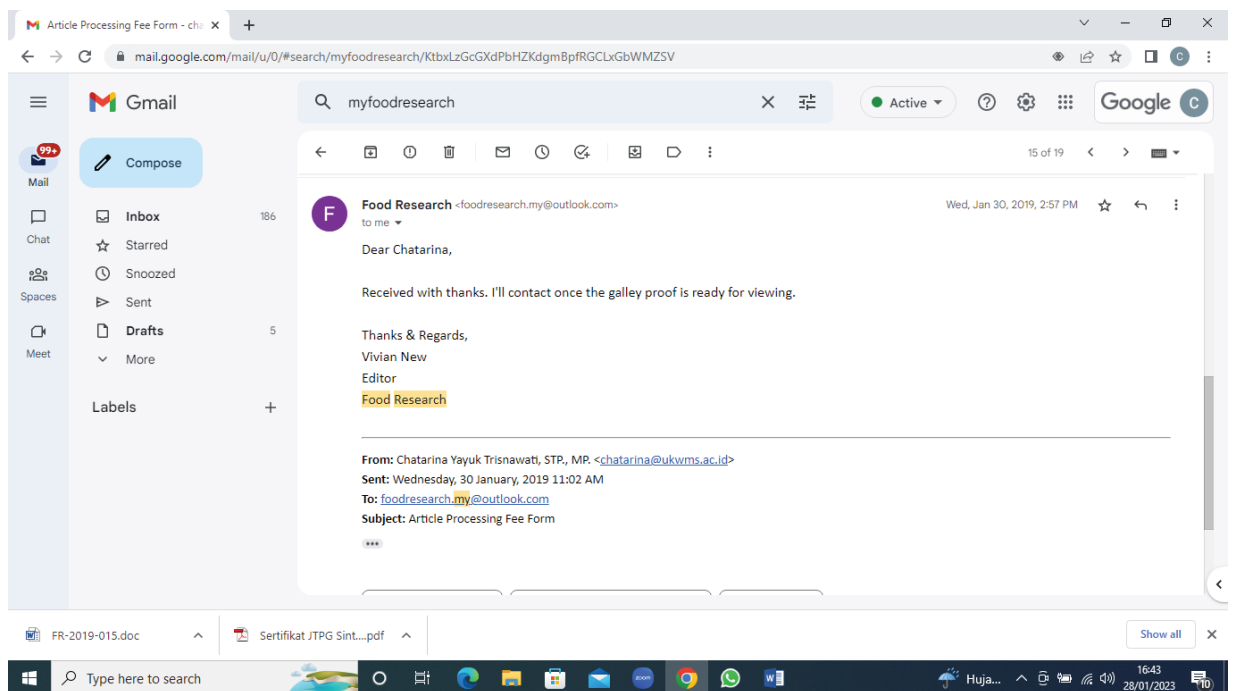
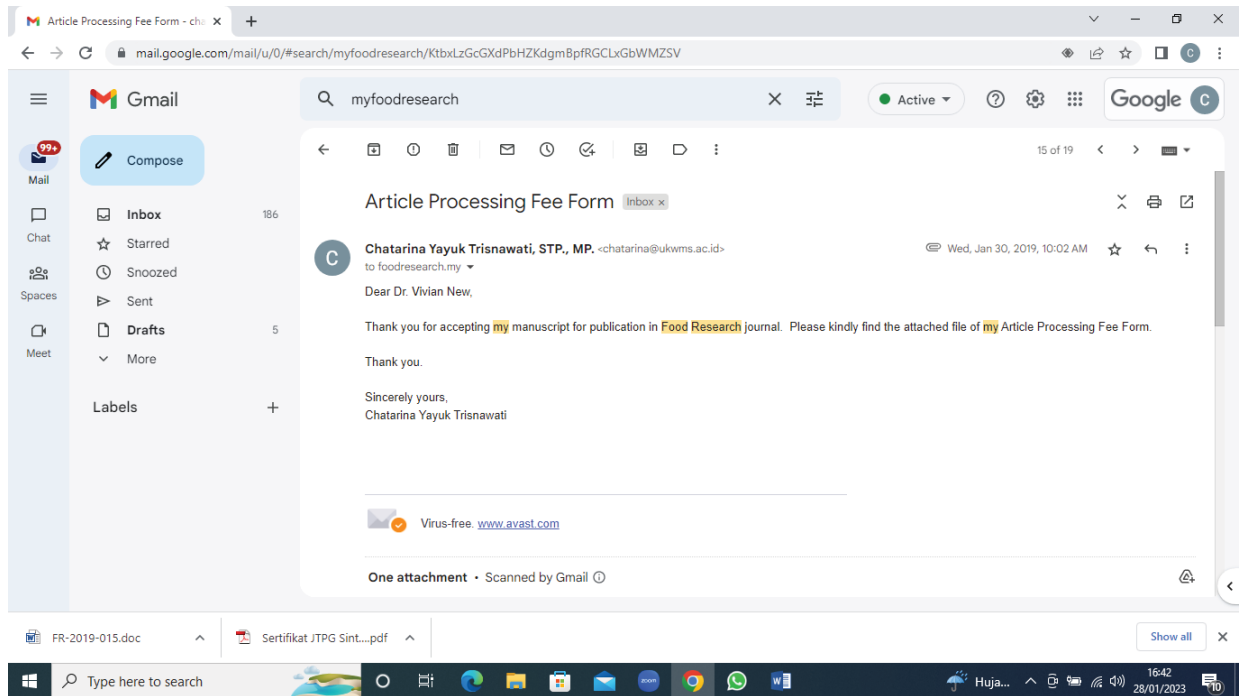


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Manuscript Title	Incorporating <i>Monascus</i> -fermented durian seeds and rice bran into bread: study on the bread physicochemical and sensory properties		
Affiliations	Trisnawati, C. Y., Srianta, I., Nugerahani, I. and Marsono, Y.		

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Incorporating *Monascus*-fermented durian seeds and rice bran into bread: study on the bread physicochemical and sensory properties

^{1,*}Trisnawati, C.Y., ¹Srianta, I., ¹Nugerahani, I. and ²Marsono, Y.

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Abstract

Monascus-fermented durian seeds (MFDS) and rice bran (RB) have been incorporated into bread dough formulation. This research was aimed at physicochemical and sensory evaluation of bread formulated with both active ingredients. Bread made from four dough formulas i.e. control, with MFDS, RB and MFDS-RB-incorporating have been evaluated the physicochemical and sensory properties. The results suggested that no significant differences on both physicochemical and sensory properties of bread with MFDS-incorporating and control ($p > 0.05$). Ash, crude fiber and total phenolic contents found on bread with RB and MFDS-RB incorporating were significantly higher than those of control ($p < 0.05$). The bread was further evaluated of the functional properties of anti-hypercholesterol and anti-hyperglycemia activities.

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1. Introduction

Bread is one of the oldest foods and popular around the world. In the breadmaking, wheat flour, water, salt, sugar and yeast are mixed into viscoelastic dough subjected to fermentation and baking (Sivam *et al.*, 2010). Incorporating active ingredients into bread have grown rapidly, since the increased consumer awareness of health. Purple sweet potato flour, soy flour, flaxseed, green tea extract, whole grain rye, coriander leaf powder, grape seed and garlic have been incorporated into bread (Conforti and Davis, 2006; Wang *et al.*, 2007; Zielinski *et al.*, 2007; Hardoko *et al.*, 2010; Das *et al.*, 2012; Meral and Dogan, 2013; Suleria *et al.*, 2015).

Monascus fermented-durian seed is a product of solid state fermentation with *Monascus purpureus* culture on durian seed substrate (Srianta, Novita and Kusumawati, 2012; Srianta *et al.*, 2012). The MFDS potential as an anti-diabetes agent with α -glucosidase inhibition, antioxidant and in vivo anti-hyperglycemic activities (Srianta *et al.*, 2013; Srianta *et al.*, 2014; Nugerahani *et al.*, 2017). MFDS has not been incorporated into food product. On the other hand, rice bran is also known as a potential ingredient for the development of anti-diabetic food. Qureshi *et al.* (2002) reported that consumption of 20 g of rice bran can reduce blood glucose levels in patients with type I and II

diabetes mellitus. The content of tocopherol, tocotrienol, oryzanol, and polyphenols in rice bran also plays a role in controlling blood sugar levels. Trisnawati and Sutedja (2010) reported that rice bran has been used in the development of functional food products, i.e. cake with rice flour.

The aims of this study were to study the physicochemical and sensory properties of bread with *Monascus*-fermented durian seeds and rice bran incorporation.

2. Materials and methods

2.1 Materials, microorganism and chemicals

All ingredients except MFDS were obtained from local distributors. MFDS was prepared in the laboratory. Durian seeds were obtained from durian processing home industry. *Monascus purpureus* M9 was used in the MFDS preparation. It was maintained and subcultured on PDA monthly. All chemicals were analytical grade obtained from local distributors.

2.2 Preparation of *Monascus*-fermented durian seeds

Monascus-fermented durian seeds were prepared according to our previous research (Srianta *et al.*, 2012a). Durian seeds were prepared by boiling, peeling, cutting and sterilization. After that, the 50 g of sterilized

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durian seeds cut were inoculated with 7-days *Monascus purpureus* starter with a total spore of about 10^5 spores/mL. Incubation was carried out at room temperature ($\pm 30^\circ\text{C}$) for 14 days, then dried at 45°C for 24 hours. The dried MFDS was ground to obtain powder form. The MFDS was used as an ingredient in bread formulation.

2.3 Bread formulation and processing

Four bread formulas were: 1) control, consist of 200 g of wheat flour, 10 g of sugar, 8 g of margarine, 2 g of salt, 0.6 g of bread improver, 3 g of baker yeast and 124 g of water; 2) MFDS, consist of those of control ingredients with MFDS incorporating at 0.15 g; 3) RB, consist of those of control ingredients with RB incorporating at 20 g; and 4) MFDS+RB, consist of those of control ingredients with MFDS and RB incorporating at 0.15 g and 20 g.

The ingredients were mixed in a mixer (Phillips HR 1559 model) until it becomes a viscoelastic dough and then, fermented at 30°C for 30 mins. The dough was rolled, rounded and placed in a baking dish, and baked in an oven (Gas Bakery Oven RFL-12C model) at 180°C for 30 mins.

2.4 Evaluation of bread characteristics

2.4.1 Physicochemical analysis

The physical properties analysis of the bread: specific loaf volume according to AACC (2000), color by using color reader (Konica Minolta CR-10, Konica Minolta Optics, Inc., Japan) and texture profiles including hardness, cohesiveness and springiness by using texture analyzer with cylinder probe P36R (TA-XT plus, Exponent Lite software). The chemical analysis of moisture, ash, protein, and crude fiber contents analysis refer to the AOAC method (AOAC 925.10, AOAC 923.03, AOAC 984.13 and AOAC 978.10 respectively). Total phenolic content analysis was conducted according to Lee *et al.* (2008).

2.4.2 Sensory evaluation

Sensory evaluation of the bread was conducted by using the hedonic method (Stone and Sidel, 2004). A 7-point scoring was used with 1 representing extremely dislike and 7 representing extremely like. Forty untrained panelists participated in the sensory evaluation and had no previous or present taste or smell disorders. Bread samples were labeled with three-digit codes and randomly presented to avoid bias of order of presentation. The panelists scored for colour, texture, aroma, taste and overall preferences of the bread from the four formulas. The study was in accordance with the Declaration of Helsinki (Anon., 2017).

2.5 Statistical analysis

The experiments were conducted triplicate. The obtained data were subjected to analysis of variance (ANOVA) with $\alpha = 5\%$ and followed by the Duncan Multiple Range Test (DMRT) with $\alpha = 5\%$. SPSS (version 19.0) were used in the analysis.

3. Results and discussion

3.1 Physicochemical characteristics

Bread made from four different formulas were visually different in their height and colour (Figure 1). Incorporating RB alone or combination with MFDS into the formula affected the specific loaf volume, colour, hardness, cohesiveness and springiness (Table 1), ash, protein, crude fiber and total phenolic content (Table 2) of the bread significantly ($p < 0.05$). These results indicated that existence of rice bran in the formula contributed significantly in the colour, structure and texture properties of the bread. Specific loaf volume of bread with RB and MFDS-RB incorporation were higher than those of control and with MFDS ($p < 0.05$). This results may be related to the fiber content in rice bran which has high water absorption capacity, as reported by Rafe *et al.* (2017). These results reflected that rice bran reduced the fermentation and proofing rates of dough, which related to the water availability for yeast activity. In the breadmaking, proteins in wheat flour need water to form gluten, which then contributed to form the viscoelastic matrix that can stretch properly by CO_2 during fermentation and proofing. The high fiber content in the bread dough with RB incorporation can reduce water availability in the system for the gluten formation, which causes the dough unable to stretch properly by CO_2 . Durian seed contains high amount of gum with high water absorption capacity of 1112.15% (Cornelia *et al.*, 2015). However, the MFDS incorporation does not affect significantly on the specific loaf volume, may be due to the MFDS incorporated in low amount.



Figure 1. Picture of bread with MFDS and RB incorporation. P1: Control; P2: MFDS; P3: RB; and P4: MFDS+RB

Bread with RB and MFDS-RB incorporation was visually darker brown than those of bread with MFDS only. Colour measurement by using colour reader (Table 1) also show that L^* of crumb of bread in which rice bran presence was higher than those of control and with MFDS alone. Sharma *et al.* (2004) also found the similar result that rice bran becomes darker after extrusion

Table 1. Physical characteristics of bread with MFDS and RB incorporation**

Bread formula	Specific volume (cm ³ /g)	Colour			Texture profile		
		L*	a*	b*	Hardness (g)	Cohesiveness	Springiness
Control	5.45 ^b	75.54 ^b	0.41 ^a	11.18 ^a	128.89 ^a	0.80 ^b	0.91 ^b
MFDS	5.03 ^b	72.56 ^b	1.24 ^b	9.94 ^a	160.81 ^a	0.79 ^b	0.93 ^b
RB	3.78 ^a	66.57 ^a	3.82 ^c	18.18 ^b	643.54 ^b	0.65 ^a	0.81 ^a
MFDS+RB	3.91 ^a	68.4 ^a	4.31 ^c	18.43 ^b	784.46 ^b	0.64 ^a	0.78 ^a

* L = lightness, a = redness, b = yellowness

**Values are means ± standard deviations (n=3 for each group). Values in a column with the same letters are not significantly (p>0.05) different. The statistical significance was evaluated by one-way ANOVA followed by DMRT test ($\alpha = 0.05$).

Table 2. Chemical composition of bread with MFDS and RB incorporation

Bread formula	Moisture (%)	Ash (%)	Protein (%)	Crude fiber (%)	Total phenolic (%)
Control	36.15 ^a	1.05 ^a	9.29 ^a	0.10 ^a	0.138 ^a
MFDS	37.24 ^a	1.06 ^a	8.83 ^a	0.12 ^a	0.168 ^{ab}
RB	37.35 ^a	1.50 ^b	8.57 ^a	0.24 ^{ab}	0.197 ^b
MFDS+RB	37.65 ^a	1.49 ^b	8.60 ^a	0.37 ^b	0.193 ^b

**Values are means ± standard deviations (n=3 for each group). Values in a column with the same letters are not significantly (p>0.05) different. The statistical significance was evaluated by one-way ANOVA followed by DMRT test ($\alpha = 0.05$).

cooking, that occurred may be due to the browning reaction mainly Maillard during the heating process. The presence of high fiber and pheophytin in the rice bran may also contribute to the darker formation (Aung *et al.*, 2014; Hussien *et al.*, 2017). MFDS incorporation affected only on the redness value, higher red value is resulted by the MFDS presence. The MFDS contain red pigments produced during the *Monascus* solid state fermentation (Srianta *et al.*, 2012).

Hardness, cohesiveness and springiness of bread with MFDS incorporation was not significantly different with the control (p>0.05), but those properties were significantly different with the bread with RB presence. Bread dough with RB incorporation increased the water absorption requirement. The high fiber content of the rice bran causes high water absorption capacity of the bread dough. The limited gluten formed in the dough, the heavy loaves bread obtained. This may be related to higher hardness values and lower cohesiveness and springiness values, which is in close agreement with Lima *et al.* (2002).

RB and MFDS+RB incorporation affected ash, crude fiber and total phenolic contents in the bread significantly (p<0.05). This results related to the chemical composition of rice bran that high contents in ash, fiber and phenolic compounds. MFDS contain phenolic compound (Srianta *et al.*, 2014), but the bread with MFDS incorporation was not significantly different with the control (p>0.05). This may be due to the low level of MFDS incorporated into the bread dough.

3.2. Sensory characteristics

The overall preference scores of the bread with RB and MFDS+RB were significantly different with the control and with MFDS only (Table 3). Overall

preference was determined on the basis of colour, aroma, texture and taste. Panelists gave lower scores to the bread's colour in which RB presence. Interestingly, there were no significant different of aroma and taste preferences among control, with MFDS incorporation and with RB incorporation.

Table 3. Sensory characteristics of bread with MFDS and RB incorporation

Bread formula	Preference				
	Colour	Aroma	Texture	Taste	Overall
Control	5.80 ^c	5.03 ^b	5.30 ^c	5.05 ^b	5.20 ^c
MFDS	6.08 ^c	4.48 ^{ab}	4.48 ^b	4.80 ^b	5.20 ^c
RB	3.80 ^b	4.80 ^b	5.13 ^c	4.48 ^b	4.48 ^b
MFDS+RB	2.53 ^a	4.05 ^a	3.35 ^a	3.15 ^a	3.88 ^a

**Values are means ± standard deviations (n=40 for each group). Values in a column with the same letters are not significantly (p>0.05) different. The statistical significance was evaluated by one-way ANOVA followed by DMRT test ($\alpha = 0.05$).

4. Conclusion

Incorporating MFDS did not significantly affect almost all of the physicochemical and sensory characteristics of bread, whereas the incorporating RB affected significantly on those properties. The bread are being in further evaluation of the functional properties of anti-hypercholesterol and anti-hyperglycemia activities.

Acknowledgment

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^{1,*}Trisnawati, C.Y., ¹Srianta, I., ¹Nugerahani, I. and ²Marsono, Y.

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All ingredients except MFDS were obtained from local distributors. MFDS was prepared in the laboratory. Durian seeds were obtained from durian processing home industry. *Monascus purpureus* M9 was used in the MFDS preparation. It was maintained and subcultured on PDA monthly. All chemicals were analytical grade obtained from local distributors.

2.2 Preparation of *Monascus*-fermented durian seeds

Monascus-fermented durian seeds were prepared according to our previous research (Srianta *et al.*, 2012a). Durian seeds were prepared by boiling, peeling, cutting and sterilization. After that, the 50 g of sterilized

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durian seeds cut were inoculated with 7-days *Monascus purpureus* starter with a total spore of about 10^5 spores/mL. Incubation was carried out at room temperature ($\pm 30^\circ\text{C}$) for 14 days, then dried at 45°C for 24 hours. The dried MFDS was ground to obtain powder form. The MFDS was used as an ingredient in bread formulation.

2.3 Bread formulation and processing

Four bread formulas were: 1) control, consist of 200 g of wheat flour, 10 g of sugar, 8 g of margarine, 2 g of salt, 0.6 g of bread improver, 3 g of baker yeast and 124 g of water; 2) MFDS, consist of those of control ingredients with MFDS incorporating at 0.15 g; 3) RB, consist of those of control ingredients with RB incorporating at 20 g; and 4) MFDS+RB, consist of those of control ingredients with MFDS and RB incorporating at 0.15 g and 20 g.

The ingredients were mixed in a mixer (Phillips HR 1559 model) until it becomes a viscoelastic dough and then, fermented at 30°C for 30 mins. The dough was rolled, rounded and placed in a baking dish, and baked in an oven (Gas Bakery Oven RFL-12C model) at 180°C for 30 mins.

2.4 Evaluation of bread characteristics

2.4.1 Physicochemical analysis

The physical properties analysis of the bread: specific loaf volume according to AACC (2000), color by using color reader (Konica Minolta CR-10, Konica Minolta Optics, Inc., Japan) and texture profiles including hardness, cohesiveness and springiness by using texture analyzer with cylinder probe P36R (TA-XT plus, Exponent Lite software). The chemical analysis of moisture, ash, protein, and crude fiber contents analysis refer to the AOAC method (AOAC 925.10, AOAC 923.03, AOAC 984.13 and AOAC 978.10 respectively). Total phenolic content analysis was conducted according to Lee *et al.* (2008).

2.4.2 Sensory evaluation

Sensory evaluation of the bread was conducted by using the hedonic method (Stone and Sidel, 2004). A 7-point scoring was used with 1 representing extremely dislike and 7 representing extremely like. Forty untrained panelists participated in the sensory evaluation and had no previous or present taste or smell disorders. Bread samples were labeled with three-digit codes and randomly presented to avoid bias of order of presentation. The panelists scored for colour, texture, aroma, taste and overall preferences of the bread from the four formulas. The study was in accordance with the Declaration of Helsinki (Anon., 2017).

2.5 Statistical analysis

The experiments were conducted triplicate. The obtained data were subjected to analysis of variance (ANOVA) with $\alpha = 5\%$ and followed by the Duncan Multiple Range Test (DMRT) with $\alpha = 5\%$. SPSS (version 19.0) were used in the analysis.

3. Results and discussion

3.1 Physicochemical characteristics

Bread made from four different formulas were visually different in their height and colour (Figure 1). Incorporating RB alone or combination with MFDS into the formula affected the specific loaf volume, colour, hardness, cohesiveness and springiness (Table 1), ash, protein, crude fiber and total phenolic content (Table 2) of the bread significantly ($p < 0.05$). These results indicated that existence of rice bran in the formula contributed significantly in the colour, structure and texture properties of the bread. Specific loaf volume of bread with RB and MFDS-RB incorporation were higher than those of control and with MFDS ($p < 0.05$). This results may be related to the fiber content in rice bran which has high water absorption capacity, as reported by Rafe *et al.* (2017). These results reflected that rice bran reduced the fermentation and proofing rates of dough, which related to the water availability for yeast activity. In the breadmaking, proteins in wheat flour need water to form gluten, which then contributed to form the viscoelastic matrix that can stretch properly by CO_2 during fermentation and proofing. The high fiber content in the bread dough with RB incorporation can reduce water availability in the system for the gluten formation, which causes the dough unable to stretch properly by CO_2 . Durian seed contains high amount of gum with high water absorption capacity of 1112.15% (Cornelia *et al.*, 2015). However, the MFDS incorporation does not affect significantly on the specific loaf volume, may be due to the MFDS incorporated in low amount.



Figure 1. Picture of bread with MFDS and RB incorporation. P1: Control; P2: MFDS; P3: RB; and P4: MFDS+RB

Bread with RB and MFDS-RB incorporation was visually darker brown than those of bread with MFDS only. Colour measurement by using colour reader (Table 1) also show that L^* of crumb of bread in which rice bran presence was higher than those of control and with MFDS alone. Sharma *et al.* (2004) also found the similar result that rice bran becomes darker after extrusion

Table 1. Physical characteristics of bread with MFDS and RB incorporation**

Bread formula	Specific volume (cm ³ /g)	Colour			Texture profile		
		L*	a*	b*	Hardness (g)	Cohesiveness	Springiness
Control	5.45 ^b	75.54 ^b	0.41 ^a	11.18 ^a	128.89 ^a	0.80 ^b	0.91 ^b
MFDS	5.03 ^b	72.56 ^b	1.24 ^b	9.94 ^a	160.81 ^a	0.79 ^b	0.93 ^b
RB	3.78 ^a	66.57 ^a	3.82 ^c	18.18 ^b	643.54 ^b	0.65 ^a	0.81 ^a
MFDS+RB	3.91 ^a	68.4 ^a	4.31 ^c	18.43 ^b	784.46 ^b	0.64 ^a	0.78 ^a

* L = lightness, a = redness, b = yellowness

**Values are means ± standard deviations (n=3 for each group). Values in a column with the same letters are not significantly (p>0.05) different. The statistical significance was evaluated by one-way ANOVA followed by DMRT test ($\alpha = 0.05$).

Table 2. Chemical composition of bread with MFDS and RB incorporation

Bread formula	Moisture (%)	Ash (%)	Protein (%)	Crude fiber (%)	Total phenolic (%)
Control	36.15 ^a	1.05 ^a	9.29 ^a	0.10 ^a	0.138 ^a
MFDS	37.24 ^a	1.06 ^a	8.83 ^a	0.12 ^a	0.168 ^{ab}
RB	37.35 ^a	1.50 ^b	8.57 ^a	0.24 ^{ab}	0.197 ^b
MFDS+RB	37.65 ^a	1.49 ^b	8.60 ^a	0.37 ^b	0.193 ^b

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cooking, that occurred may be due to the browning reaction mainly Maillard during the heating process. The presence of high fiber and pheophytin in the rice bran may also contribute to the darker formation (Aung *et al.*, 2014; Hussien *et al.*, 2017). MFDS incorporation affected only on the redness value, higher red value is resulted by the MFDS presence. The MFDS contain red pigments produced during the *Monascus* solid state fermentation (Srianta *et al.*, 2012).

Hardness, cohesiveness and springiness of bread with MFDS incorporation was not significantly different with the control (p>0.05), but those properties were significantly different with the bread with RB presence. Bread dough with RB incorporation increased the water absorption requirement. The high fiber content of the rice bran causes high water absorption capacity of the bread dough. The limited gluten formed in the dough, the heavy loaves bread obtained. This may be related to higher hardness values and lower cohesiveness and springiness values, which is in close agreement with Lima *et al.* (2002).

RB and MFDS+RB incorporation affected ash, crude fiber and total phenolic contents in the bread significantly (p<0.05). This results related to the chemical composition of rice bran that high contents in ash, fiber and phenolic compounds. MFDS contain phenolic compound (Srianta *et al.*, 2014), but the bread with MFDS incorporation was not significantly different with the control (p>0.05). This may be due to the low level of MFDS incorporated into the bread dough.

3.2. Sensory characteristics

The overall preference scores of the bread with RB and MFDS+RB were significantly different with the control and with MFDS only (Table 3). Overall

preference was determined on the basis of colour, aroma, texture and taste. Panelists gave lower scores to the bread's colour in which RB presence. Interestingly, there were no significant different of aroma and taste preferences among control, with MFDS incorporation and with RB incorporation.

Table 3. Sensory characteristics of bread with MFDS and RB incorporation

Bread formula	Preference				
	Colour	Aroma	Texture	Taste	Overall
Control	5.80 ^c	5.03 ^b	5.30 ^c	5.05 ^b	5.20 ^c
MFDS	6.08 ^c	4.48 ^{ab}	4.48 ^b	4.80 ^b	5.20 ^c
RB	3.80 ^b	4.80 ^b	5.13 ^c	4.48 ^b	4.48 ^b
MFDS+RB	2.53 ^a	4.05 ^a	3.35 ^a	3.15 ^a	3.88 ^a

**Values are means ± standard deviations (n=40 for each group). Values in a column with the same letters are not significantly (p>0.05) different. The statistical significance was evaluated by one-way ANOVA followed by DMRT test ($\alpha = 0.05$).

4. Conclusion

Incorporating MFDS did not significantly affect almost all of the physicochemical and sensory characteristics of bread, whereas the incorporating RB affected significantly on those properties. The bread are being in further evaluation of the functional properties of anti-hypercholesterol and anti-hyperglycemia activities.

Acknowledgment

Thanks to Ministry of Research, Technology and Higher Education, the Republic of Indonesia for the financial support through competitive research Penelitian Terapan Unggulan Perguruan Tinggi with contract number of 115AE/WM01.5/N/2018.

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Incorporating *Monascus*-fermented durian seeds and rice bran into bread: study on the bread physicochemical and sensory properties

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Abstract

Monascus-fermented durian seeds (MFDS) and rice bran (RB) have been incorporated into bread dough formulation. This research was aimed at physicochemical and sensory evaluation of bread formulated with both active ingredients. Bread made from four dough formulas i.e. control, with MFDS, RB and MFDS-RB-incorporating have been evaluated the physicochemical and sensory properties. The results suggested that no significant differences on both physicochemical and sensory properties of bread with MFDS-incorporating and control ($p > 0.05$). Ash, crude fiber and total phenolic contents found on bread with RB and MFDS-RB incorporating were significantly higher than those of control ($p < 0.05$). The bread was being in further evaluation of the functional properties of anti-hypercholesterol and anti-hyperglycemia activities.

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1. Introduction

Bread is one of the oldest foods and popular around the world. In the breadmaking, wheat flour, water, salt, sugar and yeast are mixed into viscoelastic dough subjected to fermentation and baking (Sivam *et al.*, 2010). Incorporating active ingredients into bread have grown rapidly, since the increased consumer awareness of health. Purple sweet potato flour, soy flour, flaxseed, green tea extract, whole grain rye, coriander leaf powder, grape seed and garlic have been incorporated into bread (Conforti and Davis, 2006; Wang *et al.*, 2007; Zielinski *et al.*, 2007; Hardoko *et al.*, 2010; Das *et al.*, 2012; Meral and Dogan, 2013; Suleria *et al.*, 2015).

Monascus fermented-durian seed is a product of solid state fermentation with *Monascus purpureus* culture on durian seed substrate (Srianta, Novita and Kusumawati, 2012; Srianta *et al.*, 2012). The MFDS potential as an anti-diabetes agent with α -glucosidase inhibition, antioxidant and in vivo anti-hyperglycemic activities (Srianta *et al.*, 2013; Srianta *et al.*, 2014; Nugerahani *et al.*, 2017). MFDS has not been incorporated into food product. On the other hand, rice bran is also known as a potential ingredient for the development of anti-diabetic food. Qureshi *et al.* (2002) reported that consumption of 20 g of rice bran can reduce blood glucose levels in patients with type I and II

diabetes mellitus. The content of tocopherol, tocotrienol, oryzanol, and polyphenols in rice bran also plays a role in controlling blood sugar levels. Trisnawati and Sutedja (2010) reported that rice bran has been used in the development of functional food products, i.e. cake with rice flour.

The aim of this research was to study the physicochemical and sensory properties of bread with *Monascus*-fermented durian seeds and rice bran incorporation.

2. Materials and methods

2.1 Materials, microorganism and chemicals

All ingredients except MFDS were obtained from local distributors. MFDS was prepared in the laboratory. Durian seeds were obtained from durian processing home industry. *Monascus purpureus* M9 was used in the MFDS preparation. It was maintained and subcultured on PDA monthly. All chemicals were analytical grade obtained from local distributors.

2.2 Preparation of *Monascus*-fermented durian seeds

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RB and MFDS+RB incorporation affected ash, crude fiber and total phenolic contents in the bread significantly (p<0.05). This results related to the chemical composition of rice bran that high contents in ash, fiber and phenolic compounds. MFDS contain phenolic compound (Srianta *et al.*, 2014), but the bread with MFDS incorporation was not significantly different with the control (p>0.05). This may be due to the low level of MFDS incorporated into the bread dough.

3.2. Sensory characteristics

The overall preference scores of the bread with RB and MFDS+RB were significantly different with the control and with MFDS only (Table 3). Overall

preference was determined on the basis of colour, aroma, texture and taste. Panelists gave lower scores to the bread's colour in which RB presence. Interestingly, there were no significant different of aroma and taste preferences among control, with MFDS incorporation and with RB incorporation.

Table 3. Sensory characteristics of bread with MFDS and RB incorporation

Bread formula	Preference				
	Colour	Aroma	Texture	Taste	Overall
Control	5.80 ^c	5.03 ^b	5.30 ^c	5.05 ^b	5.20 ^c
MFDS	6.08 ^c	4.48 ^{ab}	4.48 ^b	4.80 ^b	5.20 ^c
RB	3.80 ^b	4.80 ^b	5.13 ^c	4.48 ^b	4.48 ^b
MFDS+RB	2.53 ^a	4.05 ^a	3.35 ^a	3.15 ^a	3.88 ^a

**Values are means ± standard deviations (n=40 for each group). Values in a column with the same letters are not significantly (p>0.05) different. The statistical significance was evaluated by one-way ANOVA followed by DMRT test ($\alpha = 0.05$).

4. Conclusion

Incorporating MFDS did not significantly affect almost all of the physicochemical and sensory characteristics of bread, whereas the incorporating RB affected significantly on those properties. The bread are being in further evaluation of the functional properties of anti-hypercholesterol and anti-hyperglycemia activities.

Acknowledgment

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Incorporating *Monascus*-fermented durian seeds and rice bran into bread: study on the bread physicochemical and sensory properties

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Abstract

Monascus-fermented durian seeds (MFDS) and rice bran (RB) have been incorporated into bread dough formulation. This research was aimed at physicochemical and sensory evaluation of bread formulated with both active ingredients. Bread made from four dough formulas i.e. control, with MFDS, RB and MFDS-RB-incorporating have been evaluated the physicochemical and sensory properties. The results suggested that no significant differences on both physicochemical and sensory properties of bread with MFDS-incorporating and control ($p > 0.05$). Ash, crude fiber and total phenolic contents found on bread with RB and MFDS-RB incorporating were significantly higher than those of control ($p < 0.05$). The bread was being in further evaluation of the functional properties of anti-hypercholesterol and anti-hyperglycemia activities.

1. Introduction

Bread is one of the oldest foods and popular around the world. In the breadmaking, wheat flour, water, salt, sugar and yeast are mixed into viscoelastic dough subjected to fermentation and baking (Sivam *et al.*, 2010). Incorporating active ingredients into bread have grown rapidly, since the increased consumer awareness of health. Purple sweet potato flour, soy flour, flaxseed, green tea extract, whole grain rye, coriander leaf powder, grape seed and garlic have been incorporated into bread (Conforti and Davis, 2006; Wang *et al.*, 2007; Zielinski *et al.*, 2007; Hardoko *et al.*, 2010; Das *et al.*, 2012; Meral and Dogan, 2013; Suleria *et al.*, 2015).

Monascus fermented-durian seed is a product of solid state fermentation with *Monascus purpureus* culture on durian seed substrate (Srianta, Novita and Kusumawati, 2012; Srianta *et al.*, 2012). The MFDS potential as an anti-diabetes agent with α -glucosidase inhibition, antioxidant and in vivo anti-hyperglycemic activities (Srianta *et al.*, 2013; Srianta *et al.*, 2014; Nugerahani *et al.*, 2017). MFDS has not been incorporated into food product. On the other hand, rice bran is also known as a potential ingredient for the development of anti-diabetic food. Qureshi *et al.* (2002) reported that consumption of 20 g of rice bran can reduce blood glucose levels in patients with type I and II

diabetes mellitus. The content of tocopherol, tocotrienol, oryzanol, and polyphenols in rice bran also plays a role in controlling blood sugar levels. Trisnawati and Sutedja (2010) reported that rice bran has been used in the development of functional food products, i.e. cake with rice flour.

The aim of this research was to study the physicochemical and sensory properties of bread with *Monascus*-fermented durian seeds and rice bran incorporation.

2. Materials and methods

2.1 Materials, microorganism and chemicals

All ingredients except MFDS were obtained from local distributors. MFDS was prepared in the laboratory. Durian seeds were obtained from durian processing home industry. *Monascus purpureus* M9 was used in the MFDS preparation. It was maintained and subcultured on PDA monthly. All chemicals were analytical grade obtained from local distributors.

2.2 Preparation of *Monascus*-fermented durian seeds

Monascus-fermented durian seeds were prepared according to our previous research (Srianta *et al.*, 2012a). Durian seeds were prepared by boiling, peeling, cutting, and sterilization. After that, the 50 g of sterilized

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durian seeds cut were inoculated with 7-days *Monascus purpureus* starter with a total spore of about 10^5 spores/mL. Incubation was carried out at room temperature ($\pm 30^\circ\text{C}$) for 14 days, then dried at 45°C for 24 hours. The dried MFDS was ground to obtain powder form. The MFDS was used as an ingredient in bread formulation.

2.3 Bread formulation and processing

Four bread formulas were: 1) control, consist of 200 g of wheat flour, 10 g of sugar, 8 g of margarine, 2 g of salt, 0.6 g of bread improver, 3 g of baker yeast and 124 g of water; 2) MFDS, consist of those of control ingredients with MFDS incorporating at 0.15 g; 3) RB, consist of those of control ingredients with RB incorporating at 20 g; and 4) MFDS+RB, consist of those of control ingredients with MFDS and RB incorporating at 0.15 g and 20 g.

The ingredients were mixed in a mixer (Phillips HR 1559 model) until it becomes a viscoelastic dough and then, fermented at 30°C for 30 mins. The dough was rolled, rounded and placed in a baking dish, and baked in an oven (Gas Bakery Oven RFL-12C model) at 180°C for 30 mins.

2.4 Evaluation of bread characteristics

2.4.1 Physicochemical analysis

The physical properties analysis of the bread: specific loaf volume according to AACC (2000), color by using color reader (Konica Minolta CR-10, Konica Minolta Optics, Inc., Japan) and texture profiles including hardness, cohesiveness and springiness by using texture analyzer with cylinder probe P36R (TA-XT plus, Exponent Lite software). The chemical analysis of moisture, ash, protein, and crude fiber contents analysis refer to the AOAC method (AOAC 925.10, AOAC 923.03, AOAC 984.13 and AOAC 978.10 respectively). Total phenolic content analysis was conducted according to Lee *et al.* (2008).

2.4.2 Sensory evaluation

Sensory evaluation of the bread was conducted by using the hedonic method (Stone and Sidel, 2004). A 7-point scoring was used with 1 representing extremely dislike and 7 representing extremely like. Forty untrained panelists participated in the sensory evaluation and had no previous or present taste or smell disorders. Bread samples were labeled with three-digit codes and randomly presented to avoid bias of order of presentation. The panelists scored for colour, texture, aroma, taste and overall preferences of the bread from the four formulas. The study was in accordance with the Declaration of Helsinki (Anon., 2017).

2.5 Statistical analysis

The experiments were conducted triplicate. The obtained data were subjected to analysis of variance (ANOVA) with $\alpha = 5\%$ and followed by the Duncan Multiple Range Test (DMRT) with $\alpha = 5\%$. SPSS (version 19.0) were used in the analysis.

3. Results and discussion

3.1 Physicochemical characteristics

Bread made from four different formulas were visually different in their height and colour (Figure 1). Incorporating RB alone or combination with MFDS into the formula affected the specific loaf volume, colour, hardness, cohesiveness and springiness (Table 1), ash, protein, crude fiber and total phenolic content (Table 2) of the bread significantly ($p < 0.05$). These results indicated that existence of rice bran in the formula contributed significantly in the colour, structure and texture properties of the bread. Specific loaf volume of bread with RB and MFDS-RB incorporation were higher than those of control and with MFDS ($p < 0.05$). This results may be related to the fiber content in rice bran which has high water absorption capacity, as reported by Rafe *et al.* (2017). These results reflected that rice bran reduced the fermentation and proofing rates of dough, which related to the water availability for yeast activity. In the breadmaking, proteins in wheat flour need water to form gluten, which then contributed to form the viscoelastic matrix that can stretch properly by CO_2 during fermentation and proofing. The high fiber content in the bread dough with RB incorporation can reduce water availability in the system for the gluten formation, which causes the dough unable to stretch properly by CO_2 . Durian seed contains high amount of gum with high water absorption capacity of 1112.15% (Cornelia *et al.*, 2015). However, the MFDS incorporation does not affect significantly on the specific loaf volume, may be due to the MFDS incorporated in low amount.



Figure 1. Picture of bread with MFDS and RB incorporation. P1: Control; P2: MFDS; P3: RB; and P4: MFDS+RB

Bread with RB and MFDS-RB incorporation was visually darker brown than those of bread with MFDS only. Colour measurement by using colour reader (Table 1) also show that L^* of crumb of bread in which rice bran presence was higher than those of control and with MFDS alone. Sharma *et al.* (2004) also found the similar result that rice bran becomes darker after extrusion

Table 1. Physical characteristics of bread with MFDS and RB incorporation**

Bread formula	Specific volume (cm ³ /g)	Colour			Texture profile		
		L*	a*	b*	Hardness (g)	Cohesiveness	Springiness (mm)
Control	5.45 ^b	75.54 ^b	0.41 ^a	11.18 ^a	128.89 ^a	0.80 ^b	0.91 ^b
MFDS	5.03 ^b	72.56 ^b	1.24 ^b	9.94 ^a	160.81 ^a	0.79 ^b	0.93 ^b
RB	3.78 ^a	66.57 ^a	3.82 ^c	18.18 ^b	643.54 ^b	0.65 ^a	0.81 ^a
MFDS+RB	3.91 ^a	68.4 ^a	4.31 ^c	18.43 ^b	784.46 ^b	0.64 ^a	0.78 ^a

* L = lightness, a = redness, b = yellowness

**Values are means ± standard deviations (n=3 for each group). Values in a column with the same letters are not significantly (p>0.05) different. The statistical significance was evaluated by one-way ANOVA followed by DMRT test ($\alpha = 0.05$).

Table 2. Chemical composition of bread with MFDS and RB incorporation

Bread formula	Moisture (%)	Ash (%)	Protein (%)	Crude fiber (%)	Total phenolic (%)
Control	36.15 ^a	1.05 ^a	9.29 ^a	0.10 ^a	0.138 ^a
MFDS	37.24 ^a	1.06 ^a	8.83 ^a	0.12 ^a	0.168 ^{ab}
RB	37.35 ^a	1.50 ^b	8.57 ^a	0.24 ^{ab}	0.197 ^b
MFDS+RB	37.65 ^a	1.49 ^b	8.60 ^a	0.37 ^b	0.193 ^b

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The overall preference scores of the bread with RB and MFDS+RB were significantly different with the control and with MFDS only (Table 3). Overall

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Bread formula	Preference				
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MFDS+RB	2.53 ^a	4.05 ^a	3.35 ^a	3.15 ^a	3.88 ^a

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Incorporating *Monascus*-fermented durian seeds and rice bran into bread: study on the bread physicochemical and sensory properties

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Abstract

Monascus-fermented durian seeds (MFDS) and rice bran (RB) have been incorporated into bread dough formulation. This research was aimed at physicochemical and sensory evaluation of bread formulated with both active ingredients. Bread made from four dough formulas i.e. control, with MFDS, RB and MFDS-RB-incorporating have been evaluated the physicochemical and sensory properties. The results suggested that no significant differences on both physicochemical and sensory properties of bread with MFDS-incorporating and control ($p > 0.05$). Ash, crude fiber and total phenolic contents found on bread with RB and MFDS-RB incorporating were significantly higher than those of control ($p < 0.05$). The bread was being in further evaluation of the functional properties of anti-hypercholesterol and anti-hyperglycemia activities.

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1. Introduction

Bread is one of the oldest foods and popular around the world. In the breadmaking, wheat flour, water, salt, sugar and yeast are mixed into viscoelastic dough subjected to fermentation and baking (Sivam *et al.*, 2010). Incorporating active ingredients into bread have grown rapidly, since the increased consumer awareness of health. Purple sweet potato flour, soy flour, flaxseed, green tea extract, whole grain rye, coriander leaf powder, grape seed and garlic have been incorporated into bread (Conforti and Davis, 2006; Wang *et al.*, 2007; Zielinski *et al.*, 2007; Hardoko *et al.*, 2010; Das *et al.*, 2012; Meral and Dogan, 2013; Suleria *et al.*, 2015).

Monascus fermented-durian seed is a product of solid state fermentation with *Monascus purpureus* culture on durian seed substrate (Srianta, Novita and Kusumawati, 2012; Srianta *et al.*, 2012). The MFDS potential as an anti-diabetes agent with α -glucosidase inhibition, antioxidant and in vivo anti-hyperglycemic activities (Srianta *et al.*, 2013; Srianta *et al.*, 2014; Nugerahani *et al.*, 2017). MFDS has not been incorporated into food product. On the other hand, rice bran is also known as a potential ingredient for the development of anti-diabetic food. Qureshi *et al.* (2002) reported that consumption of 20 g of rice bran can reduce blood glucose levels in patients with type I and II

diabetes mellitus. The content of tocopherol, tocotrienol, oryzanol, and polyphenols in rice bran also plays a role in controlling blood sugar levels. Trisnawati and Sutedja (2010) reported that rice bran has been used in the development of functional food products, i.e. cake with rice flour.

The aim of this research was to study the physicochemical and sensory properties of bread with *Monascus*-fermented durian seeds and rice bran incorporation.

2. Materials and methods

2.1 Materials, microorganism and chemicals

All ingredients except MFDS were obtained from local distributors. MFDS was prepared in the laboratory. Durian seeds were obtained from durian processing home industry. *Monascus purpureus* M9 was used in the MFDS preparation. It was maintained and subcultured on PDA monthly. All chemicals were analytical grade obtained from local distributors.

2.2 Preparation of *Monascus*-fermented durian seeds

Monascus-fermented durian seeds were prepared according to our previous research (Srianta, Novita and Kusumawati, 2012). Durian seeds were prepared by boiling, peeling, cutting and sterilization. After that, the

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50 g of sterilized durian seeds cut were inoculated with 7 -days *Monascus purpureus* starter with a total spore of about 10^5 spores/mL. Incubation was carried out at room temperature ($\pm 30^\circ\text{C}$) for 14 days, then dried at 45°C for 24 hours. The dried MFDS was ground to obtain powder form. The MFDS was used as an ingredient in bread formulation.

2.3 Bread formulation and processing

Four bread formulas were: 1) control, consist of 200 g of wheat flour, 10 g of sugar, 8 g of margarine, 2 g of salt, 0.6 g of bread improver, 3 g of baker yeast and 124 g of water; 2) MFDS, consist of those of control ingredients with MFDS incorporating at 0.15 g; 3) RB, consist of those of control ingredients with RB incorporating at 20 g; and 4) MFDS+RB, consist of those of control ingredients with MFDS and RB incorporating at 0.15 g and 20 g.

The ingredients were mixed in a mixer (Phillips HR 1559 model) until it becomes a viscoelastic dough and then, fermented at 30°C for 30 mins. The dough was rolled, rounded and placed in a baking dish, and baked in an oven (Gas Bakery Oven RFL-12C model) at 180°C for 30 mins.

2.4 Evaluation of bread characteristics

2.4.1 Physicochemical analysis

The physical properties analysis of the bread: specific loaf volume according to AACC (2000), color by using color reader (Konica Minolta CR-10, Konica Minolta Optics, Inc., Japan) and texture profiles including hardness, cohesiveness and springiness by using texture analyzer with cylinder probe P36R (TA-XT plus, Exponent Lite software). The chemical analysis of moisture, ash, protein, and crude fiber contents analysis refer to the AOAC method (AOAC 925.10, AOAC 923.03, AOAC 984.13 and AOAC 978.10 respectively). Total phenolic content analysis was conducted according to Lee *et al.* (2008).

2.4.2 Sensory evaluation

Sensory evaluation of the bread was conducted by using the hedonic method (Stone and Sidel, 2004). A 7-point scoring was used with 1 representing extremely dislike and 7 representing extremely like. Forty untrained panelists participated in the sensory evaluation and had no previous or present taste or smell disorders. Bread samples were labeled with three-digit codes and randomly presented to avoid bias of order of presentation. The panelists scored for colour, texture, aroma, taste and overall preferences of the bread from the four formulas. The study was in accordance with the Declaration of Helsinki (Anon., 2017).

2.5 Statistical analysis

The experiments were conducted triplicate. The obtained data were subjected to analysis of variance (ANOVA) with $\alpha = 5\%$ and followed by the Duncan Multiple Range Test (DMRT) with $\alpha = 5\%$. SPSS (version 19.0) were used in the analysis.

3. Results and discussion

3.1 Physicochemical characteristics

Bread made from four different formulas were visually different in their height and colour (Figure 1). Incorporating RB alone or combination with MFDS into the formula affected the specific loaf volume, colour, hardness, cohesiveness and springiness (Table 1), ash, protein, crude fiber and total phenolic content (Table 2) of the bread significantly ($p < 0.05$). These results indicated that existence of rice bran in the formula contributed significantly in the colour, structure and texture properties of the bread. Specific loaf volume of bread with RB and MFDS-RB incorporation were higher than those of control and with MFDS ($p < 0.05$). This results may be related to the fiber content in rice bran which has high water absorption capacity, as reported by Rafe *et al.* (2017). These results reflected that rice bran reduced the fermentation and proofing rates of dough, which related to the water availability for yeast activity. In the breadmaking, proteins in wheat flour need water to form gluten, which then contributed to form the viscoelastic matrix that can stretch properly by CO_2 during fermentation and proofing. The high fiber content in the bread dough with RB incorporation can reduce water availability in the system for the gluten formation, which causes the dough unable to stretch properly by CO_2 . Durian seed contains high amount of gum with high water absorption capacity of 1112.15% (Cornelia *et al.*, 2015). However, the MFDS incorporation does not affect significantly on the specific loaf volume, may be due to the MFDS incorporated in low amount.



Figure 1. Picture of bread with MFDS and RB incorporation. P1: Control; P2: MFDS; P3: RB; and P4: MFDS+RB

Bread with RB and MFDS-RB incorporation was visually darker brown than those of bread with MFDS only. Colour measurement by using colour reader (Table 1) also show that L^* of crumb of bread in which rice bran presence was higher than those of control and with MFDS alone. Sharma *et al.* (2004) also found the similar result that rice bran becomes darker after extrusion

Table 1. Physical characteristics of bread with MFDS and RB incorporation**

Bread formula	Specific volume (cm ³ /g)	Colour			Texture profile		
		L*	a*	b*	Hardness (g)	Cohesiveness	Springiness (mm)
Control	5.45 ^b	75.54 ^b	0.41 ^a	11.18 ^a	128.89 ^a	0.80 ^b	0.91 ^b
MFDS	5.03 ^b	72.56 ^b	1.24 ^b	9.94 ^a	160.81 ^a	0.79 ^b	0.93 ^b
RB	3.78 ^a	66.57 ^a	3.82 ^c	18.18 ^b	643.54 ^b	0.65 ^a	0.81 ^a
MFDS+RB	3.91 ^a	68.4 ^a	4.31 ^c	18.43 ^b	784.46 ^b	0.64 ^a	0.78 ^a

* L = lightness, a = redness, b = yellowness

**Values are means ± standard deviations (n=3 for each group). Values in a column with the same letters are not significantly (p>0.05) different. The statistical significance was evaluated by one-way ANOVA followed by DMRT test ($\alpha = 0.05$).

Table 2. Chemical composition of bread with MFDS and RB incorporation

Bread formula	Moisture (%)	Ash (%)	Protein (%)	Crude fiber (%)	Total phenolic (%)
Control	36.15 ^a	1.05 ^a	9.29 ^a	0.10 ^a	0.138 ^a
MFDS	37.24 ^a	1.06 ^a	8.83 ^a	0.12 ^a	0.168 ^{ab}
RB	37.35 ^a	1.50 ^b	8.57 ^a	0.24 ^{ab}	0.197 ^b
MFDS+RB	37.65 ^a	1.49 ^b	8.60 ^a	0.37 ^b	0.193 ^b

**Values are means ± standard deviations (n=3 for each group). Values in a column with the same letters are not significantly (p>0.05) different. The statistical significance was evaluated by one-way ANOVA followed by DMRT test ($\alpha = 0.05$).

cooking, that occurred may be due to the browning reaction mainly Maillard during the heating process. The presence of high fiber and pheophytin in the rice bran may also contribute to the darker formation (Aung *et al.*, 2014; Hussien *et al.*, 2017). MFDS incorporation affected only on the redness value, higher red value is resulted by the MFDS presence. The MFDS contain red pigments produced during the *Monascus* solid state fermentation (Srianta *et al.*, 2012).

Hardness, cohesiveness and springiness of bread with MFDS incorporation was not significantly different with the control (p>0.05), but those properties were significantly different with the bread with RB presence. Bread dough with RB incorporation increased the water absorption requirement. The high fiber content of the rice bran causes high water absorption capacity of the bread dough. The limited gluten formed in the dough, the heavy loaves bread obtained. This may be related to higher hardness values and lower cohesiveness and springiness values, which is in close agreement with Lima *et al.* (2002).

RB and MFDS+RB incorporation affected ash, crude fiber and total phenolic contents in the bread significantly (p<0.05). This results related to the chemical composition of rice bran that high contents in ash, fiber and phenolic compounds. MFDS contain phenolic compound (Srianta *et al.*, 2014), but the bread with MFDS incorporation was not significantly different with the control (p>0.05). This may be due to the low level of MFDS incorporated into the bread dough.

3.2. Sensory characteristics

The overall preference scores of the bread with RB and MFDS+RB were significantly different with the control and with MFDS only (Table 3). Overall

preference was determined on the basis of colour, aroma, texture and taste. Panelists gave lower scores to the bread's colour in which RB presence. Interestingly, there were no significant different of aroma and taste preferences among control, with MFDS incorporation and with RB incorporation.

Table 3. Sensory characteristics of bread with MFDS and RB incorporation

Bread formula	Preference				
	Colour	Aroma	Texture	Taste	Overall
Control	5.80 ^c	5.03 ^b	5.30 ^c	5.05 ^b	5.20 ^c
MFDS	6.08 ^c	4.48 ^{ab}	4.48 ^b	4.80 ^b	5.20 ^c
RB	3.80 ^b	4.80 ^b	5.13 ^c	4.48 ^b	4.48 ^b
MFDS+RB	2.53 ^a	4.05 ^a	3.35 ^a	3.15 ^a	3.88 ^a

**Values are means ± standard deviations (n=40 for each group). Values in a column with the same letters are not significantly (p>0.05) different. The statistical significance was evaluated by one-way ANOVA followed by DMRT test ($\alpha = 0.05$).

4. Conclusion

Incorporating MFDS did not significantly affect almost all of the physicochemical and sensory characteristics of bread, whereas the incorporating RB affected significantly on those properties. The bread are being in further evaluation of the functional properties of anti-hypercholesterol and anti-hyperglycemia activities.

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