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1 **Preparation of nanocrystalline cellulose-montmorillonite composite via thermal radiation for liquid-phase adsorption** **Sheila Permatasari Santoso** ^a, **Livy Laysandra** ^b, **Jindra Nyoo Putro** ^a, **Jenni Lie** ^b, **Felycia Edi Soetaredjo** ^b, **Suryadi Ismadji** ^{a,b,□}, **Aning Ayucitra** ^b, **Yi Hsu Ju** ^{a,□} ^a Department of

4 **Chemical Engineering, National Taiwan University of Science and Technology, 106-07 Taipei, Taiwan** ^b **Department of Chemical Engineering, Widya Mandala Catholic University,**

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Adsorption Composite Montmorillonite Nanocrystalline cellulose Methylene blue abstract Nanocrystalline cellulose (NCC) is an excellent binding agent used in various kinds of manufactures. Herein, NCC was used as a binding agent for montmorillonite (MMT) clay before producing composite (NcMMT), which will be utilized as an adsorbent for methylene blue. The morphology of the composite was investigated

32 **by using field emission – scanning electron microscopy (FE-SEM) and transmission electron microscopy (TEM), while the**

characterization was conducted by using Fourier transform infrared spectroscopy (FTIR) and X-ray diffraction (XRD). Two adsorption isotherm models,

30 **Freundlich and Langmuir models were used to evaluate the adsorption equilibrium. Adsorption kinetics was assessed by using pseudo- first and second order models. The**

result indicates that NcMMT is better adsorbent than MMT and NCC; as evidenced by the adsorption capacity (Q_m) which is 183.8, 140.6

29 **and 96.8 mg/g (at 60 °C) for NcMMT, MMT, and NCC, respectively.**

The adsorption kinetics was more reasonable described by the pseudo second order. © 2017 Elsevier B.V. All rights reserved. 1. Introduction Nanocrystalline cellulose (NCC) is the nano-sized cellulose obtained through the removal of amorphous regions (hemicelluloses) through direct

27 **acid hydrolysis of cellulose fibers [1–3]. The removal of**

amorphous regions causes the crystalline regions to be exposed and encountered

27 **a rapid decrease in its degree of polymerization (DP). The**

decrease in DP triggers the breakdown of cellulose chain, thus producing cellulose with a smaller size or NCC [2]. Compare to cellulose fibers, NCC possesses greater properties such as high surface area, small dimension, and high specific strength [1,4]. These excellent properties made NCC potential

34for many applications such as optical devices [5], regenerative medicine

[6], and composite materials [7]. 3,7-bis(Dimethylamino)-phenothiazin-5-ium chloride or methylene blue (MB) is a heterocyclic aromatic compound which is conventionally used as a staining agent for animal cells and bacteria [8–11]. Despite its role as popularly used staining agent, MB is also known to be effective in some health applications; for instance, prevention and treatment of fungal infection of freshwater and saltwater fish [12], treatment methemoglobinemia [8] and potassium cyanide poisoning of human [13]. However, MB can be a potentially hazardous material since it is highly soluble in water and easily metabolized in animal tissues [12,14]. Accumulation of MB in biological tissues led to serious □

Corresponding authors. E-mail addresses: suryadi@ukwms.ac.id (S. Ismadji), yhju@mail.ntust.edu.tw (Y.H. Ju). health effect due to its carcinogenicity [15–18]. Up to now, adsorption is still the most efficient methods for the environmental recovery from various contaminants [19,20]. Over the years, many studies have been conducted in search of various effective, cheap and environmentally friendly adsorbents [21–23]. Clay minerals are found to be the best candidate and potential adsorbents for the removal hazardous substances [24–26]. Clay minerals are highly demanded adsorbent since they are high adsorptive, low cost and abundant reserve [22]. Montmorillonite (MMT) is one of the clay minerals piled up as the result of the volcanic rocks alteration. MMT is classified as smectite which possess an octahedral layer containing aluminum ions between two tetrahedral silica layers [27,28]. Numerous studies have demonstrated that the adsorption capability of clays can be improved by modifying the surface of clay with synthetic or natural organic substances [22,23,25]. To the best of our knowledge, surface modification of MMT by using NCC to produce composite for the removal of hazardous substances in aqueous solution is still very rare, even though this composite can be a promising new adsorbent. A rapid heating method by microwave thermal radiation was used for composite preparation. This method is quick and efficient compared to the conventional heating method. High energy from the radiation produced by microwave is absorbed and induced rapid heating of MMT and NCC molecules. The heated molecules will move rapidly and collide each other. As a result, the molecules are stranded together to produce a composite. In this work, the adsorption capability of the composite against MB has been evaluated by using two

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well-known adsorption isotherm models namely

35Langmuir and Freundlich models. The adsorption kinetics also has been evaluated by using pseudo first order and second order models.

82. Materials and methods 2.1. Materials MMT clay was obtained from

Pacitan, East Java, Indonesia. Analytical grade MB (C₁₆H₁₈N₃SCl·3H₂O, 95% purity, MW 373.90 g/mol) and sulfuric acid (H₂SO₄, 98% purity) were purchased from Sigma-Aldrich (Steinheim, Germany).

6Sodium hydroxide (NaOH, 96% purity) was provided by Yakuri Pure Chemical (Kyoto, Japan).

6Sodium chloride (NaCl, 99.5% purity) was obtained from Showa Chemical (Tokyo, Japan). The chemicals were

directly used as received without any treatment. The water used for dissolving the chemicals was

4distilled deionized water (resistance 18.3 MΩ·cm).

2.2. Preparation of NCC NCC was produced from the acid hydrolysis of filter paper (Whatman #1) in 65 wt% H₂SO₄ at 45 °C for

231 h. Distilled water was added to quench the

reaction. The obtained NCC

13was separated from the acid supernatant by centrifugation (Hettich Zentrifugen EBA-20)

at 13,000 rpm for 10 min; centrifugation was repeated for several times until the supernatant reached pH 5. In this state, supernatant will become turbid since the acid groups on the surface of NCC are washed by water. The loss of acid groups amends surface contact between NCC and water thus NCC become stable in water and remains as suspension. The final suspension was then washed by using dialysis against distilled water. The suspension was solidified

14in a - 40 °C refrigerator and then subjected to lyophilization.

2.3. Preparation of homoionic clay MMT was purified from organic impurities by soaking it in hydrogen peroxide for 24 h and then rinsed several times with distilled water. The wet MMT was dried in an oven at 110 °C for 24 h. For the preparation of homoionic clay, dried MMT was suspended in 3 M NaCl solution for 48 h with constant stirring at a solid to liquid ratio of 1:10 g/mL. The suspension and sedimented-solid were separated. The suspension was then collected by centrifugation and washed several times with

13distilled water to remove excess ions. The resulting MMT was dried at 110 °C for another 24 h.

MMT was then screened with 200 mesh sieve and kept in desiccators before used. 2.4. Preparation of NCC-MMT composite NCC-MMT composite was prepared by mixing the NCC and MMT suspensions. Firstly, NCC suspension (1 g NCC in 100 mL distilled water) was adjusted to the pH of 5.0 by using

145 M NaOH. The suspension was allowed to react with NaOH for 2 h with a constant stirring.

Mean- while, MMT suspension (3 g MMT in 900 mL distilled water) was pre- pared and initially homogenized by ultrasonication for 1 h. MMT suspension was added slowly to NCC suspension with a constant stir- ring. The mixture was then reacted for 12 h at 50 °C. Thermal radiation was applied to the mixture for 1.5 min by microwave (InexTron) at a maximum heating power of 700 W. The intercalated NCC-MMT was then centrifuged to collect the solid, and then dried in an oven at 50 °C for 24 h to obtain the composite. All adsorbents used were crushed into powder and sieved with 200 mesh sieve. 2.5. Potentiometric procedure Potentiometric titration was conducted at 25 °C with a constant ionic strength of 0.1 mol dm⁻³ KCl to a solution containing 0.2 wt% of NCC in water. Before titration, 0.003 mol dm⁻³ HCl (in 0.1 mol dm⁻³ KCl) was added to acidify the solution. Carbonate-free NaOH 0.05 mol dm⁻³ in 0.1 mol dm⁻³ KCl (standardized against potassium hydrogen phosphate) was used as the titrant. The titrations were car- ried out within the pH range of 2.5 to 11.0. 2.6. Adsorbent characterization Qualitative analyses

11 were conducted on FTIR Shimadzu 8400S by using KBr method in spectra range of

4000–400 cm⁻¹. The patterns of adsorbent powder were characterized by X-ray diffraction (XRD) using a Rigaku Miniflex Goniometer instrument at 30 kV and 15 mA, using Cu α K radiation. The morphology of the adsorbents was observed by using a JEOL JSM-6500F field emission scanning electron microscope (FE-SEM) with Pt coating at 5.0 kV; and by using Tecnai F20 G2 FEI-TEM

23 transmission electron microscope (TEM) at 80 kV, the samples were

prepared on a 300 mesh Cu grids with 2% uranyl acetate staining. 2.7. Adsorption studies All the adsorption studies were done in triplicate. Batch adsorption isotherm studies

5 were conducted by adding various amounts of each adsorbent into a series of Erlenmeyer flasks

each

8 containing 100 mL of MB solution with an initial concentration of 200 mg/L. The solutions were shaken in a water bath shaker for 3 h at

three different temperatures (30, 45 and 60 °C). After equilibrium had been reached, the Fig. 1. Potentiometric titration curve, structure, and deprotonation of NCC. (a) The deprotonation of NCC at pH 5.0 indicated by the occurrence of inflection point. (b) The deprotonation of NCC occurred at C number 6, resulting in the formation of negative charged NCC. Fig. 2. Proposed formation mechanism of NcMMT, a monomer of NCC and MMT was used to simplify the illustration. solution was centrifugated at 4500

5rpm for 5 min to separate adsorbent from the supernatant. The concentration of MB was measured in a Shimadzu UV/Vis-1700 spectrophotometer at 664 nm. The percentage of

MB removed (R) was calculated by using Eq. (1). $R = \frac{C_0 - C_t}{C_0} \times 100\%$ where C_0 and C_t (mg/L) are the concentration of MB in solution before and after adsorption. The

amount of MB adsorbed at equilibrium was calculated by

using Eq. (2). $Q_e = \frac{C_0 - C_e}{V} \times m$ where Q_e (mg/g adsorbent)

is the amount of MB adsorbed at equilibrium condition, C_0

and C_e (mg/L) are the concentration of MB in solution at the beginning and at equilibrium, V (L) is the volume of MB solution and m (g) is the mass of adsorbent used. Adsorption kinetic studies were

studied by adding 0.25 g adsorbent into

a series of Erlenmeyer flask each containing 100 mL MB solution

at various concentrations (100, 200, and 400 mg/L). The solutions were shaken in a water bath shaker at 30 °C. The sampling of MB was taken at a certain time interval of 30 min until 300 min. The amount of MB adsorbed at certain time interval was calculated by using Eq. (3). $Q_t = \frac{C_0 - C_t}{V} \times m$

where Q_t (mg/g adsorbent) is the amount of MB adsorbed at certain time t , C_t (mg/L) is the concentration of MB at time

3. Results and discussion 3.1. Formation mechanism of composite Negative charged NCC occurs at specific pH condition. The negative charges may promote the intercalation of NCC onto MMT to form a composite (NcMMT). Before finding this effective pH, potentiometric titration was conducted in the solution

containing 0.2 wt% of NCC. As shown from the titration curve in Fig. 1a, an inflection point is occurring at pH 5.0. This

6 inflection point occurs when the mol base added is adequate to deprotonate

H atom of the NCC [29,30]. Based on the structure Fig. 3. Solid phase of (a) MMT, (b) NCC and (c) NcMMT. FE-SEM of (a') MMT, (b') NCC and (c') NcMMT at 15.000 magnification and accelerating voltage of 5.0 kV. Fig. 4. Solution of (a) NCC and (b) NcMMT at 0.5% wt.

34 TEM images of (a') NCC and (b')

NcMMT solution at 0.05 wt%. (a") Variation of crystals size of NCC, measurements were done in the unit of nm.

12 (For interpretation of the references to color in this figure, the reader is referred to the web version of this article.) of NCC, the

deprotonation more likely occurred at the H atom of CH₂OH group (C6, Fig. 1b). The deprotonation of H atom caused CH₂OH group to become charged negatively as CH₂O⁻. The alumina octahedral layer (in the center) and two tetrahedral silica layers of MMT are bound together through van der Waals forces [27, 31]. Since van der Waals forces are weak forces, water can easily penetrate and attack the hydroxyl group of the silicate layers thus causing cation imbalance. Further cation imbalance led to the protonation of OH group in silicate layers and produced positive charges OH⁺² groups. Henceforward, the addition of negative charged NCC into positively charged MMT promoted the surface charges balancing through the interaction of CH₂O⁻ with the OH⁺² leading to the formation of composite NcMMT, as proposed in Fig. 2. Table 1 Selected functional groups of NCC. Functional groups Wavenumber (cm⁻¹) O

19 H Stretching C \ H Stretching C_O Stretching C \ H Bending C \ O Stretching C \ H Wagging O \ H Out of plane bending

3313 2895 1659 1427 1058 896 667 Table 2 Selected functional groups of MMT and NcMMT. Functional groups Wavenumber (cm⁻¹) MMT NcMMT O \ H O \ H O \ H C \ H Si \ O \ Si Al \ Al \ OH Al \ O \ Si Stretching (water molecules) Stretching (Si \ OH) Bending Bending Stretching Bending Bending 3627 3272 1660 – 1137 909 569 3630 3320 1633 1425 1038 908 522 Fig. 5. FTIR spectra of MMT, NCC, and NcMMT measured on KBr disk at wavenumber 4000–400 cm⁻¹. 3.2. Characterization of MMT, NCC, and NcMMT

31 Field-emission scanning electron microscopy (FE-SEM) was used to study the morphology of the

adsorbents at their solid phase. MMT indicates a heterogeneous coarse surface which showed the characteristic of smectite group crystals as shown in Fig. 3a and a'. Freeze drying process caused fluffy texture of NCC as shown in Fig. 3b, FE-SEM image revealed the needle-like crystals of NCC at the packed structure as shown in Fig. 3b'. The film of composite NcMMT was produced from the mixture of NCC and MMT suspension. The film was fragile since small sized molecule NCC was used to compose large-sized molecule MMT as shown in Fig. 3c. The surface morphology of NcMMT in Fig. 3c' showed a weakly foliated surface due to the intercalation of NCC onto the surface of MMT. A recent study by Keshavarzi et al. [32] regarding composite material showed a similar morphology with NcMMT. In their study, composite (CNF-composite) was produced by sonicating the dispersions of Fig. 6. XRD patterns of MMT, NCC, and NcMMT. cellulose nanofibrils (CNF) and zeolite. After drying process, both CNF-composite and NcMMT are formed into a film. The CNF-composite film is tougher than that of NcMMT film; this is because the cellulose nanofibril used in CNF-composite preparation is having longer size and more elastic compared to NCC. The SEM observation of CNF-composite indicates porous surface. Meanwhile NcMMT surface is smoother. The smooth surface of NcMMT is the result of joining the short sized cellulose, therefore, the space between each cellulose particle is narrow and produced less porous surface. To clarify the structures of NCC and NcMMT, transmission electron microscopy (TEM) observation was conducted. The stock suspensions of NCC and NcMMT were prepared at 0.5 wt% as shown in Fig. 4a and b, it is demonstrated that the NCC suspension is in translucent white color while the NcMMT is slightly yellowish. The stock suspensions were then diluted at a dilution factor of 10 to deposit the suspensions as a very thin layer on the TEM grid. 10 μ l of the diluted solution was placed on the top of glow discharged copper grid. To obtain a good Fig. 7. Effect of contact time on the adsorption of MB by different adsorbents at an initial concentration of 200 mg/L. Fig. 8. Adsorption isotherm curves of MB onto MMT with Freundlich and Langmuir fittings. Fig. 9. Adsorption isotherm curves of MB onto NCC with Freundlich and Langmuir fittings. image resolution, 2% uranyl acetate was applied on the sample. The staining process was done for 1 min. As shown in Fig. 4a', NCC has a needle-like crystal structure. The NCC crystals size ranged from 56 to 461 nm as shown in Fig. 4a". As for the composite NcMMT, the powdered NcMMT was suspended in the water prior for TEM observation. The TEM image in Fig. 4b' indicates an event where the molecules of MMT were held by NCC to form NcMMT. FTIR peaks of NCC are summarized in Table 1 while the spectra of MMT and NcMMT are summarized in Table 2, all the peaks data are based on information obtained spectrums in Fig. 5. All three spectra possess O-H stretch band at 3630–3313 cm^{-1} which corresponds to the hydroxyl group of water only for NCC, meanwhile for MMT and NcMMT the bands correspond to water molecules and hydroxyl at the silanol groups. The C-H bending band at 1425–1427 cm^{-1} appeared only in NCC and NcMMT indicating the intercalation of NCC into MMT in the formation of composite NcMMT. The other bands of NcMMT shifted slightly compared to those of MMT and NCC. The Si-O-Si band for MMT and NcMMT is different in appearance, where the Fig. 10. Adsorption isotherm curves of MB onto NcMMT with Freundlich and Langmuir fittings. Table 3 Freundlich and Langmuir adsorption isotherm parameters of MB. T($^{\circ}$ C) Freundlich Langmuir KF n r² KL aL Qm RL r² MMT 30 45 60 30.49 42.05 55.09 NCC 30 45 60 8.58 11.17 12.42 NcMMT 30 40.82 45 42.92 60 53.69 3.79 3.93 4.46 0.94 0.98 0.99 2.72 2.72 2.87 0.92 0.98 0.99 3.13 4.01 3.52 0.96 0.95 0.95 9.04 20.73 52.48 0.08 0.15 0.37 1.54 2.32 3.80 0.02 0.03 0.04 22.32 26.17 43.18 0.12 0.19 0.23 113.3 5×10^{-4} 134.1 2×10^{-4} 140.6 9×10^{-5} 68.6 3×10^{-3} 84.6 2×10^{-3} 96.8 1×10^{-3} 178.2 2×10^{-4} 134.7 2×10^{-4} 183.8 1×10^{-4} 0.73 0.79 0.81 0.90 0.96 0.98 0.99 0.97 0.97 Parameters unit: KF (mg/g) \cdot (mg/L)^{1/n};

2KL (L/g); aL (L/mg); Qm (mg/g).

NcMMT band is stronger than MMT. The strong band transmission of NcMMT is might be due to the stretching of the hydroxyl group in MMT caused by the binding between MMT and NCC. The diffraction patterns of the powdered MMT, NCC and NcMMT samples are presented in Fig. 6. The diffraction pattern of MMT indicates the presence of quartz at $2\theta = 26.731$ and beidellite at $2\theta = 19.944$ and 28.149 . The basal spacing $d(001)$ in MMT could not be observed which is probably due to collapse of the crystallite structure. The collapse was induced by the pretreatment of raw MMT, specifically grinding and the NaCl submersion process which promotes crystal size reduction [28]. NcMMT, as well as NCC, possessed major peaks at 16.1° and 22.5° which indicates 101 and 002 lattice planes [33]. However, the peaks of NcMMT are weaker than that of NCC which is affected by the presence of MMT. The peak of NcMMT at $2\theta = 26.730$ is similar to that peak of MMT which indicates the presence of quartz mineral.

3.3. Adsorption study

3.3.1. Effect of adsorption time

The adsorption of MB onto adsorbents

16 **increased with time until equilibrium was reached** which represents that **the**

adsorbent has reached its maximum adsorption capacity. The estimation of minimum contact time needed for the system to reach equilibrium condition is an important aspect of designing an effective adsorption process [24]. The effect of contact time on the adsorption of MB by different adsorbents is given in Fig. 7. All curves leveled off as equilibrium was reached. Equilibrium condition of MMT and NcMMT was reached at 120 min of adsorption. At this equilibrium condition, 99.6% of MB can be adsorbed by NcMMT while MMT adsorbs 95.6% of MB. Meanwhile, for NCC, longer time of 150 min is needed to reach the equilibrium condition. The percentage of MB that can be removed by NCC at its equilibrium is 42.9%.

3.3.2.

22 **Adsorption isotherm** The relationship between the amounts **of** absorbed MB on **the**

adsorbent (Q_e) and MB equilibrium concentration in the liquid phase (C_e) can be conveniently correlated by adsorption isotherm [15]. Two well-known adsorption equations namely Freundlich [34] and Langmuir models [35] were chosen to describe this relationship. The parameters for both equation models

9 **were determined** by **using non-linear** least **square**

fitting. Freundlich

28 **model can be represented by** this **following equation**, Eq. (4) **Q_e**

$\frac{1}{n} K F C_e^{1-n} = \delta^4 P$

9 **where Q_e is the amount of MB adsorbed per mass of adsorbent (mg/g) and C_e is the equilibrium concentration of MB in liquid phase (mg/L). The**

temperature dependent parameters

25 **KF and n are related to adsorption affinity $(\text{mg/g})(\text{mg/L})^{1/n}$ and adsorption intensity of the**

adsorbent, respectively. The constant n also represents the important characteristics of the Freundlich model, where $n > 1$ indicates a favorable non-linear adsorption and $n < 1$ indicates unfavorable adsorption [22]. Langmuir

28 **model can be represented by this following equation, Eq. (5) Q_e**

$\frac{1}{Q_e} = \frac{1}{Q_m} + \frac{1}{K_L C_e}$ where K_L is related to

16 **the maximum adsorption capacity (L/g) and a_L is related to the net energy of adsorption (L/mg) . The**

2 **monolayer saturation capacity of the adsorbent for the specific adsorbate**

can be defined as Q_m which is equal to K_L/a_L (mg/g). The

2 **characteristics of Langmuir model can be evaluated from the dimensionless constant RL ,**

determined from Eq. (6) $RL = \frac{K_L C_0}{1 + K_L C_0}$. A favorable adsorption is indicated by $0 < RL < 1$ while unfavorable adsorption by $RL > 1$ [36]. MMT was intercalated with NCC through thermal irradiation to enhance its adsorption capacity. MB was used as the adsorbate before analyzing the adsorption capacity of the prepared adsorbents. The adsorption isotherm was conducted, and the data were fitted by using Freundlich and Langmuir models. The adsorption profiles of MMT, NCC, and NcMMT are presented in Figs. 8, 9 and 10, respectively, while the fitting parameters of Freundlich and Langmuir models are summarized in Table 3.

26 **Fig. 11. Adsorption kinetics of MB onto MMT with pseudo first and second order**

fittings.

26 **Fig. 12. Adsorption kinetics of MB onto NCC with**

pseudo first and second order fittings. The adsorption capacity of the adsorbents is more apparently examined by Langmuir parameter Q_m instead of Freundlich parameter K_F . The Q_m parameter directly indicates

the amount of adsorbate that can be adsorbed per gram of adsorbent,

in other word Q_m is showing adsorption capacity value. Meanwhile, K_F parameter only indicates the adsorption affinity which expresses the tendency of the adsorbate to adsorb by the adsorbent. The Q_m parameter shows that the NcMMT possesses higher adsorption capacity than MMT and NCC, pointing out that NCC promoted the adsorption capacity of MMT. One possible explanation is that NCC widens the surface area and functions like extra hands of MMT thus making the attachment of MB onto surface easier.

Temperature is one of the important factors in adsorption, in which **the**

results indicate that higher temperature promotes the attachment of MB onto the adsorbent. In the case of MMT and NcMMT, since MMT possesses

a lattice with positive thermal expansion coefficient,

the increase in temperature

will promote penetration of adsorbate onto the surface

of adsorbent [22,37]. Meanwhile, in the case of NCC, higher temperature leads to faster deprotonation which causes the organic acid compound (NCC) is negatively charged [38,39]. Meanwhile, MB tends to be protonated (positive charged) in solution. The opposite charge of NCC and MB promote the attachment of the two compounds. 3.3.3. Adsorption kinetics Adsorption kinetics modeling can lead to the most suitable estimation of adsorption rate. Lagergren

pseudo first-order and pseudo second order models were used to express the adsorption kinetics [40]. The pseudo-first-order equation is given

by Eq. (7) $Q_t = Q_e \left(1 - \exp(-k_1 t)\right)$ while for pseudo 2nd order the equation is given by Eq. (8) $\frac{Q_t}{Q_e(2t - Q_e)} = \frac{k_2}{1 - \exp(-k_2 t)}$

where Q_t is the amount of MB adsorbed at time t (mg/g), Q_e is the adsorption capacity at equilibrium (mg/g), k_1 is the pseudo 1st order rate constant (1/min) and k_2 is the

pseudo 2nd order rate constant (mg/g min). The adsorption kinetics profiles of MB onto MMT, NCC, and NcMMT with Lagergren pseudo first order and second order fittings are given in Figs. 11, 12 and 13, respectively and the fitting parameters are listed in Table 4. The pseudo first order and pseudo second order plots show good fitting with experimental data. Based on adsorption kinetics studies, pseudo first order rate constant k_1 usually decreased with increasing initial solute concentration [41]. This can be explained by the higher the initial solute concentration, the longer the time is needed to reach equilibrium. The pseudo second order rate constant k_2 was also affected by initial solute concentration as the pseudo first order rate constant k_1 [22,41]. Good competency with the theory is obtained from the k_2 parameter, where k_2 decreased with increasing initial solute concentration. It is indicated that initial MB concentration is influenced adsorption process, wherein higher initial MB concentration is leading to higher adsorption of MB. The initial adsorbate

2 concentration provides a driving force that affected **mass transfer between the solid phase (adsorbent) and**

liquid phase (adsorbate) [22]. The increase in initial adsorbate concentration leads to smaller mass transfer resistance thus

17 the mass transfer driving force becomes greater, **resulting in higher**

adsorption of

33 MB. Fig. 13. Adsorption kinetics of MB onto

NcMMT with

21 pseudo first and second order fittings. Table 4 Pseudo first order and second order parameters for adsorption of MB

onto modified H-Ncc and Na-Ncc. MB conc. Pseudo first order Pseudo second order (mg/l) Q_e k_1 r^2 Q_e k_2
 r^2 MMT 100 39.42 200 78.06 400 144.98 NCC 100 16.44 200 35.55 400 90.12 NcMMT 100 39.78 200
 79.12 400 153.58 0.13 0.13 0.04 0.99 0.99 0.94 0.0117 0.0176 0.0222 0.96 0.99 0.99 0.1052 0.0667 0.0322
 0.99 0.99 0.99 39.74 0.02 78.62 0.01 158.92 4×10^{-4} 21.12 5.35×10^{-4} 42.32 4.91×10^{-4} 102.90 $2.96 \times$
 10^{-4} 40.13 1.81×10^{-2} 81.80 2.30×10^{-3} 168.11 3.16×10^{-4} 0.99 0.99 0.97 0.95 0.98 0.99 0.99 0.99 0.99
 4. Conclusion Composite namely NcMMT has been synthesized from the intercalation of NCC onto MMT. The adsorption ability of raw MMT and NCC was compared against that of NcMMT, where methylene blue was used as the adsorbate. Adsorption study, represented by the Langmuir isotherm constant Q_m indicates that NcMMT has higher adsorption capacity than that of MMT and NCC. The Q_m value at 60 °C is 183.8, 140.6

29 and 96.8 mg/g for NcMMT, MMT, and NCC, respectively.

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17 pseudo second order model gave more reasonable adsorption kinetics modeling than the pseudo first order.

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